

The AirLINE System integrates high performance solenoid pilot valves, remote electronic I/O and fieldbus communication into a process actuation and control system that is both compact and extremely flexible. Its modular design allows fully customized, pre-mounted and tested solutions to exactly

meet all application needs including the integration of a local Mini PLC. Due to the full electronic and mechanical integration, the valve block can be added without the need of any tools or wiring.

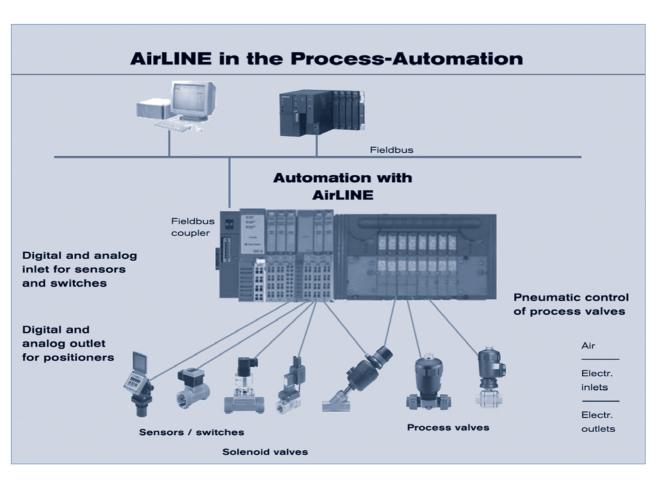
Specifications	Pilot va	live type				
	0460, 6524, 6525	0461, 6526, 6527				
Mounting dimensions	11 mm	16.5 mm				
Circuit functions/ways	C (3/2)	C (3/2)				
	D (3/2)	D (3/2)				
	H (5/2)	H (5/2)				
	H (5/2) impulse	H (5/2) impulse				
	L (5/3) in middle position all ports closed	L (5/3) in middle position all ports open				
	N (5/3) in middle position all ports vented	N (5/3) in middle position all ports vented				
Flow rate	300 I/min (200 I/min for functions H impulse, L and N)	700 I/min (500 I/min for functions H impulse, L and N)				
Pressure range	Vac. up to 10 bar	Vac. up to 10 bar				
Module types	$2x \mbox{ and } 8x$ (optional integrated check values and $\mbox{ p-shut-off-value})$	2x and 4x (optional integrated check valves) Combination of 11 mm modules (3 valves) and 16.5 mm modules is possible				
Max. number of modules	13	13				
Max. number of valves functionalities	64 (by use of Type 0460 & Type 6524 2 x 3/2-way valve: 32)	32 (by use of Type 0461: 24)				
Pneumatic intermediate supply module	necessary after 24 valve functions; with 2 x 3/2-way valve: necessary after 16 valve functions	necessary after 16 valve functions				

to be continued on page 2

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Specifications	Pilot valve type						
	0460, 6524, 6525	0461, 6526, 6527					
Fieldbus type	DeviceNet, EtherNet/IP, PROFIBUS DP	DeviceNet, EtherNet/IP, PROFIBUS DP					
Electrical modules	Rockwell Point I/O System	Rockwell Point I/O System					
Digital modules	2 or 4 inputs 2 or 4 outputs, others on request	2 or 4 inputs 2 or 4 outputs, others on request					
Analog modules	2 or 4 inputs (0-10 V, 0-20 mA, 4-20 mA, RTD, TC) 2 outputs (0-10 V, 0-20 mA, 4-20 mA) others on request	2 or 4 inputs (0-10 V, 0-20 mA, 4-20 mA, RTD, TC) 2 outputs (0-10 V, 0-20 mA, 4-20 mA) others on request					
Operating voltage	24 V/DC	24 V/DC					
Permissible voltage tolerance	+20%/-15% (by use of Type 0460: ±10%)	+20%/-15% (by use of Type 0461: ±10%)					
Residual ripple	1 Vss	1 Vss					
Rated power per valve	1 W (0.5 W nominal power after 120 ms)	2 W (1 W nominal power after 120 ms)					
Rated current per valve	43 mA (28 mA holding current after 120 ms) 41 mA (by use of Type 0460)	85 mA (52 mA holding current after 120 ms) 41 mA (by use of Type 0461)					
Temperatures							
Operating	0 to +55°C (by use of Type 0460: 0 to +50°C)	0 to +55°C (by use of Type 0461: 0 to +50°C)					
Storage	-20 to +60°C	-20 to +60°C					
Rating	IP20 IP65 in closed field housing	IP20 IP65 in closed field housing					
Approvals for hazardous areas	Zone 2	on request					

Application example





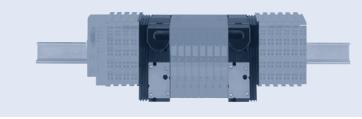
Configuration software

INE Configurator		Quit	
Configuration Rockwell O Adaption ROCKWELL C Checkwell WITHO outing Dm 18.5 MM Connector Model 0 30 Connector Model 0 30 Connec	Bill of material Pneumatic 16,5 mm TCH* Service Ports 11mm TGH* Service Ports 11mm Service Ports 15,5mm THREAD 01 * Service Ports 16,5mm THREAD 01 *	Delete Move	 AirLine is a system of modular design which is precise adapted to the specific requirements of the customer. Burkert offers a software program, the Configurator, for the simple, precise generation of the required configuration of each Airline system. The Burkert Configurator defines: Number and types of valves Type of (intermediate) supplies The results supplied by the Configurator: Bill of materials, incl. list prices Illustration

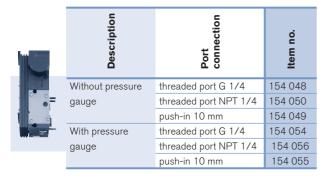
For more information consult individual datasheets, downloadable at www.burkert.com

Pneumatic module and electrical interfaces for modules series Rockwell Point I/O System

Connector modules ME02



Connector module "left"



Connector module "right" and Pneumatic intermediate supply module

Description	Port connection	ltem no.
Connector module	"right"	
Without pressure	threaded port G 1/4	154 051
gauge	threaded port NPT 1/4	154 053
	push-in 10 mm	154 052
With pressure	threaded port G 1/4	154 057
gauge	threaded port NPT 1/4	154 059
	push-in 10 mm	154 058
Pneumatic intermed	liate supply module	
Without pressure	threaded port G 1/4	154 077
gauge	threaded port NPT 1/4	154 079
	push-in 10 mm	154 078
With pressure	threaded port G 1/4	154 080
gauge	threaded port NPT 1/4	154 082
	push-in 10 mm	154 081



Pneumatic module and electrical interfaces for modules series Rockwell Point I/O System

AirLINE valve modules



8 valves wide/8 valves wide with 2 x 3/2-way valve

Threaded port M5

Threaded port M7

Push-in ø 6 mm

Push-in ø 1/4"

Push-in ø 5/32"

Service port 2 (A), 4 (B)

Pneumatic basic module, electrical basic module and pilot valves

2 valves wide/2 valves wide with 2 x 3/2-way valve



Service port 2 (A), 4 (B) Threaded port M5 Threaded port M7 Push-in ø 6 mm Push-in ø 1/4" Push-in ø 5/32"



Further pneumatic accessories

Тур 0498



Double pilot controlled check Valve

Available options on request

- Check valves in R, S and P-shut
- Covering plate for spare channels
- Channel separation plugs to build different pressure areas

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11mm width per station: Multi-way solenoid valve Types 6524 and 6525



The solenoid valve Types 6524 and 6525 consist of a pneumatic valve body fitted with Type 6104 rocker pilot valve. The rocker principle allows switching of high pressure at low power consumption and fast response times. The pilot valves are equipped with manual override as a standard.

The 2 x 3/2-way valve version is the combination of two pilot rocker solenoid valves type 6104 and a pneumatic seat valve.

Order chart for valves

Specification	3/2-way valve	2 x 3/2-way valve				
Body material	PA (polyamide)					
Seal material	FPM, NBR					
Media	Lubricated and non-lubricated dry air, neutral gases (5 μm-Filter)					
Port connection	Flange for MP11					
Manual override	As a standard feature					
Voltage	24 V DC					
Nominal power	1 W	2 x 1 W with reduction of power consumption				
Duty cycle	Continuous operation (100% ED)					
Elec. connection on valve	e Rectangular plug 2-pole Rectangular plug 3- with raster 5.08 mm with raster 2.54 mm					
Mounting	With 2 screws M2 x 20	With 2 screws M2 x 28				
Installation position	As required, preferably with pilot valve upright					
Flow rate: QNn value air [l/min]	Measured at +20°C, 6 bar pressure at valve inlet and 1 bar pressure difference					
Pressure ranges [bar]	Measured as overpressure to the atmospheric pressure					
Response times [ms]	Measured according to ISO 12238					

Circuit function	Orifice [mm]	QNn value air [l/min]	Pressure range [bar]	Respons [sw] buined O	e times Closing Closing	Voltage/ Frequency [V/Hz]	ltem no.
Circ	Orif	QNn va [l/min]	Pre: [bar	Ope	Clos	Volt Frec [V/H	Item
Circuit function C 2	4	300	Vac7	15	20	24 V DC	153 958
			1-7 ¹⁾	15	20	24 V DC	150 333
			2.5-7	12	20	24 V DC	144 933
3/2-way valve, servo-assisted in de-energized posi- tion port 2 to atmosphere			2.5-10	15	28	24 V DC	148 227
Circuit function D 2	4	300	1.0-7 ¹⁾	12	20	24 V DC	150 334
10 12			2.5-7	12	20	24 V DC	144 934
3/2-way valve, servo-assisted in de-energized posi- tion port 2 pressurized			2.5-10	15	28	24 V DC	152 139
Circuit function H $4 - 2$	4	300	1.0-7 ¹⁾	15	20	24 V DC	150 335
			2.5-7	15	20	24 V DC	144 935
5/2-way valve, servo-assisted in de-energised posi- tion port 1 connected to port 2, port 4 exhausted			2.5-10	20	28	24 V DC	150 610
Circuit function C	4	300	1.0-7 ¹⁾	12	20	24 V DC	170 269 ²⁾
			2.5-7	12	20	24 V DC	170 268 ²⁾
2 x 3/2-way valve, servo-assisted in de- energized position port 2/4 to atmosphere							

1) Version with auxiliary air.

²⁾ Version with integrated reduction of power consumption

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11 mm width per station: Multi-way solenoid valve Types 0460



The solenoid valve Type 0460 consists of a pneumatic valve body fitted with a double coil pilot valve. The principle allows switching of high pressures together with low power consumption and fast response times.

All valves are equipped with manual override as a standard.

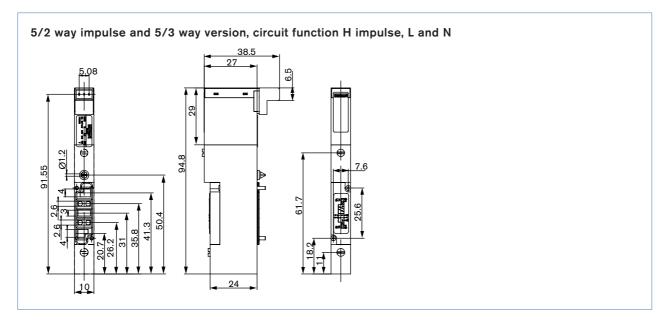
Technical data	
Body material	Aluminium
Seal material	NBR
Media	Lubricated and non-lubricated dry air, neutral gases (5 µm-filter recommended)
Port connection	Flange
Pneumatic module	MP11
Supply port 1 (P), 3 (R), 5 (S)	G 1/4 NPT 1/4 Push-in connection Ø 10 mm
Service port 2 (A), 4 (B)	Push-in connection Ø 6 mm Push-in connection Ø 1/4" Push-in connection Ø 4 mm = ø 5/32" M5 M7
Voltage	24 V DC
Electrical connection on valve	Rectangular plug
Manual override	Standard
Flow rate: QNn-value air	Measured at +20°C, 6 bar pressure at valve
l/min]	inlet and 1 bar pressure difference
Pressure ranges [bar]	Measured as overpressure to the atmospheric pressure
Response times [ms]	Measured according to ISO 12238

Ordering chart valves

					Response t	imes	
Circuit function	Orifice [mm]	Q _{Mn} -value air [l/min]	Pressure range [bar]	Nominal power [W]	Opening [ms]	Closing [ms]	Item no.
H 14 5/2-way valve, servo-assisted impulse version	2.5	200	2.0-7.0	1	15	15	154 183
L 14 M 12 51 3 5/3-way valve, servo-assisted in middle position all ports blocked	2.5	200	2.0-7.0	1	15	20	154 184
N 14 W 12 5/3-way valve, servo-assisted in middle position port 2 and 4 exhausted	2.5	200	2.0-7.0	1	15	20	154 185



Dimensions [mm]



16.5mm width per station: Multi-way for solenoid valve Types 6526 and 6527



The solenoid valve Types 6526 and 6527 consist of a pneumatic valve body fitted with Type 6106 rocker pilot valve. The rocker principle allows switching of high pressure at low power consumption and fast response times. The pilot valves are equipped with manual override as a standard.

Specification	
Body material	PA (polyamide)
Seal material	NBR
Media	Lubricated and non-lubricated dry air, neutral gases (10 μm filter)
Port connection	Flange for MP12
Manual override	Standard
Voltage	24 V DC
Nominal power	2 W, 1W
Duty cycle	Continuous operation (100% ED)
Elec. Connection on valve	Tag connector acc. to DIN EN 175301-803 (previously DIN 43650) Form C
Mounting	With 2 screws M3x30
Installation position	As required, preferably with pilot valve upright
Flow rate: QNn value air [I/min]	Measured at +20°C, 6 bar pressure at valve inlet and 1 bar pressure difference
Pressure ranges [bar]	Measured as overpressure to the atmospheric pressure
Response times [ms]	Measured acc. to ISO 12238

Order chart for valves

		air	_		Respons	se times	ģ						
Circuit functions	Orifice [mm]	QNn value air [l/min]	Pressure range [bar]	Nominal power [W]	Opening [ms]	Closing [ms] ³⁾	Voltage/Fre- quency [V/Hz]	ltem no.					
c 2	6	700	1.0 - 10 ¹⁾	2	20	12	24 V DC	156 842					
			1.0 - 10 ¹⁾	2	20	12	24 V DC	163 028 ²⁾					
			2.0 - 10	2	20	12	24 V DC	156 318					
3/2-way valve, servo-assisted in			2.0 - 10	2	20	12	24 V DC	158 944 ²⁾					
de-energized position port 2 to				2.0 - 8.0	1	20	17	24 V DC	156 840				
atmosphere			2.0 - 8.0	1	20	12	24 V DC	158 947 ²⁾					
D 2,	6	700	1.0 - 10 ¹⁾	2	12	20	24 V DC	157 672					
			1.0 - 10 ¹⁾	2	20	12	24 V DC	163 029 ²⁾					
			2.0 - 10	2	12	20	24 V DC	156 320					
3/2-way valve, servo-assisted in de-								2.0 - 10	2	20	12	24 V DC	158 946 ²⁾
energized position port 2 pressurized					2.0 - 8.0	1	17	20	24 V DC	156 841			
5 1 1 1				2.0 - 8.0	1	20	12	24 V DC	158 948 ²⁾				
H <u>4 2</u>	4 2 6 700 ↓ 7 ↓ 4 5 1 1 3	6	700	1.0 - 10 ¹⁾	2	20	12	24 V DC	156 828				
				1.0 - 10 ¹⁾	2	20	12	24 V DC	163 030 ²⁾				
513			2.0 - 10	2	20	12	24 V DC	156 337					
5/2-way valve, servo-assisted in de-			2.0 - 10	2	20	12	24 V DC	158 942 ²⁾					
energized position port 1 connected							2.0 - 8.0	1	20	17	24 V DC	156 827	
to port 2, port 4 exhausted			2.0 - 8.0	1	20	12	24 V DC	158 943 ²⁾					

 $^{\scriptscriptstyle 1)}$ version with auxiliary air

²⁾ electric connection with manual override.

³⁾ closing time approx. 5 ms higher when used together with valve unit

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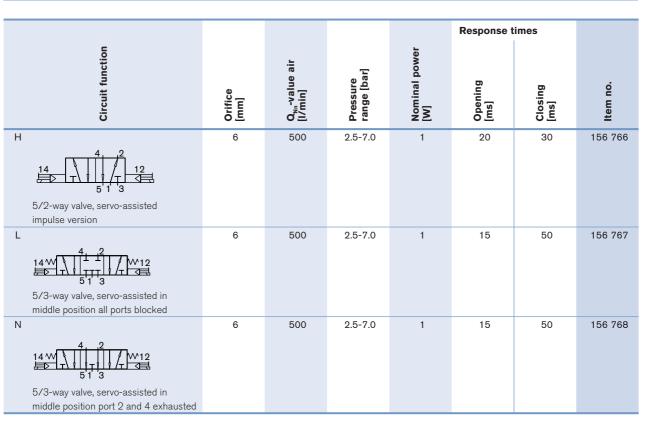
16.5 mm width per station: Multi-way solenoid valve Type 0461



The solenoid valve Type 0461 consists of a pneumatic valve body fitted with a double coil pilot valve. The principle allows switching of high pressures together with low power consumption and fast response times. All valves are equipped with manual override as a standard.

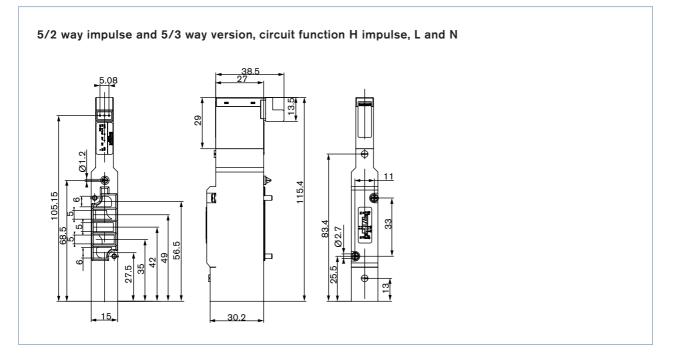
Technical data	
Body material	Aluminium
Seal material	NBR
Media	Lubricated and non-lubricated dry air, neutral gases (10 µm-filter recommended)
Port connection	Flange
Pneumatic module	MP12
Supply port 1 (P), 3 (R), 5 (S)	G 3/8 NPT 3/8
Service port 2 (A), 4 (B)	G 1/8 NPT 1/8 Push-in connection Ø 8 mm
Operating voltage	24 V DC
Electrical connection on valve	Rectangular plug
Manual override	Standard
Flow rate: QNn-value air I/min]	Measured at +20°C, 6 bar pressure at valve inlet and 1 bar pressure difference
Pressure ranges [bar]	Measured as overpressure to the atmospheric pressure
Response times [ms]	Measured according to ISO 12238

Ordering chart valves

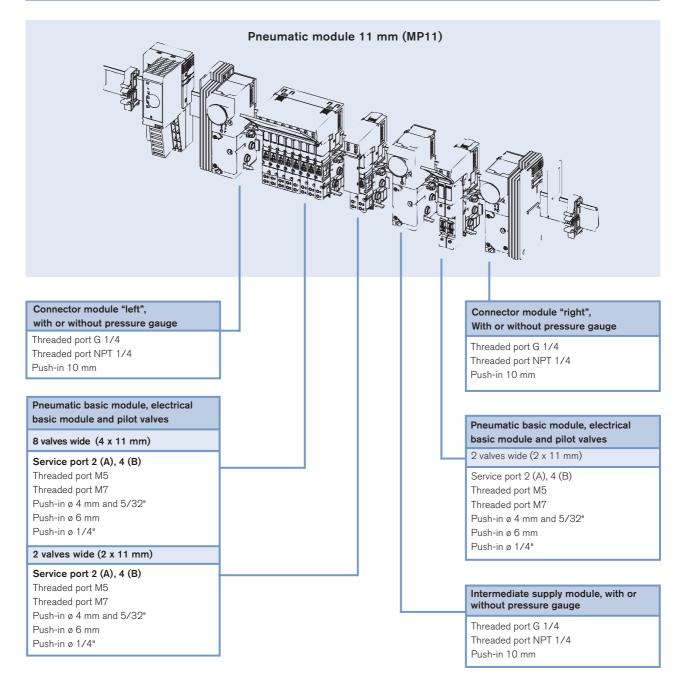




Dimensions [mm]

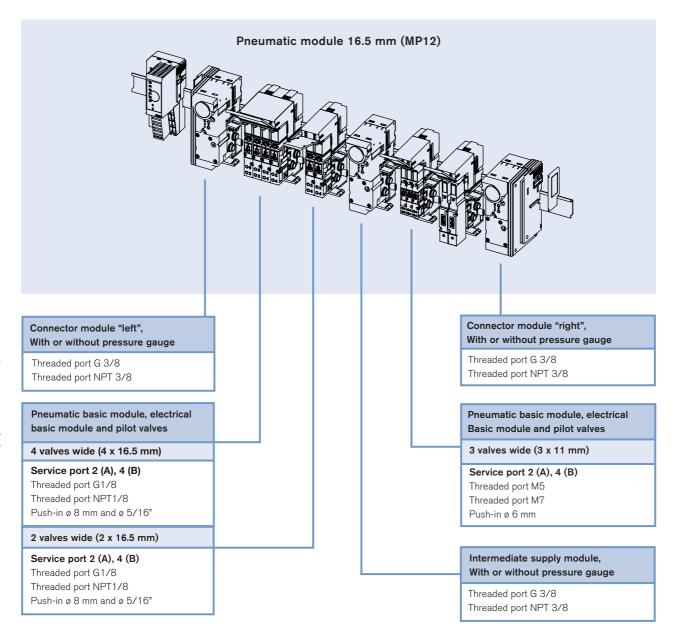


Pneumatic modules and electrical interfaces for modules series Rockwell Point I/O System





Pneumatic modules and electrical interfaces for modules series Rockwell Point I/O System

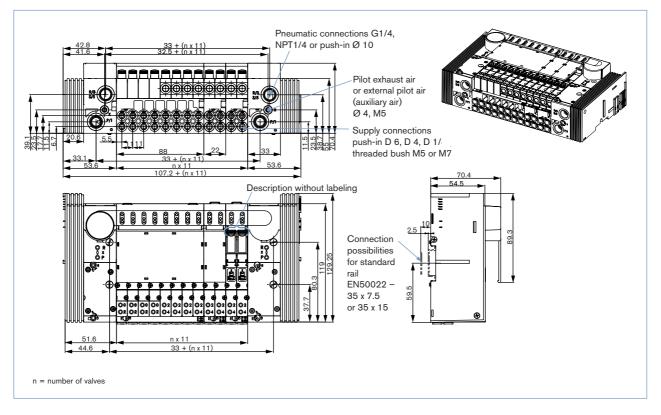


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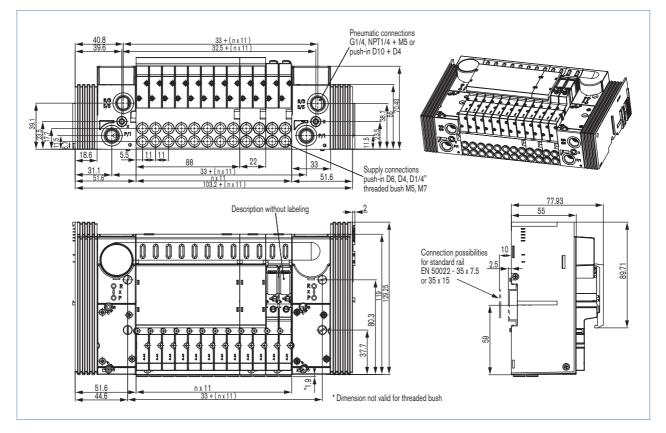
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Dimensions [mm]

11 mm mounting dimensions for Type 6524 / 6525



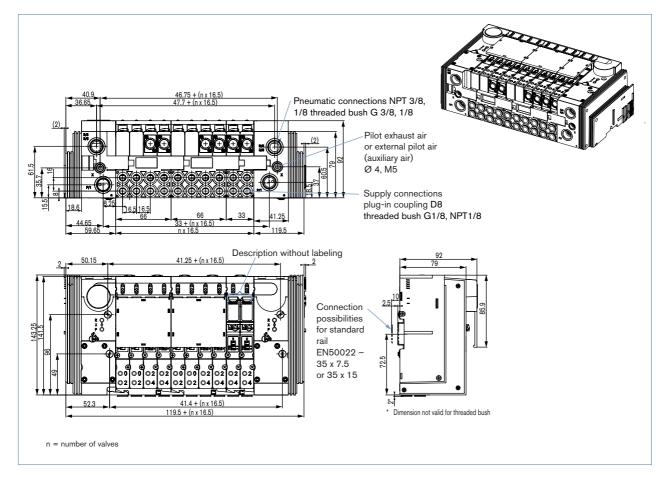
11 mm mounting dimensions for Type 6524 2 x 3/2-way valve





Dimensions [mm]

16.5 mm mounting dimensions for Type 6526 / 6527



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In case of special application conditions, please consult for advice.

We reserve the right to make technical changes without notice.

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