

FLOWave SAW-Flowmeter



- No parts in the measurement tube
- Conforms to hygienic requirements, CIP/SIP capable
- Ideal for liquids with low or no conductivity
- Digital communication
- Compact, light weight and energy-efficient

The 8098 flowmeter is a product of the FLOWave range. It uses the SAW (Surface Acoustic Waves) technology and is mainly designed for applications with highest hygienic demands.

This is achieved by using:

- the suitable stainless steel materials
- a tube free of any inner parts
- the ideal outer design.

FLOWave offers a range of features, including flexibility advantages, ease of cleaning (e.g. CIP and SIP), compact size, light weight, easy installation and handling, and is compliant with numerous standards.

Optimal measurement results can be achieved with homogenous, air and solid free liquids.

For higher viscous liquids an integrated viscosity compensation can be used.

Gas and steam cannot be measured however these media do have any negative effect on the device or its operation. Other liquids flowing through again afterwards are measured correctly as before.

Special functions derived from further process values (density factor, acoustic transmission factor) offer additional information about the particular liquid in use. (Details see data sheet page 5)

General data

Fluids	Non dangerous liquids complying with article 4, §1 of 2014/68/EU directive (see * on page 3)
Clamp/pipe size acc. to	DIN 32676 series B (ISO 1127) ASME BPE (DIN 32676 series C) DN15, DN25, DN40 and DN50 ¾", 1", 1 ½", 2"
Materials	
Wetted parts	Measurement tube and clamp
Unwetted parts	Transmitter and sensor housings Seal / Display Cable glands / Blind plugs M12 male connector and blind plug Pressure compensating element
Name plate	Stainless steel 316L/1.4435 BN2
Surface finish²⁾	Stainless steel 304/1.4301 VMQ ¹⁾ silicone / Float glass, stainless steel 304/1.4301 Nickel plated brass / Black POM
Display	Nickel plated brass
Electrical connection	Diaphragm in ePTFE, o-ring in silicone 60 Shore A, body in stainless steel (1.4404/316L) Metallized polyester
Recommended cable for	
Cable glands	Ra < 0.8 µm (30 µin.) or Ra < 0.4 µm (15 µin.) (electro-polished) Ra < 1.6 µm (excluding welding seams)
M12 female connector (not supplied)	2.4", monochrome graphic (240 x 160 pixels) German, English, French languages
	2 cable glands M20 x 1.5 and 1 x 5 pin M12 male fixed connector
	Cable with max. operating temperature of min. 90 °C 5...14 mm diameter, shielded cable, 0.2...1.5 mm ² cross-section
	Cable with max. operating temperature of min. 80 °C 3...6.5 mm diameter, shielded cable, 0.75 mm ² cross-section

¹⁾ VMQ= Methyl Vinyl Silicone

²⁾ according to ISO 4288

General data - continued

Weight (approx. - kg)	DN15 / ¾"	DN25 / 1"	DN40 / 1 ½"	DN50 / 2"
	2.2	2.4	3.2	3.4
Flow rate measurement¹⁾	Measuring range 0...7 m³/h to 0...90 m³/h (see ordering chart on page 9) Measurement deviation ²⁾ from 10 % of F.S.* up to F.S.* from 1 % of F.S.* up to 10 % of F.S.* Repeatability from 10 % of F.S.* up to F.S.* from 1 % of F.S.* up to 10 % of F.S.* Refresh time 40 ms; 80 ms; 190 ms selectable			
Temperature measurement	Measuring range -20...+140 °C (-4...+284 °F) Measurement deviation ²⁾ for T° ≤ 100 °C 100 °C < T° < 140 °C ±1 °C ±1.5 %			
Fluid temperature <i>(The maximum fluid temperature can be restricted by the ambient operating temperature)</i>	Maximum temperature gradient -20...+110 °C (-4...+230 °F) Max. conditions for sterilisation process: up to +140 °C for 60 min. 10 °C/s (18 °F/s) (measured by the integrated sensor on the device)			
Fluid nominal pressure max for DN15, DN25, ¾", 1", 1 ½" DN40, DN50, 2"	PN25 PN16			
Electrical data				
Operating voltage	12...35 V DC filtered and regulated, limited energy source (according to paragraph 9.4 of the UL 61010-1 standard) Tolerance: ± 10 %			
Reversed polarity of DC	Protected			
Power consumption	Max. 5 W (without any consumption of output)			
Outputs	3 (1 digital, 1 analogue and 1 configurable: digital or analogue)			
Digital outputs Transistor	Overload information (through diagnostic software function) Type: NPN or PNP (wiring dependent), open collector, galvanically isolated; Operating modes: pulse (by default), On/Off, threshold, frequency (user configurable) 0...2 kHz, 5...35 V DC, 700 mA max., Max. pulse duration: 65 ms; Protected against polarity reversals of DC and overloads			
Frequency resolution	0.05 Hz over 0...2 kHz range			
Analogue output Current	Open loop detection (through diagnostic software function) 4...20 mA; 3.6 mA or 22 mA to indicate an error (only if 4...20 mA scale selected); galvanically isolated max. loop impedance: 1300 Ω at 35 V DC, 1000 Ω at 30 V DC, 700 Ω at 24 V DC, 450 Ω at 18 V DC			
4...20 mA output uncertainty	±0.04 mA			
4...20 mA output resolution	0.8 µA			
Environment conditions				
Ambient temperature Operation / Storage	Depends on the fluid temperature (see drawing) -10...+70 °C (+14...+158 °F) / -20...+70 °C (-4...+158 °F)			
Relative humidity	< 85 %, without condensation			
Height above sea level	max. 2000 m			

¹⁾ Under reference conditions i.e. measuring fluid = water free from gas bubbles and solids, ambient and water temperature = 23 °C (73.4 °F), while maintaining the minimum inlet (40 x DN) and outlet (1 x DN) distances and the appropriate internal diameter of the pipes.

²⁾ = "measurement bias" as defined in the standard JCGM 200:2012

* F.S. = of full scale (see ordering chart on page 9)

8098

FLOWave

bürkert

Standards, directives and certifications

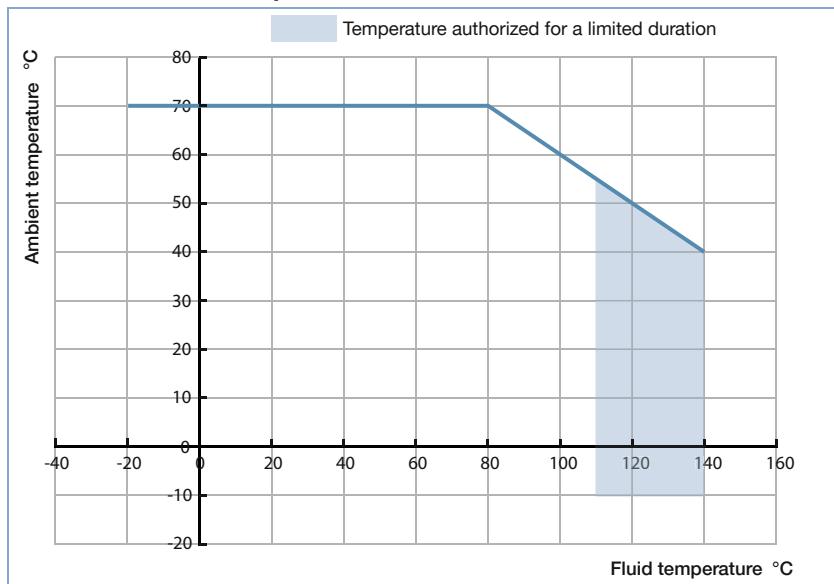
Protection class	IP65, IP67 (according to EN 60529), NEMA 4X (according to NEMA250), if the product is wired and if the cable glands are tightened and the covers are screwed tight. Unused cable glands must be sealed with the stopper gaskets provided (mounted at the delivery of the product). Unused M12 male fixed connector must be protected with the screwed plug.
Standards and directives CE	The applied standards, which verify conformity with the EU Directives, can be found on the EU Type Examination Certificate and/or the EU Declaration of conformity (if applicable). Complying with article 4, §1 of 2014/68/EU directive*
Pressure	
Certificates	EHEDG (Type EL - CLASS I) ¹⁾ ; 3A (28-04); FDA certificate; Inspection certificate 3.1; Certification of compliance ASME BPE; Calibration certificate; On request: Test report 2.2; Certification of Conformity for the Surface Quality DIN 4762, EN ISO 4287, EN ISO 4288; Certification of Conformity for Passivating and Electropolishing Processes
Certification UL-Listed for US and Canada 	UL 61010-1 + CAN/CSA-C22.2 No.61010-1 (pending)

Specific technical data of UL-listed products for US and Canada

Intended for an inner pollution	Pollution degree 2, according to EN 61010-1
Installation category	Category II, according to UL 61010-1

¹⁾ The EHEDG compliance is only valid if used in combination with gaskets from Combifit International B.V.

Ambient and fluid temperatures



* For the 2014/68/EU pressure directive, the device can only be used under the following conditions (depends on max. pressure, pipe diameter and fluid).

Type of Fluid	Conditions
Fluid group 1, article 4, §1.c.i	DN ≤ 25
Fluid group 2, article 4, §1.c.i	DN ≤ 32 or PN*DN ≤ 1000
Fluid group 1, article 4, §1.c.ii	DN ≤ 25 or PN*DN ≤ 2000
Fluid group 2, article 4, §1.c.ii	DN ≤ 200 or PN ≤ 10 or PN*DN ≤ 5000

Design and materials view

The **8098 FLOWave flowmeter** consists of a S097 flow sensor and a SE98 transmitter.

The flow sensor includes the measurement tube equipped with interdigital transducers, the sensor housing and the clamp process connections in accordance to the standards ISO, ASME BPE.

At present the sensor size ranges from DN15 to DN50 or from $\frac{3}{4}$ " to 2" covering a process pressure up to PN40.

The flowmeter is available as a compact device with or without display. The high resolution display with includes a capacitive working keypad for all user's interactive actions guided by a user friendly menu system.

The output signals include one analogue output and one digital output; while a third output signal can be switched between analogue and digital through parameterization. Electrical connection is done on push-in connectors via two cable glands and/or one M12 connector.

The detailed parts and materials are displayed in the following picture:

FLOWave Type 8098		Description	Material	
Transmitter, Type SE98	Blind cover or Display module Multi-colour LED behind seal (used for e.g. indicating the status of the product, based on the NAMUR NE 107 standard) Transmitter housing Seal Cable glands Blind plug Pressure compensating element M12 male fixed connector (wired to büS) with screwed plug Blind cover Seal	Stainless steel 304/1.4301		
	Sensor housing	VMQ silicone		
	Sensor measurement tube	Stainless steel 304/1.4301		
	Process connection	<ul style="list-style-type: none"> • Stainless steel 316L/1.4435 BN2 for process connection acc. to DIN 32676 series B (ISO 1127) • Stainless steel 316L/1.4435 BN2 for process connection acc. to ASME BPE (DIN 32767 series C) 		
	Name plate	Metallized polyester		

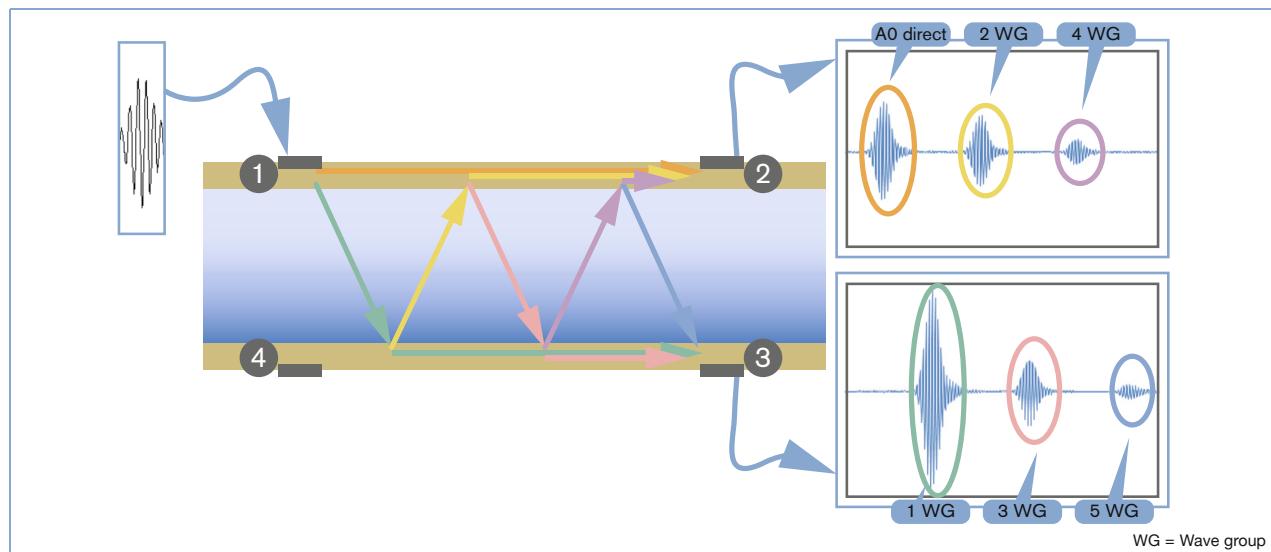
Operating principle

The technology used is based on SAW (Surface Acoustic Waves). The kind of wave propagation is similar to what happens when it comes to earthquakes in the nature.

In the case of FLOWave it is a miniaturized signal, not running on the surface of the earth but on a measurement tube. FLOWave uses so called interdigital transducers which are placed on flattened areas of the tube surface. There are at least 4 of them. Each one acts as emitter as well as receiver. Two of them (no. 1 and 4) are emitting in the forward flow direction, the others (no. 2 and 3) in the backward flow direction. The propagation time is measured from emitter to receiver. The difference between the wave propagation times in the forward and backward directions is proportional to the volume flow.

The high performance measurement is based on:

- Each emitter creates multiple receiving signals at two other receivers
- The results are based on the reception of the signals that pass through the liquid one or more times.
- Several measurements can be performed based on the collected information. Many properties of the liquid can be derived, including its velocity and information about the presence of gas bubbles or solid parts.



This figure indicates the receiving signals for just interdigital transducer 1 acting as emitter.
The emitter excitation produces the SAW with a frequency of more than 1 MHz.

There are two effects appearing:

- A wave propagates along the surface of the tube (see orange line).
- A wave couples into the liquid (see green line) and propagates towards the other side of the tube under a certain angle. This angle depends mainly on the propagation speed on the surface and in the liquid, respectively.
- Upon reaching the opposite side of the tube, two effects take place
 - A wave couples into the tube and propagates (see green line) to receiver 3
 - A wave couples out to the liquid (see yellow line) and propagates again to the opposite side of the tube.

These effects get repeated at each reflection, resulting in all the different colour-coded signals indicated in the figure.

Special functions

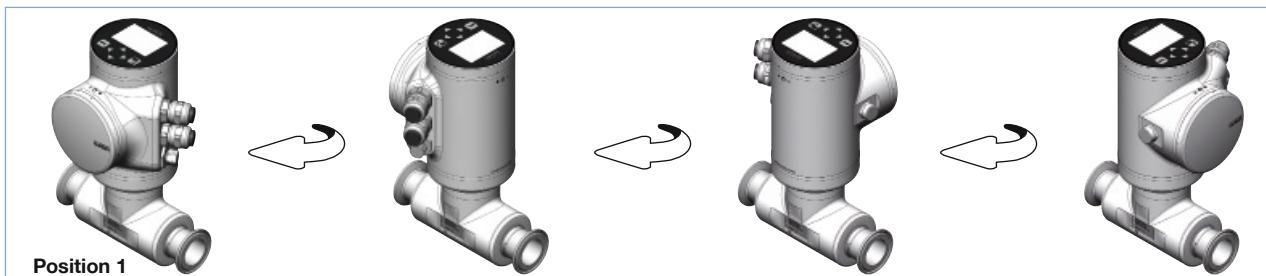
For detection of gas bubbles and solids the newest firmware version (from firmware version 01.05.00) includes a so called "acoustic transmission factor". The value of this is continuously measured and is directly dependent from gas bubbles and solids in a liquid. The presence of gas bubbles / solids can be detected via monitoring functions of this process value. For detection of different liquids respectively differentiation of liquids there is a so called "density factor" available. This value is as well measured continuously, is temperature compensated and so its value is representative in a tight value range for each liquid. Value jumps of this process value allows to recognize different liquids.

Installation

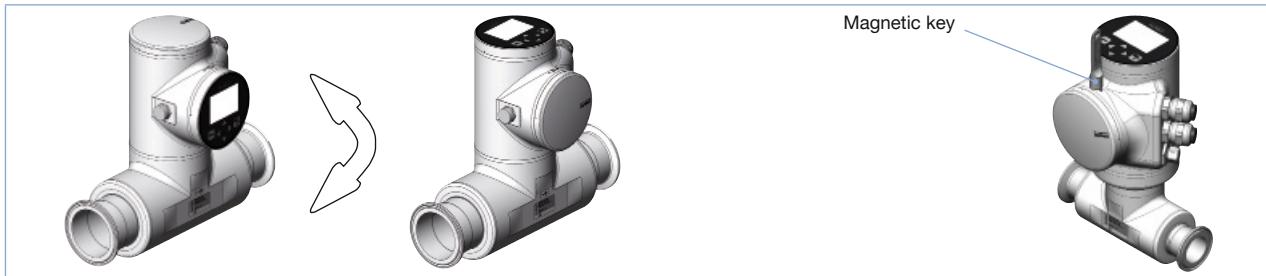
The product is delivered as described in position 1 in the picture below. The position of the SE98 transmitter can be changed in 90° steps. The position of the display module and the blind cover can also be changed in steps of 90 ° both on the top of the unit and on the front face.

For safety reasons the display module and blind cover on the top or front are locked. The display module and blind cover can be unlocked with a magnetic key which is included in the delivery of each device.

90° rotation of transmitter



Exchange of blind cover and display



Minimum straight inlet and outlet distances must be observed. According to the pipe design, necessary distances can be bigger or use a flow conditioner to obtain the best results. The minimum inlet and outlet distances can be determined according to the standard ISO 9104.1991.

The device can be installed into either horizontal, oblique or vertical pipes. But an installation on a vertical pipe will be better to prevent air or gas bubbles inside the measurement area.

For proper operation always ensure a totally filled measurement tube.

Conformity to 3A and EHEDG requires an angle of at least 3° against horizontal to ensure complete draining however this not necessary for proper operation of FLOWave.

The suitable pipe size can be selected using the diagram flow rate/velocity/DN (see diagramm on next page).

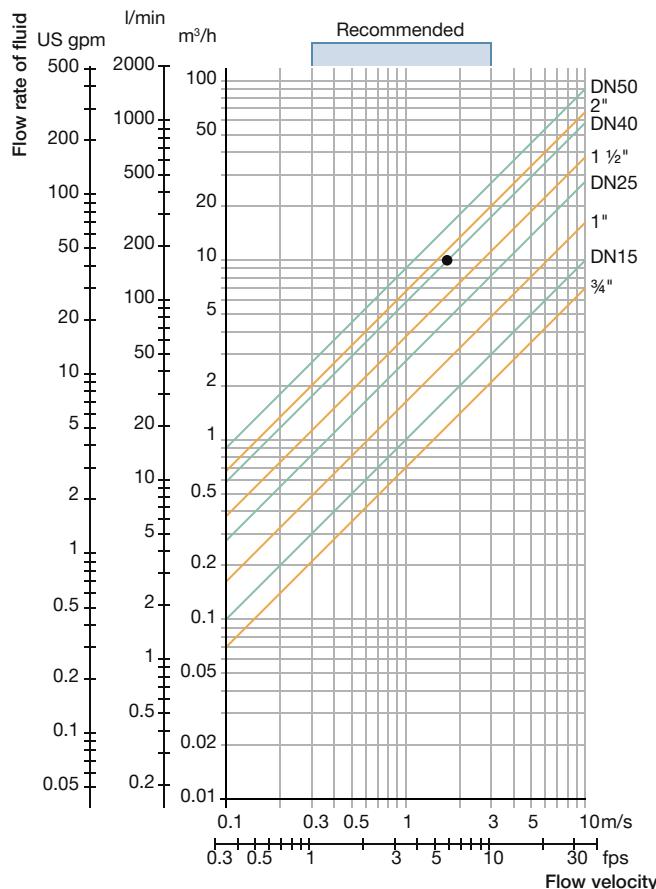
The flowmeter is not designed for gas or steam flow measurement.

Diagram flow rate/velocity/DN

Example:

- Flow rate: 10 m³/h
- Ideal flow velocity: 1...3 m/s

For these specifications, the diagram indicates a pipe size of DN40



Measurement deviation per measurement area

DN	Flow velocity [m/s]	0.1	1	10
3/4"	Flow rate range [m ³ /h]	0.07	0.7	7
		< ± 0.08 % of F.S.	± 0.4 % of the measured value	
15	Flow rate range [m ³ /h]	0.10	1.0	10
		< ± 0.08 % of F.S.	± 0.4 % of the measured value	
1"	Flow rate range [m ³ /h]	0.14	1.4	14
		< ± 0.08 % of F.S.	± 0.4 % of the measured value	
25	Flow rate range [m ³ /h]	0.25	2.5	25
		< ± 0.08 % of F.S.	± 0.4 % of the measured value	
1 1/2"	Flow rate range [m ³ /h]	0.35	3.5	35
		< ± 0.08 % of F.S.	± 0.4 % of the measured value	
40	Flow rate range [m ³ /h]	0.56	5.6	56
		< ± 0.08 % of F.S.	± 0.4 % of the measured value	
2"	Flow rate range [m ³ /h]	0.64	6.4	64
		< ± 0.08 % of F.S.	± 0.4 % of the measured value	
50	Flow rate range [m ³ /h]	0.90	9.0	90
		< ± 0.08 % of F.S.	± 0.4 % of the measured value	

Dimensions [mm]

Clamp/pipe size		Standard									
[mm]	[inch]	Clamp	Process pipe	H1	D	D1	s	D2	D3	L1	L
15	-	DIN 32676 series B (ISO 1127)	DIN 11866 series B (ISO 1127)	220	18.10	21.30	1.60	50.5	60.3	105	168
		DIN 32676 series B* (ISO 1127)	DIN 11866 series B (ISO 1127)	220	18.10	21.30	1.60	34.0	60.3	105	168
-	¾	ASME BPE (DIN 32676 series C)	DIN 11866 series C (ASME BPE)	220	15.75	19.05	1.65	25.0	60.3	105	143
25	-	DIN 32676 series B (ISO 1127)	DIN 11866 series B (ISO 1127)	220	29.70	33.70	2.00	50.5	60.3	120	175
-	1	ASME BPE (DIN 32676 series C)	DIN 11866 series C (ASME BPE)	220	22.10	25.40	1.65	50.5	60.3	105	143
40	-	DIN 32676 series B (ISO 1127)	DIN 11866 series B (ISO 1127)	200	44.30	48.30	2.00	64.0	91.0	180	273
-	1 ½	ASME BPE (DIN 32676 series C)	DIN 11866 series C (ASME BPE)	200	34.80	38.10	1.65	50.5	91.0	180	273
50	-	DIN 32676 series B (ISO 1127)	DIN 11866 series B (ISO 1127)	200	56.30	60.30	2.00	77.5	91.0	180	273
-	2	ASME BPE (DIN 32676 series C)	DIN 11866 series C (ASME BPE)	200	47.50	50.80	1.65	64.0	91.0	180	273

* similar to DIN 32676 series B but with clamp 34.0

Ordering chart for 8098 FLOWave flowmeter

NOTE:

To set up a device without a display, please use the USB-büS interface, Type 8920 (has to be ordered separately - see accessories on page 10)

Clamp acc. to DIN 32676 series B (ISO 1127) process connection for pipe acc. to DIN 11866 series B (ISO 1127)

Clamp and pipe size [mm]	Meas-urement tube (outer sur-face), housing	Meas-urement tube (inner sur-face)	Clamp Dimensions D1 x s – D2	Operating voltage	Maximal flow rate	Electrical connection	Display	Certifications		Item no.
								3A (28-04)	EHEDG ¹⁾	
15	1.6 µm	0.8 µm	21.3 x 1.6 – 50.5	12...35 V DC	10 m³/h	2 cable glands M20 x 1.5 + 1 male fixed connector M12	Yes	Yes	Yes	566 187
			21.3 x 1.6 – 34.0				Yes	Yes	No	566 235
			21.3 x 1.6 – 50.5				No	Yes	Yes	566 191
			21.3 x 1.6 – 34.0				No	Yes	No	566 236
		0.4 µm	21.3 x 1.6 – 50.5				Yes	Yes	Yes	566 195
			21.3 x 1.6 – 34.0				Yes	Yes	No	566 237
			21.3 x 1.6 – 50.5				No	Yes	Yes	566 199
			21.3 x 1.6 – 34.0				No	Yes	No	566 238
	0.4 µm		33.7 x 2.0 – 50.5	12...35 V DC	25 m³/h	2 cable glands M20 x 1.5 + 1 male fixed connector M12	Yes	Yes	Yes	566 188
							No	Yes	Yes	566 192
25	1.6 µm	0.8 µm	33.7 x 2.0 – 50.5	12...35 V DC	25 m³/h	2 cable glands M20 x 1.5 + 1 male fixed connector M12	Yes	Yes	Yes	566 196
							No	Yes	Yes	566 200
	0.4 µm		48.3 x 2.0 – 64.0	12...35 V DC	56 m³/h	2 cable glands M20 x 1.5 + 1 male fixed connector M12	Yes	Yes	Yes	566 189
							No	Yes	Yes	566 193
40	1.6 µm	0.8 µm	48.3 x 2.0 – 64.0	12...35 V DC	56 m³/h	2 cable glands M20 x 1.5 + 1 male fixed connector M12	Yes	Yes	Yes	566 197
							No	Yes	Yes	566 201
	0.4 µm		60.3 x 2.0 – 77.5	12...35 V DC	90 m³/h	2 cable glands M20 x 1.5 + 1 male fixed connector M12	Yes	Yes	Yes	566 190
							No	Yes	Yes	566 194
50	1.6 µm	0.8 µm	60.3 x 2.0 – 77.5	12...35 V DC	90 m³/h	2 cable glands M20 x 1.5 + 1 male fixed connector M12	Yes	Yes	Yes	566 198
							No	Yes	Yes	566 202

Clamp acc. to ASME BPE (DIN 32676 series C) process connection for pipe acc. to DIN 11866 series C (ASME BPE)

Clamp and pipe size [mm]	Meas-urement tube (outer sur-face), housing	Meas-urement tube (inner sur-face)	Clamp Dimensions D1 x s – D2	Operating voltage	Maximal flow rate	Electrical connection	Display	Certifications		Item no.
								3A (28-04)	EHEDG ¹⁾	
¾	1.6 µm	0.8 µm	19.05 x 1.65 – 25.0	12...35 V DC	7 m³/h	2 cable glands M20 x 1.5 + 1 male fixed connector M12	Yes	Yes	Yes	566 203
							No	Yes	Yes	566 207
	0.4 µm						Yes	Yes	Yes	566 211
							No	Yes	Yes	566 215
1	1.6 µm	0.8 µm	25.4 x 1.65 – 50.5	12...35 V DC	14 m³/h	2 cable glands M20 x 1.5 + 1 male fixed connector M12	Yes	Yes	Yes	566 204
							No	Yes	Yes	566 208
	0.4 µm						Yes	Yes	Yes	566 212
							No	Yes	Yes	566 216
1 ½	1.6 µm	0.8 µm	38.1 x 1.65 – 50.5	12...35 V DC	35 m³/h	2 cable glands M20 x 1.5 + 1 male fixed connector M12	Yes	Yes	Yes	566 205
							No	Yes	Yes	566 209
	0.4 µm						Yes	Yes	Yes	566 213
							No	Yes	Yes	566 217
2	1.6 µm	0.8 µm	50.8 x 1.65 – 64.0	12...35 V DC	64 m³/h	2 cable glands M20 x 1.5 + 1 male fixed connector M12	Yes	Yes	Yes	566 206
							No	Yes	Yes	566 210
	0.4 µm						Yes	Yes	Yes	566 214
							No	Yes	Yes	566 218

¹⁾ The EHEDG compliance is only valid if used in combination with gaskets from Combifit International B.V.

Ordering chart for accessories for Type 8098 (has to be ordered separately)

Specification		Item no.
	USB-büS-Interface (see drawing below)	772 426
	Unlocking magnetic key	690 309
	5 pin M12 female straight cable plug with plastic threaded locking ring, to be wired	917 116
	5 pin M12 female and male straight cable plug moulded on cable (1 m, shielded) 5 pin M12 female and male straight cable plug moulded on cable (3 m, shielded)	772 404 772 405

USB-büS-Interface



Note

You can fill out
the fields directly
in the PDF file
before printing
out the form.

Standard configuration – request for quotation

Please fill out this form and send to your local Bürkert Sales Centre with your inquiry or order.

Company:	Contact person:
Customer no.:	Dept.:
Address:	Tel./Fax:
Town / Postcode:	E-Mail:

<input checked="" type="checkbox"/> = Mandatory fields	Quantity	Desired delivery date
Operating data		
<input checked="" type="checkbox"/> Process fluid		
<input checked="" type="checkbox"/> Type of fluid	X Liquids	
	min.	max.
<input checked="" type="checkbox"/> Flow rate (Q) ¹⁾		
<input checked="" type="checkbox"/> Temperature		
<input checked="" type="checkbox"/> Absolute pressure		
<input checked="" type="checkbox"/> Viscosity		
<input checked="" type="checkbox"/> Density		
Comments		Sketch
<hr/> <hr/> <hr/> <hr/> <hr/> <hr/> <hr/>		

¹⁾ Standard unit:
Fluid Q = m³/h

Certifications

- | | |
|---|---|
| <input type="checkbox"/> Test report 2.2 acc. to EN 10204 (item no. 803 722) | <input type="checkbox"/> EHEDG - TYPE EL-CLASS I ¹⁾ (included in delivery) |
| <input type="checkbox"/> Inspection certificate 3.1 acc. to EN 10204 (included in delivery) | <input type="checkbox"/> 3A - 28-04 (included in delivery) |
| <input type="checkbox"/> Certification of Conformity for the Surface Quality
DIN 4762; EN ISO 4287; EN ISO 4288 (item no. 804 175) | <input type="checkbox"/> Calibration certificate (included in delivery) |
| <input type="checkbox"/> Certification of Conformity for Passivating and Electropolishing
Processes (item no. 444 900) | <input type="checkbox"/> FDA certificate (included in delivery) |
| <input type="checkbox"/> Certification of compliance ASME BPE (included in delivery) | |

¹⁾ The EHEDG compliance is only valid if used in combination with gaskets from Combifit International B.V.

Note: If a certification which is not included in delivery with the FLOWave is requested, please order it separately. If you want to order one or more later, please contact your Bürkert office.

To find your nearest Bürkert facility, click on the orange box →

www.burkert.com