

Solenoid Valves



Poppet type valves are two-way, normally open or normally closed, load holding or blocking valves for applications requiring low internal leakage. Models are available for flows up to 150 lpm (40 gpm).

Spool type valves are two-way, normally open or normally closed, three-way, four-way, four-way three-position, and six-way. The four-way three-position valves are available in tandem center, open center, closed center or "motor spool" configurations. Models are available for flows up to 75 lpm (20 gpm).

Blocking/low flow valves are two-way normally-closed, load-holding or venting valves, and two-position three-way blocking valves.

Integral position sensing is now available on select solenoid valves. The sensing option is a Hall Effect sensor known for its proven reliability in the field. Sensing options are designed to be easily applied to numerous valves, are interchangeable with existing cartridge valves, use standard cavities and are compatible with manual override options. See Section 3 for more details on sensor options. Complete information on sensor options can be found in the master catalog on the HydraForce web site, www. HydraForce.com.

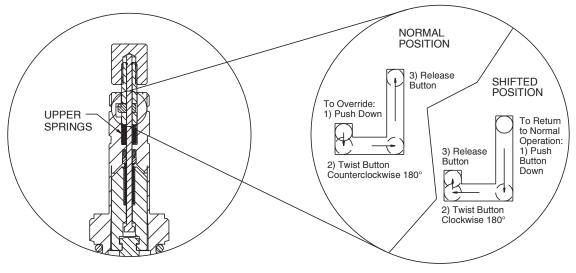
- Poppet or spool types.
- Operating pressures to 345 bar (5000 psi).
- Hardened precision poppets, seats, spools and cages for long life and low leakage.
- · Durable, unitized, molded coils.
- Water/weather resistant coils are available with IP65 and IP69 rated connectors for most valves.
- Manual override available on most models.
- Industry common cavities—compact sizes.
- Cartridges are voltage interchangeable.
- Wide variety of voltage and connector options.
- · Low voltage pull-in characteristics.
- · Coils are rated for continuous duty operation.
- Integral position-sensing options, dual sensor output, configurable as high to low and low to high.

Manual Override Options

Manual Override "M" Option for Two-Position Pull-Type Solenoid Valves

Note: This option is not available along with the Waterproofing option.

Note: The manual override feature is intended for emergency use, not for continuous-duty operation.



Exaggerated illustration of operation of Manual Override "M" option

Manual Override "M" Option for Three-Position Push/Pull-Type Solenoid Valves

Note: The manual override feature is intended for emergency use, not for continuous-duty operation.

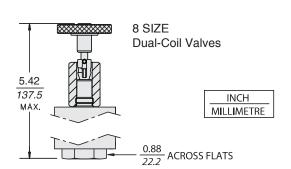
Note: This option is provided with the Waterproofing option.

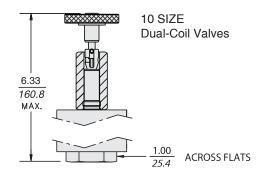
Note: See individual valve catalog pages for MAX weights of 08 and 10-size valves with the "M"- Manual Override option.



Manual Override "K" Option for Three-Position Push/Pull-Type Solenoid Valves

Note: The manual override feature is intended for emergency use, not for continuous-duty operation.



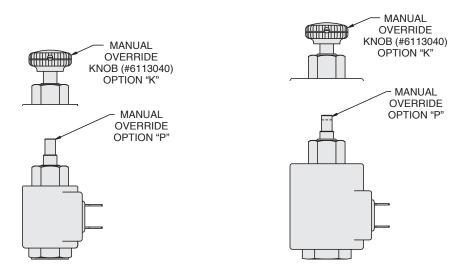




Manual Override Options

Manual Override "P" and "K" Options for Two-Position Push-Type Solenoid Valves

Note: The manual override feature is intended for emergency use, not for continuous-duty operation. Note: This option is not available along with the Waterproofing option.



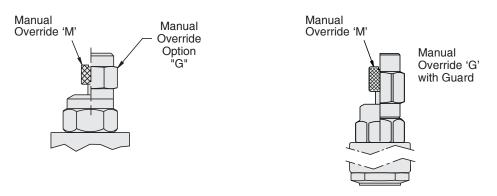
Manual Override "J" and "Y" Options for Pull-Type Solenoid Valves Sizes: -38 (for -08 cavities), -10, -12, -16

Note: The manual override feature is intended for emergency use, not for continuous-duty operation.

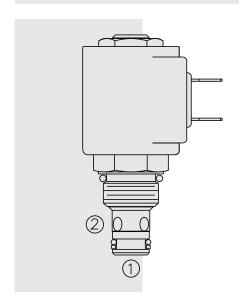


Manual Override "M" and "G" Options for PV and ZL Proportional Valves Sizes: -23, -30, -31 (for -08 and -16 cavities), -30 (for -42 cavity), -20, -21, -30, -31, -33, -34, -35 (for -72 cavity)

Note: The manual override feature is intended for emergency use, not for continuous-duty operation.

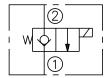


SV08-20 Poppet, 2-Way, Normally Closed

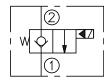


SYMBOLS

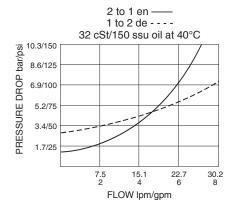
USASI:







PERFORMANCE (Cartridge Only)



DESCRIPTION

A solenoid-operated, 2-way, normally closed, piloted poppet-type, screw-in hydraulic cartridge valve, intended to act as a blocking or load-holding device for low flow circuits.

OPERATION

When de-energized, the **SV08-20** acts as a check valve, allowing flow from 1 to 2, while blocking flow from 2 to 1.

When energized, the cartridge's poppet lifts to open the 2 to 1 flow path. In this mode, flow from 1 to 2 is severely restricted. If this path is required, see model SV08-22, page 1.041.1.

Operation of Manual Override Option: To override, push button in, twist counterclockwise 180°, and release. In this position, the valve will remain open.

To return to normal operation, push button in, twist clockwise 180°, and release. Override will be detented in this position.

FEATURES

- Continuous-duty rated coil.
- Hardened seat for long life and low leakage.
- Optional coil voltages and terminations.
- Cartridges are voltage interchangeable.
- Unitized, molded coil design.
- Manual override option.
- Optional waterproof E-Coils rated up to IP69K.
- Industry common cavity.
- Compact size.

RATINGS

Operating Pressure: 207 bar (3000 psi) Proof Pressure: 255 bar (3700 psi) Flow: See Performance Chart

Internal Leakage: 0.15 cc/minute (3 drops/minute) max. at 207 bar (3000 psi)

Temperature: -40 to 120°C with standard Buna seals

Coil Duty Rating: Continuous from 85% to 115% of nominal voltage

Response Time: First indication of change of state with 100% voltage supplied at 80% of nominal flow rating: Energized: 40 msec. De-energized: 46 msec.

Initial Coil Current Draw at 20°C: Standard Coil: 1.2 amps at 12 VDC;

0.13 amps at 115 VAC (full wave rectified). E-Coil: 1.4 amps at 12 VDC; 0.7 amps at 24 VDC

Minimum Pull-in Voltage: 85% of nominal at 207 bar (3000 psi)

Filtration: See page 9.010.1

Fluids: Mineral-based or synthetics with lubricating properties at viscosities of 7.4 to 420 cSt (50 to 2000 sus); See Temperature and Oil Viscosity, page 9.060.1

Installation: No restrictions; See page 9.020.1

Cavity: VC08-2; See page 9.108.1

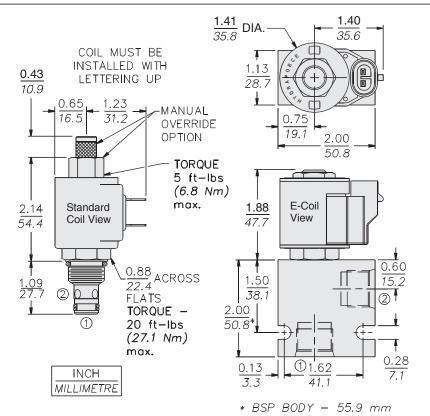
Cavity Tool: CT08-2XX; See page 8.600.1 Seal Kit: SK08-2X-T; See page 8.650.1

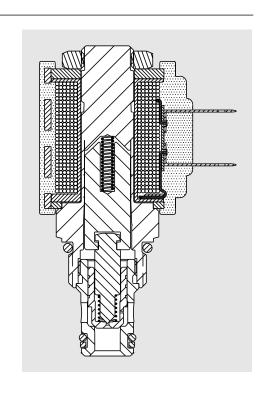
Coil Nut: Part No. 7004400;



SV08-20

DIMENSIONS





MATERIALS

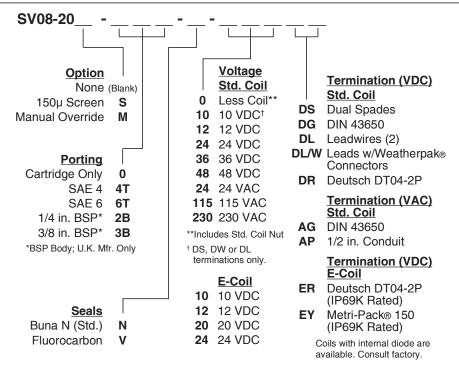
Cartridge: Weight: 0.09 kg. (0.20 lbs.); Steel with hardened work surfaces. Zinc-plated exposed surfaces; Buna N O-rings and back-ups standard.

Standard Ported Body: Weight: 0.16 kg. (0.35 lbs.); Anodized high-strength 6061 T6 aluminum alloy, rated to 207 bar (3000 psi); Ductile iron bodies available; dimensions may differ. See page 8.008.1.

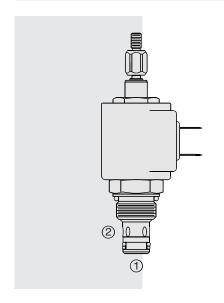
Standard Coil: Weight: 0.11 kg. (0.25 lbs.); Unitized thermoplastic encapsulated, Class H high temperature magnetwire. See page 3.200.1.

E-Coil: Weight: 0.14 kg. (0.3 lbs.); Perfect wound, fully encapsulated with rugged external metal shell; Rated up to IP69K with integral connectors.

Note: See page 3.400.1 for all E-Coil retrofit applications.

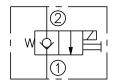


SV08-20J Poppet, 2-Way, Normally Closed,

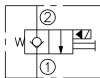


SYMBOLS

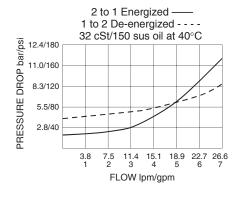
USASI:







PERFORMANCE (Cartridge Only)



DESCRIPTION

A solenoid-operated, 2-way, normally closed, poppet-type, screw-in hydraulic cartridge valve, with either "J" or "Y" type manual override standard. This valve is intended as a blocking or load holding device for low flow circuits having pull-only manual override requirements for handles or cable linkage.

OPERATION

When de-energized, the **SV08-20J/Y** acts as a check valve, allowing flow from 1 to 2, while blocking flow from 2 to 1.

When energized, the valve's poppet lifts to open the 2 to 1 flow path, while flow from 1 to 2 is severely restricted.

Operation of Manual Override Option: To manually override, pull and hold the knurled knob. This override is not detented. The pull force required is approximately 24 lbs. The "J" option includes a male 10-32 thread for a cable attachment. If a cable is used, the internal valve spring may not provide enough force to overcome internal cable friction. An external means of returning the cable must be provided by the user.

FEATURES

- Continuous-duty rated coil.
- Hardened parts for long life.
- · Optional coil voltages and terminations.
- Optional waterproof E-Coils rated up to IP69K.
- Manual override standard.
- Industry common cavity.
- · Compact size.

RATINGS

Maximum Operating Pressure: 207 bar (3000 psi)

Proof Pressure: 255 bar (3700 psi) **Flow:** See Performance Chart

Temperature: -40 to 120°C with standard Buna seals

Coil Duty Rating: Continuous from 85% to 115% of nominal voltage **Initial Coil Current Draw at 20°C:** Standard Coil: 1.2 amps at 12 VDC;

0.13 amps at 115 VAC (full wave rectified); E-Coil: 1.4 amps at 12 VDC; 0.7 amps at 24 VDC

Minimum Pull-in Voltage: 85% of nominal at 40°C; Drop Out 5%

Filtration: See page 9.010.1

Fluids: Mineral-based or synthetics with lubricating properties at viscosities of 7.4 to 420 cSt (50 to 2000 sus); See Temperature and Oil Viscosity, page 9.060.1

Installation: No restrictions; See page 9.020.1

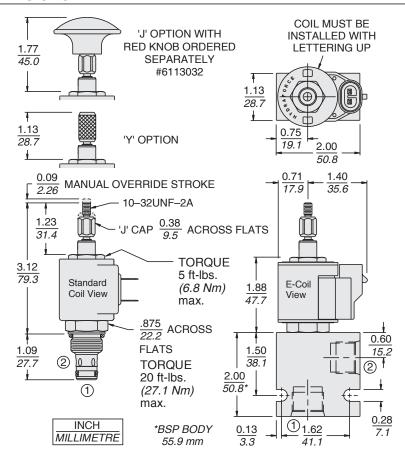
Cavity: VC08-2; See page 9.108.1
Cavity Tool: CT08-2XX; See page 8.600.1
Seal Kit: SK08-2X-T; See page 8.650.1
Coil Nut: Part No. 7004400:



with Pull Only Manual Override

SV08-20J

DIMENSIONS



MATERIALS

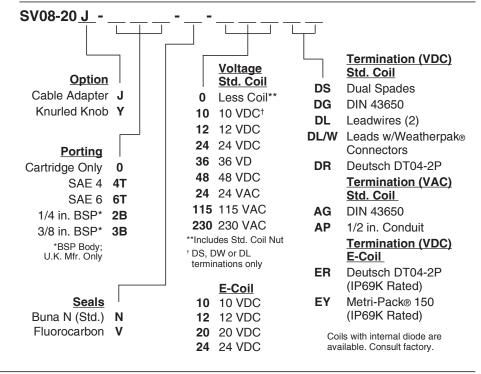
Cartridge: Weight: 0.15 kg. (0.33 lbs.); Steel with hardened work surfaces. Zinc-plated exposed surfaces; Buna N O-rings and back-ups standard.

Standard Ported Body: Weight: 0.16 kg. (0.35 lbs.); Anodized highstrength 6061 T6 aluminum alloy, rated to 207 bar (3000 psi); Ductile iron bodies available; dimensions may differ. See page 8.008.1

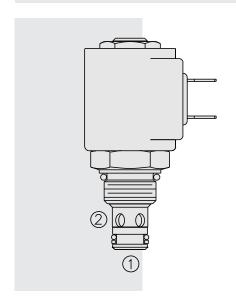
Standard Coil: Weight: 0.11 kg. (0.25 lbs.); Unitized thermoplastic encapsulated, Class H high temperature magnetwire. See page 3.200.1

E-Coil: Weight: 0.14 kg. (0.3 lbs.); Fully encapsulated with rugged external metal shell. Rated up to IP69K with integral connectors.

Note: See page 3.400.1 for all E-Coil retrofit applications.

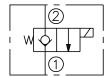


SF08-20 Poppet, 2-Way, N.C., High Pressure

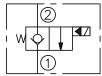


SYMBOLS

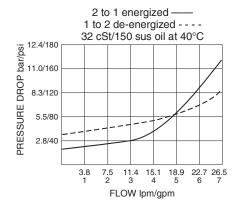
USASI:







PERFORMANCE (Cartridge Only)



DESCRIPTION

A solenoid-operated, 2-way, normally closed, piloted poppet-type, screw-in hydraulic cartridge valve, intended to act as a blocking or load-holding device for low flow circuits.

OPERATION

When de-energized, the **SF08-20** acts as a check valve, allowing flow from 1 to 2, while blocking flow from 2 to 1.

When energized, the cartridge's poppet lifts to open the 2 to 1 flow path. In this mode, flow from 1 to 2 is severely restricted. If this path is required, see model SF08-22, page 1.042.1.

FEATURES

- Continuous-duty rated coil.
- Hardened seat for long life and low leakage.
- · Optional coil voltages and terminations.
- Cartridges are voltage interchangeable.
- Unitized, molded coil design.
- Optional waterproof E-Coils rated up to IP69K.
- Industry common cavity.
- · Compact size.

RATINGS

Operating Pressure: 345 bar (5000 psi)

Flow: See Performance Chart

Internal Leakage: 0.15 cc/minute (3 drops/minute) max. at 345 bar (5000 psi)

Temperature: -40 to 120°C with standard polyurethane seals **Coil Duty Rating:** Continuous from 85% to 115% of nominal voltage

Initial Coil Current Draw at 20°C: Standard Coil: 1.2 amps at 12 VDC; 0.13 amps at 115 VAC (full wave rectified); E-Coil: 1.4 amps at 12 VDC; 0.7 amps at 24 VDC

Minimum Pull-in Voltage: 85% of nominal at 345 bar (5000 psi)

Filtration: See page 9.010.1

Fluids: Mineral-based or synthetics with lubricating properties at viscosities of 7.4 to 420 cSt (50 to 2000 sus); See Temperature and Oil Viscosity, page 9.060.1

Installation: No restrictions; See page 9.020.1

Cavity: VC08-2; See page 9.108.1

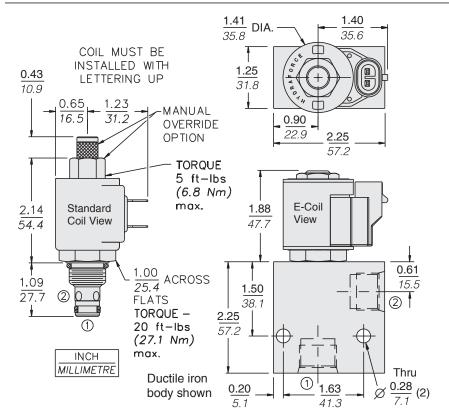
Cavity Tool: CT08-2XX; See page 8.600.1 Seal Kit: SK08-2P-T; See page 8.650.1

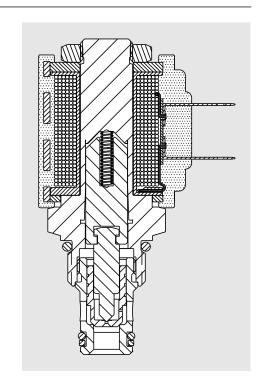
Coil Nut: Part No. 7004400;



SF08-20

DIMENSIONS





MATERIALS

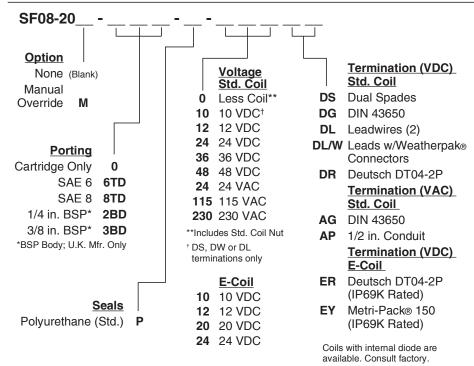
Cartridge: Weight: 0.09 kg. (0.20 lbs.); Steel with hardened work surfaces. Zinc-plated exposed surfaces; Polyurethane cast O-rings and Fluorocarbon back-up standard.

Ported Body: Weight: 0.54 kg. (1.2 lbs.), Ductile iron standard; rated to 345 bar (5000 psi); See page 8.008.1.

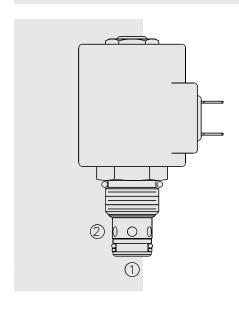
Standard Coil: Weight: 0.11 kg. (0.25 lbs.); Unitized thermoplastic encapsulated, Class H high temperature magnetwire; See page 3.200.1.

E-Coil: Weight: 0.14 kg. (0.3 lbs.); Fully encapsulated with rugged external metal shell; Rated up to IP69K with integral connectors; Note: See page 3.400.1 for all

Note: See page 3.400.1 for al E-Coil retrofit applications.



SV10-20 Poppet, 2-Way, Normally Closed

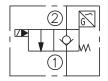


SYMBOLS

ISO:

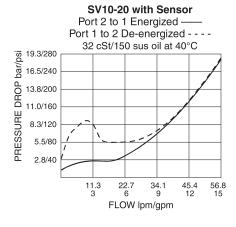
with Sensor:





PERFORMANCE (Cartridge Only)

SV10-20 without Sensor 2 to 1 energized — 1 to 2 de-energized - - - 32 cSt/150 sus oil at 40°C 8.6/125 8.6/125 1.7/25 11.4 22.7 34.1 45.4 56.8 3 6 9 12 15 FLOW lpm/gpm



DESCRIPTION

A solenoid-operated, 2-way, normally closed, poppet-type, screw-in hydraulic cartridge valve, designed to function as a load holding or blocking valve in applications requiring low internal leakage.

OPERATION

When de-energized, the **SV10-20** acts as a check valve, allowing flow to pass from 1 to 2, while blocking flow in the reverse direction. With the sensor option, the neutral sensor will signal ON or HIGH.

When energized, the poppet lifts to open the 2 to 1 flow path. In this mode, flow from 1 to 2 is severely restricted. (If this path is required, see model SV10-22, page 1.044.1.) With the sensor option, the neutral sensor will signal LOW or OFF.

Operation of Manual Override Option: To override, push button in, twist counterclockwise 180° and release. In this position, the valve will remain open.

To return to normal operation, push button in, twist clockwise 180° and release. Override will be detented in this position.

FEATURES

- · Continuous-duty rated solenoid.
- Hardened seat for long life and low leakage.
- Optional coil voltages and terminations.
- Efficient wet-armature construction.
- Cartridges are voltage interchangeable.
- Optional waterproof E-Coils rated up to IP69K.
- Manual override option.
- Unitized, molded coil design.
- Industry common cavity.

RATINGS

Operating Pressure: 241 bar (3500 psi) Proof Pressure: 345 bar (5000 psi)

Flow: Up to 56.8 lpm (15 gpm); see performance chart

Internal Leakage: 0.15 cc/minute (3 drops/minute) max. at 207 bar (3000 psi) **Temperature:** -40 to 100°C (-40° to 212°F) with standard Buna N seals

-26 to 204°C (-15°F to 400°F) with Fluorocarbon seals Sensor Option: -40°C to 110°C (-40°F to 230°F)

Coil Duty Rating: Continuous from 85% to 115% of nominal voltage

Response Time: First indication of change of state with 100% voltage supplied at 80% of nominal flow rating: Energized: 40 msec.; De-energized: 32 msec.

Response Time with Sensor: 53 ms pull-in, 110 ms drop-out

Initial Coil Current Draw at 20°C: Standard Coil: 1.67 amps at 12 VDC;

0.18 amps at 115 VAC (full wave rectified).

E-Coil: 1.7 amps at 12 VDC; 0.85 amps at 24 VDC

Minimum Pull-in Voltage: 85% of nominal at 207 bar (3000 psi)

Filtration: See page 9.010.1

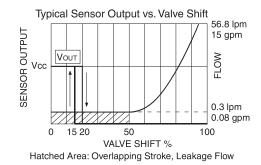
Fluids: Mineral-based or synthetics with lubricating properties at viscosities of 7.4 to 420 cSt (50 to 2000 sus); See Temperature and Oil Viscosity, page 9.060.1

Installation: No restrictions; See page 9.020.1

Cavity: VC10-2; See page 9.110.1; Cavity Tool: CT10-2XX; See page 8.600.1

Seal Kit: SK10-2X-T; See page 8.650.1

Coil Nut: Part No. 7004400

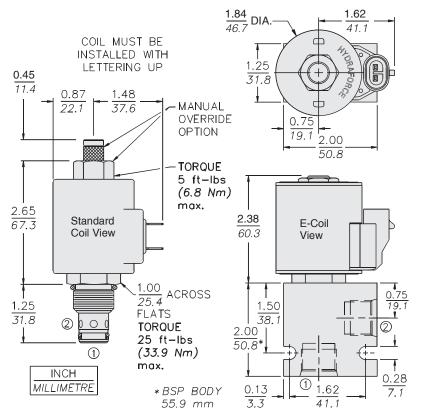


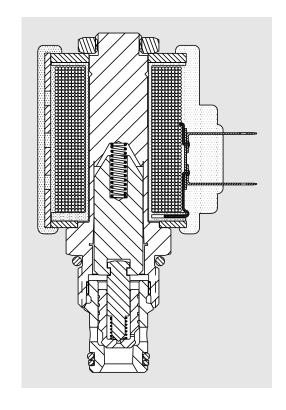


SV10-20

1.016.2

DIMENSIONS





Dimensions will differ significantly with Sensor Option; see page 3.010.1.

MATERIALS

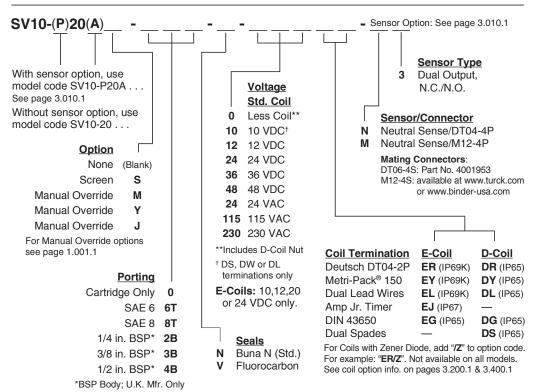
Cartridge: Weight: 0.16 kg. (0.35 lbs.); Weight with Sensor option: 0.45 kg. (1.0 lbs.); Steel with hardened work surfaces. Zinc-plated exposed surfaces. Buna N O-rings and polyester elastomer back-up standard.

Standard Ported Body:

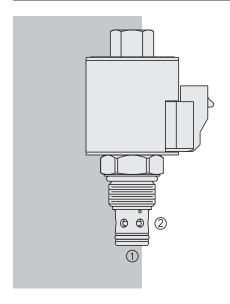
Weight: 0.16 kg. (0.35 lbs.); Anodized high-strength 6061 T6 aluminum alloy, rated to 207 bar (3000 psi). Ductile iron bodies available; dimensions may differ. See page 8.010.1.

D-Coil: Weight: 0.27 kg. (0.60 lbs.); Unitized thermoplastic encapsulated, Class H high temperature magnetwire. See page 3.200.1.

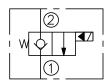
E-Coil: Weight: 0.41 kg. (0.9 lbs.); Fully encapsulated with rugged external metal shell. Rated up to IP69K with integral connectors.
See page 3.400.1.



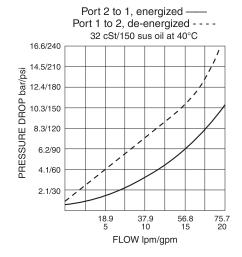
HSV10-20 HyPerformance™ Poppet, 2-Way, N.C.



ISO SYMBOL



PERFORMANCE (Cartridge Only)



DESCRIPTION

A solenoid-operated, 2-way, normally closed, poppet-type, screw-in hydraulic cartridge valve, designed to function as a load holding or blocking valve in high pressure applications requiring low internal leakage.

OPERATION

When de-energized, the **HSV10-20** acts as a check valve, allowing flow to pass from 1 to 2 while blocking flow in the reverse direction

When energized, the valve's poppet lifts to open the 2 to 1 flow path. In this mode, flow from 1 to 2 is severely restricted.

Operation of Manual Override Option: For normal operation (de-energized) the manual override pin must be seated in the lower detent groove. To shift the valve manually, the operator pushes down on the knob and rotates 180° in either direction,. When the manual override is actuated, increased flow can be achieved by pulling on the knob.

FEATURES

- Continuous-duty rated solenoid.
- Hardened seat for long life and low leakage.
- Optional coil voltages and terminations.
- Efficient wet-armature construction.
- Cartridges are voltage interchangeable.
- · Waterproof E-Coils rated up to IP69K.
- 1000-hour salt-spray rated solenoid tubes and coils.
- Unitized, molded coil design.
- All HyPerformance products are tested to the rigorous standards of the NFPA specification T2.6.1.
- All HyPerformance valves are tested at a verification level of 90% and an assurance of 99%.

RATINGS

Operating Pressure: 350 bar (5075 psi); 10% Cycle Life: 420 bar (6090 psi) Note: All HyPerformance products are tested for 900K cycles at 350 bar and 100K cycles at 420 bar.

Burst Pressure: 1380 bar (20,000 psi)

Flow: Up to 75.7 lpm (20 gpm)

Internal Leakage: 0.25 cc/minute (5 drops/minute) max. with 350 bar (5075 psi)

at port 2.

Temperature: -54° to 107°C (-65° to 225°F) with Urethane seals **Coil Duty Rating:** Continuous from 85% to 115% of nominal voltage

Response Time: First indication of change of state with 100% voltage supplied at 80% of nominal flow rating: Energized: 40 msec.;De-energized: 32 msec. **Initial Coil Current Draw at 20°C:** 1.7 amps at 12 VDC; 0.85 amps at 24 VDC

Minimum Pull-in Voltage: 85% of nominal at 207 bar (3000 psi)

Filtration: See page 9.010.1

Fluids: Mineral-based or synthetics with lubricating properties at viscosities of 7.4 to 420 cSt (50 to 2000 sus); See Temperature and Oil Viscosity, page 9.060.1

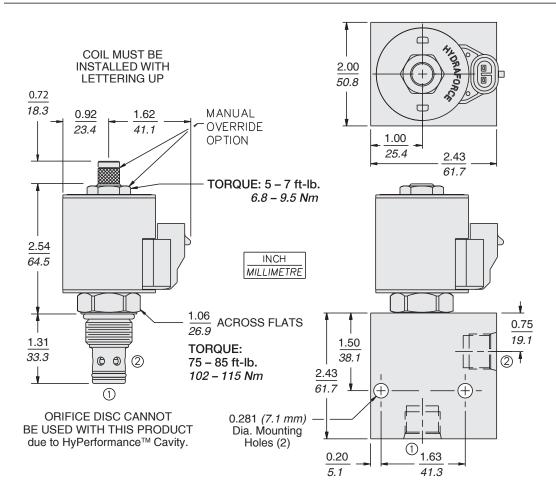
Installation: No restrictions; See page 9.020.1

Cavity: HVC10-2; See page 9.110.1 **Cavity Tool:** HCT10-2xx; See page 8.600.1 **Seal Kit:** SK10-2U-O; See page 8.650.1

Coil Nut: Part No. 4553800

HSV10-20

DIMENSIONS



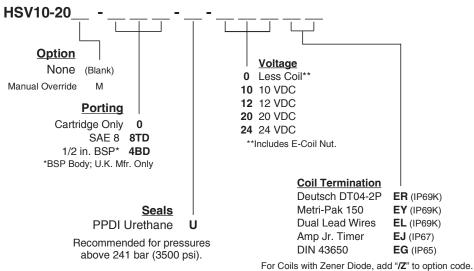
MATERIALS

Cartridge: Weight: 0.19 kg. (0.41 lbs.); Steel with hardened work surfaces. Zinc-plated exposed surfaces. Urethane seals without back-up standard.

Ported Body: Weight: 1.19 kg. (2.62 lbs.); HyPerformance™ Ductile iron (code 'D') standard. Rated to 345 bar (5000 psi).

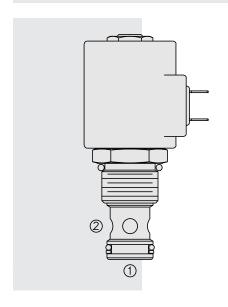
E-Coil: Weight: 0.41 kg. (0.9 lbs.); Fully encapsulated with rugged external metal shell. Rated up to IP69K with integral connectors. See page 3.400.1.

TO ORDER



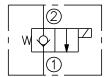
For Coils with Zener Diode, add "/Z" to option code For example: "ER/Z". Not available on all models. See coil option info. on page 3.400.1

SV12-20 Poppet, 2-Way, Normally Closed

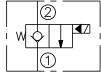


SYMBOLS

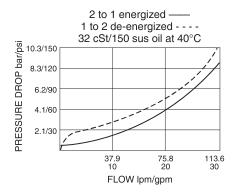
USASI:







PERFORMANCE (Cartridge Only)



DESCRIPTION

A solenoid-operated, 2-way, normally closed, poppet-type, screw-in hydraulic cartridge valve, designed to function as a load holding or blocking valve in applications requiring low internal leakage.

OPERATION

When de-energized, the **SV12-20** acts as a check valve, allowing flow to pass from 1 to 2, while blocking flow in the reverse direction.

When energized, the poppet lifts to open the 2 to 1 flow path. In this mode, flow from 1 to 2 is severely restricted. If this path is required, see model SV12-22, page 1.045.1.

Operation of Manual Override Option: To override, push button in, twist counterclockwise 180° and release. In this position, the valve will remain open.

To return to normal operation, push button in, twist clockwise 180° and release. Override will be detented in this position.

FEATURES

- Continuous-duty rated solenoid.
- Hardened seat for long life and low leakage.
- Optional coil voltages and terminations.
- Efficient wet-armature construction.
- Cartridges are voltage interchangeable.
- Manual override option.
- Optional waterproof E-Coils rated up to IP69K.
- Unitized, molded coil design.
- · Cost effective cavity.

RATINGS

Operating Pressure: 240 bar (3500 psi) Proof Pressure: 345 bar (5000 psi) Flow: See Performance Chart

la la contra la

Internal Leakage: 0.15 cc/minute (3 drops/minute) max. at 240 bar (3500 psi)

Temperature: -40 to 120°C with standard Buna seals

Coil Duty Rating: Continuous from 85% to 115% of nominal voltage

Response Time: First indication of change of state with 100% voltage supplied at 80% of nominal flow rating: Energized: 40 msec.; De-energized: 80 msec.

Initial Coil Current Draw at 20°C: Standard Coil: 1.67 amps at 12 VDC;

0.18 amps at 115 VAC (full wave rectified); E-Coil: 1.7 amps at 12 VDC; 0.85 amps at 24 VDC

Minimum Pull-in Voltage: 85% of nominal at 207 bar (3000 psi)

Filtration: See page 9.010.1

Fluids: Mineral-based or synthetics with lubricating properties at viscosities of 7.4 to 420 cSt (50 to 2000 sus); See Temperature and Oil Viscosity, page 9.060.1

Installation: No restrictions; See page 9.020.1

Cavity: VC12-2; See page 9.112.1

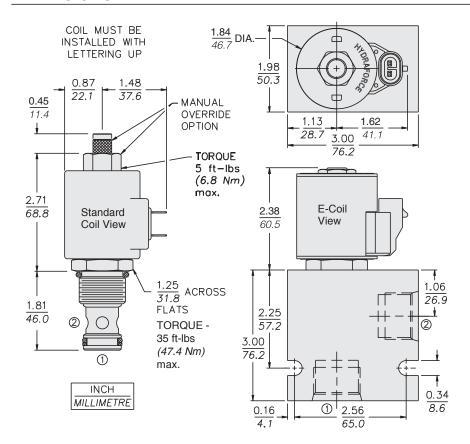
Cavity Tool: CT12-2XX; See page 8.600.1 Seal Kit: SK12-2X-T; See page 8.650.1

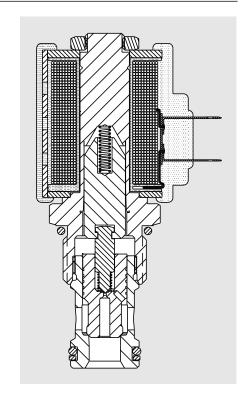
Coil Nut: Part No: 7004400;



SV12-20

DIMENSIONS





MATERIALS

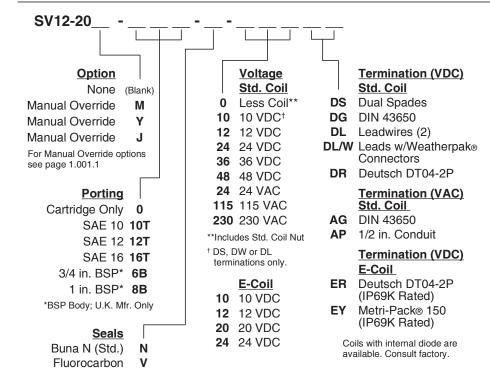
Cartridge: Weight: 0.25 kg. (0.55 lbs.) Steel with hardened work surfaces. Zinc-plated exposed surfaces. Buna N O-rings and polyester elastomer back-up standard.

Standard Ported Body: Weight: 0.57 kg. (1.25 lbs.) Anodized high-strength 6061 T6 aluminum alloy, rated to 207 bar (3000 psi). Ductile iron bodies available; dimensions may differ. See page 8.012.1.

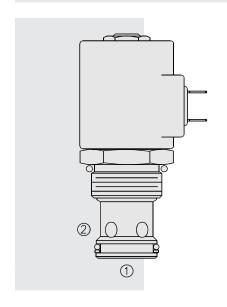
Standard Coil: Weight: 0.27 kg. (0.60 lbs.); Unitized thermoplastic encapsulated, Class H high temperature magnetwire; See page 3.200.1.

E-Coil: Weight: 0.41 kg. (0.9 lbs.); Fully encapsulated with rugged external metal shell. Rated up to IP69K with integral connectors.

Note: See page 3.400.1 for all E-Coil retrofit applications.

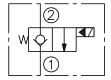


SV16-20 Poppet, 2-Way, Normally Closed

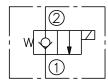


SYMBOLS

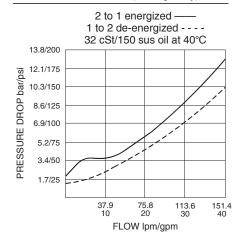
USASI:







PERFORMANCE (Cartridge Only)



DESCRIPTION

A solenoid-operated, 2-way, normally closed, poppet-type, screw-in hydraulic cartridge valve, designed to function as a load holding or blocking valve in applications requiring low internal leakage.

OPERATION

When de-energized, the **SV16-20** acts as a check valve, allowing flow to pass from 1 to 2, while blocking flow in the reverse direction.

When energized, the poppet lifts to open the 2 to 1 flow path. In this mode, flow from 1 to 2 is severely restricted. If this path is required, see model SV16-22, page 1.046.1.

Operation of Manual Override Option: To override, push button in, twist counterclockwise 180° and release. In this position, the valve will remain open.

To return to normal operation, push button in, twist clockwise 180° and release. Override will be detented in this position.

FEATURES

- Continuous-duty rated solenoid.
- Hardened seat for long life and low leakage.
- Optional coil voltages and terminations.
- Efficient wet-armature construction.
- Cartridges are voltage interchangeable.
- Manual override option.
- Optional waterproof E-Coils rated up to IP69K.
- Unitized, molded coil design.
- Industry common cavity.

RATINGS

Operating Pressure: 241 bar (3500 psi) Proof Pressure: 350 bar (5075 psi) Flow: See Performance Chart

Internal Leader of Continues of

Internal Leakage: 0.15 cc/minute (3 drops/minute) max. at 207 bar (3000 psi)

Temperature: -40 to 120°C with standard Buna seals

Coil Duty Rating: Continuous from 85% to 115% of nominal voltage **Initial Coil Current Draw at 20°C:** Standard Coil: 1.67 amps at 12 VDC;

0.18 amps at 115 VAC (full wave rectified). E-Coil: 1.7 amps at 12 VDC; 0.85 amps at 24 VDC

Minimum Pull-in Voltage: 85% of nominal at 207 bar (3000 psi)

Filtration: See page 9.010.1

Fluids: Mineral-based or synthetics with lubricating properties at viscosities of 7.4 to 420 cSt (50 to 2000 sus); See Temperature and Oil Viscosity, page 9.060.1

Installation: No restrictions; See page 9.020.1

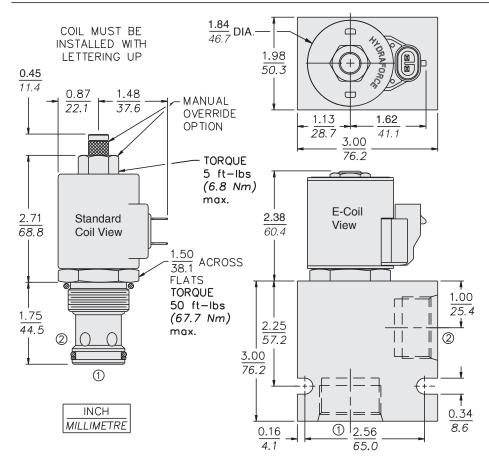
Cavity: VC16-2; See page 9.116.1 **Cavity Tool:** CT16-2XX; See page 8.600.1 **Seal Kit:** SK16-2X-T; See page 8.650.1

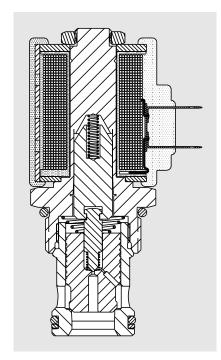
Coil Nut: Part No. 7004400;



SV16-20

DIMENSIONS





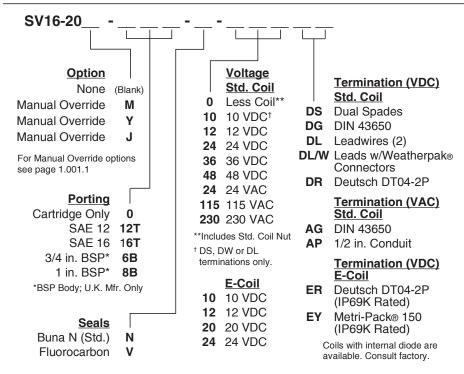
MATERIALS

Cartridge: Weight: 0.31 kg. (0.69 lbs.); Steel with hardened work surfaces. Zinc-plated exposed surfaces. Buna N O-rings and polyester elastomer back-up standard.

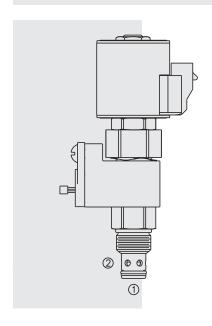
Standard Ported Body: Weight: 0.57 kg. (1.25 lbs.); Anodized high-strength 6061 T6 aluminum alloy, rated to 207 bar (3000 psi). Ductile iron bodies available; dimensions may differ. See page 8.016.1.

Standard Coil: Weight: 0.27 kg. (0.60 lbs.); Unitized thermoplastic encapsulated, Class H high temperature magnetwire. See page 3.200.1

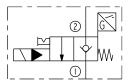
E-Coil: Weight: 0.41 kg. (0.9 lbs.); Fully encapsulated with rugged external metal shell. Rated up to IP69K with integral connectors. Note: See page 3.400.1 for all E-Coil retrofit applications.



Poppet, 2-Way, Normally Closed SV58-P20A

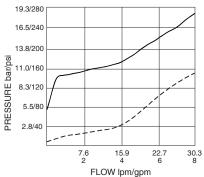


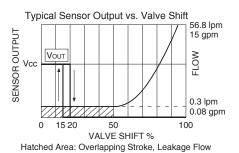
SYMBOL



PERFORMANCE (Cartridge Only)

SV58-P20A with Sensor 1 to 2 de-energized -2 to 1 energized - - - -32 cSt/150 sus oil at 40°C





DESCRIPTION

A solenoid-operated, 2-way, normally closed, poppet-type, screw-in hydraulic cartridge valve with integral neutral sensor, designed to function as a load holding or blocking valve in applications requiring low internal leakage.

OPERATION

When de-energized, the SV58-P20A acts as a check valve, allowing flow from 1 to 2, while blocking flow in the reverse direction. The neutral sensor will transmit an "Off" signal. When energized, the poppet lifts to open the 2 to 1 flow path. In this mode, flow from 1 to 2 is severely restricted. The neutral sensor will transmit an "On" signal.

FEATURES

- Continuous-duty rated solenoids with optional coil voltages and terminations.
- Hardened seat for long life and low leakage.
- · Efficient wet-armature construction.
- Cartridges are voltage interchangeable.
- Integral position sensor, EMI/RFI CE-rated.
- Unitized, molded coil design optional waterproof E-Coils rated up to IP69K.
- · Industry common cavity.

RATINGS

Operating Pressure: 345 bar (5000 psi) **Proof Pressure:** 483 bar (7000 psi)

Burst Pressure: 634 bar (9200 psi)

Flow: up to 18.9 lpm (5 gpm), see Performance Chart

Internal Leakage: In Neutral: 0.15 cc/min. (5 drops/min.) max. at 345 bar (5000 psi) Typical Flow (Leakage) in Transition: 0.3 lpm (0.8 gpm) at 345 bar (5000 psi);

see Flow vs. Valve Shift graph.

Temperature: -54°C to 107°C (-65°F to 225°F) with Polyurethane seals;

Position Sensor Specifications:

Supply Voltage (Vcc): +4.5 to +28 VDC Output Voltage with target present (Vcc)

Output Clamp Current: 40 mA Min to 65 mA Max for Vcc up to 28 VDC. Connector: Deutsch DT04-3P, Pin A = white, Pin B = red; Pin C black wire.

IP Rating: 67

Vibration: 10 Gs 10 to 2000 Hz sinusoidal Mechanical Shock: 50 Gs, 11 ms half-sinusoidal ESD: Nondestructive, + n15 KV air discharge EMI: 20 MHz to 1 GHz; up to 100 V/m

Temperature with Sensor Option: -40°C to 110°C (-40°F to 230°F) Coil Duty Rating: Continuous from 85% to 115% of nominal voltage

Pull-In Response Time: 57 ms (first indication of change when 100% voltage is applied to the coil)

Drop-Out Response Time: 152 ms (first indication of change when voltage goes to zero)

Initial Coil Current Draw at 20°C: Standard Coil: 1.67 amps at 12 VDC;

0.18 amps at 115 VAC (full wave rectified). E-Coil: 1.7 amps at 12 VDC; 0.85 amps at 24 VDC

Filtration: See page 9.010.1

Fluids: Mineral-based or synthetics with lubricating properties at viscosities of 7.4 to 420 cSt (50 to 2000 sus); See Temperature and Oil Viscosity, page 9.060.1

Installation: No restrictions; See page 9.020.1

Cavity: VC08-2; See page 9.108.1; Cavity Tool: CT08-2XX; See page 8.600.1 Seal Kit: SK08-2P-T; See page 8.650.1

Coil Nut: Part No. 7004400

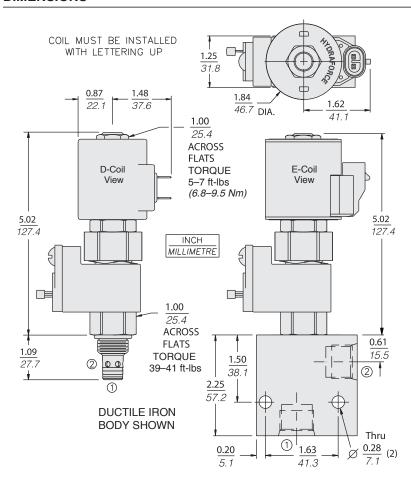
Position Sensor Ratings: See Sensor Option page 3.010.1



with Neutral Sensor

SV58-P20A

DIMENSIONS



MATERIALS

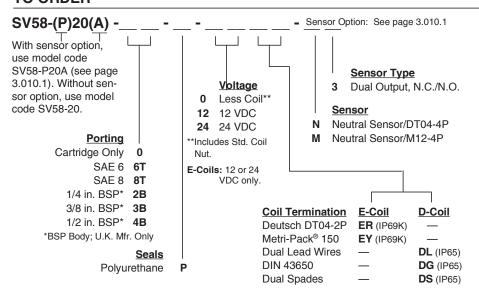
Cartridge: Weight: 0.50 kg. (1.1 lbs.); Steel with hardened work surfaces. Zinc-plated exposed surfaces. Polyurethane O-rings and polyester elastomer back-up standard.

Standard Ported Body: Ductile iron (code 'D') standard. Rated to 345 bar (5000 psi). See page 8.010.1.

Standard Coil: Weight: 0.27 kg. (0.60 lbs.); Unitized thermoplastic encapsulated, Class H high temperature magnet wire. See page 3.200.1.

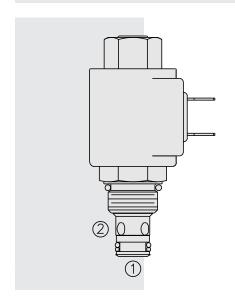
E-Coil: Weight: 0.41 kg. (0.9 lbs.); Fully encapsulated with rugged external metal shell. Rated up to IP69K with integral connectors. See page 3.400.1.

TO ORDER



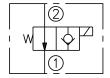
For Coils with Zener Diode, add "/Z" to option code. For example: "ER/Z". Not available on all models. See coil option info. on pages 3.200.1 & 3.400.1

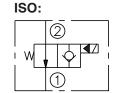
SV08-21 Poppet, 2-Way, Normally Open



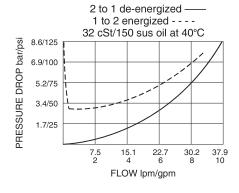
SYMBOLS

USASI:





PERFORMANCE (Cartridge Only)



DESCRIPTION

A solenoid-operated, 2-way, piloted, poppet-type, normally open, screw-in, hydraulic cartridge valve designed for low leakage in load-holding applications.

OPERATION

When de-energized, the **SV08-21** allows flow from 2 to 1. Flow from 1 to 2 is severely restricted in this mode. If the 2 to 1 path is required see model SV08-23, page 1.050.1.

When energized, the valve's poppet closes on its seat, blocking flow from 2 to 1. In this mode the cartridge will allow 1 to 2 flow after overcoming the solenoid force (requires 3.4 to 10.3 bar / 50 to 150 psi).

Operation of Manual Override Option: To override, push and hold override button.

FEATURES

- Continuous-duty rated coil.
- Hardened seat for long life and low leakage.
- Optional coil voltages and terminations.
- Efficient wet-armature construction.
- Cartridges are voltage interchangeable.
- Unitized, molded coil design.
- Manual override option.
- Optional waterproof E-Coils rated up to IP69K.
- Industry common cavity.
- · Compact size.

RATINGS

Operating Pressure: 207 bar (3000 psi)

Flow: See Performance Chart

Internal Leakage: 0.15 cc/minute (3 drops/minute) max. at 207 bar (3000 psi)

Temperature: -40 to 120°C with standard Buna seals

Coil Duty Rating: Continuous from 85% to 115% of nominal voltage

Response Time: First indication of change of state with 100% voltage supplied at 80% of nominal flow rating: Energized: 50 msec.; De-energized: 16 msec.

Initial Coil Current Draw at 20°C: Standard Coil: 1.2 amps at 12 VDC;

0.13 amps at 115 VAC (full wave rectified). E-Coil: 1.4 amps at 12 VDC; 0.7 amps at 24 VDC

Minimum Pull-in Voltage: 85% of nominal at 207 bar (3000 psi)

Filtration: See page 9.010.1

Fluids: Mineral-based or synthetics with lubricating properties at viscosities of 7.4 to 420 cSt (50 to 2000 sus); See Temperature and Oil Viscosity, page 9.060.1

Installation: No restrictions; See page 9.020.1

Cavity: VC08-2; See page 9.108.1

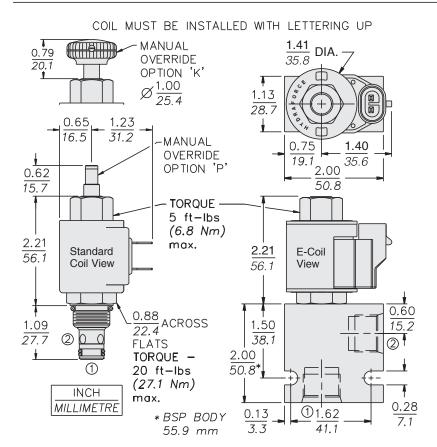
Cavity Tool: CT08-2XX; See page 8.600.1 Seal Kit: SK08-2X-T; See page 8.650.1

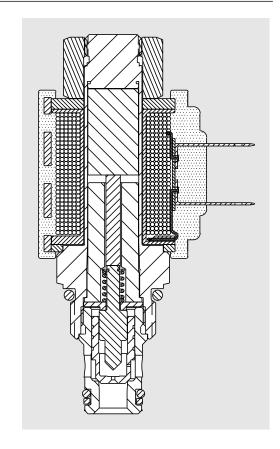
Coil Nut: Part No. 7004410;



SV08-21

DIMENSIONS





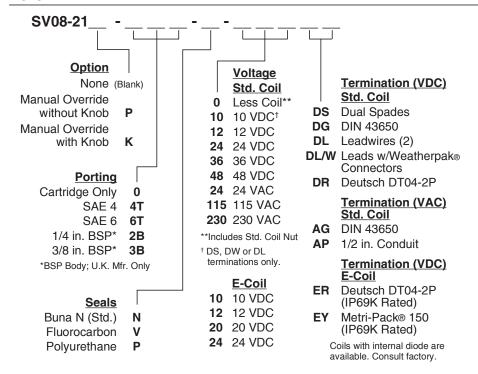
MATERIALS

Cartridge: Weight: 0.09 kg. (0.20 lbs.) Steel with hardened work surfaces. Zinc-plated exposed surfaces. Buna N O-rings and back-up standard.

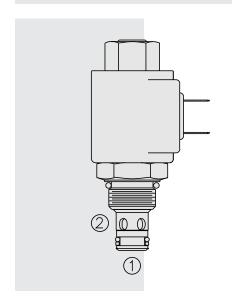
Standard Ported Body: Weight: 0.16 kg. (0.35 lbs.) Anodized high-strength 6061 T6 aluminum alloy, rated to 207 bar (3000 psi). Ductile iron bodies available; dimensions may differ. See page 8.008.1

Standard Coil: Weight: 0.11 kg. (0.25 lbs.) Unitized thermoplastic encapsulated, Class H high temperature magnetwire; See page 3.200.1

E-Coil: Weight: 0.14 kg. (0.3 lbs.) Fully encapsulated with rugged external metal shell. Rated up to IP69K with integral connectors. Note: See page 3.400.1 for all E-Coil retrofit applications.

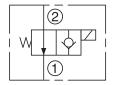


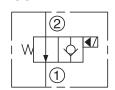
SF08-21 Poppet, 2-Way, N.O., High Pressure



SYMBOLS

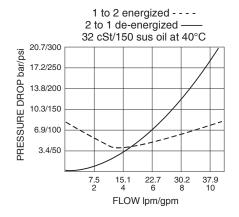
USASI:





ISO:

PERFORMANCE (Cartridge Only)



DESCRIPTION

A solenoid-operated, 2-way, piloted, poppet-type, normally open, screw-in, hydraulic cartridge valve designed for low leakage in higher pressure load-holding applications.

OPERATION

When de-energized, the **SF08-21** allows flow from 2 to 1. Flow from 1 to 2 is severely restricted in this mode. If the 2 to 1 path is required see model SF08-23, page 1.051.1.

When energized, the valve's poppet closes on its seat, blocking flow from 2 to 1. In this mode the cartridge will allow 1 to 2 flow after overcoming the solenoid force (requires 3.4 to 10.3 bar / 50 to 150 psi).

FEATURES

- Continuous-duty rated coil.
- Hardened seat for long life and low leakage.
- Optional coil voltages and terminations.
- Efficient wet-armature construction.
- Cartridges are voltage interchangeable.
- · Unitized, molded coil design.
- Optional waterproof E-Coils rated up to IP69K.
- Industry common cavity.
- · Compact size.

RATINGS

Operating Pressure: 345 bar (5000 psi)

Flow: See Performance Chart

Internal Leakage: 0.15 cc/minute (3 drops/minute) max. at 345 bar (5000 psi)

Temperature: -40 to 120°C with standard polyurethane seals **Coil Duty Rating:** Continuous from 85% to 115% of nominal voltage

Response Time: First indication of change of state with 100% voltage supplied at 80% of nominal flow rating: Energized: 39 msec.; De-energized: 35 msec.

Initial Coil Current Draw at 20°C: Standard Coil: 1.2 amps at 12 VDC;

0.13 amps at 115 VAC (full wave rectified). E-Coil: 1.4 amps at 12 VDC; 0.7 amps at 24 VDC

Minimum Pull-in Voltage: 85% of nominal at 345 bar (5000 psi)

Filtration: See page 9.010.1

Fluids: Mineral-based or synthetics with lubricating properties at viscosities of 7.4 to 420 cSt (50 to 2000 sus); See Temperature and Oil Viscosity, page 9.060.1

Installation: No restrictions; See page 9.020.1

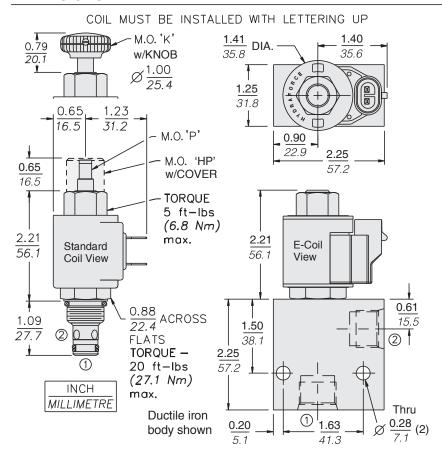
Cavity: VC08-2; See page 9.108.1 Cavity Tool: CT08-2XX; See page 8.600.1 Seal Kit: SK08-2X-T; See page 8.650.1

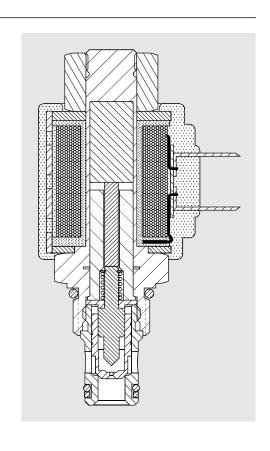
Coil Nut: Part No. 7004410;



SF08-21

DIMENSIONS





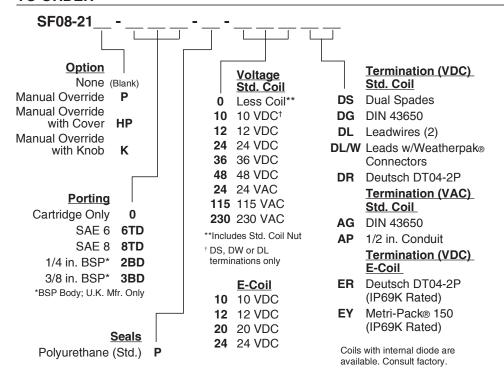
MATERIALS

Cartridge: Weight: 0.09 kg. (0.20 lbs.); Steel with hardened work surfaces. Zinc-plated exposed surfaces; Polyurethane cast O-rings and Fluorocarbon back-up standard.

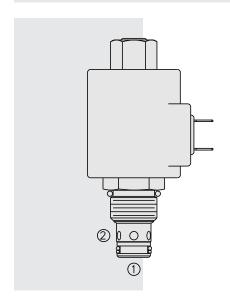
Ported Body: Weight: 0.54 kg. (1.2 lbs.), Ductile iron standard; rated to 345 bar (5000 psi); See page 8.008.1.

Standard Coil: Weight: 0.11 kg. (0.25 lbs.); Unitized thermoplastic encapsulated, Class H high temperature magnetwire; See page 3.200.1.

E-Coil: Weight: 0.14 kg. (0.3 lbs.); Fully encapsulated with rugged external metal shell; Rated up to IP69K with integral connectors; Note: See page 3.400.1 for all E-Coil retrofit applications.

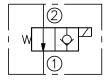


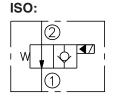
SV10-21 Poppet, 2-Way, Normally Open



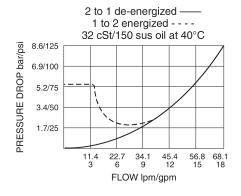
SYMBOLS

USASI:





PERFORMANCE (Cartridge Only)



DESCRIPTION

A solenoid-operated, 2-way, piloted, poppet-type, normally open, screw-in, hydraulic cartridge valve designed for low leakage in load-holding applications.

OPERATION

When de-energized, the **SV10-21** allows flow from 2 to 1. Flow from 1 to 2 is severely restricted in this mode. If the 1 to 2 path is required, see model SV10-23, page 1.053.1.

When energized, the valve's poppet closes on its seat, blocking flow in the 2 to 1 direction. In this mode the cartridge will allow 1 to 2 flow after overcoming the solenoid force (requires 3.4 to 10.3 bar / 50 to 150 psi).

Operation of Manual Override Option: To override, push and hold override button.

FEATURES

- Continuous duty-rated solenoid.
- Hardened seat for long life and low leakage.
- Optional coil voltages and terminations.
- Efficient wet-armature construction.
- Cartridges are voltage interchangeable.
- Unitized, molded coil design.
- Industry common cavity.
- Manual override option.
- Optional waterproof E-Coils rated up to IP69K.

RATINGS

Operating Pressure: 207 bar (3000 psi) Proof Pressure: 345 bar (5000 psi) Flow: See Performance Chart

Internal Leakage: 0.15 cc/minute (3 drops/minute) max. at 207 bar (3000 psi)

Temperature: -40 to 120°C with standard Buna seals

Coil Duty Rating: Continuous from 85% to 115% of nominal voltage

Response Time: First indication of change of state with 100% voltage supplied at 80% of nominal flow rating: Energized: 80 msec.; De-energized: 30 msec.

Initial Coil Current Draw at 20°C: Standard Coil: 1.67 amps at 12 VDC;

0.18 amps at 115 VAC (full wave rectified). E-Coil: 1.7 amps at 12 VDC; 0.85 amps at 24 VDC

Minimum Pull-in Voltage: 85% of nominal at 207 bar (3000 psi)

Filtration: See page 9.010.1

Fluids: Mineral-based or synthetics with lubricating properties at viscosities of 7.4 to 420 cSt (50 to 2000 sus); See Temperature and Oil Viscosity, page 9.060.1

Installation: No restrictions; See page 9.020.1

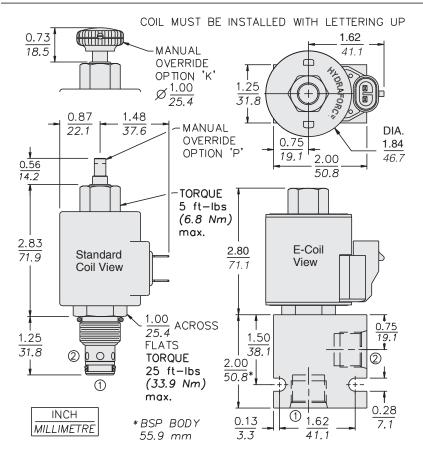
Cavity: VC10-2; See page 9.110.1 Cavity Tool: CT10-2XX; See page 8.600.1 Seal Kit: SK10-2X-T; See page 8.650.1

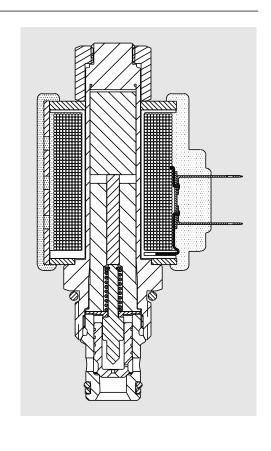
Coil Nut: Part No. 7004420;



SV10-21

DIMENSIONS





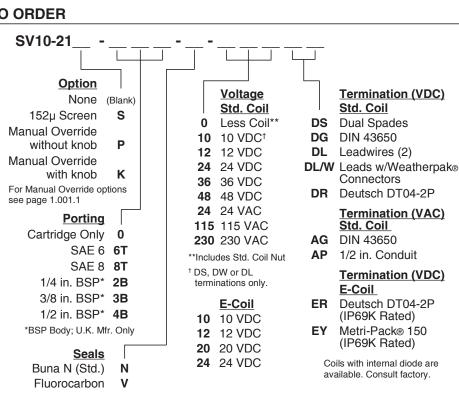
MATERIALS

Cartridge: Weight: 0.16 kg. (0.35 lbs.) Steel with hardened work surfaces. Zinc-plated exposed surfaces. Buna N O-rings and polyester elastomer back-up standard.

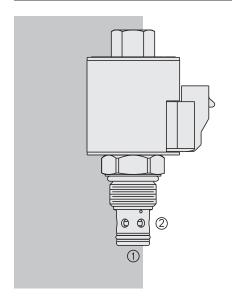
Standard Ported Body: Weight: 0.16 kg. (0.35 lbs.) Anodized high-strength 6061 T6 aluminum alloy, rated to 207 bar (3000 psi). Ductile iron bodies available; dimensions may differ. See page 8.010.1

Standard Coil: Weight: 0.27 kg. (0.60 lbs.) Unitized thermoplastic encapsulated, Class H high temperature magnetwire. See page 3.200.1

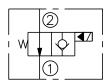
E-Coil: Weight: 0.41 kg. (0.9 lbs.) Fully encapsulated with rugged external metal shell. Rated up to IP69K with integral connectors. Note: See page 3.400.1 for all E-Coil retrofit applications.



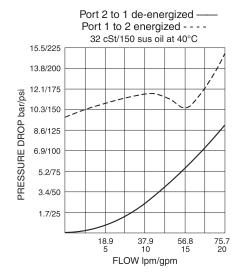
HSV10-21 HyPerformance™ Poppet, 2-Way, N.O.



SYMBOL



PERFORMANCE (Cartridge Only)



DESCRIPTION

A solenoid-operated, 2-way, normally open, poppet-type, screw-in hydraulic cartridge valve, designed to function as a load holding or blocking valve in high pressure applications requiring low internal leakage.

OPERATION

When de-energized, the **HSV10-21** allows flow from 2 to 1 while flow from 1 to 2 is severely restricted in this mode.

When energized, the valve's poppet closes on its seat, blocking flow from 2 to 1. In this mode the cartridge will allow 1 to 2 flow after overcoming the actuator and spring forces (see peformance graph).

FEATURES

- Continuous-duty rated solenoid.
- Hardened seat for long life and low leakage.
- · Optional coil voltages and terminations.
- Efficient wet-armature construction.
- Cartridges are voltage interchangeable.
- Waterproof E-Coils rated up to IP69K.
- 1000-hour salt-spray rated solenoid tubes and coils.
- Unitized, molded coil design.
- All HyPerformance products are tested to the rigorous standards of the NFPA specification T2.6.1.
- All HyPerformance valves are tested at a verification level of 90% and an assurance of 99%.

RATINGS

Operating Pressure: 350 bar (5075 psi); 10% Cycle Life: 420 bar (6090 psi) Note: All HyPerformance products are tested for 900K cycles at 350 bar and 100K cycles at 420 bar.

Burst Pressure: 1380 bar (20,000 psi)

Flow: Up to 75.7 lpm (20 gpm)

Internal Leakage: 0.25 cc/minute (5 drops/minute) max. with 350 bar (5075 psi)

at port 2.

Coil Duty Rating: Continuous from 85% to 115% of nominal voltage

Initial Coil Current Draw at 20°C: 1.7 amps at 12 VDC; 0.85 amps at 24 VDC

Temperature: -54° to 107°C (-65° to 225°F) with Urethane seals

Filtration: See page 9.010.1

Fluids: Mineral-based or synthetics with lubricating properties at viscosities of 7.4 to 420 cSt (50 to 2000 sus); See Temperature and Oil Viscosity, page 9.060.1

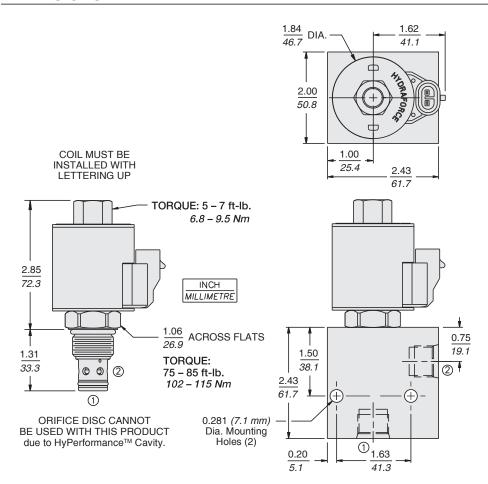
Installation: No restrictions; See page 9.020.1

Cavity: HVC10-2; See page 9.110.1 Cavity Tool: HCT10-2xx; See page 8.600.1 Seal Kit: SK10-2U-O; See page 8.650.1

Coil Nut: Part No. 4555250

HSV10-21

DIMENSIONS



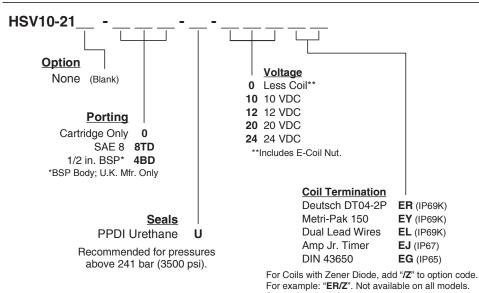
MATERIALS

Cartridge: Weight: 0.19 kg. (0.41 lbs.); Steel with hardened work surfaces. Zinc-plated exposed surfaces. Urethane O-rings without back-up standard.

Ported Body: Weight: 1.19 kg. (2.62 lbs.); HyPerformance™ Ductile iron (code 'D') standard. Rated to 345 bar (5000 psi).

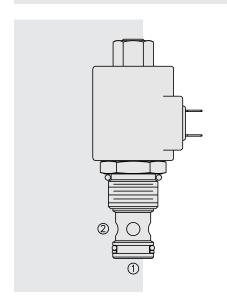
E-Coil: Weight: 0.41 kg. (0.9 lbs.); Fully encapsulated with rugged external metal shell. Rated up to IP69K with integral connectors. See page 3.400.1.

TO ORDER



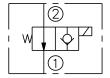
See coil option info. on page 3.400.1

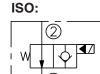
SV12-21 Poppet, 2-Way, Normally Open



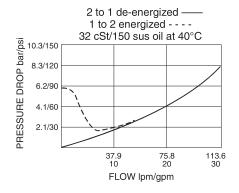
SYMBOLS

USASI:





PERFORMANCE (Cartridge Only)



DESCRIPTION

A solenoid-operated, 2-way, normally open, poppet-type, screw-in hydraulic cartridge valve, designed to function as a load holding or blocking valve in applications requiring low internal leakage.

OPERATION

When energized, the **SV12-21** acts as a check valve, allowing flow to pass from 1 to 2, while blocking flow in the reverse direction.

When de-energized, the poppet lifts to open the 2 to 1 flow path after overcoming the solenoid force (requires 3.4 to 10.3 bar / 50 to 150 psi). In this mode, flow from 1 to 2 is severely restricted. If this path is required, see model SV12-23, page 1.054.1. **Operation of Manual Override Option:** To override, push and hold override button.

FEATURES

- Continuous-duty rated solenoid.
- Hardened seat for long life and low leakage.
- Optional coil voltages and terminations.
- Efficient wet-armature construction.
- · Cartridges are voltage interchangeable.
- Unitized, molded coil design.
- Manual override option.
- Optional waterproof E-Coils rated up to IP69K.
- Cost effective cavity.

RATINGS

Operating Pressure: 240 bar (3500 psi)

Flow: See Performance Chart

Internal Leakage: 0.15 cc/minute (3 drops/minute) max. at 240 bar (3500 psi)

Temperature: -40 to 120°C with standard Buna seals

Coil Duty Rating: Continuous from 85% to 115% of nominal voltage

Response Time: First indication of change of state with 100% voltage supplied at 80% of nominal flow rating: Energized: 110 msec.; De-energized: 40 msec.

Initial Coil Current Draw at 20°C: Standard Coil: 1.67 amps at 12 VDC;

0.18 amps at 115 VAC (full wave rectified).

E-Coil: 1.7 amps at 12 VDC; 0.85 amps at 24 VDC

Minimum Pull-in Voltage: 85% of nominal at 207 bar (3000 psi)

Filtration: See page 9.010.1

Fluids: Mineral-based or synthetics with lubricating properties at viscosities of 7.4 to 420 cSt (50 to 2000 sus); See Temperature and Oil Viscosity, page 9.060.1

Installation: No restrictions; See page 9.020.1

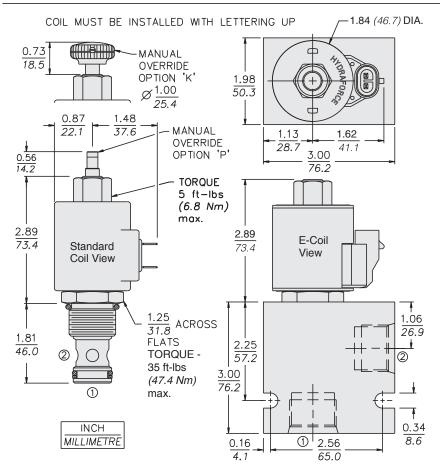
Cavity: VC12-2; See page 9.112.1 Cavity Tool: CT12-2XX; See page 8.600.1 Seal Kit: SK12-2X-T; See page 8.650.1

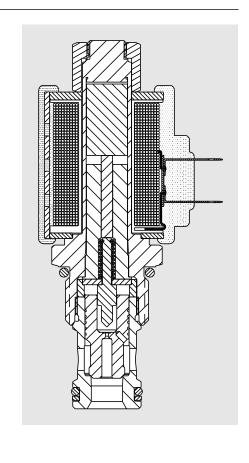
Coil Nut: Part No. 7004420;



SV1*2*-21

DIMENSIONS





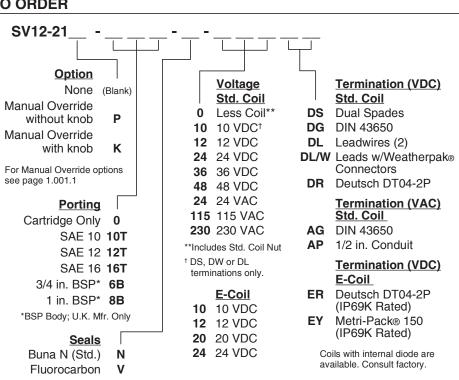
MATERIALS

Cartridge: Weight: 0.25 kg. (0.55 lbs.) Steel with hardened work surfaces. Zinc-plated exposed surfaces. Buna N O-rings and polyester elastomer back-up standard.

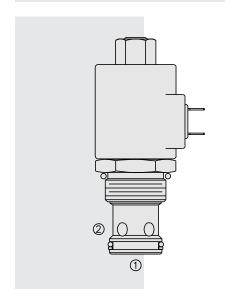
Standard Ported Body: Weight: 0.57 kg. (1.25 lbs.) Anodized high-strength 6061 T6 aluminum alloy, rated to 207 bar (3000 psi). Ductile iron bodies available; dimensions may differ. See page 8.012.1

Standard Coil: Weight: 0.27 kg. (0.60 lbs.) Unitized thermoplastic encapsulated, Class H high temperature magnetwire. See page 3.200.1

E-Coil: Weight: 0.41 kg. (0.9 lbs.); Fully encapsulated with rugged external metal shell. Rated up to IP69K with integral connectors. Note: See page 3.400.1 for all E-Coil retrofit applications.

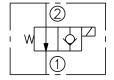


SV16-21 Poppet, 2-Way, Normally Open

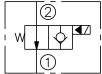


SYMBOLS

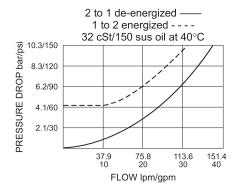
USASI:







PERFORMANCE (Cartridge Only)



DESCRIPTION

A solenoid-operated, 2-way, normally open, poppet-type, screw-in hydraulic cartridge valve, designed to function as a load-holding or blocking valve in applications requiring low internal leakage.

OPERATION

When de-energized, the SV16-21 poppet lifts to open the 2 to 1 flow path. In this mode, flow from 1 to 2 is severely restricted. If this path is required, see model SV16-23, page 1.055.1.

When energized, the 2 to 1 flow path is closed. In this mode, the valve acts as a check valve, allowing flow to pass from 1 to 2 after overcoming the solenoid force (requires 3.4 to 10.3 bar / 50 to 500 psi).

Operation of Manual Override Option: To override, push and hold override button.

FEATURES

- Continuous duty-rated solenoid.
- · Hardened seat for long life and low leakage.
- Optional coil voltages and terminations.
- Efficient wet-armature construction.
- · Cartridges are voltage interchangeable.
- · Unitized, molded coil design.
- · Industry common cavity.
- · Manual override option.
- Optional waterproof E-Coils rated up to IP69K.

RATINGS

Operating Pressure: 207 bar (3000 psi); Under certain operating conditions,

this valve may be used at higher pressures; consult factory.

Proof Pressure: 345 bar (5000 psi) **Flow:** See Performance Chart

Internal Leakage: 0.15 cc/minute (3 drops/minute) max. at 207 bar (3000 psi)

Temperature: -40 to 120°C with standard Buna seals

Coil Duty Rating: Continuous from 85% to 115% of nominal voltage **Initial Coil Current Draw at 20°C:** Standard Coil: 1.67 amps at 12 VDC;

0.18 amps at 115 VAC (full wave rectified).

E-Coil: 1.7 amps at 12 VDC; 0.85 amps at 24 VDC

Minimum Pull-in Voltage: 85% of nominal at 207 bar (3000 psi)

Filtration: See page 9.010.1

Fluids: Mineral-based or synthetics with lubricating properties at viscosities of 7.4 to 420 cSt (50 to 2000 sus); See Temperature and Oil Viscosity, page 9.060.1

Installation: No restrictions; See page 9.020.1

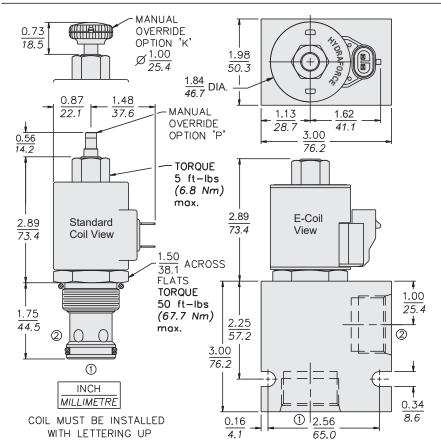
Cavity: VC16-2; See page 9.116.1 **Cavity Tool:** CT16-2XX; See page 8.600.1 **Seal Kit:** SK16-2X-T; See page 8.650.1

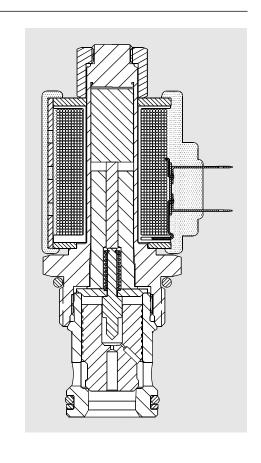
Coil Nut: Part No. 7004420;



SV16-21

DIMENSIONS





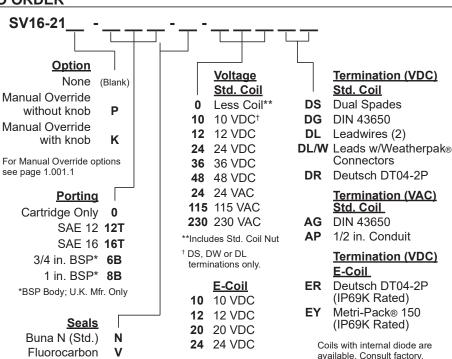
MATERIALS

Cartridge: Weight: 0.31 kg. (0.69 lbs.) Steel with hardened work surfaces. Zinc-plated exposed surfaces. Buna N O-rings and polyester elastomer back-up standard.

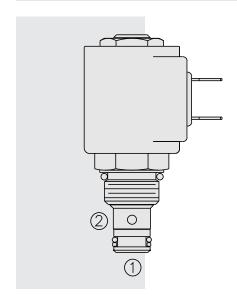
Standard Ported Body: Weight: 0.57 kg. (1.25 lbs.) Anodized high-strength 6061 T6 aluminum alloy, rated to 207 bar (3000 psi). Ductile iron bodies available; dimensions may differ. See page 8.016.1

Standard Coil: Weight: 0.27 kg. (0.60 lbs.) Unitized thermoplastic encapsulated, Class H high temperature magnetwire. See page 3.200.1

E-Coil: Weight: 0.41 kg. (0.9 lbs.)
Fully encapsulated with rugged
external metal shell. Rated up to
IP69K with integral connectors.
Note: See page 3.400.1 for all
E-Coil retrofit applications.

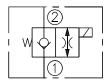


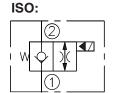
SL08-22 Low Flow, 2-Way, Normally Closed



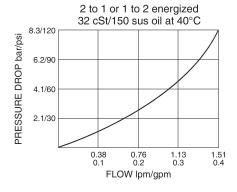
SYMBOLS

USASI:





PERFORMANCE (Cartridge Only)



DESCRIPTION

A solenoid-operated, 2-way, normally closed, direct-acting, needle-type, screw-in hydraulic cartridge valve, designed to function as a load-holding device for low flow circuits requiring extremely low leakage.

OPERATION

When de-energized, the SL08-22 blocks flow from 2 to 1.

When energized, the needle point lifts to open the valve bidirectionally.

Operation of Manual Override Option: To override, push button in, twist counterclockwise 180° and release. In this position, the valve will remain open.

To return to normal operation, push button in, twist clockwise 180° and release. Override will be detented in this position.

FEATURES

- · Continuous-duty rated solenoid.
- Hardened seat for long life and low leakage.
- Optional coil voltages and terminations.
- Cartridges are voltage interchangeable.
- Unitized, molded coil design.
- Industry common cavity.
- Manual override option.
- Optional waterproof E-Coils rated up to IP69K.
- · Compact size.

RATINGS

Operating Pressure: 207 bar (3000 psi)

Internal Leakage: 0.15 cc/minute (3 drops/minute) max. at 207 bar (3000 psi)

Temperature: -40 to 120°C with standard Buna seals

Coil Duty Rating: Continuous from 85% to 115% of nominal voltage

Response Time: First indication of change of state with 100% voltage supplied at 80% of nominal flow rating (2 to 1 direction):

Energized: 22 msec.; De-energized: 40 msec.

Initial Coil Current Draw at 20°C: Standard Coil: 1.2 amps at 12 VDC; 0.13 amps at 115 VAC (full wave rectified). E-Coil: 1.4 amps at 12 VDC; 0.7 amps at 24 VDC

Minimum Pull-in Voltage: 85% of nominal at 207 bar (3000 psi)

Filtration: See page 9.010.1

Fluids: Mineral-based or synthetics with lubricating properties at viscosities of 7.4 to 420 cSt (50 to 2000 sus); See Temperature and Oil Viscosity, page 9.060.1

Installation: No restrictions; See page 9.020.1

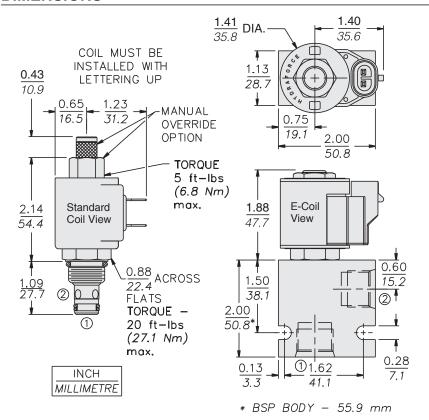
Cavity: VC08-2; See page 9.108.1 **Cavity Tool:** CT08-2XX; See page 8.600.1 **Seal Kit:** SK08-2X-T; See page 8.650.1

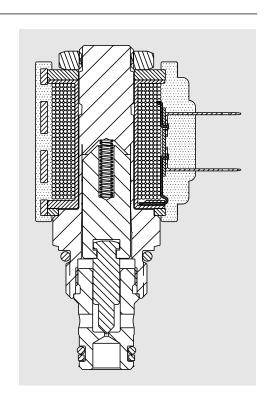
Coil Nut: Part No. 7004400;



SL08-22

DIMENSIONS





MATERIALS

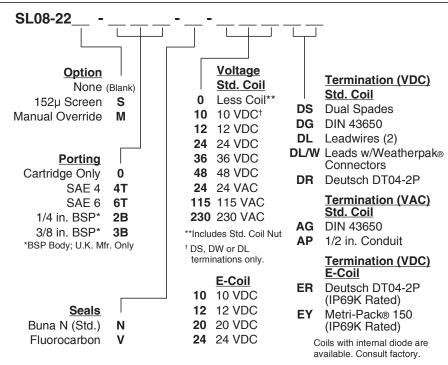
Cartridge: Weight: 0.09 kg. (0.20 lbs.); Steel with hardened work surfaces. Zinc-plated exposed surfaces; Buna N O-rings and back-ups standard.

Standard Ported Body: Weight: 0.16 kg. (0.35 lbs.); Anodized high-strength 6061 T6 aluminum alloy, rated to 207 bar (3000 psi); Ductile iron bodies available; dimensions may differ. See page 8.008.1

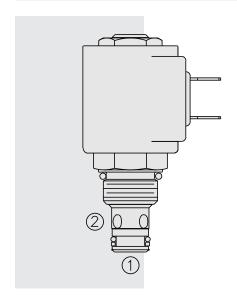
Standard Coil: Weight: 0.11 kg. (0.25 lbs.); Unitized thermoplastic encapsulated, Class H high temperature magnetwire. See page 3.200.1

E-Coil: Weight: 0.14 kg. (0.3 lbs.); Perfect wound, fully encapsulated with rugged external metal shell; Rated up to IP69K with integral connectors.

Note: See page 3.400.1 for all E-Coil retrofit applications.

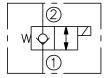


SV08-22 Poppet, 2-Way, Normally Closed



SYMBOLS

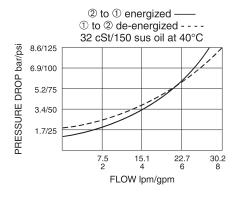
USASI:







PERFORMANCE (Cartridge Only)



DESCRIPTION

A solenoid-operated, 2-way, normally closed, poppet-type, screw-in hydraulic cartridge valve, designed for low leakage blocking and load holding applications.

OPERATION

When de-energized, the **SV08-22** acts as a check valve, allowing flow from 1 to 2, while blocking flow from 2 to 1.

When energized, the poppet lifts to open the 2 to 1 flow path. In this mode, bidirectional flow is allowed.

Operation of Manual Override Option: To override, push button in, twist counterclockwise 180° and release. In this position, the valve will remain open.

To return to normal operation, push button in, twist clockwise 180° and release. Override will be detented in this position.

FEATURES

- Continuous-duty rated solenoid.
- Hardened seat for long life and low leakage.
- · Optional coil voltages and terminations.
- Efficient wet-armature construction.
- Cartridges are voltage interchangeable.
- Manual override option.
- Optional waterproof E-Coils rated up to IP69K.
- Unitized, molded coil design.
- Industry common cavity.
- · Compact size.

RATINGS

Operating Pressure: 207 bar (3000 psi)

Flow: See Performance Chart

Internal Leakage: 0.15 cc/minute (3 drops/minute) max. at 207 bar (3000 psi)

Temperature: -40 to 120°C with standard Buna seals

Coil Duty Rating: Continuous from 85% to 115% of nominal voltage **Initial Coil Current Draw at 20°C:** Standard Coil: 1.2 amps at 12 VDC;

0.13 amps at 115 VAC (full wave rectified). E-Coil: 1.4 amps at 12 VDC; 0.7 amps at 24 VDC

Minimum Pull-in Voltage: 85% of nominal at 207 bar (3000 psi)

Filtration: See page 9.010.1

Fluids: Mineral-based or synthetics with lubricating properties at viscosities of 7.4 to 420 cSt (50 to 2000 sus); See Temperature and Oil Viscosity, page 9.060.1

Installation: No restrictions; See page 9.020.1

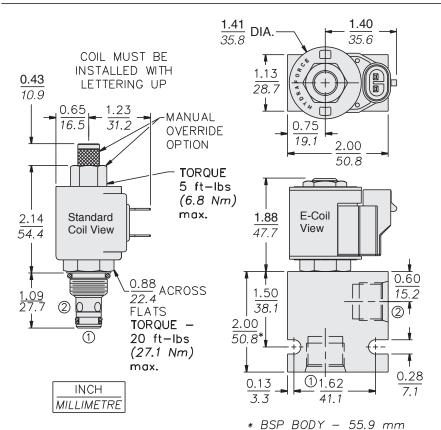
Cavity: VC08-2; See page 9.108.1 **Cavity Tool:** CT08-2XX; See page 8.600.1 **Seal Kit:** SK08-2X-T; See page 8.650.1

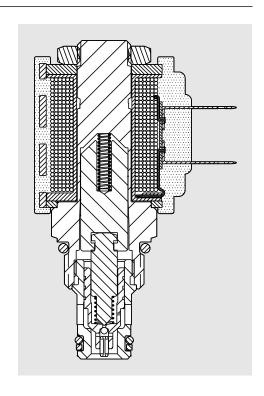
Coil Nut: Part No. 7004400;



SV08-22

DIMENSIONS





MATERIALS

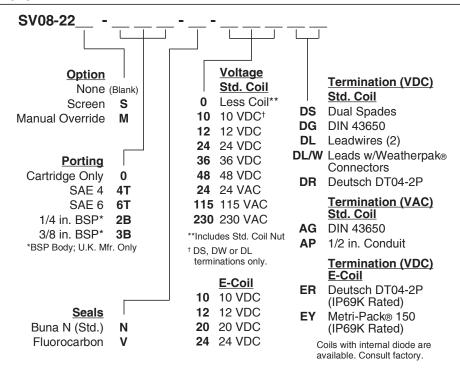
Cartridge: Weight: 0.09 kg. (0.20 lbs.); Steel with hardened work surfaces. Zinc-plated exposed surfaces; Buna N O-rings and back-ups standard.

Standard Ported Body: Weight: 0.16 kg. (0.35 lbs.); Anodized high-strength 6061 T6 aluminum alloy, rated to 207 bar (3000 psi); Ductile iron bodies available; dimensions may differ. See page 8.008.1

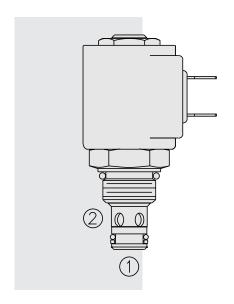
Standard Coil: Weight: 0.11 kg. (0.25 lbs.); Unitized thermoplastic encapsulated, Class H high temperature magnetwire. See page 3.200.1

E-Coil: Weight: 0.14 kg. (0.3 lbs.); Perfect wound, fully encapsulated with rugged external metal shell; Rated up to IP69K with integral connectors.

Note: See page 3.400.1 for all E-Coil retrofit applications.

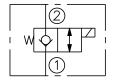


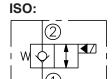
SF08-22 Poppet, 2-Way, N.C., High Pressure



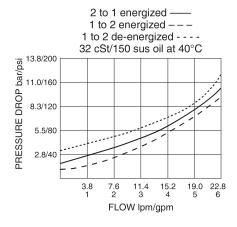
SYMBOLS

USASI:





PERFORMANCE (Cartridge Only)



DESCRIPTION

A solenoid-operated, 2-way, normally closed, piloted poppet-type, screw-in hydraulic cartridge valve, intended to act as a blocking or load-holding device for low flow circuits.

OPERATION

When de-energized, the **SF08-22** acts as a check valve, allowing flow from 1 to 2, while blocking flow from 2 to 1.

When energized, the cartridge's poppet lifts to open the 2 to 1 flow path. In this mode, bidirectional flow is allowed.

FEATURES

- Continuous-duty rated coil.
- Hardened seat for long life and low leakage.
- Optional coil voltages and terminations.
- · Cartridges are voltage interchangeable.
- Unitized, molded coil design.
- Optional waterproof E-Coils rated up to IP69K.
- Industry common cavity.
- · Compact size.

RATINGS

Operating Pressure: 345 bar (5000 psi)

Flow: See Performance Chart

Internal Leakage: 0.15 cc/minute (3 drops/minute) max. at 345 bar (5000 psi)

Temperature: -40 to 120°C with standard polyurethane seals **Coil Duty Rating:** Continuous from 85% to 115% of nominal voltage **Initial Coil Current Draw at 20°C:** Standard Coil: 1.2 amps at 12 VDC;

0.13 amps at 115 VAC (full wave rectified); E-Coil: 1.4 amps at 12 VDC; 0.7 amps at 24 VDC

Minimum Pull-in Voltage: 85% of nominal at 345 bar (5000 psi)

Filtration: See page 9.010.1

Fluids: Mineral-based or synthetics with lubricating properties at viscosities of 7.4 to 420 cSt (50 to 2000 sus); See Temperature and Oil Viscosity, page 9.060.1

Installation: No restrictions; See page 9.020.1

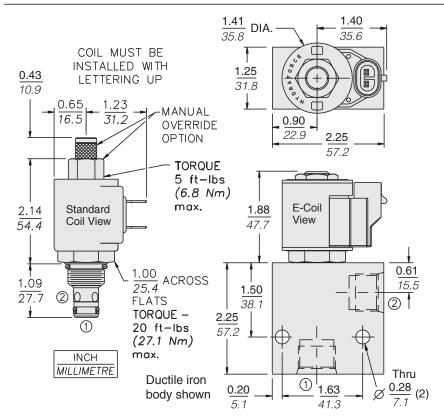
Cavity: VC08-2; See page 9.108.1
Cavity Tool: CT08-2XX; See page 8.600.1
Seal Kit: SK08-2P-T; See page 8.650.1

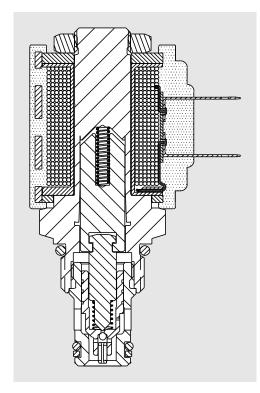
Coil Nut: Part No. 7004400;



SF08-22

DIMENSIONS





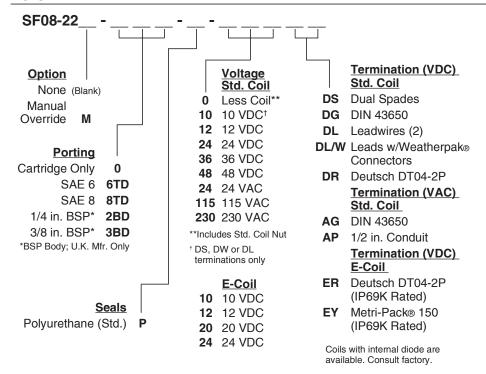
MATERIALS

Cartridge: Weight: 0.09 kg. (0.20 lbs.); Steel with hardened work surfaces. Zinc-plated exposed surfaces; Polyurethane cast O-rings and Fluorocarbon back-up standard.

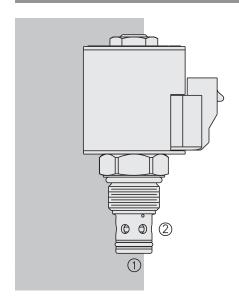
Ported Body: Weight: 0.54 kg. (1.2 lbs.), Ductile iron standard; rated to 345 bar (5000 psi); See page 8.008.1.

Standard Coil: Weight: 0.11 kg. (0.25 lbs.); Unitized thermoplastic encapsulated, Class H high temperature magnetwire; See page 3.200.1.

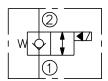
E-Coil: Weight: 0.14 kg. (0.3 lbs.); Fully encapsulated with rugged external metal shell; Rated up to IP69K with integral connectors; Note: See page 3.400.1 for all E-Coil retrofit applications.



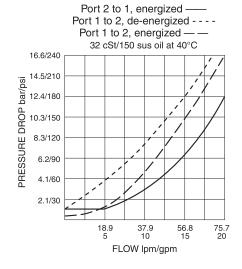
HSV10-22 HyPerformance™ Poppet, 2-Way, N.C.



SYMBOL



PERFORMANCE (Cartridge Only)



DESCRIPTION

A solenoid-operated, 2-way, normally closed, piloted, poppet-type, screw-in hydraulic cartridge valve, designed for load holding in high pressure applications requiring low internal leakage.

OPERATION

When de-energized, the **HSV10-22** blocks flow from 2 to 1. In this mode the valve will allow flow from 1 to 2 after overcoming the spring forces. When energized, the valve will allow flow bi-directionally.

Operation of Manual Override Option: For normal operation (de-energized) the manual override pin must be seated in the lower detent groove. To shift the valve manually, the operator pushes down on the knob and rotates 180° in either direction. When the manual override is actuated, increased flow can be achieved by pulling on the knob.

FEATURES

- Continuous-duty rated solenoid.
- Hardened seat for long life and low leakage.
- Optional coil voltages and terminations.
- Efficient wet-armature construction.
- Cartridges are voltage interchangeable.
- Waterproof E-Coils rated up to IP69K.
- 1000-hour salt-spray rated solenoid tubes and coils.
- · Unitized, molded coil design.
- All HyPerformance products are tested to the rigorous standards of the NFPA specification T2.6.1.
- All HyPerformance valves are tested at a verification level of 90% and an assurance of 99%.

RATINGS

Operating Pressure: 350 bar (5075 psi); 10% Cycle Life: 420 bar (6090 psi) Note: All HyPerformance products are tested for 900K cycles at 350 bar

and 100K cycles at 420 bar.

Burst Pressure: 1380 bar (20,000 psi) **Flow:** Up to 75.7 lpm (20 gpm)

Internal Leakage: 0.25 cc/minute (5 drops/minute) max. with 350 bar (5075 psi)

at port 2.

Temperature: -54° to 107°C (-65° to 225°F) with Urethane seals **Coil Duty Rating:** Continuous from 85% to 115% of nominal voltage

Response Time: First indication of change of state with 100% voltage supplied at 80% of nominal flow rating: Energized: 40 msec.; De-energized: 32 msec.

Initial Coil Current Draw at 20°C: 1.7 amps at 12 VDC; 0.85 amps at 24 VDC

Minimum Pull-in Voltage: 85% of nominal at 207 bar (3000 psi)

Filtration: See page 9.010.1

Fluids: Mineral-based or synthetics with lubricating properties at viscosities of 7.4 to 420 cSt (50 to 2000 sus); See Temperature and Oil Viscosity, page 9.060.1

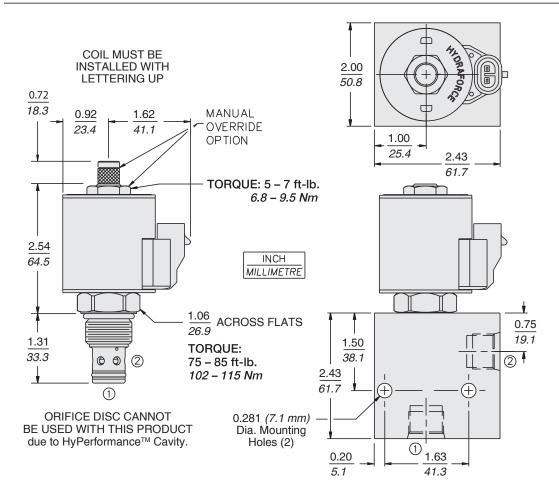
Installation: No restrictions; See page 9.020.1

Cavity: HVC10-2; See page 9.110.1
Cavity Tool: HCT10-2xx; See page 8.600.1
Seal Kit: SK10-2U-O; See page 8.650.1

Coil Nut: Part No. 4553800

HSV10-22

DIMENSIONS



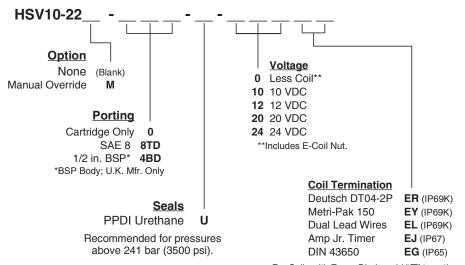
MATERIALS

Cartridge: Weight: 0.19 kg. (0.41 lbs.); Steel with hardened work surfaces. Zinc-plated exposed surfaces. Urethane O-rings without back-up standard.

Ported Body: Weight: 1.19 kg. (2.62 lbs.); HyPerformance™ Ductile iron (code 'D') standard. Rated to 345 bar (5000 psi).

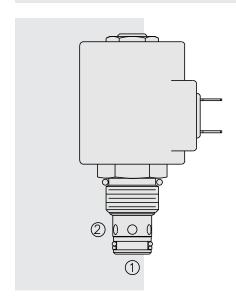
E-Coil: Weight: 0.41 kg. (0.9 lbs.); Fully encapsulated with rugged external metal shell. Rated up to IP69K with integral connectors. See page 3.400.1.

TO ORDER



For Coils with Zener Diode, add "/Z" to option code. For example: "ER/Z". Not available on all models. See coil option info. on page 3.400.1

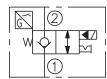
SV10-22 Poppet, 2-Way, Normally Closed



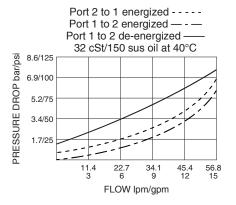
SYMBOLS

ISO:

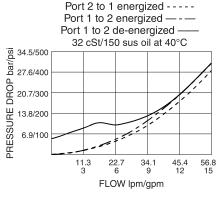
with Sensor:



PERFORMANCE (Cartridge Only)



SV10-22 with Sensor



DESCRIPTION

A solenoid-operated, 2-way, normally closed, poppet-type, screw-in hydraulic cartridge valve, designed for low leakage blocking and load holding applications.

OPERATION

When de-energized, the **SV10-22** acts as a check valve, allowing flow to pass from 1 to 2, while blocking flow from 2 to 1. With the sensor option, the neutral sensor will signal ON or HIGH.

When energized, the 2 to 1 flow path opens. In this mode, flow is also allowed from 1 to 2. With the sensor option, the neutral sensor will signal LOW or OFF.

Operation of Manual Override Option: To override, push button in, twist counterclockwise 180° and release. In this position, the valve will remain open.

To return to normal operation, push button in, twist clockwise 180° and release. Override will be detented in this position.

FEATURES

- Continuous-duty rated solenoid.
- Hardened seat for long life and low leakage.
- Optional coil voltages and terminations.
- Efficient wet-armature construction.
- Cartridges are voltage interchangeable.
- Optional waterproof E-Coils rated up to IP69K.
- Manual override option.
- Unitized, molded coil design.
- Industry common cavity.

RATINGS

Operating Pressure: 207 bar (3000 psi) Proof Pressure: 350 bar (5075 psi) Flow: See Performance Chart

Internal Leakage: 0.15 cc/minute (3 drops/minute) max. at 207 bar (3000 psi) Temperature: with standard Buna N seals: -40 to 100°C (-40° to 212°F);

with Fluorocarbon seals: -26 to 204°C (-15°F to 400°F); Sensor Option: -40°C to 110°C (-40°F to 230°F)

Coil Duty Rating: Continuous from 85% to 115% of nominal voltage

Response Time: First indication of change of state with 100% voltage supplied at 80% of nominal flow rating: Energized: 40 msec.; De-energized: 32 msec. Response Time with Sensor: 68 ms pull-in, 50 ms drop-out

Initial Coil Current Draw at 20°C: Standard Coil: 1.67 amps at 12 VDC;

0.18 amps at 115 VAC (full wave rectified).

E-Coil: 1.7 amps at 12 VDC; 0.85 amps at 24 VDC

Minimum Pull-in Voltage: 85% of nominal at 207 bar (3000 psi)

Filtration: See page 9.010.1

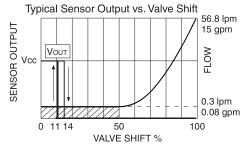
Fluids: Mineral-based or synthetics with lubricating properties at viscosities of 7.4 to 420 cSt (50 to 2000 sus); See Temperature and Oil Viscosity, page 9.060.1

Installation: No restrictions; See page 9.020.1

Cavity: VC10-2; See page 9.110.1

Cavity Tool: CT10-2XX; See page 8.600.1 Seal Kit: SK10-2X-T; See page 8.650.1

Coil Nut: Part No. 7004400

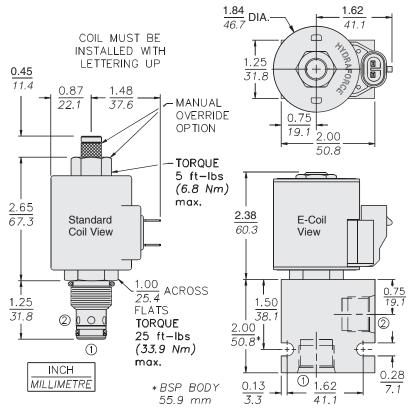


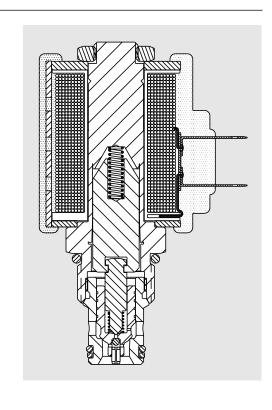
Hatched Area: Overlapping Stroke, Leakage Flow



SV10-22

DIMENSIONS





Dimensions will differ significantly with Sensor Option; see page 3.010.1.

MATERIALS

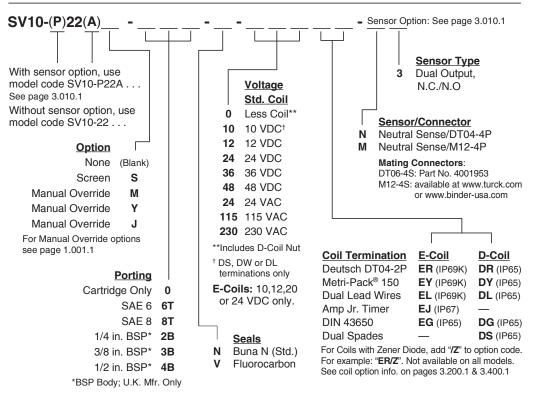
Cartridge: Weight: 0.16 kg. (0.35 lbs.); Weight with Sensor option: 0.45 kg. (1.0 lbs.); Steel with hardened work surfaces. Zinc-plated exposed surfaces. Buna N O-rings and polyester elastomer back-up standard.

Standard Ported Body:

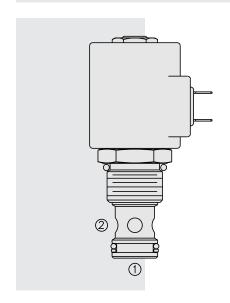
Weight: 0.16 kg. (0.35 lbs.); Anodized high-strength 6061 T6 aluminum alloy, rated to 207 bar (3000 psi). Ductile iron bodies available; dimensions may differ. See page 8.010.1.

D-Coil: Weight: 0.27 kg. (0.60 lbs.); Unitized thermoplastic encapsulated, Class H high temperature magnetwire. See page 3.200.1.

E-Coil: Weight: 0.41 kg. (0.9 lbs.); Fully encapsulated with rugged external metal shell. Rated up to IP69K with integral connectors.
See page 3.400.1.

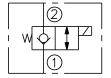


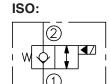
SV12-22 Poppet, 2-Way, Normally Closed



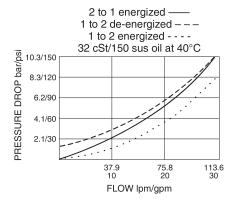
SYMBOLS

USASI:





PERFORMANCE (Cartridge Only)



DESCRIPTION

A solenoid-operated, 2-way, normally closed, poppet-type, screw-in hydraulic cartridge valve, designed to function as a load-holding or blocking valve in applications requiring low internal leakage.

OPERATION

When de-energized, the **SV12-22** acts as a check valve, allowing flow to pass from 1 to 2, while blocking flow in the reverse direction.

When energized, the poppet lifts to open the 2 to 1 flow path. In this mode, flow is also allowed from 1 to 2.

Operation of Manual Override Option: To override, push button in, twist counterclockwise 180° and release. In this position, the valve will remain open.

To return to normal operation, push button in, twist clockwise 180° and release. Override will be detented in this position.

FEATURES

- Continuous-duty rated solenoid.
- Hardened seat for long life and low leakage.
- Optional coil voltages and terminations.
- Efficient wet-armature construction.
- Cartridges are voltage interchangeable.
- Unitized, molded coil design.
- Manual override option.
- Optional waterproof E-Coils rated up to IP69K.
- · Cost effective cavity.

RATINGS

Operating Pressure: 240 bar (3500 psi) Proof Pressure: 390 bar (5700 psi) Flow: See Performance Chart

Internal Leakage: 0.15 cc/minute (3 drops/minute) max. at 240 bar (3500 psi)

Temperature: -40 to 120°C with standard Buna seals

Coil Duty Rating: Continuous from 85% to 115% of nominal voltage

Response Time: First indication of change of state with 100% voltage supplied at 80% of nominal flow rating: Energized: 40 msec.; De-energized: 80 msec.

Initial Coil Current Draw at 20°C: Standard Coil: 1.67 amps at 12 VDC;

0.18 amps at 115 VAC (full wave rectified). E-Coil: 1.7 amps at 12 VDC; 0.85 amps at 24 VDC

Minimum Pull-in Voltage: 85% of nominal at 207 bar (3000 psi)

Filtration: See page 9.010.1

Fluids: Mineral-based or synthetics with lubricating properties at viscosities of 7.4 to 420 cSt (50 to 2000 sus); See Temperature and Oil Viscosity, page 9.060.1

Installation: No restrictions; See page 9.020.1

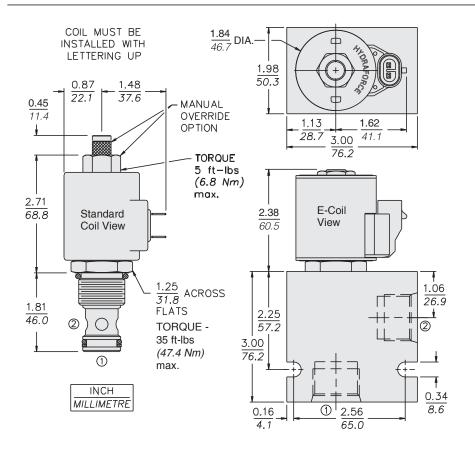
Cavity: VC12-2; See page 9.112.1 Cavity Tool: CT12-2XX; See page 8.600.1 Seal Kit: SK12-2X-T; See page 8.650.1

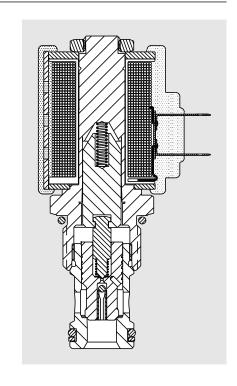
Coil Nut: Part No. 7004400;



SV12-22

DIMENSIONS





MATERIALS

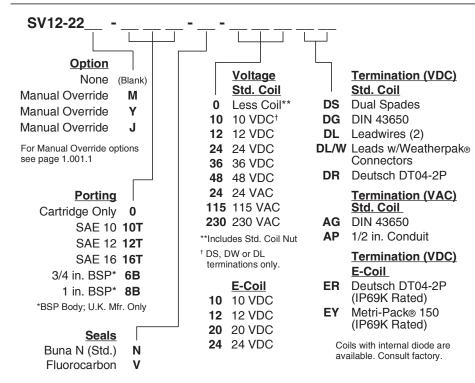
Cartridge: Weight: 0.25 kg. (0.55 lbs.) Steel with hardened work surfaces. Zinc-plated exposed surfaces. Buna N O-rings and polyester elastomer back-up standard.

Standard Ported Body: Weight: 0.57 kg. (1.25 lbs.) Anodized high-strength 6061 T6 aluminum alloy, rated to 207 bar (3000 psi). Ductile iron bodies available; dimensions may differ. See page 8.012.1.

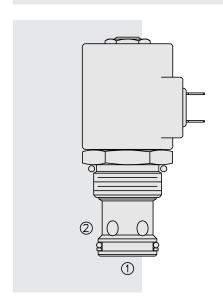
Standard Coil: Weight: 0.27 kg. (0.60 lbs.); Unitized thermoplastic encapsulated, Class H high temperature magnetwire; See page 3.200.1.

E-Coil: Weight: 0.41 kg. (0.9 lbs.); Fully encapsulated with rugged external metal shell. Rated up to IP69K with integral connectors.

Note: See page 3.400.1 for all E-Coil retrofit applications.

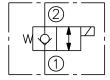


SV16-22 Poppet, 2-Way, Normally Closed

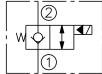


SYMBOLS

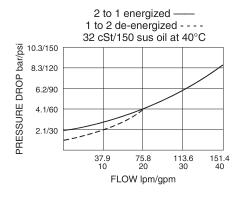
USASI:







PERFORMANCE (Cartridge Only)



DESCRIPTION

A solenoid-operated, 2-way, normally closed, poppet-type, screw-in hydraulic cartridge valve, designed to function as a load-holding or blocking valve in applications requiring low internal leakage.

OPERATION

When de-energized, the **SV16-22** acts as a check valve, allowing flow from 1 to 2, while blocking flow from 2 to 1.

When energized, the poppet lifts to open the 2 to 1 flow path. In this mode, flow is also allowed from 1 to 2.

Operation of Manual Override Option: To override, push button in, twist counter-clockwise 180° and release. In this position, the valve will remain open.

To return to normal operation, push button in, twist clockwise 180° and release. Override will be detented in this position.

FEATURES

- · Continuous-duty rated solenoid.
- Hardened seat for long life and low leakage.
- · Optional coil voltages and terminations.
- Efficient wet-armature construction.
- · Cartridges are voltage interchangeable.
- Unitized, molded coil design.
- Manual override option.
- Optional waterproof E-Coils rated up to IP69K.
- Industry common cavity.

RATINGS

Operating Pressure: 207 bar (3000 psi); Under certain operating conditions, this valve may be used at higher pressures; consult factory.

Proof Pressure: 390 bar (5700 psi) **Flow:** See Performance Chart

Internal Leakage: 0.15 cc/minute (3 drops/minute) max. at 207 bar (3000 psi)

Temperature: -40 to 120°C with standard Buna seals

Coil Duty Rating: Continuous from 85% to 115% of nominal voltage **Initial Coil Current Draw at 20°C:** Standard Coil: 1.67 amps at 12 VDC;

0.18 amps at 115 VAC (full wave rectified). E-Coil: 1.7 amps at 12 VDC; 0.85 amps at 24 VDC

Minimum Pull-in Voltage: 85% of nominal at 207 bar (3000 psi)

Filtration: See page 9.010.1

Fluids: Mineral-based or synthetics with lubricating properties at viscosities of 7.4 to 420 cSt (50 to 2000 sus); See Temperature and Oil Viscosity, page 9.060.1

Installation: No restrictions; See page 9.020.1

Cavity: VC16-2; See page 9.116.1

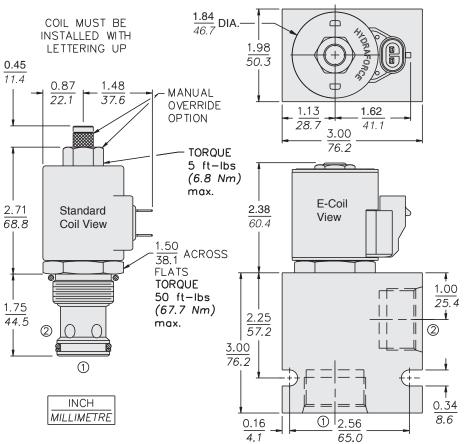
Cavity Tool: CT16-2XX; See page 8.600.1 **Seal Kit:** SK16-2X-T; See page 8.650.1

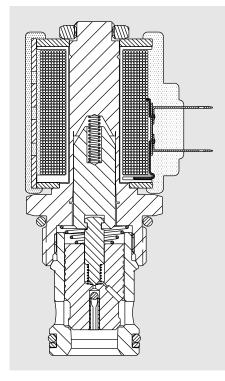
Coil Nut: Part No. 7004400;



SV16-22

DIMENSIONS





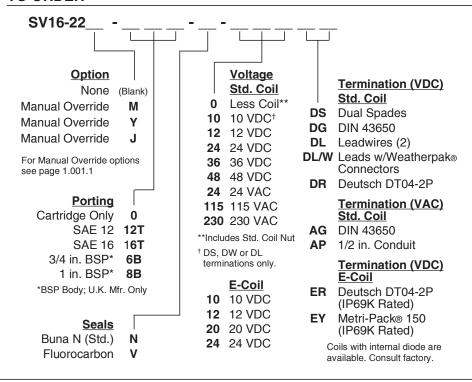
MATERIALS

Cartridge: Weight: 0.31 kg. (0.69 lbs.); Steel with hardened work surfaces. Zinc-plated exposed surfaces. Buna N O-rings and polyester elastomer back-up standard.

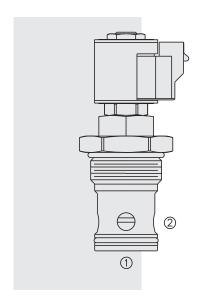
Standard Ported Body: Weight: 0.57 kg. (1.25 lbs.); Anodized high-strength 6061 T6 aluminum alloy, rated to 207 bar (3000 psi). Ductile iron bodies available; dimensions may differ. See page 8.016.1.

Standard Coil: Weight: 0.27 kg. (0.60 lbs.); Unitized thermoplastic encapsulated, Class H high temperature magnetwire. See page 3.200.1

E-Coil: Weight: 0.41 kg. (0.9 lbs.); Fully encapsulated with rugged external metal shell. Rated up to IP69K with integral connectors. Note: See page 3.400.1 for all E-Coil retrofit applications.

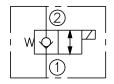


SF20-22 Poppet, 2-Way, N.C., High Pressure

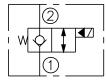


SYMBOLS

USASI:

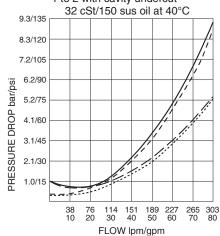






PERFORMANCE (Cartridge Only)

2 to 1 without cavity undercut ——
2 to 1 with cavity undercut — —
1 to 2 without cavity undercut – – –
1 to 2 with cavity undercut - - - -



DESCRIPTION

A solenoid-operated, 2-way, normally closed, piloted poppet-type, screw-in hydraulic cartridge valve, intended to act as a blocking or load-holding device for applications requiring low internal leakage.

OPERATION

When de-energized, the **SF20-22** acts as a check valve, allowing flow from 1 to 2, while blocking flow from 2 to 1.

When energized, the cartridge's poppet lifts to open the 2 to 1 flow path. In this mode, bidirectional flow is allowed.

FEATURES

- Continuous-duty rated coil.
- Hardened seat for long life and low leakage.
- Optional coil voltages and terminations.
- · Cartridges are voltage interchangeable.
- Unitized, molded coil design.
- Optional waterproof E-Coils rated up to IP69K.
- Industry common cavity.

RATINGS

Operating Pressure: Maximum: 345 bar (5000 psi); Minimum: 1.4 bar (20 psi). Pressure rating established per NFPA/T2.6.1 R2-2000 using 90% assurance and 90% verification levels for 1 million cycles.

Flow: Up to 303 lpm (80 gpm)

Internal Leakage: 10 drops/minute max. at 345 bar (5000 psi)
Operating Temperature: -40 to 100°C with standard Buna N seals

-26 to 204°C with Fluorocarbon seals-54 to 107°C with Polyurethane seals

Coil Duty Rating: Continuous from 85% to 115% of nominal voltage **Initial Coil Current Draw at 20°C:** Standard Coil: 1.2 amps at 12 VDC;

0.13 amps at 115 VAC (full wave rectified); E-Coil: 1.4 amps at 12 VDC; 0.7 amps at 24 VDC

Minimum Pull-in Voltage: 85% of nominal at 345 bar (5000 psi)

Filtration: See page 9.010.1

Fluids: Mineral-based or synthetics with lubricating properties at viscosities of 5 to 420 cSt (50 to 2000 sus); See Temperature and Oil Viscosity, page 9.060.1

Installation: No restrictions; See page 9.020.1

Cavity: VC20-2; See page 9.120.1

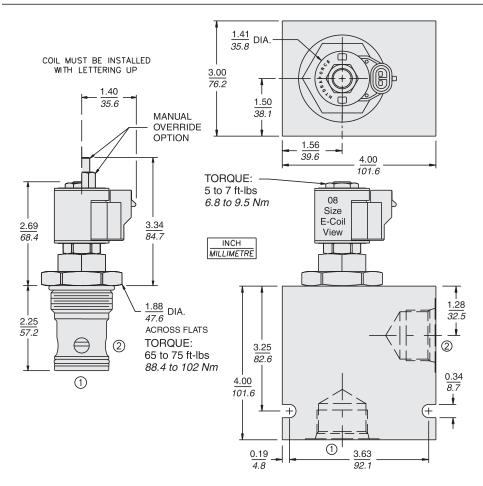
Cavity Tool: CT20-2XX; See page 8.600.1 Seal Kit: SK20-2x-T; See page 8.650.1

Coil Nut: Part No. 7004400;



SF20-22

DIMENSIONS



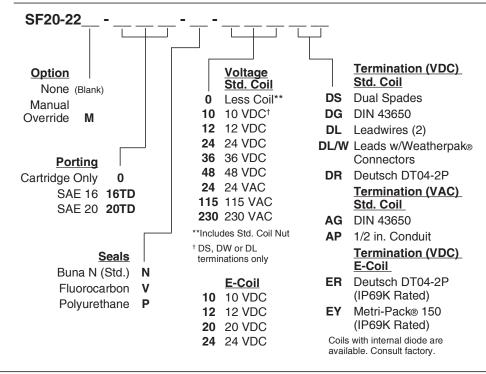
MATERIALS

Cartridge: Weight: 0.61 kg. (1.35 lbs.); Steel with hardened work surfaces. Zinc-plated exposed surfaces; Buna N O-rings with polyester elastomer back-up standard.

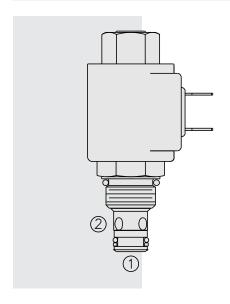
Standard Ported Body: Weight: 4.51 kg. (9.94 lbs.) Ductile iron standard; rated to 345 bar (5000 psi). See page 8.020.1.

Standard Coil: Weight: 0.11 kg. (0.25 lbs.); Unitized thermoplastic encapsulated, Class H high temperature magnetwire; See page 3.200.1.

E-Coil: Weight: 0.14 kg. (0.3 lbs.); Fully encapsulated with rugged external metal shell; Rated up to IP69K with integral connectors; Note: See page 3.400.1 for all E-Coil retrofit applications.

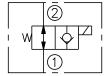


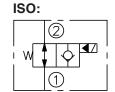
SV08-23 Poppet, 2-Way, Normally Open



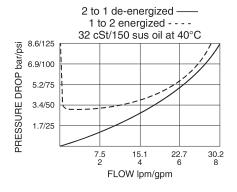
SYMBOLS

USASI:





PERFORMANCE (Cartridge Only)



DESCRIPTION

A solenoid-operated, two-way, poppet-type, normally open, screw-in, hydraulic cartridge valve designed for low leakage in load-holding applications.

OPERATION

When de-energized, the **SV08-23** poppet lifts to open flow from 2 to 1. Flow is also open from 1 to 2.

When energized, the cartridge acts as a check valve, allowing flow from 1 to 2, while blocking flow from 2 to 1 after overcoming the solenoid force (requires 3.4 to 10.3 bar / 50 to 150 psi).

Operation of Manual Override Option: To override, push and hold override button.

FEATURES

- Continuous-duty rated solenoid.
- Hardened seat for long life and low leakage.
- Optional coil voltages and terminations.
- Efficient wet-armature construction.
- Cartridges are voltage interchangeable.
- Unitized, molded coil design.
- Manual override option.
- Optional waterproof E-Coils rated up to IP69K.
- Industry common cavity.
- Compact size.

RATINGS

Operating Pressure: 207 bar (3000 psi)

Flow: See Performance Chart

Internal Leakage: 0.15 cc/minute (3 drops/minute) max. at 207 bar (3000 psi)

Temperature: -40 to 120°C with standard Buna seals

Coil Duty Rating: Continuous from 85% to 115% of nominal voltage

Response Time: First indication of change of state with 100% voltage supplied at 80% of nominal flow rating: Energized: 30 msec.; De-energized: 60 msec.

Initial Coil Current Draw at 20°C: Standard Coil: 1.2 amps at 12 VDC; 0.13 amps at 115 VAC (full wave rectified). E-Coil: 1.4 amps at 12 VDC; 0.7 amps at 24 VDC

Minimum Pull-in Voltage: 85% of nominal at 207 bar (3000 psi)

Filtration: See page 9.010.1

Fluids: Mineral-based or synthetics with lubricating properties at viscosities of 7.4 to 420 cSt (50 to 2000 sus); See Temperature and Oil Viscosity, page 9.060.1

Installation: No restrictions; See page 9.020.1

Cavity: VC08-2; See page 9.108.1

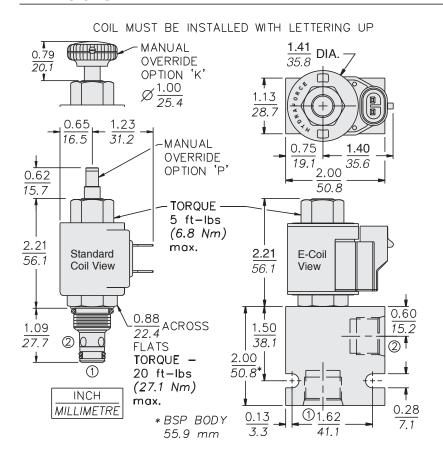
Cavity Tool: CT08-2XX; See page 8.600.1 Seal Kit: SK08-2X-T; See page 8.650.1

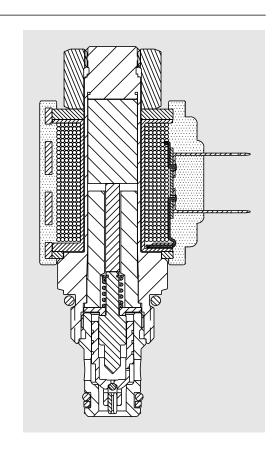
Coil Nut: Part No. 7004410;



SV08-23

DIMENSIONS





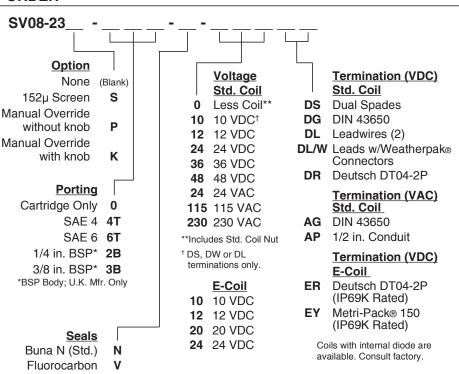
MATERIALS

Cartridge: Weight: 0.09 kg. (0.20 lbs.) Steel with hardened work surfaces. Zinc-plated exposed surfaces. Buna N O-rings and polyester elastomer back-up standard.

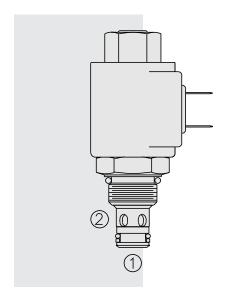
Standard Ported Body: Weight: 0.16 kg. (0.35 lbs.) Anodized high-strength 6061 T6 aluminum alloy, rated to 207 bar (3000 psi). Ductile iron bodies available; dimensions may differ. See page 8.008.1

Standard Coil: Weight: 0.11 kg. (0.25 lbs.) Unitized thermoplastic encapsulated, Class H high temperature magnetwire. See page 3.200.1

E-Coil: Weight: 0.14 kg. (0.3 lbs.) Fully encapsulated with rugged external metal shell. Rated up to IP69K with integral connectors. Note: See page 3.400.1 for all E-Coil retrofit applications.

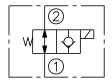


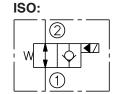
SF08-23 Poppet, 2-Way, Normally Open



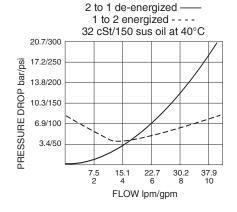
SYMBOLS

USASI:





PERFORMANCE (Cartridge Only)



DESCRIPTION

A solenoid-operated, 2-way, normally open, poppet-type, screw-in hydraulic cartridge valve, designed to function as a load holding or blocking valve in applications requiring low internal leakage at high pressure.

OPERATION

When de-energized, the **SF08-23** poppet lifts to open from 2 to 1. In this mode, flow is also allowed from 1 to 2.

When energized, the cartridge acts as a check valve, blocking flow from 1 to 2 after overcoming the solenoid force (requires 3.4 to 10.3 bar / 50 to 150 psi).

Operation of Manual Override Option: To override, push and hold override button.

FEATURES

- Continuous-duty rated solenoid.
- Hardened seat for long life and low leakage.
- Optional coil voltages and terminations.
- Efficient wet-armature construction.
- Cartridges are voltage interchangeable.
- Unitized, molded coil design.
- Manual override option.
- Optional waterproof E-Coils rated up to IP69K.
- Industry common cavity.

RATINGS

Operating Pressure: 345 bar (5000 psi)

Flow: See Performance Chart

Internal Leakage: 0.15 cc/minute (3 drops/minute) max. at 345 bar (5000 psi)

Temperature: -40 to 100°C with standard polyurethane seals

Coil Duty Rating: Continuous from 85% to 115% of nominal voltage

Initial Coil Current Draw at 20°C: Standard Coil: 1.2 amps at 12 VDC;

0.13 amps at 115 VAC (full wave rectified). E-Coil: 1.4 amps at 12 VDC; 0.7 amps at 24 VDC

Minimum Pull-in Voltage: 85% of nominal at 345 bar (5000 psi)

Filtration: See page 9.010.1

Fluids: Mineral-based or synthetics with lubricating properties at viscosities of 7.4 to 420 cSt (50 to 2000 sus); See Temperature and Oil Viscosity, page 9.060.1

Installation: No restrictions; See page 9.020.1

Cavity: VC08-2; See page 9.108.1

Cavity Tool: CT08-2XX; See page 8.600.1 Seal Kit: SK08-2P-T; See page 8.650.1

Coil Nut: Part No. 7004410;

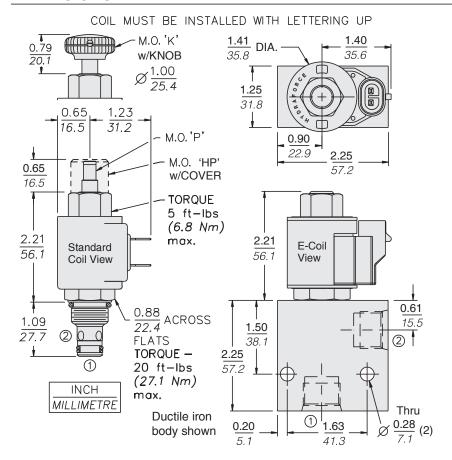
For E-coils manufactured prior to 1-1-04, see page 3.400.1 for coil nut info.

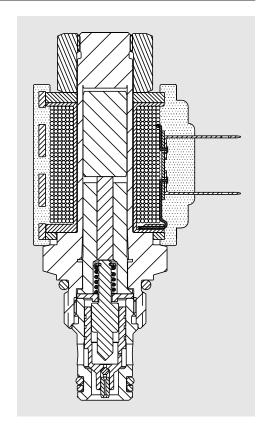
Note: This valve, the SF08-23, replaces the SV58-23 which is now obsolete. For more information consult factory.



SF08-23

DIMENSIONS





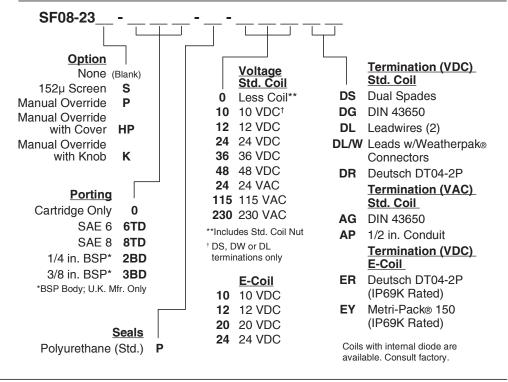
MATERIALS

Cartridge: Weight: 0.09 kg. (0.20 lbs.); Steel with hardened work surfaces. Zinc-plated exposed surfaces; Polyurethane cast O-rings and Fluorocarbon back-up standard.

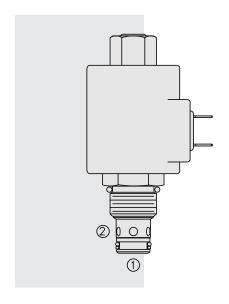
Ported Body: Weight: 0.54 kg. (1.2 lbs.), Ductile iron standard; rated to 345 bar (5000 psi); See page 8.008.1.

Standard Coil: Weight: 0.11 kg. (0.25 lbs.); Unitized thermoplastic encapsulated, Class H high temperature magnetwire; See page 3.200.1.

E-Coil: Weight: 0.14 kg. (0.3 lbs.); Fully encapsulated with rugged external metal shell; Rated up to IP69K with integral connectors; Note: See page 3.400.1 for all E-Coil retrofit applications.



SV10-23 Poppet, 2-Way, Normally Open



carriage vaive.

DESCRIPTION

A solenoid-operated, two-way, poppet-type, normally open, screw-in, hydraulic cartridge valve.

OPERATION

When de-energized, the SV10-23 allows bidirectional flow from 2 to 1.

With the sensor option, the neutral sensor will signal OFF or LOW.

When energized, the valve's poppet closes to block flow from 2 to 1. In this mode, the cartridge allows free reverse flow from 1 to 2 after overcoming the solenoid force (requires 3.4 to 10.3 bar / 50 to 150 psi). With the sensor option, the neutral sensor will signal ON or HIGH.

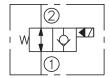
Operation of Manual Override Option: To override, push and hold override button.

FEATURES

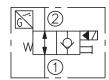
- Continuous-duty rated solenoid.
- Hardened seat for long life and low leakage.
- Optional coil voltages and terminations.
- Efficient wet-armature construction.
- Cartridges are voltage interchangeable.
- Optional waterproof E-Coils rated up to IP69K.
- Manual override option.
- Unitized, molded coil design.
- Industry common cavity.

SYMBOLS

ISO:



with Sensor:



RATINGS Operating P

Operating Pressure: 207 bar (3000 psi) Proof Pressure: 345 bar (5000 psi) Flow: See Performance Chart

Internal Leakage: 0.15 cc/minute (3 drops/minute) max. at 207 bar (3000 psi) **Temperature:** with standard Buna N seals: -40 to 100°C (-40° to 212°F);

with Fluorocarbon seals: -26 to 204°C (-15°F to 400°F); Sensor Option: -40°C to 110°C (-40°F to 230°F)

Coil Duty Rating: Continuous from 85% to 115% of nominal voltage

Response Time: First indication of change of state with 100% voltage supplied at 80% of nominal flow rating: Energized: 80 msec.; De-energized: 30 msec.

Response Time with Sensor: 158 ms pull-in, 57 ms drop-out

Initial Coil Current Draw at 20°C: Standard Coil: 1.67 amps at 12 VDC;

0.18 amps at 115 VAC (full wave rectified).

E-Coil: 1.7 amps at 12 VDC; 0.85 amps at 24 VDC

Minimum Pull-in Voltage: 85% of nominal at 207 bar (3000 psi)

Filtration: See page 9.010.1

Fluids: Mineral-based or synthetics with lubricating properties at viscosities of 7.4 to 420 cSt (50 to 2000 sus); See Temperature and Oil Viscosity, page 9.060.1

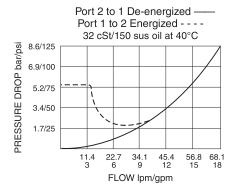
Installation: No restrictions; See page 9.020.1

Cavity: VC10-2; See page 9.110.1; Cavity Tool: CT10-2XX; See page 8.600.1

Seal Kit: SK10-2X-T; See page 8.650.1

Coil Nut: Part No. 7004420

PERFORMANCE (Cartridge Only)



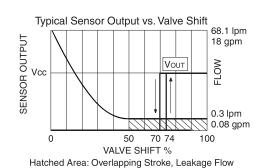
SV10-23 with Sensor Port 2 to 1 Energized - - - -

Port 1 to 2 Energized — - — Port 1 to 2 De-energized — 32 cSt/150 sus oil at 40°C

32 cSt/150 sus oil at 40°C

27.6/400
20.7/300
31.8/200
6.9/100
11.4 22.7 34.1 45.4 56.8 68.3 6.9 12 15 18

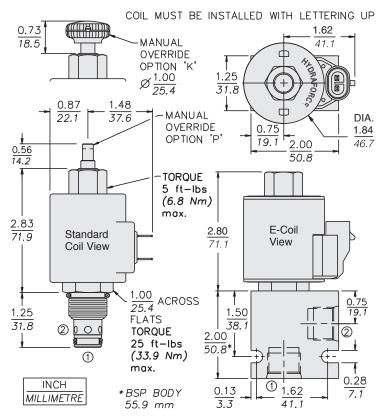
FLOW lpm/gpm

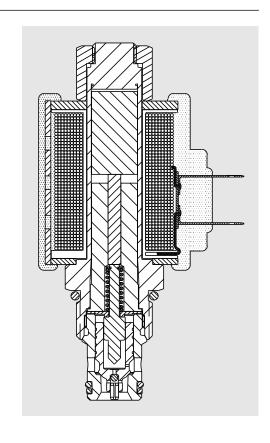




SV10-23

DIMENSIONS





Dimensions will differ significantly with Sensor Option; see page 3.010.1.

MATERIALS

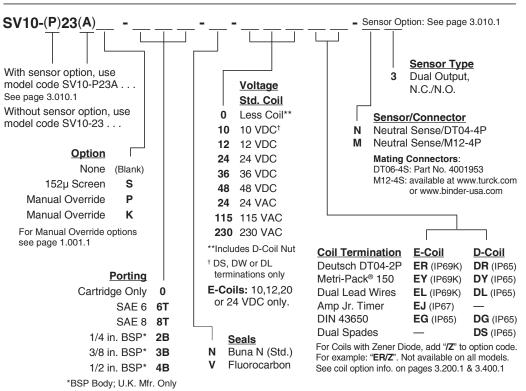
Cartridge: Weight: 0.16 kg. (0.35 lbs.); Weight with Sensor option: 0.45 kg. (1.0 lbs.); Steel with hardened work surfaces. Zinc-plated exposed surfaces. Buna N O-rings and polyester elastomer back-up standard.

Standard Ported Body:

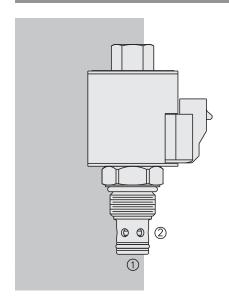
Weight: 0.16 kg. (0.35 lbs.); Anodized high-strength 6061 T6 aluminum alloy, rated to 207 bar (3000 psi). Ductile iron bodies available; dimensions may differ. See page 8.010.1.

D-Coil: Weight: 0.27 kg. (0.60 lbs.); Unitized thermoplastic encapsulated, Class H high temperature magnetwire. See page 3.200.1.

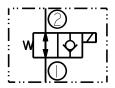
E-Coil: Weight: 0.41 kg. (0.9 lbs.); Fully encapsulated with rugged external metal shell. Rated up to IP69K with integral connectors.
See page 3.400.1.



HSV10-23 HyPerformance™ Poppet, 2-Way, Open

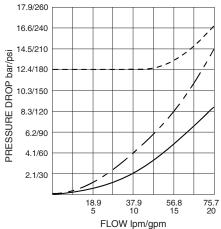


ISO SYMBOL



PERFORMANCE (Cartridge Only)

Port 1 to 2, energized ----Port 1 to 2, de-energized — Port 2 to 1, de-energized — 32 cSt/150 sus oil at 40°C



DESCRIPTION

A high pressure, solenoid operated, 2-way, piloted, poppet-type, normally open, screw-in hydraulic cartridge valve, designed for low leakage in load-holding applications.

OPERATION

When de-energized, the **HSV10-23** allows flow bi-directionally. When energized, the valve's poppet closes on its seat, blocking flow from ports 2 to 1. In this mode, the cartridge will allow flow from ports 1 to 2 after overcoming the actuator and spring forces (see performance graph).

FEATURES

- Continuous-duty rated solenoid.
- Hardened seat for long life and low leakage.
- · Optional coil voltages and terminations.
- Efficient wet-armature construction.
- Cartridges are voltage interchangeable.
- Waterproof E-Coils rated up to IP69K.
- 1000-hour salt-spray rated solenoid tubes and coils.
- Unitized, molded coil design.
- All HyPerformance products are tested to the rigorous standards of the NFPA specification T2.6.1.
- All HyPerformance valves are tested at a verification level of 90% and an assurance of 99%.

RATINGS

Operating Pressure: 350 bar (5075 psi); 10% Cycle Life: 420 bar (6090 psi) Note: All HyPerformance products are tested for 900K cycles at 350 bar and 100K cycles at 420 bar.

Burst Pressure: 1380 bar (20,000 psi)

Flow: Up to 75.7 lpm (20 gpm)

Internal Leakage: 0.25 cc/minute (5 drops/minute) max. with 350 bar (5075 psi)

at port 2.

Temperature: -54° to 107°C (-65° to 255° F) with PPDI Urethane seals. **Coil Duty Rating:** Continuous from 85% to 115% of nominal voltage

Response Time: First indication of change of state with 100% voltage supplied at 80% of nominal flow rating: Energized: 80 msec.; De-energized: 30 msec.

Initial Coil Current Draw at 20°C: 1.7 amps at 12 VDC; 0.85 amps at 24 VDC

Minimum Pull-in Voltage: 85% of nominal at 24 VDC

Filtration: See page 9.010.1

Fluids: Mineral-based or synthetics with lubricating properties at viscosities of 7.4 to 420 cSt (50 to 2000 sus); See Temperature and Oil Viscosity, page 9.060.1

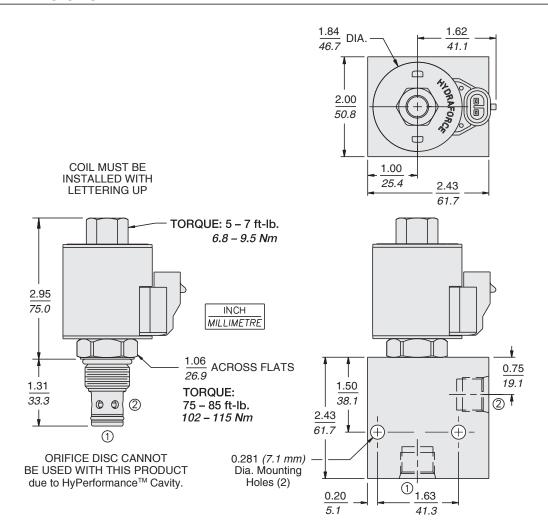
Installation: No restrictions; See page 9.020.1

Cavity: HVC10-2; See page 9.110.1 **Cavity Tool:** HCT10-2xx; See page 8.600.1 **Seal Kit:** SK10-2N-M; See page 8.650.1

Coil Nut: Part No. 4555250

HSV10-23

DIMENSIONS



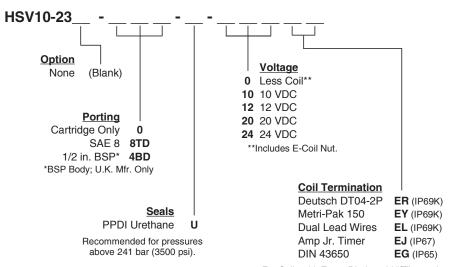
MATERIALS

Cartridge: Weight: 0.19 kg. (0.42 lbs.); Steel with hardened work surfaces. Zinc-plated exposed surfaces. Urethane O-ring without back-up standard.

Ported Body: Weight: 1.19 kg. (2.62 lbs.); HyPerformance™ Ductile iron (code 'D') standard. Rated to 345 bar (5000 psi).

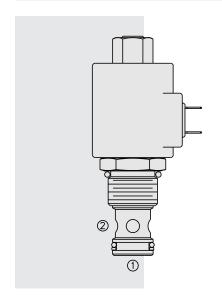
E-Coil: Weight: 0.41 kg. (0.9 lbs.); Fully encapsulated with rugged external metal shell. Rated up to IP69K with integral connectors. See page 3.400.1.

TO ORDER



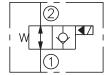
For Coils with Zener Diode, add "/Z" to option code. For example: "ER/Z". Not available on all models. See coil option info. on page 3.400.1

SV12-23 Poppet, 2-Way, Normally Open

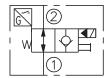


SYMBOLS

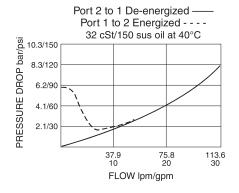
ISO:



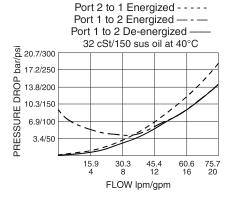
with Sensor:



PERFORMANCE (Cartridge Only)



SV12-23 with Sensor



DESCRIPTION

A solenoid-operated, two-way, normally open, poppet-type, screw-in hydraulic cartridge valve, designed to function as a load holding or blocking valve in applications requiring low internal leakage.

OPERATION

When de-energized, the **SV12-23** allows bidirectional flow from 2 to 1. With the sensor option, the neutral sensor will signal OFF or LOW.

When energized, the valve's poppet closes to block flow from 2 to 1. In this mode, the cartridge allows free reverse flow from 1 to 2 after overcoming the solenoid force (requires 3.4 to 10.3 bar / 50 to 150 psi). With the sensor option, the neutral sensor will signal ON or HIGH.

Operation of Manual Override Option: To override, push and hold override button.

FEATURES

- Continuous-duty rated solenoid.
- Hardened seat for long life and low leakage.
- Optional coil voltages and terminations.
- Efficient wet-armature construction.
- Cartridges are voltage interchangeable.
- Optional waterproof E-Coils rated up to IP69K.
- Unitized, molded coil design.
- Manual override option.
- · Cost effective cavity.

RATINGS

Operating Pressure: 240 bar (3500 psi)

Flow: See Performance Chart

Internal Leakage: 0.15 cc/minute (3 drops/minute) max. at 240 bar (3500 psi)

Temperature: with standard Buna N seals: -40 to 100°C (-40° to 212°F);

with Fluorocarbon seals: -26 to 204°C (-15°F to 400°F); Sensor Option: -40°C to 110°C (-40°F to 230°F)

Coil Duty Rating: Continuous from 85% to 115% of nominal voltage

Response Time: First indication of change of state with 100% voltage supplied at 80% of nominal flow rating: Energized: 80 msec.; De-energized: 30 msec.

Response Time with Sensor: 158 ms pull-in, 57 ms drop-out

Initial Coil Current Draw at 20°C: Standard Coil: 1.67 amps at 12 VDC;

0.18 amps at 115 VAC (full wave rectified).

E-Coil: 1.7 amps at 12 VDC; 0.85 amps at 24 VDC

Minimum Pull-in Voltage: 85% of nominal at 207 bar (3000 psi)

Filtration: See page 9.010.1

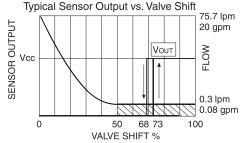
Fluids: Mineral-based or synthetics with lubricating properties at viscosities of 7.4 to 420 cSt (50 to 2000 sus); See Temperature and Oil Viscosity, page 9.060.1

Installation: No restrictions; See page 9.020.1

Cavity: VC12-2; See page 9.112.1

Cavity Tool: CT12-2XX; See page 8.600.1 **Seal Kit:** SK12-2X-T; See page 8.650.1

Coil Nut: Part No. 7004420

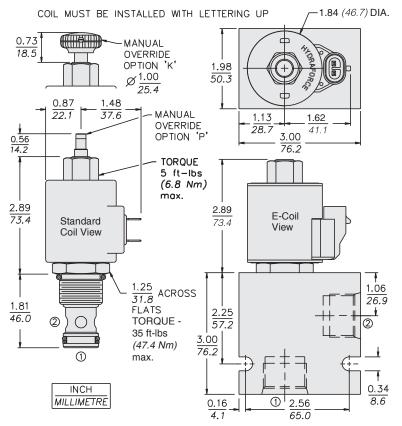


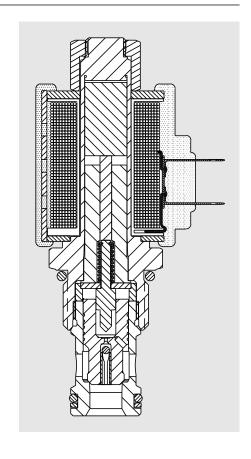
Hatched Area: Overlapping Stroke, Leakage Flow



SV12-23

DIMENSIONS





Dimensions will differ significantly with Sensor Option; see page 3.010.1.

MATERIALS

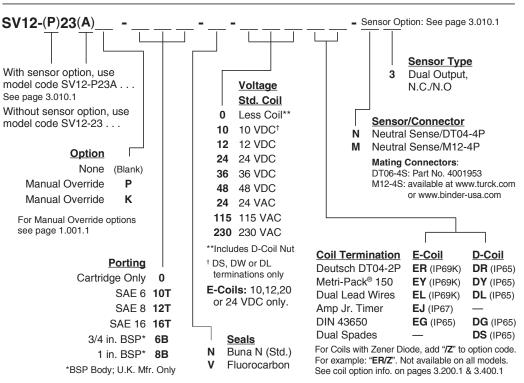
Cartridge: Weight: 0.25 kg. (0.55 lbs.); Weight with Sensor option: 0.50 kg. (1.1 lbs.); Steel with hardened work surfaces. Zinc-plated exposed surfaces. Buna N O-rings and polyester elastomer back-up standard.

Standard Ported Body:

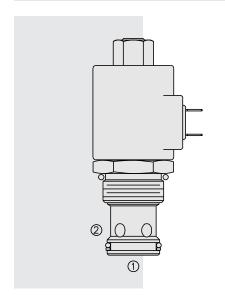
Weight: 0.57kg. (1.25 lbs.); Anodized high-strength 6061 T6 aluminum alloy, rated to 207 bar (3000 psi). Ductile iron bodies available; dimensions may differ. See page 8.012.1.

D-Coil: Weight: 0.27 kg. (0.60 lbs.); Unitized thermoplastic encapsulated, Class H high temperature magnetwire. See page 3.200.1.

E-Coil: Weight: 0.41 kg. (0.9 lbs.); Fully encapsulated with rugged external metal shell. Rated up to IP69K with integral connectors.
See page 3.400.1.

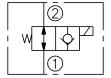


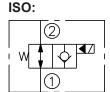
SV16-23 Poppet, 2-Way, Normally Open



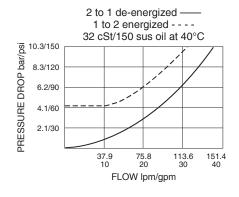
SYMBOLS

USASI:





PERFORMANCE (Cartridge Only)



DESCRIPTION

A solenoid-operated, two-way, normally open, poppet-type, screw-in hydraulic cartridge valve, designed to function as a load holding or blocking valve in applications requiring low internal leakage.

OPERATION

When de-energized, the **SV16-23** poppet lifts to open the 2 to 1 flow path. In this mode, flow from 1 to 2 is also allowed.

When energized, the cartridge acts as a check valve, allowing flow to pass from 1 to 2, while blocking flow in the reverse direction after overcoming the solenoid force (requires 3.4 to 10.3 bar / 50 to 150 psi).

Operation of Manual Override Option: To override, push and hold override button.

FEATURES

- · Continuous-duty rated solenoid.
- · Hardened seat for long life and low leakage.
- · Optional coil voltages and terminations.
- · Efficient wet-armature construction.
- · Cartridges are voltage interchangeable.
- · Manual override option.
- Optional waterproof E-Coils rated up to IP69K.
- · Unitized, molded coil design.
- · Industry common cavity.

RATINGS

Operating Pressure: 207 bar (3000 psi); Under certain operating conditions, this

valve may be used at higher pressures; consult facory.

Proof Pressure: 390 bar (5700 psi) **Flow:** See Performance Chart

Internal Leakage: 0.15 cc/minute (3 drops/minute) max. at 207 bar (3000 psi)

Temperature: -40 to 120°C with standard Buna seals

Coil Duty Rating: Continuous from 85% to 115% of nominal voltage **Initial Coil Current Draw at 20°C:** Standard Coil: 1.67 amps at 12 VDC;

0.18 amps at 115 VAC (full wave rectified).

E-Coil: 1.7 amps at 12 VDC; 0.85 amps at 24 VDC

Minimum Pull-in Voltage: 85% of nominal at 207 bar (3000 psi)

Filtration: See page 9.010.1

Fluids: Mineral-based or synthetics with lubricating properties at viscosities of 7.4 to 420 cSt (50 to 2000 sus); See Temperature and Oil Viscosity, page 9.060.1

Installation: No restrictions; See page 9.020.1

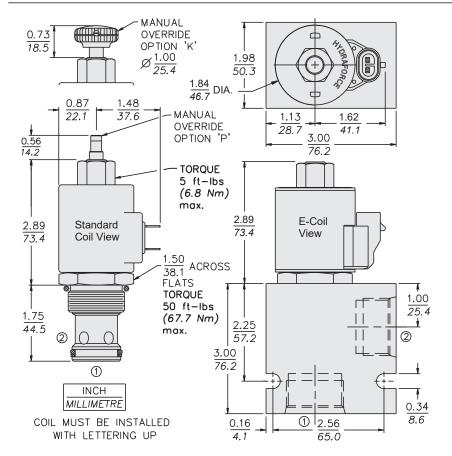
Cavity: VC16-2; See page 9.116.1 **Cavity Tool:** CT16-2XX; See page 8.600.1 **Seal Kit:** SK16-2X-T; See page 8.650.1

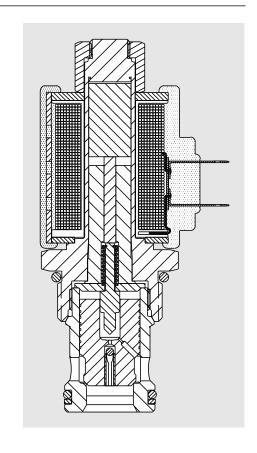
Coil Nut: Part No. 7004420;



SV16-23

DIMENSIONS





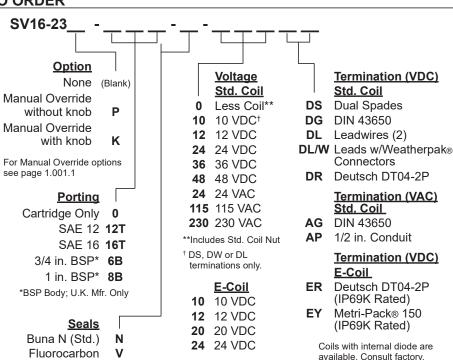
MATERIALS

Cartridge: Weight: 0.31 kg. (0.69 lbs.) Steel with hardened work surfaces. Zinc-plated exposed surfaces. Buna N O-rings and polyester elastomer back-up standard.

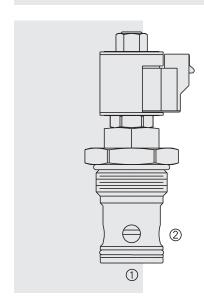
Standard Ported Body: Weight: 0.57 kg. (1.25 lbs.) Anodized high-strength 6061 T6 aluminum alloy, rated to 207 bar (3000 psi). Ductile iron bodies available; dimensions may differ. See page 8.016.1

Standard Coil: Weight: 0.27 kg. (0.60 lbs.) Unitized thermoplastic encapsulated, Class H high temperature magnetwire. See page 3.200.1

E-Coil: Weight: 0.41 kg. (0.9 lbs.)
Fully encapsulated with rugged
external metal shell. Rated up to
IP69K with integral connectors.
Note: See page 3.400.1 for all
E-Coil retrofit applications.

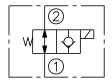


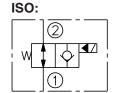
SF20-23 Poppet, 2-Way, Normally Open



SYMBOLS

USASI:

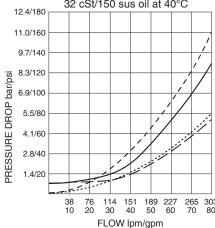




PERFORMANCE (Cartridge Only)

2 to 1 without cavity undercut ——
2 to 1 with cavity undercut — —
1 to 2 without cavity undercut – –

1 to 2 with cavity undercut - - - 32 cSt/150 sus oil at 40°C



DESCRIPTION

A solenoid-operated, 2-way, normally open, piloted poppet-type, screw-in hydraulic cartridge valve, intended to act as a blocking or load-holding device for applications requiring low internal leakage.

OPERATION

When energized, the **SF20-23** acts as a check valve, allowing flow from 1 to 2, while blocking flow from 2 to 1.

When de-energized, the cartridge's poppet lifts to open the 2 to 1 flow path. In this mode, bidirectional flow is allowed.

FEATURES

- Continuous-duty rated coil.
- Hardened seat for long life and low leakage.
- Optional coil voltages and terminations.
- · Cartridges are voltage interchangeable.
- Unitized, molded coil design.
- Optional waterproof E-Coils rated up to IP69K.
- Industry common cavity.

RATINGS

Operating Pressure: Maximum: 345 bar (5000 psi); Minimum: 1.4 bar (20 psi)

Flow: Up to 303 lpm (80 gpm)

Internal Leakage: 10 drops/minute max. at 345 bar (5000 psi)
Operating Temperature: -40 to 120°C with standard Buna N seals

-30 to 205°C with Fluorocarbon seals -50 to 80°C with Polyurethane seals

Coil Duty Rating: Continuous from 85% to 115% of nominal voltage Initial Coil Current Draw at 20°C: Standard Coil: 1.2 amps at 12 VDC;

0.13 amps at 115 VAC (full wave rectified); E-Coil: 1.4 amps at 12 VDC; 0.7 amps at 24 VDC

Minimum Pull-in Voltage: 85% of nominal at 345 bar (5000 psi)

Filtration: See page 9.010.1

Fluids: Mineral-based or synthetics with lubricating properties at viscosities of 7.4 to 420 cSt (50 to 2000 sus); See Temperature and Oil Viscosity, page 9.060.1

Installation: No restrictions; See page 9.020.1

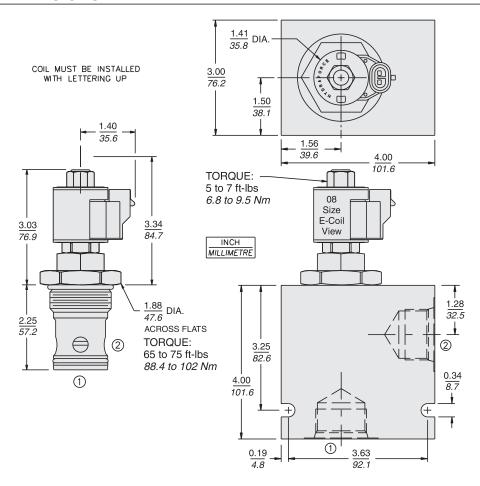
Cavity: VC20-2; See page 9.120.1 **Cavity Tool:** CT20-2XX; See page 8.600.1 **Seal Kit:** SK20-2x-T; See page 8.650.1

Coil Nut: Part No. 7004410;



SF20-23

DIMENSIONS



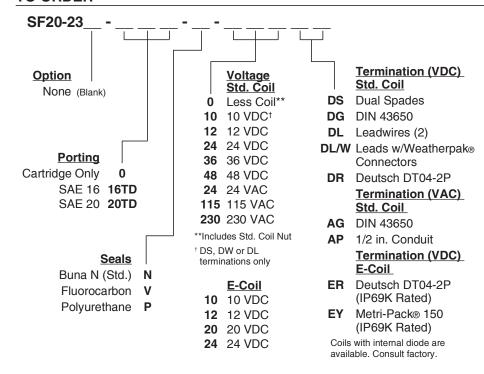
MATERIALS

Cartridge: Weight: 0.61 kg. (1.35 lbs.); Steel with hardened work surfaces. Zinc-plated exposed surfaces; Buna N O-rings with polyester elastomer back-up standard.

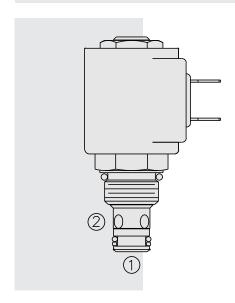
Standard Ported Body: Weight: 4.51 kg. (9.94 lbs.) Ductile iron standard; rated to 345 bar (5000 psi). See page 8.020.1.

Standard Coil: Weight: 0.11 kg. (0.25 lbs.); Unitized thermoplastic encapsulated, Class H high temperature magnetwire; See page 3.200.1.

E-Coil: Weight: 0.14 kg. (0.3 lbs.); Fully encapsulated with rugged external metal shell; Rated up to IP69K with integral connectors; Note: See page 3.400.1 for all E-Coil retrofit applications.

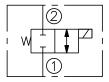


SV08-24 Spool, 2-Way, Normally Closed

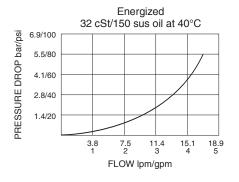


SYMBOLS

USASI/ISO:



PERFORMANCE (Cartridge Only)



DESCRIPTION

A solenoid-operated, two-way, normally closed, direct-acting, spool-type, screw-in hydraulic cartridge valve, designed to operate as a bidirectional blocking valve in low flow circuits.

OPERATION

When de-energized, the SV08-24 blocks flow in both directions.

When energized, the cartridge's spool shifts to open the bidirectional flow path.

Operation of Manual Override Feature: To override, push button in and twist counterclockwise 180°. The internal spring will push the button out. In this position, the valve may be only partially shifted. To assure full override shift, pull the button out to its fullest extension and hold it in this position.

To return to normal valve function, push button in, twist clockwise 180° and release. Override will be detented in this position.

FEATURES

- · Continuous-duty rated solenoid.
- Hardened precision spool and cage for long life.
- Optional coil voltages and terminations.
- · Both ports may be fully pressurized.
- Efficient wet-armature construction.
- Cartridges are voltage interchangeable.
- Manual override option.
- Optional waterproof E-Coils rated up to IP69K.
- Unitized, molded coil design.
- Industry common cavity.
- Compact size.

RATINGS

Operating Pressure: 207 bar (3000 psi)

Flow: 17 lpm (4.5 gpm) max.

Internal Leakage: 82 cc/minute (5 cu. in./minute) max. at 207 bar (3000 psi)

Temperature: -40 to 120°C with standard Buna seals

Coil Duty Rating: Continuous from 85% to 115% of nominal voltage **Initial Coil Current Draw at 20°C:** Standard Coil: 1.2 amps at 12 VDC;

0.13 amps at 115 VAC (full wave rectified). E-Coil: 1.4 amps at 12 VDC; 0.7 amps at 24 VDC

Minimum Pull-in Voltage: 85% of nominal at 207 bar (3000 psi)

Filtration: See page 9.010.1

Fluids: Mineral-based or synthetics with lubricating properties at viscosities of 7.4 to 420 cSt (50 to 2000 sus); See Temperature and Oil Viscosity, page 9.060.1

Installation: No restrictions; See page 9.020.1

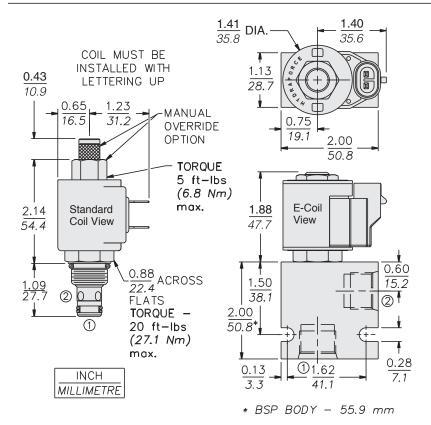
Cavity: VC08-2; See page 9.108.1 **Cavity Tool:** CT08-2XX; See page 8.600.1 **Seal Kit:** SK08-2X-M; See page 8.650.1

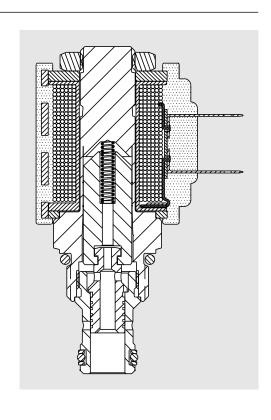
Coil Nut: Part No. 7004400;



SV08-24

DIMENSIONS





MATERIALS

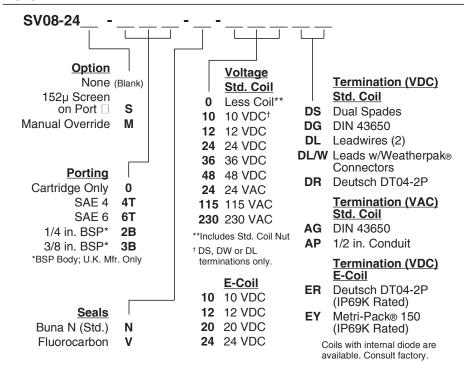
Cartridge: Weight: 0.09 kg. (0.20 lbs.); Steel with hardened work surfaces. Zinc-plated exposed surfaces; Buna N O-rings and back-ups standard.

Standard Ported Body: Weight: 0.16 kg. (0.35 lbs.); Anodized high-strength 6061 T6 aluminum alloy, rated to 207 bar (3000 psi); Ductile iron bodies available; dimensions may differ. See page 8.008.1

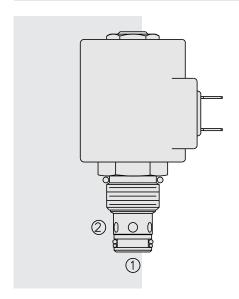
Standard Coil: Weight: 0.11 kg. (0.25 lbs.); Unitized thermoplastic encapsulated, Class H high temperature magnetwire. See page 3.200.1

E-Coil: Weight: 0.14 kg. (0.3 lbs.); Perfect wound, fully encapsulated with rugged external metal shell; Rated up to IP69K with integral connectors.

Note: See page 3.400.1 for all E-Coil retrofit applications.

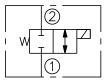


SV10-24 Spool, 2-Way, Normally Closed

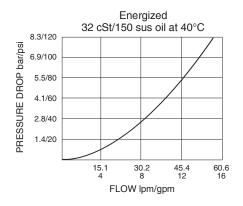


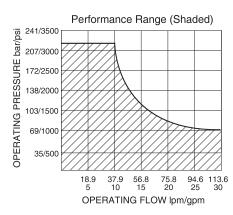
SYMBOLS

USASI/ISO:



PERFORMANCE (Cartridge Only)





DESCRIPTION

A solenoid-operated, two-way, normally closed, direct-acting, spool-type, screw-in hydraulic cartridge valve, designed to operate as a bidirectional blocking valve.

OPERATION

When de-energized, the SV10-24 blocks flow in both directions.

When energized, the cartridge's spool shifts to open the bidirectional flow path.

Operation of Manual Override Option: To override, push button in and twist counterclockwise 180°. The internal spring will push the button out. In this position, the valve may be only partially shifted. To assure full override shift, pull the button out to its fullest extension and hold it in this position.

To return to normal valve function, push button in, twist clockwise 180°, and release. Override will be detented in this position.

FEATURES

- · Continuous-duty rated solenoid.
- Hardened precision spool and cage for long life.
- Optional coil voltages and terminations.
- Both ports may be fully pressurized.
- Efficient wet-armature construction.
- Manual override option.
- Optional waterproof E-Coils rated up to IP69K.
- · Unitized, molded coil design.
- · Industry common cavity.

RATINGS

Operating Pressure: 207 bar (3000 psi) Proof Pressure: 350 bar (5075 psi) Flow: See Performance Chart

Internal Leakage: 82 cc/minute (5 cu. in./minute) max. at 207 bar (3000 psi)

Temperature: -40 to 120°C with standard Buna seals

Coil Duty Rating: Continuous from 85% to 115% of nominal voltage

Response Time: First indication of change of state with 100% voltage supplied at

80% of nominal flow rating:

Energized: 30 msec.; De-energized: 25 msec.

Initial Coil Current Draw at 20°C: Standard Coil: 1.67 amps at 12 VDC;

0.18 amps at 115 VAC (full wave rectified).

E-Coil: 1.7 amps at 12 VDC; 0.85 amps at 24 VDC

Minimum Pull-in Voltage: 85% of nominal at 207 bar (3000 psi)

Filtration: See page 9.010.1

Fluids: Mineral-based or synthetics with lubricating properties at viscosities of 7.4 to 420 cSt (50 to 2000 sus); See Temperature and Oil Viscosity, page 9.060.1

Installation: No restrictions; See page 9.020.1

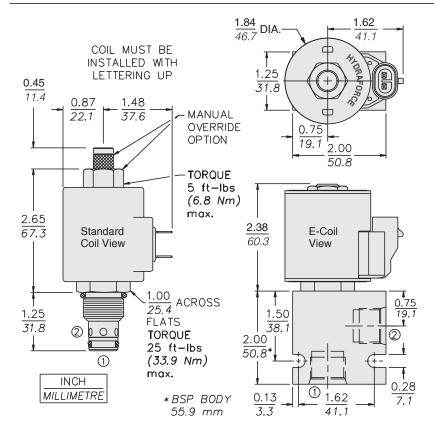
Cavity: VC10-2; See page 9.110.1 Cavity Tool: CT10-2XX; See page 8.600.1 Seal Kit: SK10-2X-M; See page 8.650.1

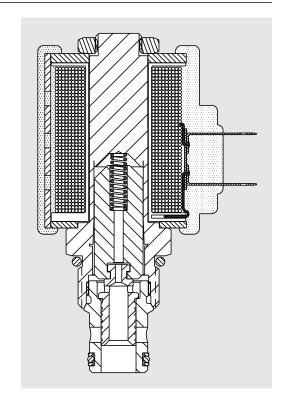
Coil Nut: Part No. 7004400;



SV10-24

DIMENSIONS





MATERIALS

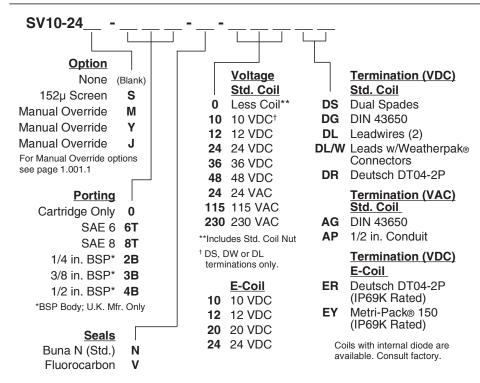
Cartridge: Weight: 0.16 kg. (0.35 lbs.); Steel with hardened work surfaces. Zinc-plated exposed surfaces. Buna N O-rings and polyester elastomer back-up standard.

Standard Ported Body: Weight: 0.16 kg. (0.35 lbs.); Anodized high-strength 6061 T6 aluminum alloy, rated to 207 bar (3000 psi). Ductile iron bodies available; dimensions may differ. See page 8.010.1.

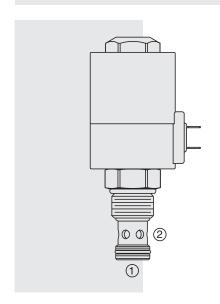
Standard Coil: Weight: 0.27 kg. (0.60 lbs.); Unitized thermoplastic encapsulated, Class H high temperature magnetwire. See page 3.200.1.

E-Coil: Weight: 0.41 kg. (0.9 lbs.); Fully encapsulated with rugged external metal shell. Rated up to IP69K with integral connectors.

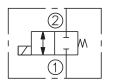
Note: See page 3.400.1 for all E-Coil retrofit applications.



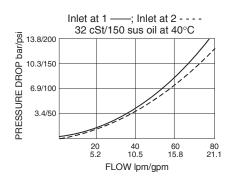
SV12-24 Spool, 2-Way, Normally Closed

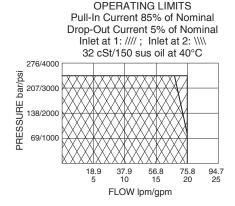


ISO SYMBOL:



PERFORMANCE (Cartridge Only)





DESCRIPTION

A solenoid-operated, two-way, normally closed, direct-acting spool-type, screw-in hydraulic cartridge valve, designed to function as a bidirectional blocking valve.

OPERATION

When de-energized, the **SV12-24** blocks flow in both directions. When energized, the valve's spool shifts to allow flow in both directions.

FEATURES

- Continuous-duty rated solenoid.
- Hardened spool and cage for long life.
- · Optional coil voltages and terminations.
- All ports may be fully pressurized.
- Heavy-duty water resistant E-Coils rated up to IP69K.

RATINGS

Operating Pressure: 240 bar (3500 psi) max.

Flow: See Performance Chart

Leakage: 410 cc/minute (25 cu. in./minute) at 240 bar (3500 psi)

Temperature: -40 to 120°C with Buna N seals

Coil Duty Rating: See Chart

Response Time: Pull-In: 100 msec; Drop-Out: 100 msec Initial Coil Current Draw at 20°C: 2.8 amps at 12 VDC

Filtration: See page 9.010.1

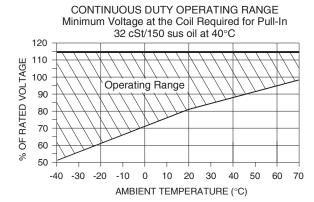
Fluids: Mineral-based or synthetics with lubricating properties at viscosities of 7.4 to 420 cSt (50 to 2000 sus); See Temperature and Oil Viscosity, page 9.060.1

Installation: No restrictions; See page 9.020.1

Cavity: VC12-2; See page 9.112.1

Cavity Tool: CT12-2XX; See page 8.600.1 Seal Kit: SK12-2X-M; See page 8.650.1

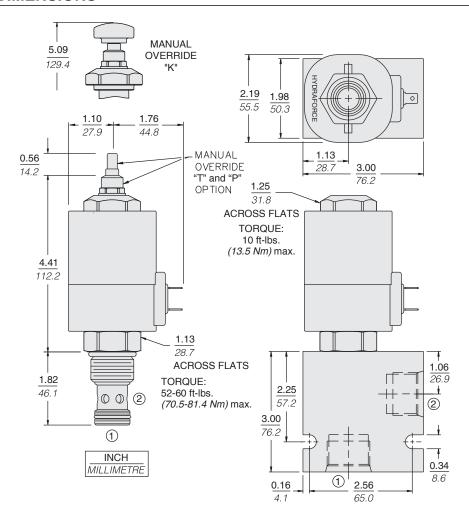
E-Coil Nut: Part No. 7085180





SV12-24

DIMENSIONS

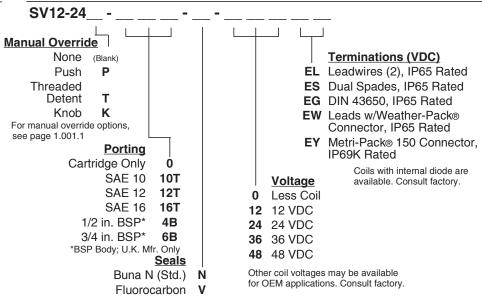


MATERIALS

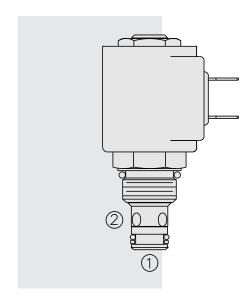
Cartridge: Weight: 0.25 kg. (0.55 lbs.) Steel with hardened work surfaces. Zinc-plated exposed surfaces. Buna N O-rings and TFE back-ups standard.

Standard Ported Body: Weight: 0.57 kg. (1.25 lbs.) Anodized high-strength 6061 T6 aluminum alloy, rated to 207 bar (3000 psi). Ductile iron bodies available; dimensions may differ. See page 8.012.1.

E-Coil: Weight: 1.36 kg. (3.0 lbs.) Fully encapsulated with rugged external metal shell. Rated up to IP69K with integral connectors. See page 3.400.1.

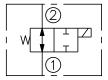


SV08-25 Spool, 2-Way, Normally Open

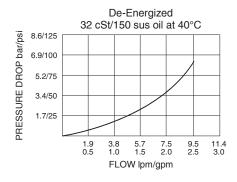


SYMBOLS

USASI/ISO:



PERFORMANCE (Cartridge Only)



DESCRIPTION

A solenoid-operated, two-way, normally open, direct-acting, spool-type, screw-in hydraulic cartridge valve designed to function as a bidirectional blocking valve in low flow circuits.

OPERATION

When de-energized, the SV08-25 allows flow in both directions.

When energized, the valve's spool shifts to close bidirectionally.

Operation of Manual Override Option: To override, push button in and twist counterclockwise 180°. The internal spring will push the button out. In this position, the valve may be only partially shifted. To assure full override shift, pull the button out to its fullest extension and hold it in this position.

To return to normal valve function, push button in, twist clockwise 180°, and release. Override will be detented in this position.

FEATURES

- Hardened precision spool and cage for long life.
- Optional coil voltages and terminations.
- Efficient wet-armature construction.
- Both ports may be fully pressurized.
- Cartridges are voltage-interchangeable.
- Manual override option.
- Optional waterproof E-Coils rated up to IP69K.
- Unitized molded coil design.
- · Compact size.

RATINGS

Operating Pressure: 207 bar (3000 psi)

Flow: 9.5 lpm (2.5 gpm) max.

Internal Leakage: 82 cc/minute (5 cu. in./minute) max. at 207 bar (3000 psi)

Temperature: -40 to 120°C with standard Buna seals

Coil Duty Rating: Continuous from 85% to 115% of nominal voltage **Initial Coil Current Draw at 20°C:** Standard Coil: 1.2 amps at 12 VDC;

0.13 amps at 115 VAC (full wave rectified). E-Coil: 1.4 amps at 12 VDC; 0.7 amps at 24 VDC

Minimum Pull-in Voltage: 85% of nominal at 207 bar (3000 psi)

Filtration: See page 9.010.1

Fluids: Mineral-based or synthetics with lubricating properties at viscosities of 7.4 to 420 cSt (50 to 2000 sus); See Temperature and Oil Viscosity, page 9.060.1

Installation: No restrictions; See page 9.020.1

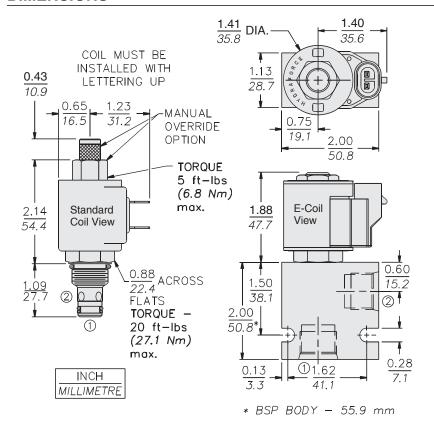
Cavity: VC08-2; See page 9.108.1 **Cavity Tool:** CT08-2XX; See page 8.600.1 **Seal Kit:** SK08-2X-M; See page 8.650.1

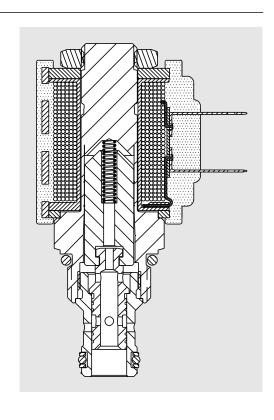
Coil Nut: Part No. 7004400;



SV08-25

DIMENSIONS





MATERIALS

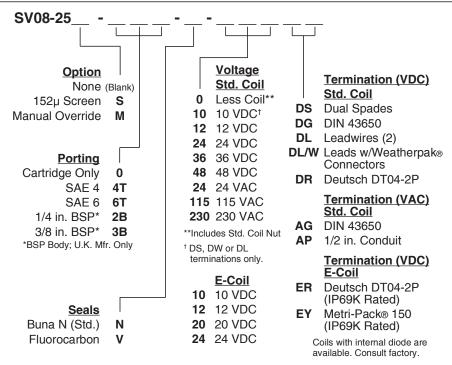
Cartridge: Weight: 0.09 kg. (0.20 lbs.); Steel with hardened work surfaces. Zinc-plated exposed surfaces; Buna N O-rings and back-ups standard.

Standard Ported Body: Weight: 0.16 kg. (0.35 lbs.); Anodized high-strength 6061 T6 aluminum alloy, rated to 207 bar (3000 psi); Ductile iron bodies available; dimensions may differ. See page 8.008.1

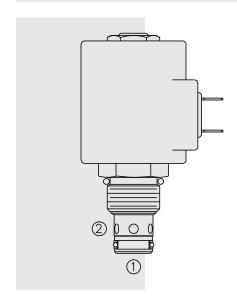
Standard Coil: Weight: 0.11 kg. (0.25 lbs.); Unitized thermoplastic encapsulated, Class H high temperature magnetwire. See page 3.200.1

E-Coil: Weight: 0.14 kg. (0.3 lbs.); Perfect wound, fully encapsulated with rugged external metal shell; Rated up to IP69K with integral connectors.

Note: See page 3.400.1 for all E-Coil retrofit applications.

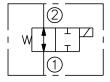


SV10-25 Spool, 2-Way, Normally Open

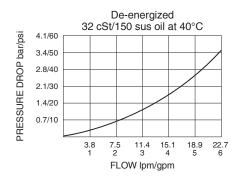


SYMBOLS

USASI/ISO:



PERFORMANCE (Cartridge Only



DESCRIPTION

A solenoid-operated, two-way, normally open, direct-acting, spool-type, screw-in hydraulic cartridge valve, designed to function as a bidirectional blocking valve.

OPERATION

When de-energized, the SV10-25 allows flow in both directions.

When energized, the cartridge's spool shifts to close the bidirectional flow path.

Operation of Manual Override Option: To override, push button in and twist counterclockwise 180°. The internal spring will push the button out. In this position, the valve may be only partially shifted. To assure full override shift, pull the button out to its fullest extension and hold it in this position.

To return to normal valve function, push button in, twist clockwise 180° and release. Override will be detented in this position.

FEATURES

- Continuous-duty rated solenoid.
- Hardened precision spool and cage for long life.
- Optional coil voltages and terminations.
- Both ports may be fully pressurized.
- Efficient wet-armature construction.
- Cartridges are voltage interchangeable.
- Manual override option.
- Optional waterproof E-Coils rated up to IP69K.
- Unitized, molded coil design.
- · Industry common cavity.

RATINGS

Operating Pressure: 207 bar (3000 psi) Proof Pressure: 350 bar (5075 psi)

Flow: Inlet at port 1: 18.9 lpm (5 gpm) max; Inlet at port 2: 22.7 lpm (6 gpm) max. Internal Leakage: 82 cc/minute (5 cu. in./minute) max. at 207 bar (3000 psi)

Temperature: -40 to 120°C with standard Buna seals

Coil Duty Rating: Continuous from 85% to 115% of nominal voltage

Response Time: First indication of change of state with 100% voltage supplied at 80% of nominal flow rating: Energized: 60 msec.; De-energized: 60 msec.

Initial Coil Current Draw at 20°C: Standard Coil: 1.67 amps at 12 VDC;

0.18 amps at 115 VAC (full wave rectified).

E-Coil: 1.7 amps at 12 VDC; 0.85 amps at 24 VDC

Minimum Pull-in Voltage: 85% of nominal at 207 bar (3000 psi)

Filtration: See page 9.010.1

Fluids: Mineral-based or synthetics with lubricating properties at viscosities of 7.4 to 420 cSt (50 to 2000 sus); See Temperature and Oil Viscosity, page 9.060.1

Installation: No restrictions; See page 9.020.1

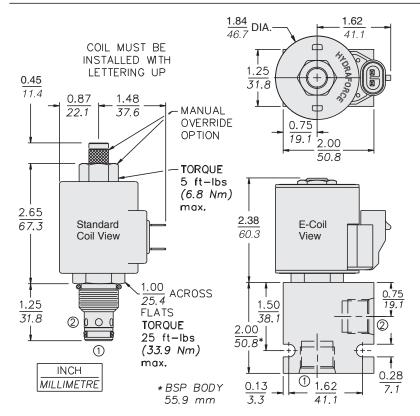
Cavity: VC10-2; See page 9.110.1 Cavity Tool: CT10-2XX; See page 8.600.1 Seal Kit: SK10-2X-M; See page 8.650.1

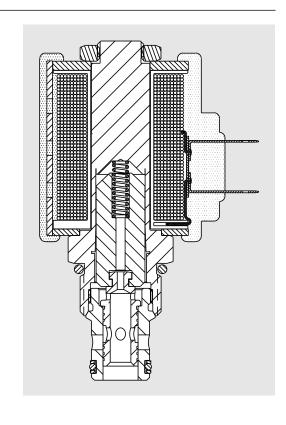
Coil Nut: Part No. 7004400;



SV10-25

DIMENSIONS





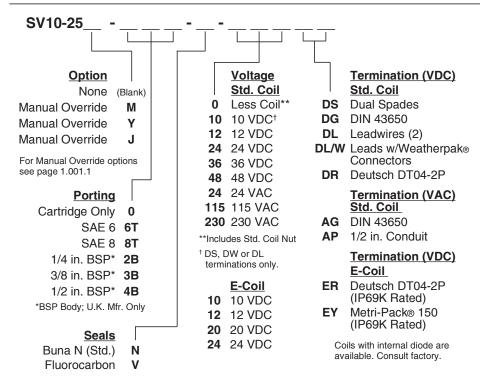
MATERIALS

Cartridge: Weight: 0.16 kg. (0.35 lbs.); Steel with hardened work surfaces. Zinc-plated exposed surfaces. Buna N O-rings and polyester elastomer back-up standard.

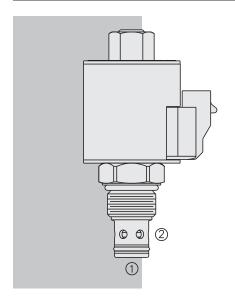
Standard Ported Body: Weight: 0.16 kg. (0.35 lbs.); Anodized high-strength 6061 T6 aluminum alloy, rated to 207 bar (3000 psi). Ductile iron bodies available; dimensions may differ. See page 8.010.1.

Standard Coil: Weight: 0.27 kg. (0.60 lbs.); Unitized thermoplastic encapsulated, Class H high temperature magnetwire. See page 3.200.1.

E-Coil: Weight: 0.41 kg. (0.9 lbs.); Fully encapsulated with rugged external metal shell. Rated up to IP69K with integral connectors. Note: See page 3.400.1 for all E-Coil retrofit applications.

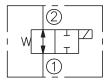


HSV10-25 HyPerformance™ Spool, 2-Way, N.O.

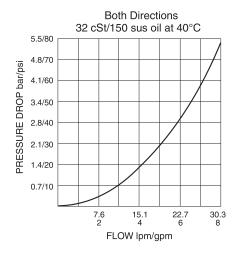


SYMBOLS

USASI/ISO:



PERFORMANCE (Cartridge Only)



DESCRIPTION

A solenoid-operated, 2-way, normally open, spool-type, screw-in hydraulic cartridge valve, designed to function as a bi-directional blocking valve in high pressure applications.

OPERATION

When de-energized, the **HSV10-25** allows flow in both directions.

When energized, the cartridge's spool shifts to close the bidirectional flow path.

FEATURES

- Continuous-duty rated solenoid.
- Hardened precision spool and cage for long life.
- Optional coil voltages and terminations.
- Both ports may be fully pressurized.
- Efficient wet-armature construction.
- Cartridges are voltage interchangeable.
- Waterproof E-Coils rated up to IP69K.
- 1000-hour salt-spray rated solenoid tubes and coils.
- Unitized, molded coil design.
- All HyPerformance products are tested to the rigorous standards of the NFPA specification T2.6.1.
- All HyPerformance valves are tested at a verification level of 90% and an assurance of 99%.

RATINGS

Operating Pressure: 350 bar (5075 psi); 10% Cycle Life: 420 bar (6090 psi) Note: All HyPerformance products are tested for 900K cycles at 350 bar and 100K cycles at 420 bar.

Burst Pressure: 1380 bar (20,000 psi)

Flow: Up to 30.3 lpm (8 gpm)

Internal Leakage: 2 to 1 Direction: 131 ml/minute (8 cu. in./minute) max. at 350 bar (5075 psi); 1 to 2 Direction: 279 ml/minute (17 cu. in./minute) at 350 bar (5075 psi)

Temperature: -54° to 107°C (-65° to 225°F) with Urethane seals **Coil Duty Rating:** Continuous from 85% to 115% of nominal voltage

Response Time: First indication of change of state with 100% voltage supplied at 80% of nominal flow rating: Energized: 40 msec.; De-energized: 32 msec. Initial Coil Current Draw at 20°C: 1.7 amps at 12 VDC; 0.85 amps at 24 VDC

Minimum Pull-in Voltage: 85% of nominal at 207 bar (3000 psi)

Filtration: See page 9.010.1

Fluids: Mineral-based or synthetics with lubricating properties at viscosities of 7.4 to 420 cSt (50 to 2000 sus); See Temperature and Oil Viscosity, page 9.060.1

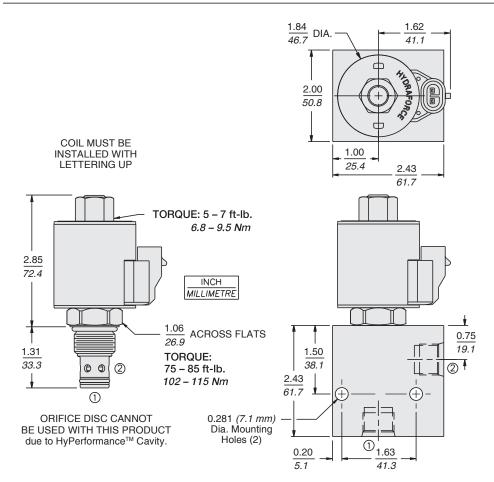
Installation: No restrictions; See page 9.020.1

Cavity: HVC10-2; See page 9.110.1 Cavity Tool: HCT10-2xx; See page 8.600.1 Seal Kit: SK10-2U-O; See page 8.650.1

Coil Nut: Part No. 4555250

HSV10-25

DIMENSIONS

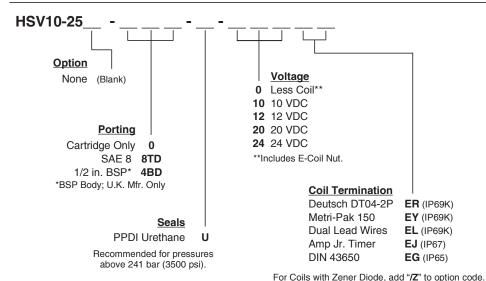


MATERIALS

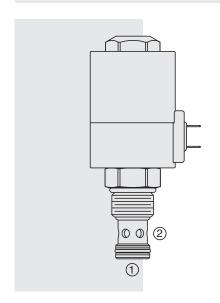
Cartridge: Weight: 0.19 kg. (0.41 lbs.); Steel with hardened work surfaces. Zinc-plated exposed surfaces. Urethane O-rings without back-up standard.

Ported Body: Weight: 1.19 kg. (2.62 lbs.); HyPerformance™ Ductile iron (code 'D') standard. Rated to 345 bar (5000 psi).

E-Coil: Weight: 0.41 kg. (0.9 lbs.); Fully encapsulated with rugged external metal shell. Rated up to IP69K with integral connectors. See page 3.400.1.

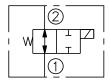


SV12-25 Spool, 2-Way, Normally Open

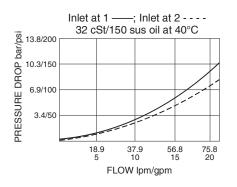


SYMBOLS

USASI/ISO:



PERFORMANCE (Cartridge Only)



OPERATING LIMITS

DESCRIPTION

A solenoid-operated, two-way, normally open, direct-acting spool-type, screw-in hydraulic cartridge valve, designed to function as a bidirectional blocking valve.

OPERATION

When de-energized, the **SV12-25** allows flow in both directions. When energized, the valve's spool shifts to block flow in both directions.

FEATURES

- Continuous-duty rated solenoid.
- Hardened spool and cage for long life.
- · Optional coil voltages and terminations.
- All ports may be fully pressurized.
- Heavy-duty water-resistant E-Coils rated up to IP69K.

RATINGS

Operating Pressure: 240 bar (3500 psi) max.

Flow: See Performance Chart

Leakage: 410 cc/minute (25 cu. in./minute) in the 2 to 1 direction,

574 cc/minute (35 cu. in./minute) in the 1 to 2 direction, at 240 bar (3500 psi)

Temperature: -40° to 100°C (-40° to 212°F) with Buna N seals

Coil Duty Rating: See Chart

Response Time: Pull-In: 100 msec; Drop-Out: 100 msec Initial Coil Current Draw at 20°C: 2.8 amps at 12 VDC

Filtration: See page 9.010.1

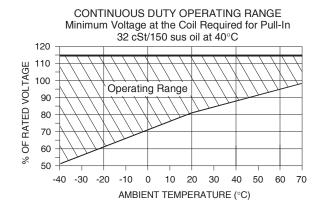
Fluids: Mineral-based or synthetics with lubricating properties at viscosities of 7.4 to 420 cSt (50 to 2000 sus); See Temperature and Oil Viscosity, page 9.060.1

Installation: No restrictions; See page 9.020.1

Cavity: VC12-2; See page 9.112.1

Cavity Tool: CT12-2XX; See page 8.600.1 **Seal Kit:** SK12-2X-M; See page 8.650.1

E-Coil Nut: Part No. 7085180

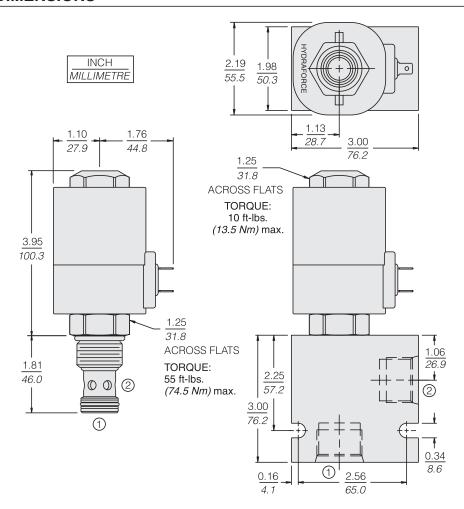




SV12-25

1.078.2

DIMENSIONS

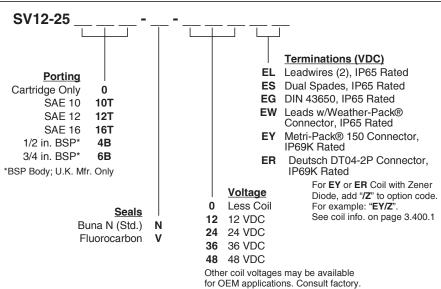


MATERIALS

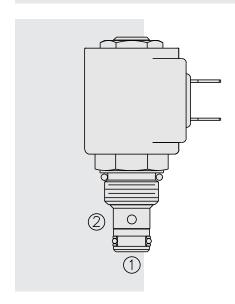
Cartridge: Weight: 0.25 kg. (0.55 lbs.) Steel with hardened work surfaces. Zinc-plated exposed surfaces. Buna N O-rings and TFE back-ups standard.

Standard Ported Body: Weight: 0.57 kg. (1.25 lbs.) Anodized high-strength 6061 T6 aluminum alloy, rated to 207 bar (3000 psi). Ductile iron bodies available; dimensions may differ. See page 8.012.1.

E-Coil: Weight: 1.36 kg. (3.0 lbs.) Fully encapsulated with rugged external metal shell. Rated up to IP69K with integral connectors. See page 3.400.1.

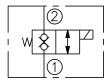


SV08-26 Blocking/Low Flow, 2-Way, Normally Closed

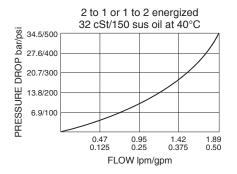


SYMBOLS

USASI/ISO:



PERFORMANCE (Cartridge Only)



DESCRIPTION

A solenoid-operated, two-way, normally closed, direct-acting, needle-type, screw-in hydraulic cartridge valve, designed to function as a blocking or load-holding device for low flow circuits.

OPERATION

When de-energized, the **SV08-26** blocks flow in both directions, to pressure rating. If pressure on 1 exceeds the rating, flow may pass from 1 to 2.

When energized, the needle point lifts to open the valve bidirectionally. Port 2 is the recommended load-holding port.

Operation of Manual Override Option: To override, push button in, twist counterclockwise 180° and release. In this position, the valve will remain open.

To return to normal operation, push button in, twist clockwise 180° and release. Override will be detented in this position.

FEATURES

- Continuous-duty rated solenoid.
- Hardened seat for long life and low leakage.
- Optional coil voltages and terminations.
- Cartridges are voltage interchangeable.
- · Unitized, molded coil design.
- Industry common cavity.
- Manual override option.
- Optional waterproof E-Coils rated up to IP69K.
- · Compact size.

RATINGS

Operating Pressure: 207 bar (3000 psi)
Effective Orifice Size: 0.81 mm (0.032 in.)

Internal Leakage: 0.10 cc/minute (3 drops/minute) max. at 207 bar (3000 psi)

Temperature: -40 to 120°C with standard Buna seals

Coil Duty Rating: Continuous from 85% to 115% of nominal voltage

Response Time: First indication of change of state with 100% voltage supplied at 80% of nominal flow rating (2 to 1 direction):

Energized: 16 msec.; De-energized: 10 msec.

Initial Coil Current Draw at 20°C: Standard Coil: 1.2 amps at 12 VDC:

0.13 amps at 115 VAC (full wave rectified). E-Coil: 1.4 amps at 12 VDC; 0.7 amps at 24 VDC

Minimum Pull-in Voltage: 85% of nominal at 207 bar (3000 psi)

Filtration: See page 9.010.1

Fluids: Mineral-based or synthetics with lubricating properties at viscosities of 7.4 to 420 cSt (50 to 2000 sus); See Temperature and Oil Viscosity, page 9.060.1

Installation: No restrictions; See page 9.020.1

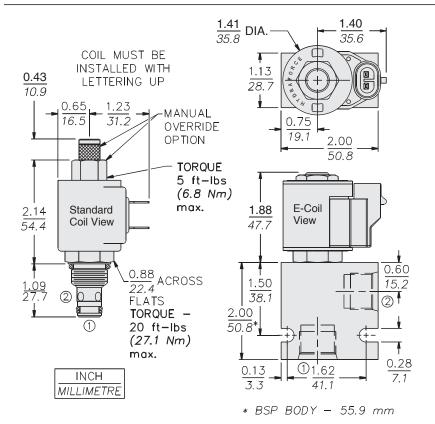
Cavity: VC08-2; See page 9.108.1 Cavity Tool: CT08-2XX; See page 8.600.1 Seal Kit: SK08-2X-M; See page 8.650.1

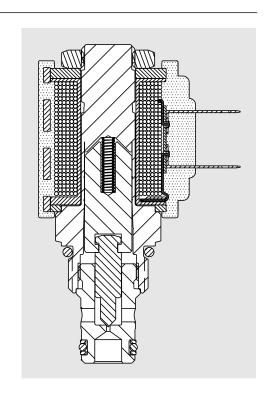
Coil Nut: Part No. 7004400;



SV08-26

DIMENSIONS





MATERIALS

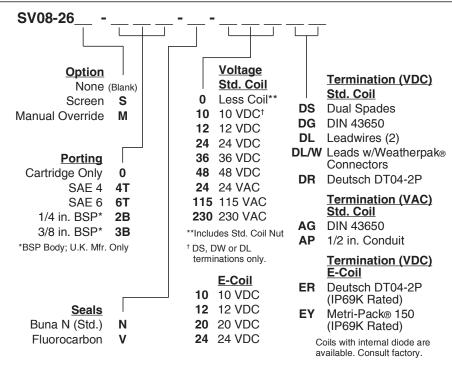
Cartridge: Weight: 0.09 kg. (0.20 lbs.); Steel with hardened work surfaces. Zinc-plated exposed surfaces; Buna N O-rings and back-ups standard.

Standard Ported Body: Weight: 0.16 kg. (0.35 lbs.); Anodized high-strength 6061 T6 aluminum alloy, rated to 207 bar (3000 psi); Ductile iron bodies available; dimensions may differ. See page 8.008.1

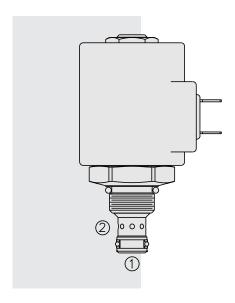
Standard Coil: Weight: 0.11 kg. (0.25 lbs.); Unitized thermoplastic encapsulated, Class H high temperature magnetwire. See page 3.200.1

E-Coil: Weight: 0.14 kg. (0.3 lbs.); Perfect wound, fully encapsulated with rugged external metal shell; Rated up to IP69K with integral connectors.

Note: See page 3.400.1 for all E-Coil retrofit applications.

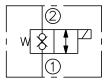


SV38-26 Blocking/Low Flow, 2-Way, Normally Closed

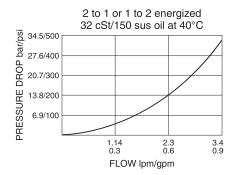


SYMBOLS

USASI/ISO:



PERFORMANCE (Cartridge Only)



DESCRIPTION

A solenoid-operated, 2-way, normally closed, direct-acting, needle-type, screw-in hydraulic cartridge valve, designed to function as a blocking or load-holding device for low flow circuits.

OPERATION

When de-energized, the **SV38-26** blocks flow in both directions, to pressure rating. If pressure on 1 exceeds the rating, flow may pass from 1 to 2.

When energized, the needle point lifts to open the valve bidirectionally. Port 2 is the recommended load-holding port.

Operation of Manual Override Option: To override, push button in, twist counterclockwise 180° and release. In the position, the valve will remain open.

To return to normal operation, push button in, twist clockwise 180° and release. Override will be detented in this position

FEATURES

- · Continuous-duty rated solenoid.
- Hardened seat for long life and low leakage.
- Optional coil voltages and terminations.
- Cartridges are voltage interchangeable.
- · Unitized, molded coil design.
- Industry common cavity.
- Manual override option.
- Optional waterproof E-Coils rated up to IP69K.

RATINGS

Operating Pressure: 207 bar (3000 psi) Proof Pressure: 520 bar (7540 psi)

Internal Leakage: 0.10 cc/minute (2 drops/minute) max. at 207 bar (3000 psi)

Temperature: -40 to 120°C with standard Buna seals

Coil Duty Rating: Continuous from 85% to 115% of nominal voltage

Response Time: First indication of change of state with 100% voltage supplied at 80% of nominal flow rating: Energized: 22 msec.; De-energized: 5 msec.

Initial Coil Current Draw at 20°C: Standard Coil: 1.67 amps at 12 VDC;

0.18 amps at 115 VAC (full wave rectified). E-Coil: 1.7 amps at 12 VDC; 0.85 amps at 24 VDC

Minimum Pull-in Voltage: 85% of nominal at 207 bar (3000 psi)

Filtration: See page 9.010.1

Fluids: Mineral-based or synthetics with lubricating properties at viscosities of 7.4 to 420 cSt (50 to 2000 sus); See Temperature and Oil Viscosity, page 9.060.1

Installation: No restrictions; See page 9.020.1

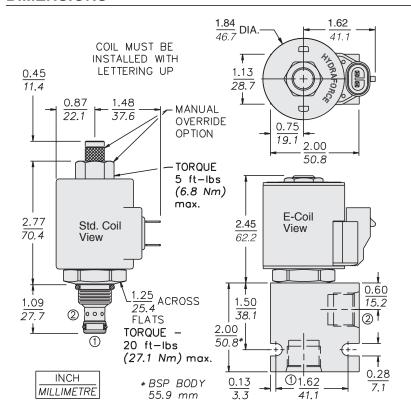
Cavity: VC08-2; See page 9.108.1 Cavity Tool: CT08-2XX; See page 8.600.1 Seal Kit: SK08-2X-M; See page 8.650.1

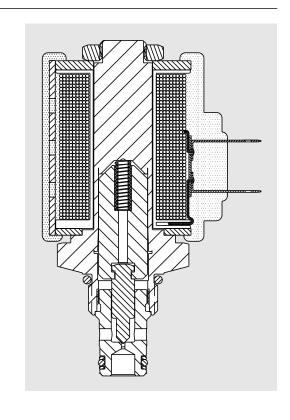
Coil Nut: Part No. 7004400;



SV38-26

DIMENSIONS





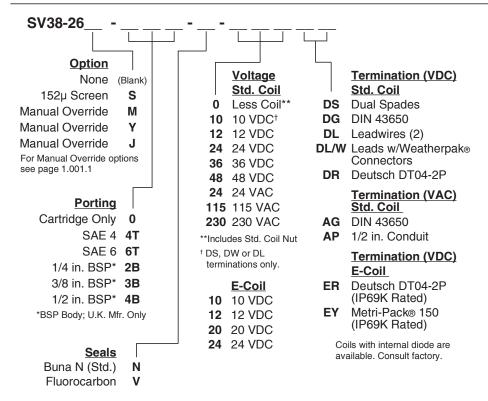
MATERIALS

Cartridge: Weight: 0.15 kg. (0.33 lbs.); Steel with hardened work surfaces. Zinc-plated exposed surfaces. Buna N O-rings and polyester elastomer back-up standard.

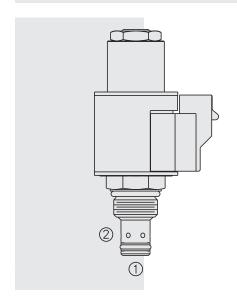
Standard Ported Body: Weight: 0.16 kg. (0.35 lbs.); Anodized high-strength 6061 T6 aluminum alloy, rated to 207 bar (3000 psi). Ductile iron bodies available; dimensions may differ. See page 8.008.1

Standard Coil: Weight: 0.27 kg. (0.60 lbs.); Unitized thermoplastic encapsulated, Class H high temperature magnetwire. See page 3.200.1

E-Coil: Weight: 0.41 kg. (0.9 lbs.); Fully encapsulated with rugged external metal shell. Rated up to IP69K with integral connectors. Note: See page 3.400.1 for all E-Coil retrofit applications.

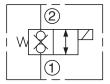


SV08-28 Poppet, 2-Way, N.C., Bi-Directional Blocking

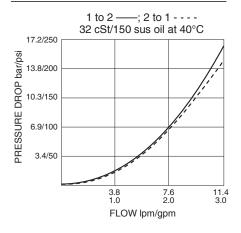


SYMBOL

USASI/ISO:



PERFORMANCE (Cartridge Only)



DESCRIPTION

A solenoid-operated, 2-way, normally closed, direct-acting, poppet-type, bi-directional blocking, screw-in hydraulic cartridge valve, designed for low leakage in load-holding applications.

OPERATION

When de-energized, the **SV08-28** blocks flow in both directions. When energized, the valve's poppet opens on its seat, allowing flow from 2 to 1 or 1 to 2.

Operation of Manual Override Option: To override, push and hold override button.

FEATURES

- Continuous-duty rated coil.
- · Optional coil voltages and terminations.
- Cartridges are voltage interchangeable.
- Optional waterproof E-Coils rated up to IP69K.
- Hardened seat for long life and low leakage.
- Manual override option.
- Industry common cavity.

RATINGS

Operating Pressure: 207 bar (3000 psi)

Flow: 11.4 lpm/ 3.0 gpm

Internal Leakage: 5 drops/minute maximum at 207 bar (3000 psi)

Operating Temperature: With Buna N or Polyurethane seals: -25 to 100°C

With Fluorocarbon seals: -15 to 100°C

Coil Duty Rating: Continuous from 85% to 115% of nominal voltage

Response Time: First indication of change of state with 100% voltage supplied at 80% of nominal flow rating: Energized: 50 msec.; De-energized: 16 msec.

Initial Coil Current Draw at 20°C: Standard Coil: 1.2 amps at 12 VDC;

0.13 amps at 115 VAC (full wave rectified). E-Coil: 1.4 amps at 12 VDC; 0.7 amps at 24 VDC

Minimum Pull-in Voltage: 85% of nominal at 207 bar (3000 psi)

Filtration: See page 9.010.1

Fluids: Mineral-based or synthetics with lubricating properties at viscosities of 7.4 to 420 cSt (50 to 2000 sus); See Temperature and Oil Viscosity, page 9.060.1

Installation: No restrictions; See page 9.020.1

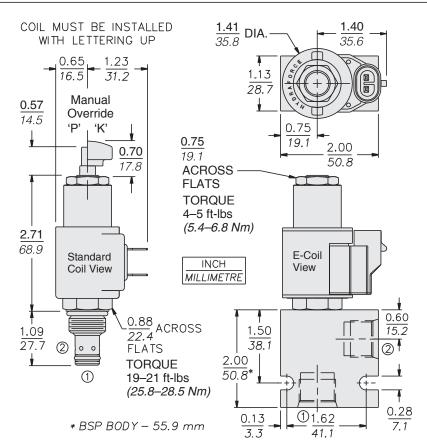
Cavity: VC08-2; See page 9.108.1 Cavity Tool: CT08-2XX; See page 8.600.1 Seal Kit: SK08-2X-M; See page 8.650.1

Coil Nut: Part No. 7004400;



SV08-28

DIMENSIONS



MATERIALS

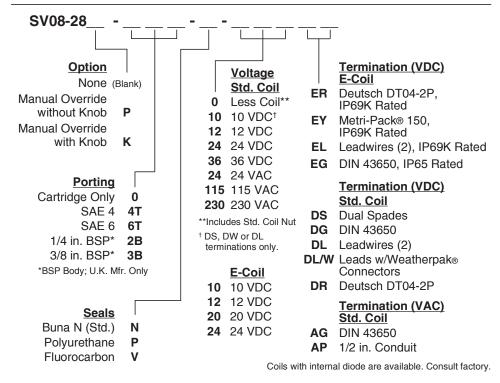
Cartridge: Weight: 0.18 kg. (0.40 lbs.) Steel with hardened work surfaces. Zinc-plated exposed surfaces. Buna N O-rings and polyester elastomer back-up standard.

Standard Ported Body: Weight: 0.16 kg. (0.35 lbs.) Anodized high-strength 6061 T6 aluminum alloy, rated to 207 bar (3000 psi). Ductile iron bodies available; dimensions may differ. See page 8.008.1

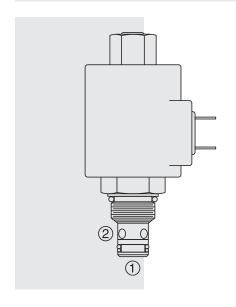
Standard Coil: Weight: 0.11 kg. (0.25 lbs.) Unitized thermoplastic encapsulated, Class H high temperature magnetwire; See page 3.200.1

E-Coil: Weight: 0.14 kg. (0.3 lbs.) Fully encapsulated with rugged external metal shell. Rated up to IP69K with integral connectors. Note: See page 3.400.1 for all

E-Coil retrofit applications.

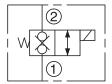


SV38-28 Poppet, 2-Way, N.C., Bi-Directional Blocking

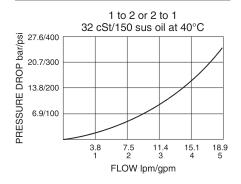


SYMBOLS

USASI/ISO:



PERFORMANCE (Cartridge Only)



DESCRIPTION

A solenoid-operated, two-way, normally closed, poppet-type, bi-directional blocking, screw-in hydraulic cartridge valve, designed for low leakage in load-holding applications.

OPERATION

When de-energized, the **SV38-28** blocks flow in both directions. When energized, the valve's poppet opens on its seat, allowing flow from 2 to 1 and 1 to 2.

Consult factory if used serially with orifice disc.

Operation of Manual Override Option: To override, push and hold override button.

FEATURES

- Continuous-duty rated coil.
- Hardened seat for long life and low leakage.
- Optional coil voltages and terminations.
- Efficient wet-armature construction.
- Cartridges are voltage interchangeable.
- Unitized, molded coil design.
- Manual override option.
- Optional waterproof E-Coils rated up to IP69K.
- Industry common cavity.

RATINGS

Operating Pressure: 207 bar (3000 psi)

Flow: See Performance Chart

Internal Leakage: 0.25 cc/minute (5 drops/minute) max. at 207 bar (3000 psi)

Cycle Life: 500,000 cycles minimum at rated pressure

(due to internal dynamic seal life)

Temperature: -40 to 100°C with standard Buna N seals

Coil Duty Rating: Continuous from 85% to 115% of nominal voltage **Initial Coil Current Draw at 20°C:** Standard Coil: 1.67 amps at 12 VDC;

0.18 amps at 115 VAC (full wave rectified).

E-Coil: 1.7 amps at 12 VDC; 0.85 amps at 24 VDC

Minimum Pull-in Voltage: 85% of nominal at 207 bar (3000 psi)

Filtration: See page 9.010.1

Fluids: Mineral-based or synthetics with lubricating properties at viscosities of 7.4 to 420 cSt (50 to 2000 sus); See Temperature and Oil Viscosity, page 9.060.1

Installation: No restrictions; See page 9.020.1

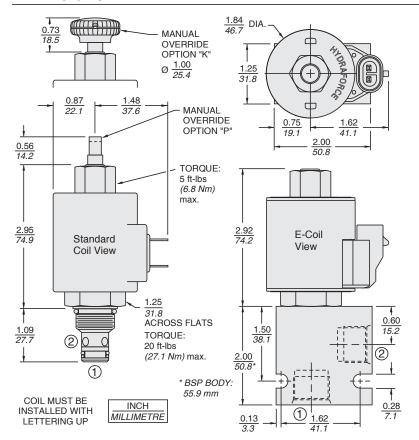
Cavity: VC08-2; See page 9.108.1 Cavity Tool: CT08-2XX; See page 8.600.1 Seal Kit: SK08-2x-M; See page 8.650.1

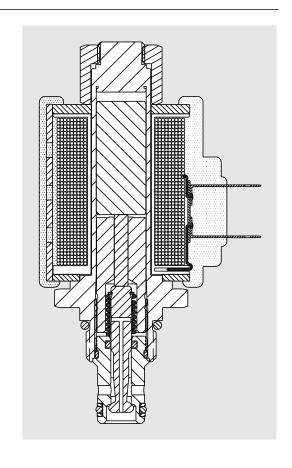
Coil Nut: Part No. 7004420;



SV38-28

DIMENSIONS





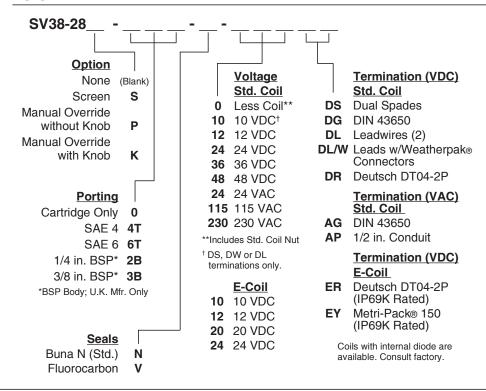
MATERIALS

Cartridge: Weight: 0.15 kg. (0.33 lbs.); Steel with hardened work surfaces. Zinc-plated exposed surfaces. Buna N O-rings and polyester elastomer back-up standard.

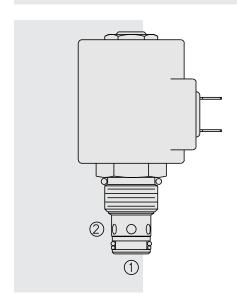
Standard Ported Body: Weight: 0.16 kg. (0.35 lbs.); Anodized high-strength 6061 T6 aluminum alloy, rated to 207 bar (3000 psi). Ductile iron bodies available; dimensions may differ. See page 8.008.1

Standard Coil: Weight: 0.27 kg. (0.60 lbs.); Unitized thermoplastic encapsulated, Class H high temperature magnetwire. See page 3.200.1

E-Coil: Weight: 0.41 kg. (0.9 lbs.); Fully encapsulated with rugged external metal shell. Rated up to IP69K with integral connectors. Note: See page 3.400.1 for all E-Coil retrofit applications.

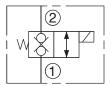


SV10-28 Poppet, 2-Way, N.C., Bi-Directional Blocking



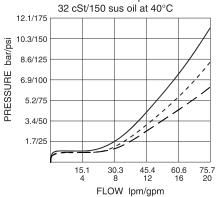
SYMBOLS

USASI/ISO:



PERFORMANCE (Cartridge Only)

SV10-28: port 1 to 2 ——
SV10-28: port 2 to 1 - - - SV10-28M or SV10-28Y: port 1 to 2 - - - SV10-28M or SV10-28Y: port 2 to 1 — —
32 cSt/150 sus oil at 40°C



DESCRIPTION

A solenoid-operated, 2-way, normally closed, internally piloted, poppet-type, bi-directional blocking, screw-in hydraulic cartridge valve, designed for low leakage in load-holding applications.

OPERATION

When de-energized, the **SV10-28** blocks flow in both directions. When energized, the valve's poppet opens on its seat, allowing flow from 2 to 1 or 1 to 2.

FEATURES

- Continuous-duty rated coil.
- · Optional coil voltages and terminations.
- Cartridges are voltage interchangeable.
- Optional waterproof E-Coils rated up to IP69K.
- Hardened seat for long life and low leakage.
- Manual override option.
- Industry common cavity.

RATINGS

Operating Pressure: 240 bar (3500 psi)

Flow: 75.7 lpm (20 gpm)

Internal Leakage: 0.25 cc/minute (5 drops/minute) max. at 240 bar (3500 psi)

Temperature: -40 to 120°C with standard Buna seals

Coil Duty Rating: Continuous from 85% to 115% of nominal voltage

Response Time: First indication of change of state with 100% voltage supplied at 80% of nominal flow rating: Energized: 40 msec.; De-energized: 32 msec.

Initial Coil Current Draw at 20°C: Standard Coil: 1.67 amps at 12 VDC;

0.18 amps at 115 VAC (full wave rectified).

E-Coil: 1.7 amps at 12 VDC; 0.85 amps at 24 VDC

Minimum Pull-in Voltage: 85% of nominal at 240 bar (3500 psi)

Filtration: See page 9.010.1

Fluids: Mineral-based or synthetics with lubricating properties at viscosities of 7.4 to 420 cSt (50 to 2000 sus); See Temperature and Oil Viscosity, page 9.060.1

Installation: No restrictions; See page 9.020.1

Cavity: VC10-2; See page 9.110.1

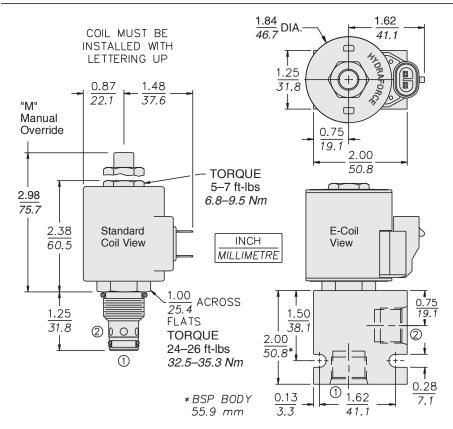
Cavity Tool: CT10-2XX; See page 8.600.1 Seal Kit: SK10-2X-M; See page 8.650.1

Coil Nut: Part No. 7004400;



SV10-28

DIMENSIONS



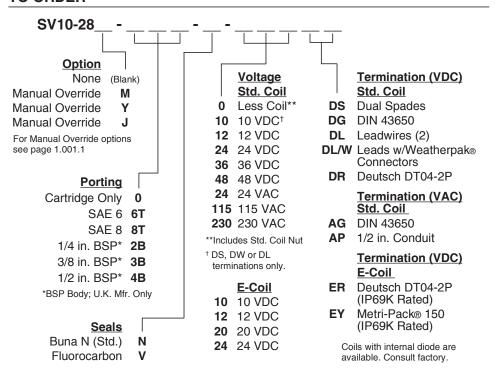
MATERIALS

Cartridge: Weight: 0.16 kg. (0.35 lbs.) Steel with hardened work surfaces. Zinc-plated exposed surfaces. Buna N O-rings and polyester elastomer back-up standard.

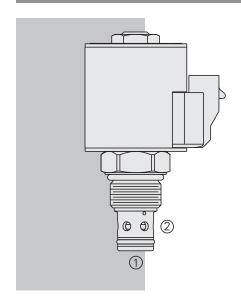
Standard Ported Body: Weight: 0.16 kg. (0.35 lbs.) Anodized high-strength 6061 T6 aluminum alloy, rated to 207 bar (3000 psi). Ductile iron bodies available; dimensions may differ. See page 8.010.1

Standard Coil: Weight: 0.27 kg. (0.60 lbs.) Unitized thermoplastic encapsulated, Class H high temperature magnetwire. See page 3.200.1

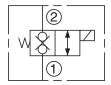
E-Coil: Weight: 0.41 kg. (0.9 lbs.) Fully encapsulated with rugged external metal shell. Rated up to IP69K with integral connectors. Note: See page 3.400.1 for all E-Coil retrofit applications.



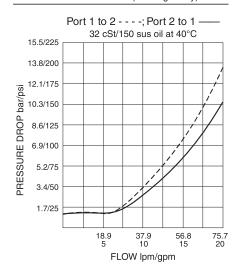
HSV10-28 HyPerformance™ Poppet, 2-Way, N.C.



SYMBOL



PERFORMANCE (Cartridge Only)



DESCRIPTION

A solenoid-operated, 2-way, piloted, normally closed, poppet-type, bi-directional, screw-in hydraulic cartridge valve, designed to function as a load holding or blocking valve in high pressure applications requiring low internal leakage bi-directionally.

OPERATION

When energized, the **HSV10-28** allows flow in both directions. When de-energized, the valve blocks flow in both directions.

Operation of Manual Override Option: For normal operation (de-energized) the manual override pin must be seated in the lower detent groove. To shift the valve manually, the operator pushes down on the knob and rotates 180° in either direction. When the manual override is actuated, increased flow can be achieved by pulling on the knob.

FEATURES

- Continuous-duty rated solenoid.
- Hardened seat for long life and low leakage.
- Optional coil voltages and terminations.
- Efficient wet-armature construction.
- Cartridges are voltage interchangeable.
- Waterproof E-Coils rated up to IP69K.
- 1000-hour salt-spray rated solenoid tubes and coils.
- · Unitized, molded coil design.
- All HyPerformance products are tested to the rigorous standards of the NFPA specification T2.6.1.
- All HyPerformance valves are tested at a verification level of 90% and an assurance of 99%.

RATINGS

Operating Pressure: 350 bar (5075 psi); 10% Cycle Life: 420 bar (6090 psi) Note: All HyPerformance products are tested for 900K cycles at 350 bar

and 100K cycles at 420 bar. **Burst Pressure:** 1380 bar (20,000 psi)

Flow: Up to 75.7 lpm (20 gpm)

Internal Leakage: 0.25 cc/minute (5 drops/minute) max. at 350 bar (5075 psi)

Temperature: -54° to 107°C (-65° to 225°F) with Urethane seals **Coil Duty Rating:** Continuous from 85% to 115% of nominal voltage

Initial Coil Current Draw at 20°C: 1.7 amps at 12 VDC; 0.85 amps at 24 VDC

Minimum Pull-in Voltage: 85% of nominal at 207 bar (3000 psi)

Filtration: See page 9.010.1

Fluids: Mineral-based or synthetics with lubricating properties at viscosities of 7.4 to 420 cSt (50 to 2000 sus); See Temperature and Oil Viscosity, page 9.060.1

Installation: No restrictions; See page 9.020.1

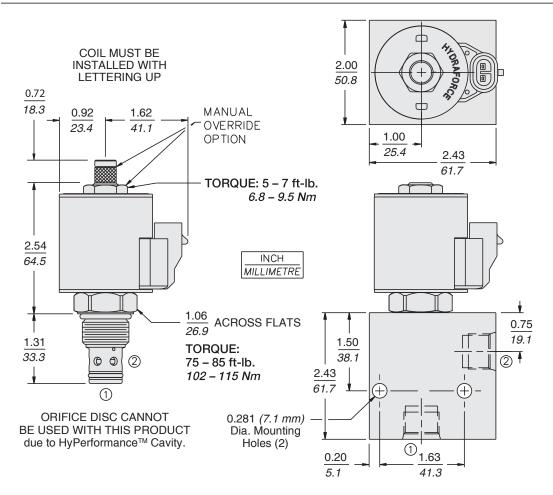
Cavity: HVC10-2; See page 9.110.1 **Cavity Tool:** HCT10-2xx; See page 8.600.1 **Seal Kit:** SK10-2U-O; See page 8.650.1

Coil Nut: Part No. 4553800

HYDRAFORCE

HSV10-28

DIMENSIONS



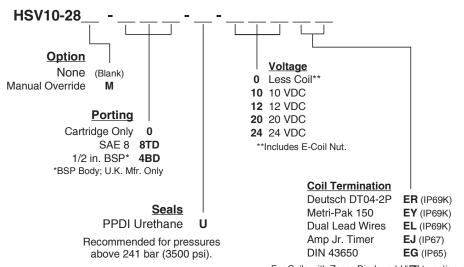
MATERIALS

Cartridge: Weight: 0.18 kg. (0.39 lbs.); Steel with hardened work surfaces. Zinc-plated exposed surfaces. Urethane O-ring without back-up standard.

Ported Body: Weight: 1.19 kg. (2.62 lbs.); HyPerformance™ Ductile iron (code 'D') standard. Rated to 345 bar (5000 psi).

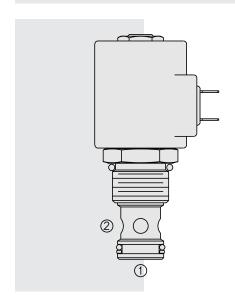
E-Coil: Weight: 0.41 kg. (0.9 lbs.); Fully encapsulated with rugged external metal shell. Rated up to IP69K with integral connectors. See page 3.400.1.

TO ORDER



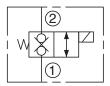
For Coils with Zener Diode, add "/Z" to option code. For example: "ER/Z". Not available on all models. See coil option info. on page 3.400.1

SV12-28 Poppet, 2-Way, N.C., Bi-Directional Blocking

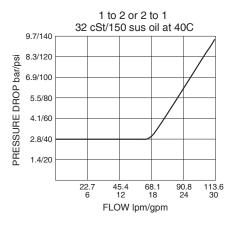


SYMBOLS

USASI/ISO:



PERFORMANCE (Cartridge Only)



DESCRIPTION

A solenoid-operated, two-way, normally closed, internally piloted, poppet-type, bi-directional blocking, screw-in hydraulic cartridge valve, designed for low leakage in load-holding applications.

OPERATION

When de-energized, the **SV12-28** blocks flow in both directions. When energized, the valve's poppet opens on its seat, allowing flow from 2 to 1 or 1 to 2.

FEATURES

- · Continuous-duty rated coil.
- · Optional coil voltages and terminations.
- Efficient wet-armature construction.
- Manual Override option.
- Cartridges are voltage interchangeable.
- Optional waterproof E-Coils rated up to IP69K.
- Hardened seat for long life and low leakage.
- Unitized, molded coil design.
- Cost-effective cavity.

RATINGS

Operating Pressure: 240 bar (3500 psi)

Flow: 113.6 lpm (30 gpm)

Internal Leakage: 7 drops per minute maximum at 240 bar (3500 psi)

Temperature: -40 to 120°C with standard Buna seals

Coil Duty Rating: Continuous from 85% to 115% of nominal voltage

Response Time: First indication of change of state with 100% voltage supplied at 80% of nominal flow rating: Energized: 40 msec.; De-energized: 32 msec.

Initial Coil Current Draw at 20°C: Standard Coil: 1.67 amps at 12 VDC;

0.18 amps at 115 VAC (full wave rectified).

E-Coil: 1.7 amps at 12 VDC; 0.85 amps at 24 VDC

Minimum Pull-in Voltage: 85% of nominal at 240 bar (3500 psi)

Filtration: See page 9.010.1

Fluids: Mineral-based or synthetics with lubricating properties at viscosities of 7.4 to 420 cSt (50 to 2000 sus); See Temperature and Oil Viscosity, page 9.060.1

Installation: No restrictions; See page 9.020.1

Cavity: VC12-2; See page 9.112.1

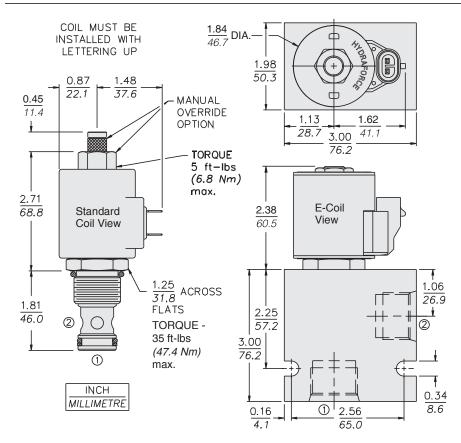
Cavity Tool: CT12-2XX; See page 8.600.1 **Seal Kit:** SK12-2X-M; See page 8.650.1

Coil Nut: Part No. 7004400



SV12-28

DIMENSIONS



MATERIALS

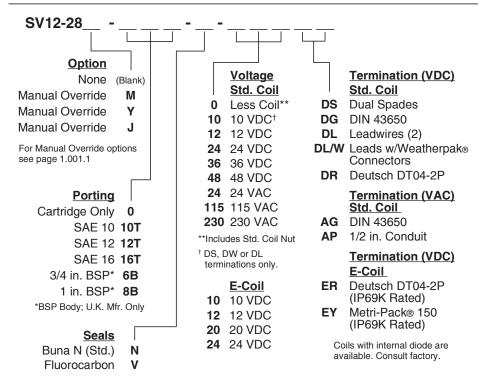
Cartridge: Weight: 0.25 kg. (0.55 lbs.) Steel with hardened work surfaces. Zinc-plated exposed surfaces. Buna N O-rings and polyester elastomer back-up standard.

Standard Ported Body: Weight: 0.57 kg. (1.25 lbs.) Anodized high-strength 6061 T6 aluminum alloy, rated to 207 bar (3000 psi). Ductile iron bodies available; dimensions may differ. See page 8.012.1.

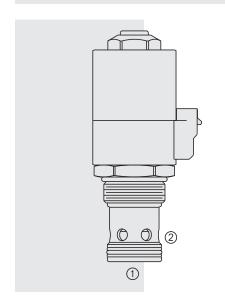
Standard Coil: Weight: 0.27 kg. (0.60 lbs.); Unitized thermoplastic encapsulated, Class H high temperature magnetwire; See page 3.200.1.

E-Coil: Weight: 0.41 kg. (0.9 lbs.); Fully encapsulated with rugged external metal shell. Rated up to IP69K with integral connectors.

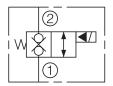
Note: See page 3.400.1 for all E-Coil retrofit applications.



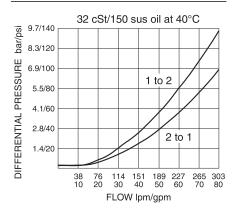
SV20-28 Poppet, 2-Way, N.C., Bi-Directional Blocking



SYMBOL



PERFORMANCE (Cartridge Only)



DESCRIPTION

A solenoid-operated, two-way, normally closed, internally piloted, poppet-type, bi-directional blocking, screw-in hydraulic cartridge valve, designed for low leakage in load-holding applications.

OPERATION

When de-energized, the **SV20-28** blocks flow in both directions. When energized, the valve's poppet opens on its seat, allowing flow from 2 to 1 or 1 to 2.

FEATURES

- Continuous-duty rated coil.
- · Optional coil voltages and terminations.
- Efficient wet-armature construction.
- Cartridges are voltage interchangeable.
- Waterproof E-Coils rated up to IP69K.
- Hardened seat for long life and low leakage.
- Unitized, molded coil design.
- · Cost-effective cavity.

RATINGS

Operating Pressure: 207 bar (3000 psi)

Flow: Up to 303 lpm (80 gpm)

Internal Leakage: 5 drops/minute max. at 207 bar (3000 psi)

Operating Temperature: -40° to 100°C (-40° to 212° F) with standard Buna N seals

-26° to 204°C (-15° to 400°F) with Fluorocarbon seals

Coil Duty Rating: Continuous from 85% to 115% of nominal voltage **Initial Coil Current Draw at 20°C:** Standard D-Coil: 1.2 amps at 12 VDC;

E-Coil: 1.4 amps at 12 VDC; 0.7 amps at 24 VDC **Minimum Pull-in Voltage:** See Chart on this page.

Filtration: See page 9.010.1

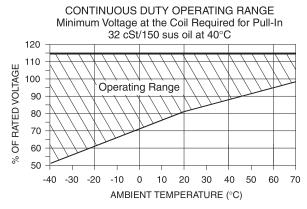
Fluids: Mineral-based or synthetics with lubricating properties at viscosities of 7.4 to 420 cSt (50 to 2000 sus); See Temperature and Oil Viscosity, page 9.060.1

Installation: No restrictions; See page 9.020.1

Cavity: VC20-2; See page 9.120.1

Cavity Tool: CT20-2XX; See page 8.600.1 Seal Kit: SK20-2x-M; See page 8.650.1

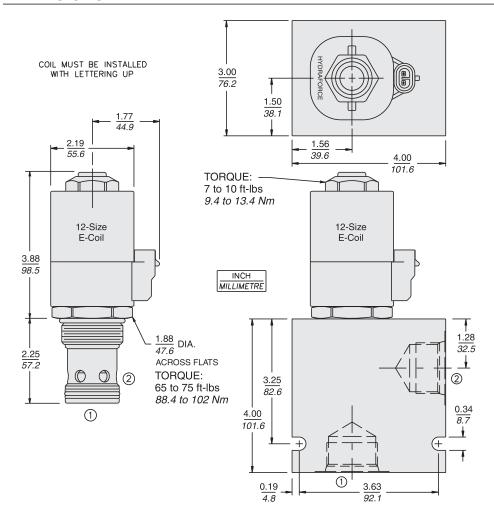
E-Coil Nut: Part No. 7085180





SV20-28

DIMENSIONS



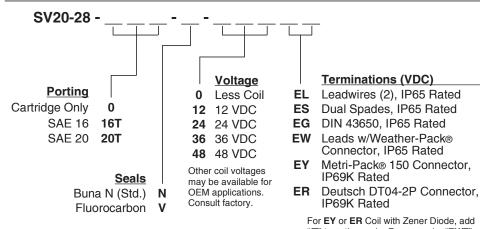
MATERIALS

Cartridge: Weight: 0.65 kg. (1.43 lbs.); Steel with hardened work surfaces. Zinc-plated exposed surfaces; Buna N O-rings with polyester elastomer back-up standard.

Standard Ported Body: Weight: 1.71 kg. (3.8 lbs.) Anodized high-strength 6061 T6 aluminum alloy, rated to 207 bar (3000 psi). Ductile iron bodies are available; dimensions may differ. See page 8.020.1.

E-Coil: Weight: 1.36 kg. (3.0 lbs.) Fully encapsulated with rugged external metal shell. Rated up to IP69K with integral connectors. See page 3.400.1

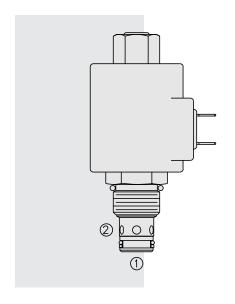
TO ORDER



Note: This is a 20-size valve which fits into a 20-size cavity, but uses a 12-size coil.

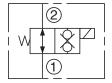
For **EY** or **ER** Coil with Zener Diode, add "/Z" to option code. For example: "EY/Z". See coil option info. on pages 3.400.1

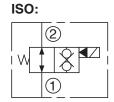
SV10-29 Poppet, 2-Way, N.O., Bi-Directional Blocking



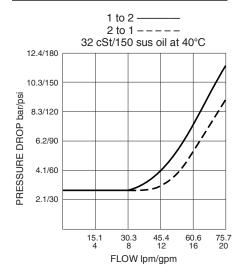
SYMBOLS

USASI/ISO:





PERFORMANCE (Cartridge Only)



DESCRIPTION

A solenoid-operated, 2-way, normally open, internally piloted, poppet-type, bi-directional blocking, screw-in hydraulic cartridge valve, designed for low leakage in load-holding applications.

OPERATION

When de-energized, the **SV10-29** allows flow in both directions. When energized, the valve's poppet closes on its seat, blocking flow from 2 to 1 or 1 to 2.

FEATURES

- Continuous-duty rated coil.
- · Optional coil voltages and terminations.
- Cartridges are voltage interchangeable.
- Optional waterproof E-Coils rated up to IP69K.
- Hardened seat for long life and low leakage.
- Manual override option.
- Industry common cavity.

RATINGS

Operating Pressure: 240 bar (3500 psi) **Proof Pressure:** 345 bar (5000 psi)

Flow: 75.7 lpm (20 gpm)

Internal Leakage: 0.25 cc/minute (5 drops/minute) max. at 207 bar (3000 psi)

Temperature: -40 to 120°C with standard Buna seals

Coil Duty Rating: Continuous from 85% to 115% of nominal voltage

Response Time: First indication of change of state with 100% voltage supplied at 80% of nominal flow rating: Energized: 40 msec.; De-energized: 32 msec.

Initial Coil Current Draw at 20°C: Standard Coil: 1.67 amps at 12 VDC;

0.18 amps at 115 VAC (full wave rectified).

E-Coil: 1.7 amps at 12 VDC; 0.85 amps at 24 VDC

Minimum Pull-in Voltage: 85% of nominal at 240 bar (3500 psi)

Filtration: See page 9.010.1

Fluids: Mineral-based or synthetics with lubricating properties at viscosities of 7.4 to 420 cSt (50 to 2000 sus); See Temperature and Oil Viscosity, page 9.060.1

Installation: No restrictions; See page 9.020.1

Cavity: VC10-2; See page 9.110.1

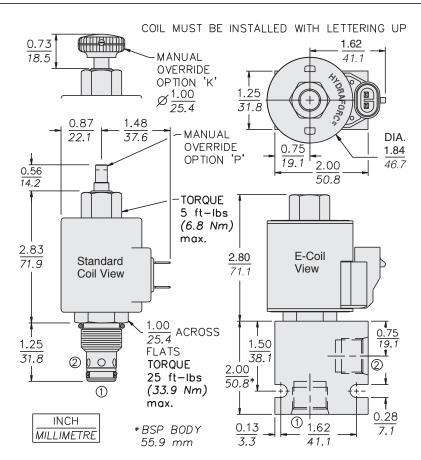
Cavity Tool: CT10-2XX; See page 8.600.1 Seal Kit: SK10-2X-M; See page 8.650.1

Coil Nut: Part No. 7004400:



SV10-29

DIMENSIONS



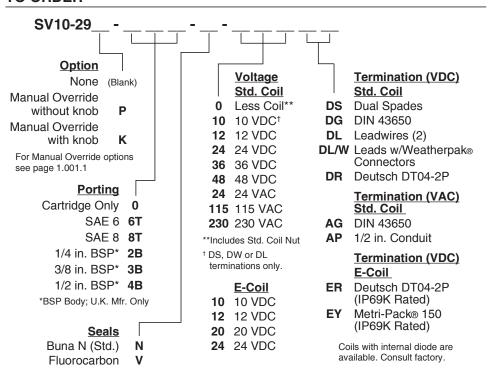
MATERIALS

Cartridge: Weight: 0.16 kg. (0.35 lbs.) Steel with hardened work surfaces. Zinc-plated exposed surfaces. Buna N O-rings and polyester elastomer back-up standard.

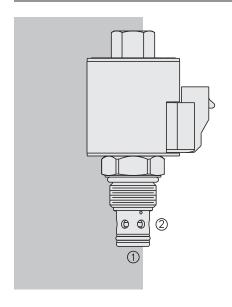
Standard Ported Body: Weight: 0.16 kg. (0.35 lbs.) Anodized high-strength 6061 T6 aluminum alloy, rated to 207 bar (3000 psi). Ductile iron bodies available; dimensions may differ. See page 8.010.1

Standard Coil: Weight: 0.27 kg. (0.60 lbs.) Unitized thermoplastic encapsulated, Class H high temperature magnetwire. See page 3.200.1

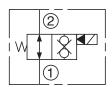
E-Coil: Weight: 0.41 kg. (0.9 lbs.) Fully encapsulated with rugged external metal shell. Rated up to IP69K with integral connectors. Note: See page 3.400.1 for all E-Coil retrofit applications.



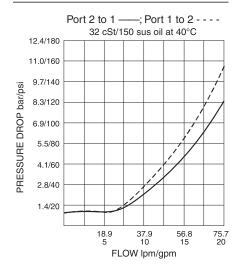
HSV10-29 HyPerformance™ Poppet, 2-Way, N.O.



SYMBOL



PERFORMANCE (Cartridge Only)



DESCRIPTION

A solenoid-operated, 2-way, normally open, piloted, poppet-type, bi-directional screw-in hydraulic cartridge valve, designed to function as a load holding or blocking valve in high pressure applications requiring low internal leakage.

OPERATION

When de-energized, the **HSV10-29** allows flow in both directions. When energized, the valve blocks flow in both directions.

FEATURES

- · Continuous-duty rated solenoid.
- Hardened seat for long life and low leakage.
- Optional coil voltages and terminations.
- Efficient wet-armature construction.
- Cartridges are voltage interchangeable.
- Waterproof E-Coils rated up to IP69K.
- 1000-hour salt-spray rated solenoid tubes and coils.
- Unitized, molded coil design.
- All HyPerformance products are tested to the rigorous standards of the NFPA specification T2.6.1.
- All HyPerformance valves are tested at a verification level of 90% and an assurance of 99%.

RATINGS

Operating Pressure: 350 bar (5075 psi); 10% Cycle Life: 420 bar (6090 psi) Note: All HyPerformance products are tested for 900K cycles at 350 bar

and 100K cycles at 420 bar.

Burst Pressure: 1380 bar (20,000 psi) **Flow:** Up to 75.7 lpm (20 gpm)

Internal Leakage: 0.25 cc/minute (5 drops/minute) max. at 350 bar (5075 psi)

Coil Duty Rating: Continuous from 85% to 115% of nominal voltage

Initial Coil Current Draw at 20°C: 1.7 amps at 12 VDC; 0.85 amps at 24 VDC

Temperature: -54° to 107°C (-65° to 225°F) with Urethane seals

Filtration: See page 9.010.1

Fluids: Mineral-based or synthetics with lubricating properties at viscosities of 7.4 to 420 cSt (50 to 2000 sus); See Temperature and Oil Viscosity, page 9.060.1

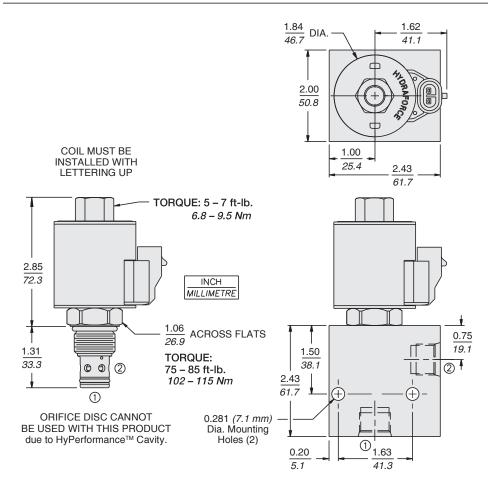
Installation: No restrictions; See page 9.020.1

Cavity: HVC10-2; See page 9.110.1 **Cavity Tool:** HCT10-2xx; See page 8.600.1 **Seal Kit:** SK10-2U-O; See page 8.650.1

Coil Nut: Part No. 4555250

HSV10-29

DIMENSIONS



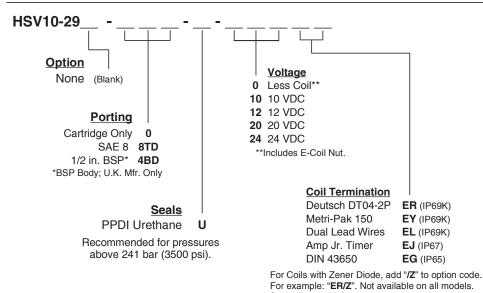
MATERIALS

Cartridge: Weight: 0.19 kg. (0.41 lbs.); Steel with hardened work surfaces. Zinc-plated exposed surfaces. Urethane O-ring without back-up standard.

Ported Body: Weight: 1.19 kg. (2.62 lbs.); HyPerformance™ Ductile iron (code 'D') standard. Rated to 345 bar (5000 psi).

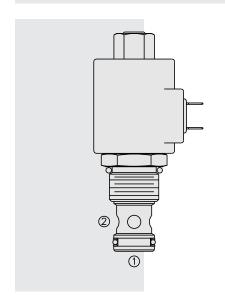
E-Coil: Weight: 0.41 kg. (0.9 lbs.); Fully encapsulated with rugged external metal shell. Rated up to IP69K with integral connectors. See page 3.400.1.

TO ORDER



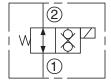
See coil option info. on page 3.400.1

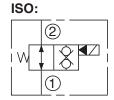
SV12-29 Poppet, 2-Way, N.O., Bi-Directional Blocking



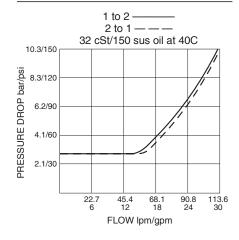
SYMBOLS

USASI:





PERFORMANCE (Cartridge Only)



DESCRIPTION

A solenoid-operated, two-way, normally open, internally piloted, poppet-type, bi-directional blocking, screw-in hydraulic cartridge valve, designed for low leakage in load-holding applications.

OPERATION

When de-energized, the **SV12-29** allows flow in both directions. When energized, the valve's poppet closes on its seat, blocking flow from 2 to 1 or 1 to 2.

FEATURES

- · Continuous-duty rated coil.
- · Optional coil voltages and terminations.
- Efficient wet-armature construction.
- Manual Override option.
- Cartridges are voltage interchangeable.
- Optional waterproof E-Coils rated up to IP69K.
- Hardened seat for long life and low leakage.
- Unitized, molded coil design.
- · Cost-effective cavity.

RATINGS

Operating Pressure: 240 bar (3500 psi)

Flow: 113.6 lpm (30 gpm)

Internal Leakage: 7 drops per minute maximum at 240 bar (3500 psi)

Temperature: -40 to 120°C with standard Buna seals

Coil Duty Rating: Continuous from 85% to 115% of nominal voltage

Response Time: First indication of change of state with 100% voltage supplied at 80% of nominal flow rating: Energized: 60 msec.; De-energized: 15 msec.

Initial Coil Current Draw at 20°C: Standard Coil: 1.67 amps at 12 VDC;

0.18 amps at 115 VAC (full wave rectified).

E-Coil: 1.7 amps at 12 VDC; 0.85 amps at 24 VDC

Minimum Pull-in Voltage: 85% of nominal at 240 bar (3500 psi)

Filtration: See page 9.010.1

Fluids: Mineral-based or synthetics with lubricating properties at viscosities of 7.4 to 420 cSt (50 to 2000 sus); See Temperature and Oil Viscosity, page 9.060.1

Installation: No restrictions; See page 9.020.1

Cavity: VC12-2; See page 9.112.1

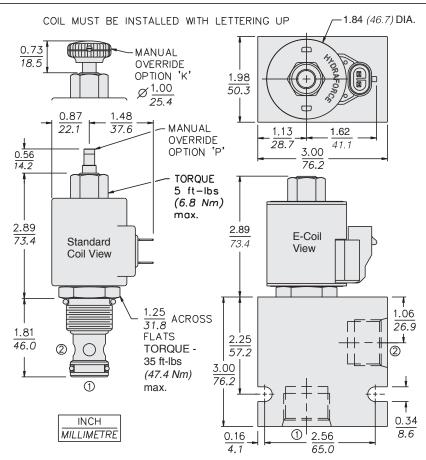
Cavity Tool: CT12-2XX; See page 8.600.1 Seal Kit: SK12-2X-M; See page 8.650.1

Coil Nut: Part No. 7004420



SV12-29

DIMENSIONS



MATERIALS

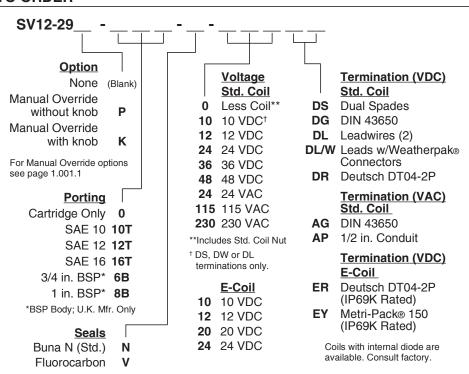
Cartridge: Weight: 0.25 kg. (0.55 lbs.) Steel with hardened work surfaces. Zinc-plated exposed surfaces. Buna N O-rings and polyester elastomer back-up standard.

Standard Ported Body: Weight: 0.57 kg. (1.25 lbs.) Anodized high-strength 6061 T6 aluminum alloy, rated to 207 bar (3000 psi). Ductile iron bodies available; dimensions may differ. See page 8.012.1

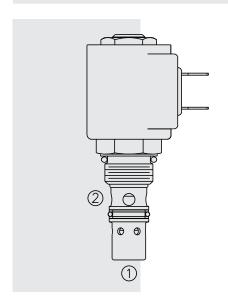
Standard Coil: Weight: 0.27 kg. (0.60 lbs.) Unitized thermoplastic encapsulated, Class H high temperature magnetwire. See page 3.200.1

E-Coil: Weight: 0.41 kg. (0.9 lbs.); Fully encapsulated with rugged external metal shell. Rated up to IP69K with integral connectors.

Note: See page 3.400.1 for all E-Coil retrofit applications.

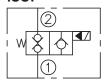


SVCV08-20 Poppet, 2-Way, Normally Closed . . .

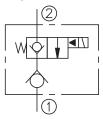


SYMBOLS

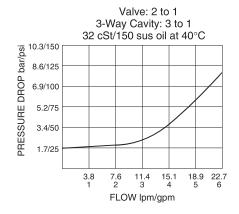
ISO:



Expanded:



PERFORMANCE (Cartridge Only)



DESCRIPTION

A solenoid-operated, two-way, pilot-operated, poppet-type, normally closed, screw-in hydraulic cartridge valve with outlet flow check, designed for low leakage in load holding applications.

OPERATION

When de-energized, the **SVCV08-20** blocks flow from 2 to 1 and from 1 to 2. When energized, the cartridge's poppet lifts to open the 2 to 1 flow path, while continuing to block flow from 1 to 2.

The SVCV08-20 is designed to fit into the VC08-3 cavity with the normal inlet at cavity port 3 (valve port 2), the outlet at cavity port 1 (valve port 1), and cavity port 2 blocked. The pressure drop will be substantially higher if cavity port 2 is selected as an alternate outlet port.

Operation of Manual Override Option: To override, push button in, twist counterclockwise 180°, and release. In this position, the valve will remain open.

To return to normal operation, push button in, twist clockwise 180°, and release. Override will be detented in this position.

FEATURES

- · Continuous-duty rated coil.
- Hardened seat for long life and low leakage.
- · Optional coil voltages and terminations.
- Manual override option.
- Cartridges are voltage interchangeable.
- Optional waterproof E-Coils rated up to IP69K.
- · Industry common cavity.
- · Compact size.

RATINGS

Operating Pressure: 207 bar (3000 psi)

Rated Flow: 22.7 lpm (6 gpm)

Reverse Flow Check Valve Spring: 0.69 bar (10 psi)

Maximum Internal Leakage: 2 to 1: 5 drops/minute at 207 bar (3000 psi);

1 to 2: 10 drops/minute at 207 bar (3000 psi)

Temperature: -40 to 120°C with standard Buna seals

Coil Duty Rating: Continuous from 85% to 115% of nominal voltage

Response Time: First indication of change of state with 100% voltage supplied at

80% of nominal flow rating:

Energized: 40 msec.; De-energized: 46 msec.

Initial Coil Current Draw at 20°C: Standard Coil: 1.2 amps at 12 VDC;

0.13 amps at 115 VAC (full wave rectified); E-Coil: 1.4 amps at 12 VDC; 0.7 amps at 24 VDC

Minimum Pull-in Voltage: 85% of nominal at 207 bar (3000 psi)

Filtration: See page 9.010.1

Fluids: Mineral-based or synthetics with lubricating properties at viscosities of 7.4 to 420 cSt (50 to 2000 sus); See Temperature and Oil Viscosity, page 9.060.1

Installation: No restrictions; See page 9.020.1

Cavity: VC08-3; See page 9.108.1

Cavity Tool: CT08-3XX; See page 8.600.1 Seal Kit: SK08-3X-M; See page 8.650.1

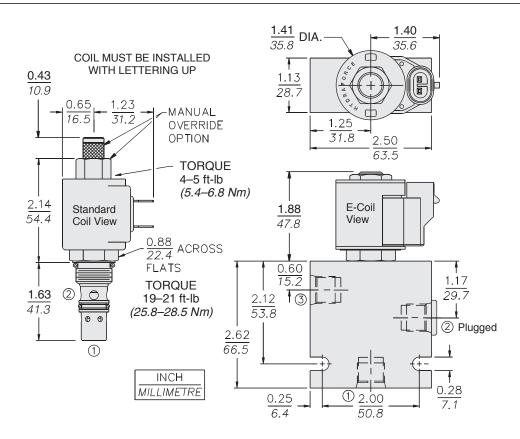
Coil Nut: Part No. 7004400



with Outlet Flow Check

SVCV08-20

DIMENSIONS



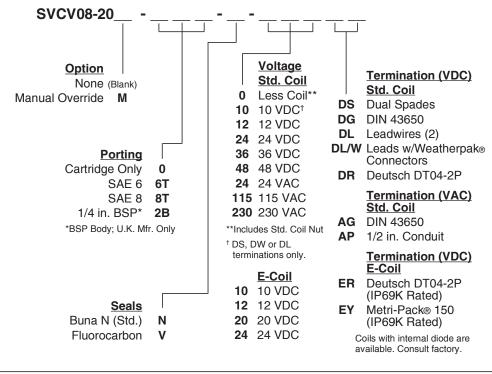
MATERIALS

Cartridge: Weight: 0.11 kg. (0.25 lbs.); Steel with hardened work surfaces. Zinc-plated exposed surfaces; Buna N O-rings and back-ups standard.

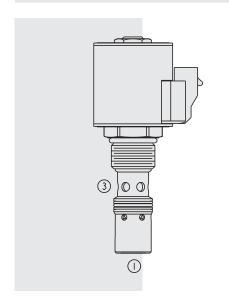
Standard Ported Body: Weight: 0.27 kg. (0.60 lbs.); Anodized high-strength 6061 T6 aluminum alloy, rated to 207 bar (3000 psi); Ductile iron bodies available; dimensions may differ. See page 8.008.1.

Standard Coil: Weight: 0.11 kg. (0.25 lbs.); Unitized thermoplastic encapsulated, Class H high temperature magnetwire. See page 3.200.1.

E-Coil: Weight: 0.14 kg. (0.3 lbs.); Perfect wound, fully encapsulated with rugged external metal shell; Rated up to IP69K with integral connectors. See page 3.400.1

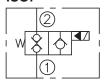


SVCV12-20 Poppet, 2-Way, Normally Closed . . .

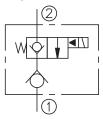


SYMBOLS

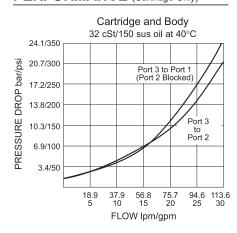
ISO:



Expanded:



PERFORMANCE (Cartridge Only)



DESCRIPTION

A solenoid-operated, two-way, pilot-operated, poppet-type, normally closed, screw-in hydraulic cartridge valve with outlet flow check, designed for low leakage in load holding applications.

OPERATION

When de-energized, the **SVCV12-20** blocks flow from 2 to 1 and from 1 to 2. When energized, the cartridge's poppet lifts to open the 2 to 1 flow path, while continuing to block flow from 1 to 2.

The SVCV12-20 is designed to fit into the VC12-3 cavity with the normal inlet at cavity port 3 (valve port 2), the outlet at cavity port 1 (valve port 1), and cavity port 2 blocked. The pressure drop will be substantially higher if cavity port 2 is selected as an alternate outlet port. At flows greater than 56.8 lpm (15 gpm) pressure drop will be lower if the optional port 2 is connected to port 1.

FEATURES

- Continuous-duty rated coil.
- Hardened seat for long life and low leakage.
- Optional coil voltages and terminations.
- · Cartridges are voltage interchangeable.
- Optional waterproof E-Coils rated up to IP69K.
- · Cost effective cavity.

RATINGS

Operating Pressure: 240 bar (3500 psi) Rated Flow: 113.6 lpm (30 gpm)

Maximum Internal Leakage: 2 to 1: 5 drops/minute at 207 bar (3000 psi);

1 to 2: 10 drops/minute at 207 bar (3000 psi)

Temperature: -40 to 100°C (-40° to 212°F) with standard Buna N seals

-26 to 204°C (-15°F to 400°F) with Fluorocarbon seals -54 to 107°C (-65°F to 225°F) with Polyurethane seals

Coil Duty Rating: Continuous from 85% to 115% of nominal voltage Initial Coil Current Draw at 20°C: Standard Coil: 1.67 amps at 12 VDC;

0.13 amps at 115 VAC (full wave rectified); E-Coil: 1.7 amps at 12 VDC; 0.8 amps at 24 VDC

Minimum Pull-in Voltage: 85% of nominal at 207 bar (3000 psi)

Filtration: See page 9.010.1

Fluids: Mineral-based or synthetics with lubricating properties at viscosities of 7.4 to 420 cSt (50 to 2000 sus); See Temperature and Oil Viscosity, page 9.060.1

Installation: No restrictions; See page 9.020.1

Cavity: VC12-3; See page 9.112.1

Cavity Tool: CT12-3XX; See page 8.600.1 **Seal Kit:** SK12-2X-M; See page 8.650.1

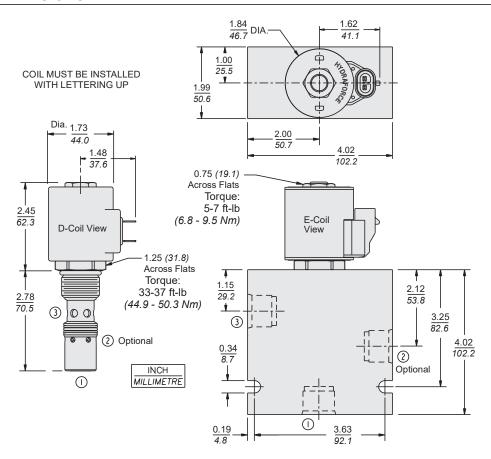
Coil Nut: Part No. 7004400



with Reverse Flow Check

SVCV12-20

DIMENSIONS



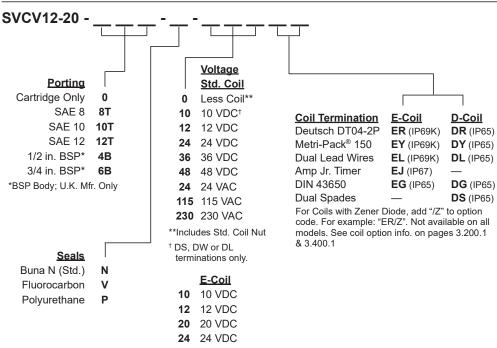
MATERIALS

Cartridge: Weight: 0.28 kg. (0.62 lbs.); Steel with hardened work surfaces. Zinc-plated exposed surfaces; Buna N O-rings and back-ups standard.

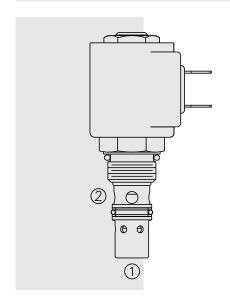
Standard Ported Body: Weight: 0.98 kg. (2.15 lbs.); Anodized high-strength 6061 T6 aluminum alloy, rated to 207 bar (3000 psi); Ductile iron bodies available; dimensions may differ. See page 8.012.1.

Standard Coil: Weight: 0.27 kg. (0.60 lbs.); Unitized thermoplastic encapsulated, Class H high temperature magnetwire. See page 3.200.1.

E-Coil: Weight: 0.41 kg. (0.9 lbs.); Perfect wound, fully encapsulated with rugged external metal shell; Rated up to IP69K with integral connectors. See page 3.400.1

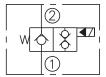


SVCV08-21 Poppet, 2-Way, Normally Open . . .

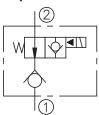


SYMBOLS

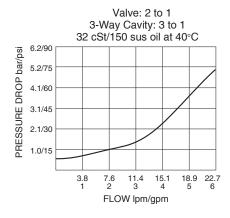
ISO:



Expanded:



PERFORMANCE (Cartridge Only)



DESCRIPTION

A solenoid-operated, two-way, pilot-operated, poppet-type, normally open, screw-in hydraulic cartridge valve with outlet flow check, designed for low leakage in load holding applications.

OPERATION

When energized, the SVCV08-21 blocks flow from 2 to 1 and from 1 to 2.

When de-energized, the cartridge's poppet lifts to open the 2 to 1 flow path, while continuing to block flow from 1 to 2.

The SVCV08-21 is designed to fit into the VC08-3 cavity with the normal inlet at cavity port 3 (valve port 2), the outlet at cavity port 1 (valve port 1), and with cavity port 2 blocked.

Operation of Manual Override Option: To override, push and hold override button.

FEATURES

- · Continuous-duty rated coil.
- Hardened seat for long life and low leakage.
- · Optional coil voltages and terminations.
- Cartridges are voltage interchangeable.
- Manual override option.
- Optional waterproof E-Coils rated up to IP69K.
- Industry common cavity.
- · Compact size.

RATINGS

Operating Pressure: 207 bar (3000 psi)

Rated Flow: 22.7 lpm (6 gpm)

Reverse Flow Check Valve Spring: 0.69 bar (10 psi)

Maximum Internal Leakage: 2 to 1: 5 drops/minute at 207 bar (3000 psi);

1 to 2: 10 drops/minute at 207 bar (3000 psi)

Temperature: -40 to 120°C with standard Buna seals

Coil Duty Rating: Continuous from 85% to 115% of nominal voltage

Response Time: First indication of change of state with 100% voltage supplied at

80% of nominal flow rating:

Energized: 40 msec.; De-energized: 46 msec.

Initial Coil Current Draw at 20°C: Standard Coil: 1.2 amps at 12 VDC;

0.13 amps at 115 VAC (full wave rectified); E-Coil: 1.4 amps at 12 VDC; 0.7 amps at 24 VDC

Minimum Pull-in Voltage: 85% of nominal at 207 bar (3000 psi)

Filtration: See page 9.010.1

Fluids: Mineral-based or synthetics with lubricating properties at viscosities of 7.4 to 420 cSt (50 to 2000 sus); See Temperature and Oil Viscosity, page 9.060.1

Installation: No restrictions; See page 9.020.1

Cavity: VC08-3; See page 9.108.1

Cavity Tool: CT08-3XX; See page 8.600.1 Seal Kit: SK08-3X-M; See page 8.650.1

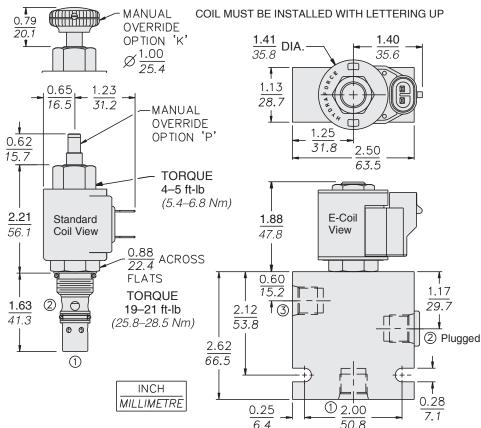
Coil Nut: Part No. 7004400



with Outlet Flow Check

SVCV08-21

DIMENSIONS



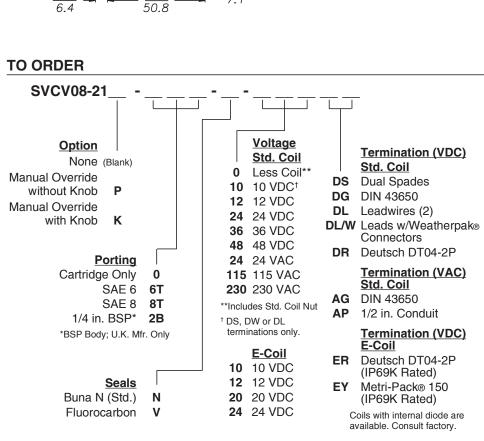
MATERIALS

Cartridge: Weight: 0.11 kg. (0.25 lbs.); Steel with hardened work surfaces. Zinc-plated exposed surfaces; Buna N O-rings and back-ups standard.

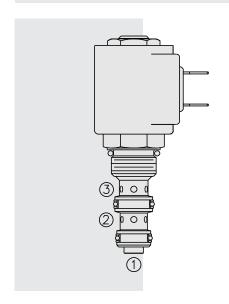
Standard Ported Body: Weight: 0.27 kg. (0.60 lbs.); Anodized high-strength 6061 T6 aluminum alloy, rated to 207 bar (3000 psi); Ductile iron bodies available; dimensions may differ. See page 8.008.1.

Standard Coil: Weight: 0.11 kg. (0.25 lbs.); Unitized thermoplastic encapsulated, Class H high temperature magnetwire. See page 3.200.1.

E-Coil: Weight: 0.14 kg. (0.3 lbs.); Perfect wound, fully encapsulated with rugged external metal shell; Rated up to IP69K with integral connectors. See page 3.400.1

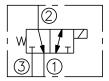


SV08-30 Spool, 3-Way

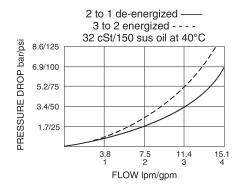


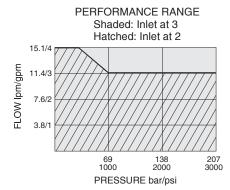
SYMBOLS

USASI/ISO:



PERFORMANCE (Cartridge Only)





DESCRIPTION

A solenoid-operated, 3-way, direct-acting, spool-type, screw-in hydraulic directional valve.

OPERATION

When de-energized, the **SV08-30** allows flow from 2 to 1 while blocking flow at 3. When energized, the cartridge's spool shifts to open from 3 to 2, while blocking flow out 1. While port 1 may be fully pressurized, it is not intended to be used as the inlet.

Operation of Manual Override Option: To override, push button in and twist counterclockwise 180°. The internal spring will push the button out. In this position, the valve may be only partially shifted. To assure full override shift, pull the button out to its fullest extension and hold it in this position.

To return to normal valve function, push button in, twist clockwise 180°, and release. Override will be detented in this position.

FEATURES

- · Continuous-duty rated solenoid.
- Hardened precision spool and cage for long life.
- · Optional coil voltages and terminations.
- · Efficient wet-armature construction.
- · Cartridges are voltage interchangeable.
- All ports may be fully pressurized.
- Manual override option.
- Optional waterproof E-Coils rated up to IP69K.
- Unitized, molded coil design.
- Fully guided spool.
- Compact size.

RATINGS

Operating Pressure: 207 bar (3000 psi)

Flow: See Performance Chart

Internal Leakage:

Port 3 (De-energized): 82 cc/minute (5 cu. in./minute) max. at 207 bar (3000 psi); Port 1 (Energized): 164 cc/minute (10 cu. in./minute) max. at 207 bar (3000 psi)

Temperature: -40 to 120°C with standard Buna seals

Coil Duty Rating: Continuous from 85% to 115% of nominal voltage

Response Time: First indication of change of state with 100% voltage supplied at 80% of nominal flow rating: Energized: 22 msec.; De-energized: 12 msec.

Initial Coil Current Draw at 20°C: Standard Coil: 1.2 amps at 12 VDC;

0.13 amps at 115 VAC (full wave rectified); E-Coil: 1.4 amps at 12 VDC; 0.7 amps at 24 VDC

Minimum Pull-in Voltage: 85% of nominal at 207 bar (3000 psi)

Filtration: See page 9.010.1

Fluids: Mineral-based or synthetics with lubricating properties at viscosities of 7.4 to 420 cSt (50 to 2000 sus); See Temperature and Oil Viscosity, page 9.060.1

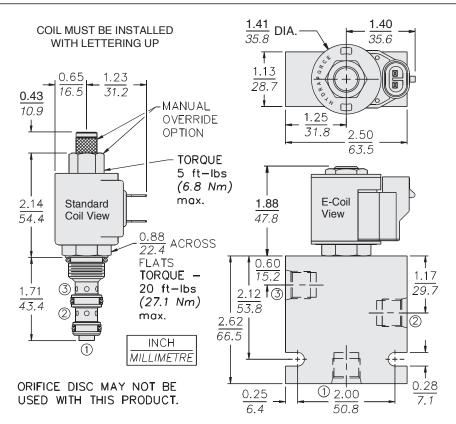
Installation: See Note on Dimension Drawing Cavity: VC08-3, Variation "A"; See page 9.108.1 Cavity Tool: CT08-3XX; See page 8.600.1 Seal Kit: SK08-3X-MM; See page 8.650.1

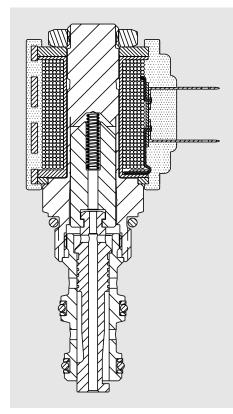
Coil Nut: Part No. 7004400;



SV08-30

DIMENSIONS





MATERIALS

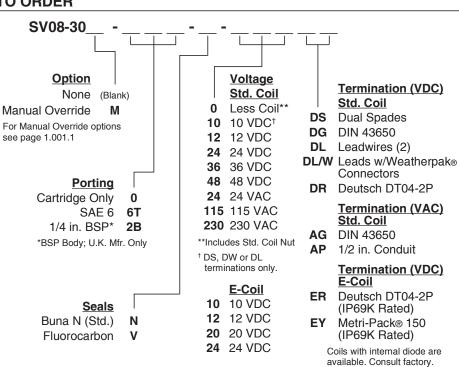
Cartridge: Weight: 0.13 kg. (0.28 lbs.); Steel with hardened work surfaces. Zinc-plated exposed surfaces; Buna N O-rings and back-ups standard.

Standard Ported Body: Weight: 0.27 kg. (0.60 lbs.); Anodized high-strength 6061 T6 aluminum alloy, rated to 207 bar (3000 psi); Ductile iron bodies available; dimensions may differ. See page 8.008.1.

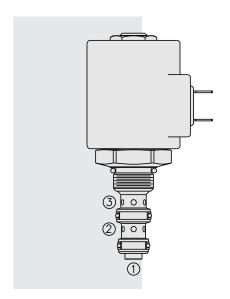
Standard Coil: Weight: 0.11 kg. (0.25 lbs.); Unitized thermoplastic encapsulated, Class H high temperature magnetwire. See page 3.200.1.

E-Coil: Weight: 0.14 kg. (0.3 lbs.); Perfect wound, fully encapsulated with rugged external metal shell; Rated up to IP69K with integral connectors.

See page 3.400.1 for all E-Coil retrofit applications.

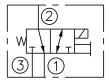


SV38-30 Spool, 3-Way

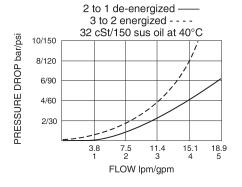


SYMBOLS

USASI/ISO:



PERFORMANCE (Cartridge Only)



DESCRIPTION

A solenoid-operated, three-way, direct-acting, spool-type, screw-in hydraulic directional valve.

OPERATION

When de-energized, the **SV38-30** allows flow from 2 to 1, while blocking flow at 3. When energized, the cartridge's spool shifts to open from 3 to 2, while blocking flow out 1. While port 1 may be fully pressurized, it is not intended to be used as the inlet.

Operation of Manual Override Option: To override, push button in and twist counterclockwise 180°. The internal spring will push the button out. In this position, the valve may be only partially shifted. To assure full override shift, pull the button out to its fullest extension and hold it in this position.

To return to normal valve function, push button in, twist clockwise 180°, and release. Override will be detented in this position.

FEATURES

- Continuous-duty rated solenoid.
- Hardened precision spool and cage for long life.
- Optional coil voltages and terminations.
- Efficient wet-armature construction.
- Cartridges are voltage interchangeable.
- All ports may be fully pressurized.
- Manual override option.
- Optional waterproof E-Coils rated up to IP69K.
- Unitized, molded coil design.
- Fully guided spool.
- · Compact size.

RATINGS

Operating Pressure: 207 bar (3000 psi)

Flow: See Performance Chart

Internal Leakage:

Port 3 (De-energized): 82 cc/minute (5 cu. in./minute) max. at 207 bar (3000 psi); Port 1 (Energized): 164 cc/minute (10 cu. in./minute) max. at 207 bar (3000 psi)

Temperature: -40 to 120°C with standard Buna seals

Coil Duty Rating: Continuous from 85% to 115% of nominal voltage Initial Coil Current Draw at 20°C: Standard Coil: 1.67 amps at 12 VDC;

0.18 amps at 115 VAC (full wave rectified). E-Coil: 1.7 amps at 12 VDC; 0.85 amps at 24 VDC

Minimum Pull-in Voltage: 85% of nominal at 207 bar (3000 psi)

Filtration: See page 9.010.1

Fluids: Mineral-based or synthetics with lubricating properties at viscosities of 7.4 to 420 cSt (50 to 2000 sus); See Temperature and Oil Viscosity, page 9.060.1

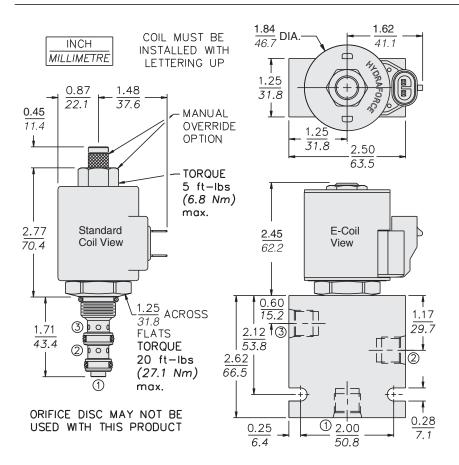
Installation: See Note on Dimension Drawing Cavity: VC08-3, Variation "A"; See page 9.108.1 Cavity Tool: CT08-3XX; See page 8.600.1 Seal Kit: SK08-3X-MM; See page 8.650.1

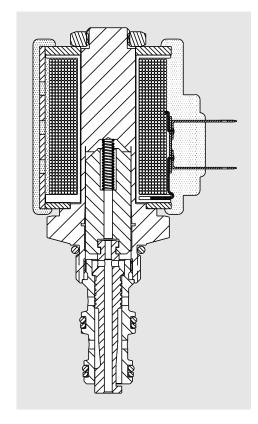
Coil Nut: Part No. 7004400;



SV38-30

DIMENSIONS





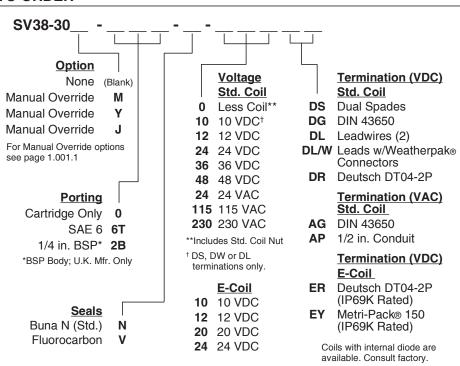
MATERIALS

Cartridge: Weight: 0.13 kg. (0.28 lbs.); Steel with hardened work surfaces. Zinc-plated exposed surfaces. Buna N O-rings and polyester elastomer back-up standard.

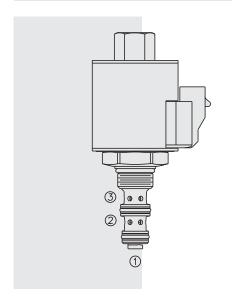
Standard Ported Body: Weight: 0.27 kg. (0.60 lbs.); Anodized high-strength 6061 T6 aluminum alloy, rated to 207 bar (3000 psi). Ductile iron bodies available; dimensions may differ. See page 8.008.1.

Standard Coil: Weight: 0.27 kg. (0.60 lbs.); Unitized thermoplastic encapsulated, Class H high temperature magnetwire. See page 3.200.1.

E-Coil: Weight: 0.41 kg. (0.9 lbs.); Fully encapsulated with rugged external metal shell. Rated up to IP69K with integral connectors. Note: See page 3.400.1 for all E-Coil retrofit applications.

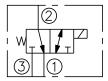


SV58-30 Spool, 3-Way, High Pressure

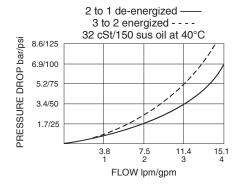


SYMBOLS

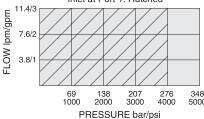
USASI/ISO:



PERFORMANCE (Cartridge Only)



Operating Limits
Based on: Pull-In current of 85% of nominal
Drop-Out Current of 5% of nominal
Inlet at Port 3: Shaded
Inlet at Port 1: Hatched



DESCRIPTION

A solenoid-operated, 3-way, direct-acting, spool-type, screw-in hydraulic directional valve designed for high pressure operation up to 345 bar (5000 psi).

OPERATION

When de-energized, the **SV58-30** allows flow from 2 to 1 while blocking flow at 3. When energized, the cartridge's spool shifts to open from 3 to 2, while blocking flow out 1

Note: Port 1 must be connected to tank. Valve cannot withstand more than 276 bar (4000 psi) at the inlet of port 1.

FEATURES

- Continuous-duty rated solenoid.
- Hardened precision spool and cage for long life.
- Optional coil voltages and terminations.
- · Efficient wet-armature construction.
- Cartridges are voltage interchangeable.
- Optional waterproof E-Coils rated up to IP69K.
- Unitized, molded coil design.
- Fully guided spool.
- Compact size.

RATINGS

Operating Pressure: 345 bar (5000 psi)

Flow: See Performance Chart

Internal Leakage:

Port 3 (De-energized): 131 ml/minute (8 cu. in./minute) max. at 345 bar (5000 psi); Port 1 (Energized): 279 ml/minute (17 cu. in./minute) max. at 345 bar (5000 psi)

Temperature: -40 to 120°C with standard Buna seals;

-26 to 204°C with Fluorocarbon seals; -54 to 107°C with Polyurethane seals

Coil Duty Rating: Continuous from 85% to 115% of nominal voltage

Response Time: First indication of change of state with 100% voltage supplied at 80% of nominal flow rating: Energized: 22 msec.; De-energized: 12 msec.

Initial Coil Current Draw at 20°C: Standard Coil: 1.2 amps at 12 VDC;

0.13 amps at 115 VAC (full wave rectified);

E-Coil: 1.4 amps at 12 VDC; 0.7 amps at 24 VDC

Minimum Pull-in Voltage: 85% of nominal at 207 bar (3000 psi)

Filtration: See page 9.010.1

Fluids: Mineral-based or synthetics with lubricating properties at viscosities of 7.4 to 420 cSt (50 to 2000 sus); See Temperature and Oil Viscosity, page 9.060.1

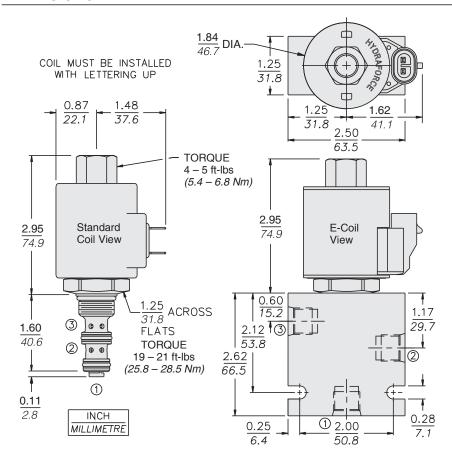
Installation: No restrictions; See page 9.020.1 Cavity: VC08-3, Variation "A"; See page 9.108.1 Cavity Tool: CT08-3XX; See page 8.600.1 Seal Kit: SK58-3X-MM; See page 8.650.1

Coil Nut: Part No. 7004400;



SV58-30

DIMENSIONS



MATERIALS

Cartridge: Weight: 0.15 kg. (0.32 lbs.); Steel with hardened work surfaces. Zinc-plated exposed surfaces; Buna N O-rings and back-ups standard.

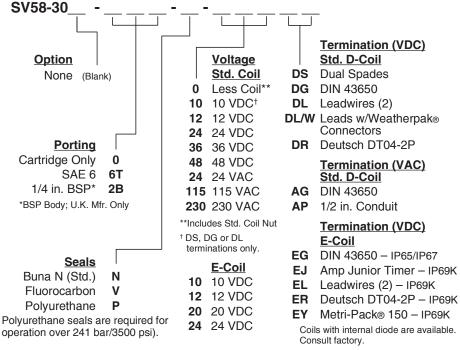
Standard Ported Body: Weight: 0.27 kg. (0.60 lbs.); Anodized high-strength 6061 T6 aluminum alloy, rated to 207 bar (3000 psi); Ductile iron bodies available; dimensions may differ. See page 8.008.1.

Standard Coil: Weight: 0.27 kg. (0.60 lbs.); Unitized thermoplastic encapsulated, Class H high temperature magnetwire. See page 3.200.1.

E-Coil: Weight: 0.41 kg. (0.9 lbs.); Perfect wound, fully encapsulated with rugged external metal shell; Rated up to IP69K with integral connectors.

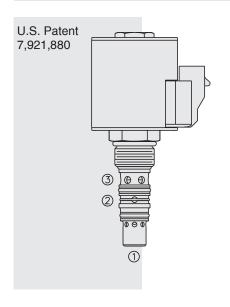
See page 3.400.1 for all E-Coil retrofit applications.

TO ORDER



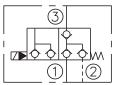
Note: This is an 08-size valve which fits an 08-size cavity, but uses a 10-size coil.

SVCL10-30 Poppet, 3-Port, Normally Closed

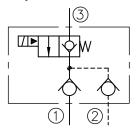


SYMBOL

ISO:



Expanded:



DESCRIPTION

A solenoid-operated, normally-closed, on/off, poppet-type, screw-in hydraulic cartridge valve incorporating an integral load-sense pressure port with isolation check.

OPERATION

When de-energized, the **SVCL10-30** blocks flow at all ports. When energized, flow is allowed from 3 to 1 with a check-isolated load sense signal supplied at 2. Reverse flow is not allowed from 1 to 3.

NOTE: When using this valve in bridge circuits, seals should not be used on the pilot pistons of the pilot-operated check valves. This is to avoid trapping oil which would keep the pilot-operated check valve open.

FEATURES

- Continuous-duty rated solenoid.
- Hardened precision spool and cage for long life.
- Optional coil voltages and terminations.
- Efficient wet-armature construction.
- All ports may be fully pressurized.
- Cartridges are voltage interchangeable.
- Optional waterproof E-Coils rated up to IP69K.
- Unitized, molded coil design.
- Reduce manifold space claim.

RATINGS

Operating Pressure: 240 bar (3625 psi); Holding Pressure at 1: 350 bar (5000 psi)

Flow: Up to 57 lpm (15 gpm)

Internal Leakage: Ports 1 and 3: 5 drops/minute max. at 240 bar (3500 psi)

Port 2: 10 drops/minute max. at 240 bar (3500 psi)

Operating Temperature: -40° to 121°C (-40° to 250°F) with Buna N

-35° to 204°C (-31° to 400°F) with Fluorocarbon seals -54 to 107°C (-65° to 225°F) with Polyurethane seals

Coil Duty Rating: Continuous from 85% to 115% of nominal voltage

Initial Coil Current Draw at 20°C: Standard D-Coil: 1.67 amps at 12 VDC;

0.18 amps at 115 VAC (full wave rectified).

E-Coil: 1.7 amps at 12 VDC; 0.85 amps at 24 VDC

Minimum Pull-in Voltage: 85% of nominal at 207 bar (3000 psi)

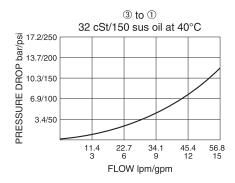
Filtration: See page 9.010.1

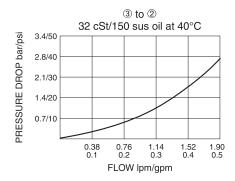
Fluids: Mineral-based or synthetics with lubricating properties at viscosities of 7.4 to 420 cSt (50 to 2000 sus); See Temperature and Oil Viscosity, page 9.060.1

Installation: No restrictions; See page 9.020.1 Cavity: VC10-3, Variation "B"; See page 9.110.1 Cavity Tool: CT10-3XX; See page 8.600.1 Seal Kit: SK10-3X-MM; See page 8.650.1

Coil Nut: Part No. 7004400

PERFORMANCE (Cartridge Only)



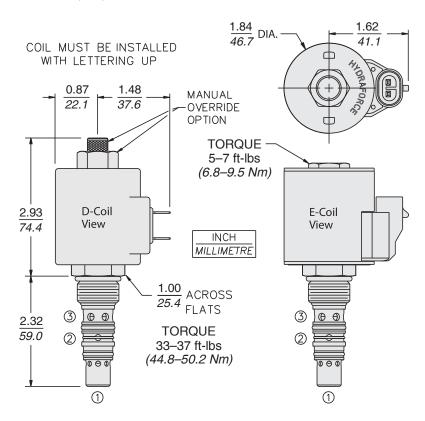




SVCL10-30

DIMENSIONS

U.S. Patent 7,921,880

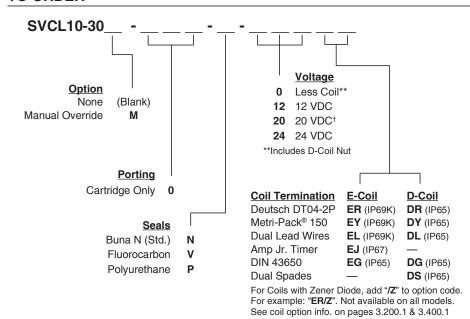


MATERIALS

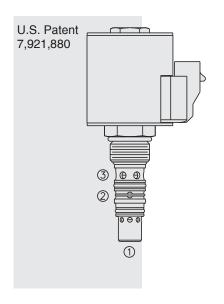
Cartridge: Weight: 0.18 kg. (0.40 lbs.); Steel with hardened work surfaces. Zinc-plated exposed surfaces. Buna N O-rings and polyester elastomer back-up standard.

Standard D-Coil: Weight: 0.27 kg. (0.60 lbs.); Unitized thermoplastic encapsulated, Class H high temperature magnetwire. See page 3.200.1.

E-Coil: Weight: 0.41 kg. (0.9 lbs.); Fully encapsulated with rugged external metal shell. Rated up to IP69K with integral connectors. Note: See page 3.400.1 for all E-Coil retrofit applications.

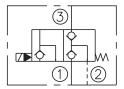


SVCL10-32 Poppet, 3-Port, Normally Closed

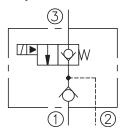


SYMBOL

ISO:



Expanded:



DESCRIPTION

A solenoid-operated, normally-closed, on/off, poppet-type, screw-in hydraulic cartridge valve incorporating an integral load-sense pressure port with isolation check.

OPERATION

When de-energized, the **SVCL10-32** blocks flow at ports 3 and 1. When energized, flow is allowed from 3 to 1 and 2 with a check-isolated load sense signal supplied at 2. Reverse flow is not allowed from 1 to 3.

NOTE: When using this valve in bridge circuits, seals should not be used on the pilot pistons of the pilot-operated check valves. This is to avoid trapping oil which would keep the pilot-operated check valve open.

FEATURES

- Continuous-duty rated solenoid.
- Hardened precision spool and cage for long life.
- Optional coil voltages and terminations.
- Efficient wet-armature construction.
- All ports may be fully pressurized.
- Cartridges are voltage interchangeable.
- Optional waterproof E-Coils rated up to IP69K.
- Unitized, molded coil design.
- Reduce manifold space claim.

RATINGS

Operating Pressure: 250 bar (3625 psi); Holding Pressure at 1: 250 bar (5000 psi)

Flow: 15 gpm (57 lpm); see performance charts

Internal Leakage: Ports 1 and 3: 5 drops/minute max. at 250 bar (3625 psi)

Port 2: 10 drops/minute max. at 250 bar (3625 psi)

Operating Temperature: -40° to 100°C (-40° to 212° F) with standard Buna N seals;

-26° to 204°C (-15° to 400°F) with Fluorocarbon seals; -54°C to 104°C (-65°F to 225°F) with Polyurethane seals

Coil Duty Rating: Continuous from 85% to 115% of nominal voltage

Initial Coil Current Draw at 20°C: Standard D-Coil: 1.67 amps at 12 VDC;

0.18 amps at 115 VAC (full wave rectified).

E-Coil: 1.7 amps at 12 VDC; 0.85 amps at 24 VDC

Minimum Pull-in Voltage: 85% of nominal at 207 bar (3000 psi)

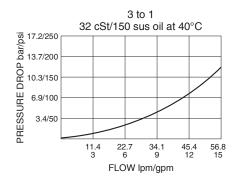
Filtration: See page 9.010.1

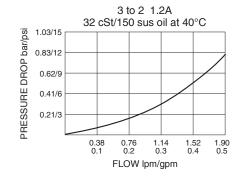
Fluids: Mineral-based or synthetics with lubricating properties at viscosities of 7.4 to 420 cSt (50 to 2000 sus); See Temperature and Oil Viscosity, page 9.060.1

Installation: No restrictions; See page 9.020.1 Cavity: VC10-3, Variation "B"; See page 9.110.1 Cavity Tool: CT10-3XX; See page 8.600.1 Seal Kit: SK10-3X-MM; See page 8.650.1

Coil Nut: Part No. 7004400

PERFORMANCE (Cartridge Only)



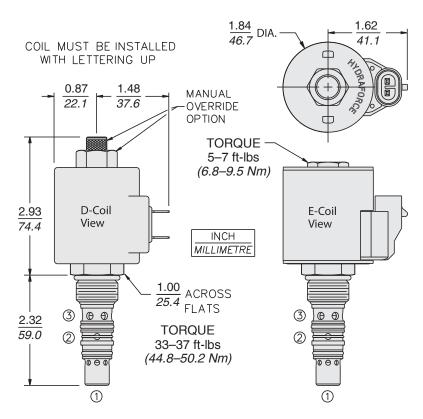




SVCL10-32

DIMENSIONS

U.S. Patent 7,921,880

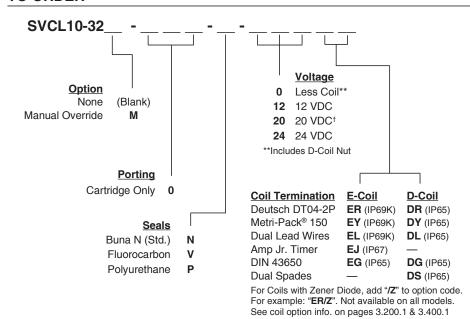


MATERIALS

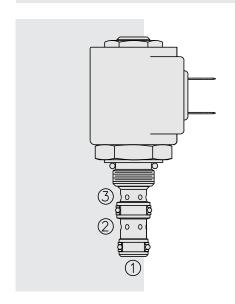
Cartridge: Weight: 0.18 kg. (0.40 lbs.); Steel with hardened work surfaces. Zinc-plated exposed surfaces. Buna N O-rings and polyester elastomer back-up standard.

Standard D-Coil: Weight: 0.27 kg. (0.60 lbs.); Unitized thermoplastic encapsulated, Class H high temperature magnetwire. See page 3.200.1.

E-Coil: Weight: 0.41 kg. (0.9 lbs.); Fully encapsulated with rugged external metal shell. Rated up to IP69K with integral connectors. Note: See page 3.400.1 for all E-Coil retrofit applications.

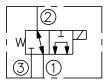


SV07-31 Spool, 3-Way

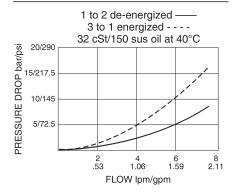


SYMBOLS

USASI/ISO:



PERFORMANCE (Cartridge Only)



DESCRIPTION

A solenoid-operated, 3-way, direct-acting, spool-type, screw-in hydraulic cartridge valve.

OPERATION

When de-energized, the **SV07-31** allows flow from 2 to 1, while blocking flow at 3. When energized, the cartridge's spool shifts to open from 1 to 3, while blocking at 2. While port \square may be fully pressurized, it is not intended to be used as the inlet.

FEATURES

- Continuous-duty rated solenoid.
- Hardened precision spool and cage for long life.
- Optional coil voltages and terminations.
- Efficient wet-armature construction.
- Cartridges are voltage interchangeable.
- All ports may be fully pressurized.
- Optional waterproof E-Coils rated up to IP69K.
- Unitized molded coil design.
- · Compact size.

RATINGS

Operating Pressure: 207 bar (3000 psi)

Flow: See Performance Chart

Internal Leakage: 41 cc/minute (2.5 cu. in./minute) max. at 207 bar (3000 psi)

Temperature: -40 to 120°C with standard Buna seals

Coil Duty Rating: Continuous from 85% to 115% of nominal voltage **Initial Coil Current Draw at 20°C:** Standard Coil: 1.2 amps at 12 VDC;

0.13 amps at 115 VAC (full wave rectified). E-Coil: 1.4 amps at 12 VDC; 0.7 amps at 24 VDC

Minimum Pull-in Voltage: 85% of nominal at 207 bar (3000 psi)

Filtration: See page 9.010.1

Fluids: Mineral-based or synthetics with lubricating properties at viscosities of 7.4 to 420 cSt (50 to 2000 sus); See Temperature and Oil Viscosity, page 9.060.1

Installation: No restrictions; See page 9.020.1

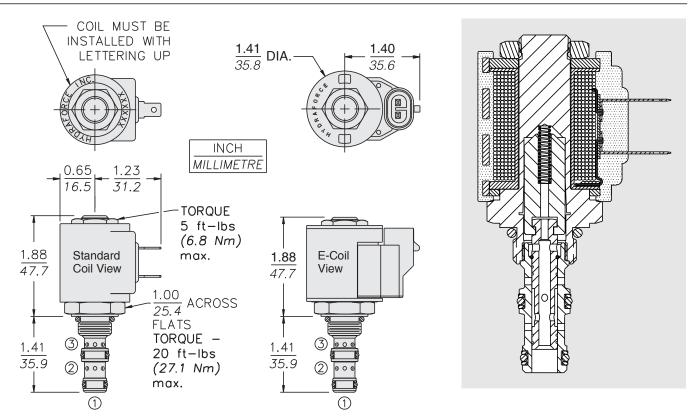
Cavity: VC07-3; See page 9.107.1

Cavity Tool: CT07-3XX; See page 8.600.1 Seal Kit: SK07-3X-MM; See page 8.650.1 Standard Coil Nut: Part No. 7004400;



SV07-31

DIMENSIONS



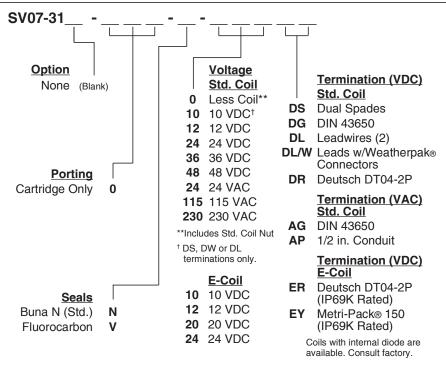
MATERIALS

Cartridge: Weight: 0.09 kg. (0.20 lbs.); Steel with hardened work surfaces. Zinc-plated exposed surfaces; Buna N O-rings and back-ups standard.

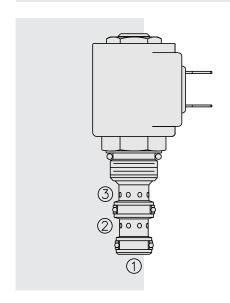
Standard Coil: Weight: 0.11 kg. (0.25 lbs.); Unitized thermoplastic encapsulated, Class H high temperature magnetwire. See page 3.200.1.

E-Coil: Weight: 0.14 kg. (0.3 lbs.); Perfect wound, fully encapsulated with rugged external metal shell; Rated up to IP69K with integral connectors.

Note: See page 3.400.1 for all E-Coil retrofit applications.

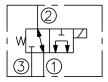


SV08-31 Spool, 3-Way

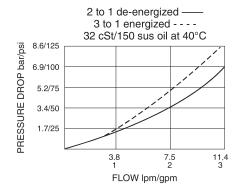


SYMBOLS

USASI/ISO:



PERFORMANCE (Cartridge Only)



DESCRIPTION

A solenoid-operated, three-way, direct-acting, spool-type, screw-in hydraulic cartridge valve.

OPERATION

When de-energized, the **SV08-31** allows flow from 2 to 1, while blocking flow at 3. When energized, the valve's spool shifts to open from 1 to 2, while blocking at 2. While port \square may be fully pressurized, it is not intended to be used as the inlet.

Operation of Manual Override Option: To override, push button in and twist counterclockwise 180°. The internal spring will push the button out. In this position, the valve may be only partially shifted. To assure full override shift, pull the button out to its fullest extension and hold it in this position.

To return to normal valve function, push button in, twist clockwise 180° and release. Override will be detented in this position.

FEATURES

- Continuous-duty rated solenoid.
- Hardened precision spool and cage for long life.
- Optional coil voltages and terminations.
- Efficient wet-armature construction.
- Cartridges are voltage interchangeable.
- · All ports may be fully pressurized.
- · Manual override option.
- Optional waterproof E-Coils rated up to IP69K.
- · Unitized molded coil design.
- · Compact size.

RATINGS

Operating Pressure: 207 bar (3000 psi)

Flow: See Performance Chart; Note: Under certain operating conditions this valve may be rated for higher flow. Consult factory.

Internal Leakage: 82 cc/minute (5 cu. in./minute) max. at 207 bar (3000 psi)

Temperature: -40°C to 120°C with standard Buna seals;

-26°C to 204°C with Fluorocarbon seals; -54°C to 107°C with Polyurethane seals

Coil Duty Rating: Continuous from 85% to 115% of nominal voltage

Response Time: First indication of change of state with 100% voltage supplied at 80% of nominal flow rating: Energized: 30 msec.; De-energized: 25 msec.

Initial Coil Current Draw at 20°C: Standard Coil: 1.2 amps at 12 VDC;

0.13 amps at 115 VAC (full wave rectified). E-Coil: 1.4 amps at 12 VDC; 0.7 amps at 24 VDC

Minimum Pull-in Voltage: 85% of nominal at 207 bar (3000 psi)

Filtration: See page 9.010.1

Fluids: Mineral-based or synthetics with lubricating properties at viscosities of 7.4 to 420 cSt (50 to 2000 sus); See Temperature and Oil Viscosity, page 9.060.1

Installation: No restrictions; See page 9.020.1

Cavity: VC08-3; See page 9.108.1

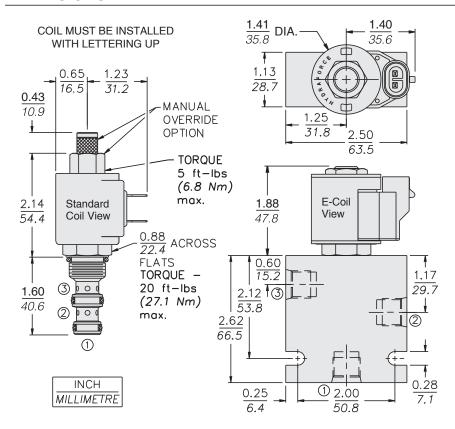
Cavity Tool: CT08-3XX; See page 8.600.1 Seal Kit: SK08-3X-MM; See page 8.650.1

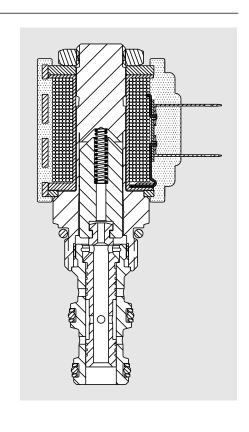
Coil Nut: Part No. 7004400;



SV08-31

DIMENSIONS





MATERIALS

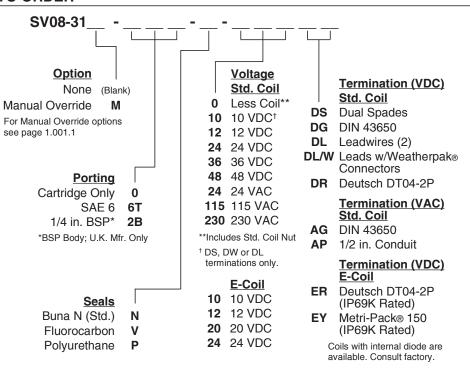
Cartridge: Weight: 0.13 kg. (0.28 lbs.); Steel with hardened work surfaces. Zinc-plated exposed surfaces; Buna N O-rings and back-ups standard.

Standard Ported Body: Weight: 0.27 kg. (0.60 lbs.); Anodized high-strength 6061 T6 aluminum alloy, rated to 207 bar (3000 psi); Ductile iron bodies available; dimensions may differ. See page 8.008.1.

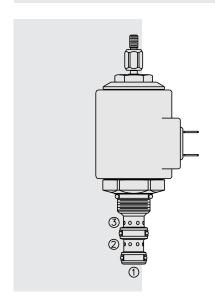
Standard Coil: Weight: 0.11 kg. (0.25 lbs.); Unitized thermoplastic encapsulated, Class H high temperature magnetwire. See page 3.200.1.

E-Coil: Weight: 0.14 kg. (0.3 lbs.); Perfect wound, fully encapsulated with rugged external metal shell; Rated up to IP69K with integral connectors.

See page 3.400.1 for all E-Coil retrofit applications.

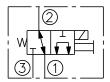


SV38-31J Spool, 3-Way

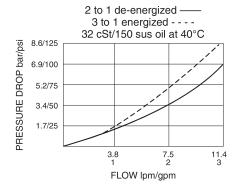


SYMBOLS

USASI/ISO:



PERFORMANCE (Cartridge Only)



DESCRIPTION

A solenoid-operated, three-way, direct-acting, spool-type, screw-in hydraulic cartridge valve.

OPERATION

When de-energized, the **SV38-31J** allows flow from 2 to 1, while blocking flow at 3. When energized, the cartridge's spool shifts to open from 1 to 3, while blocking at 2. While port 1 may be fully pressurized, it is not intended to be used as the inlet.

Operation of Manual Override Option: To override, push button in and twist counterclockwise 180°. The internal spring will push the button out. In this position, the valve may be only partially shifted. To assure full override shift, pull the button out to its fullest extension and hold it in this position.

To return to normal valve function, push button in, twist clockwise 180° and release. Override will be detented in this position.

FEATURES

- Continuous-duty rated solenoid.
- Hardened precision spool and cage for long life.
- Optional coil voltages and terminations.
- Efficient wet-armature construction.
- Cartridges are voltage interchangeable.
- All ports may be fully pressurized.
- Manual override option.
- Optional waterproof E-Coils rated up to IP69K.
- Unitized molded coil design.
- Compact size.

RATINGS

Operating Pressure: 207 bar (3000 psi)

Flow: See Performance Chart

Internal Leakage: 82 cc/minute (5 cu. in./minute) max. at 207 bar (3000 psi)

Temperature: -40 to 120°C with standard Buna seals

Coil Duty Rating: Continuous from 85% to 115% of nominal voltage Initial Coil Current Draw at 20°C: Standard Coil: 1.67 amps at 12 VDC;

0.18 amps at 115 VAC (full wave rectified). E-Coil: 1.7 amps at 12 VDC; 0.85 amps at 24 VDC

Minimum Pull-in Voltage: 85% of nominal at 207 bar (3000 psi)

Filtration: See page 9.010.1

Fluids: Mineral-based or synthetics with lubricating properties at viscosities of 7.4 to 420 cSt (50 to 2000 sus); See Temperature and Oil Viscosity, page 9.060.1

Installation: No restrictions; See page 9.020.1

Cavity: VC08-3; See page 9.108.1

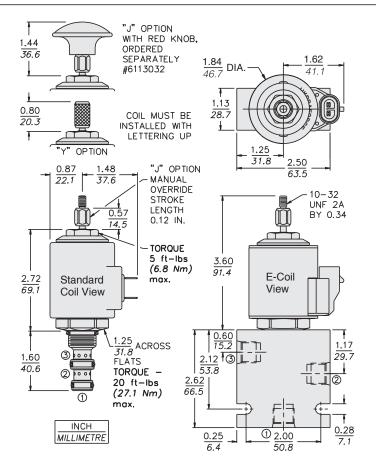
Cavity Tool: CT08-3XX; See page 8.600.1 **Seal Kit:** SK08-3X-MM; See page 8.650.1

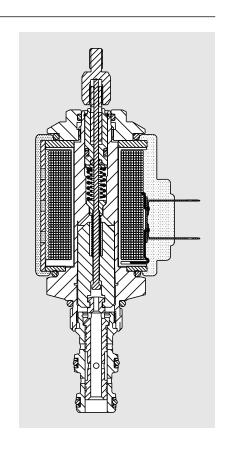
Coil Nut: Part No. 7004596;



SV38-31J

DIMENSIONS





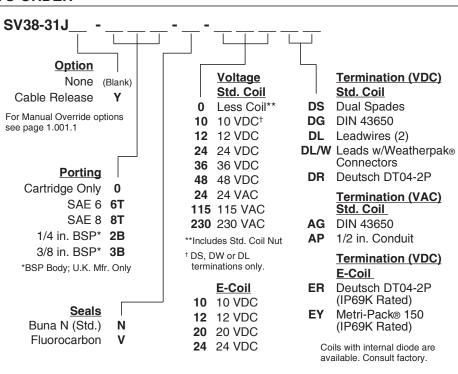
MATERIALS

Cartridge: Weight: 0.13 kg. (0.28 lbs.); Steel with hardened work surfaces. Zinc-plated exposed surfaces. Buna N O-rings and polyester elastomer back-up standard.

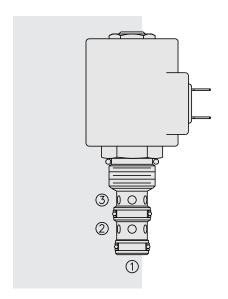
Standard Ported Body: Weight: 0.27 kg. (0.60 lbs.); Anodized high-strength 6061 T6 aluminum alloy, rated to 207 bar (3000 psi). Ductile iron bodies available; dimensions may differ. See page 8.008.1.

Standard Coil: Weight: 0.27 kg. (0.60 lbs.); Unitized thermoplastic encapsulated, Class H high temperature magnetwire. See page 3.200.1.

E-Coil: Weight: 0.41 kg. (0.9 lbs.); Fully encapsulated with rugged external metal shell. Rated up to IP69K with integral connectors. Note: See page 3.400.1 for all E-Coil retrofit applications.

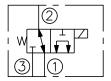


SV10-31 Spool, 3-Way

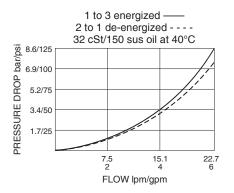


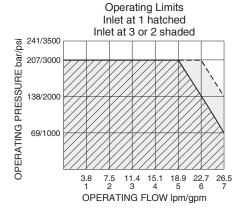
SYMBOLS

USASI/ISO:



PERFORMANCE (Cartridge Only)





DESCRIPTION

A solenoid-operated, three-way, direct-acting, spool-type, screw-in hydraulic cartridge valve.

OPERATION

When de-energized, the **SV10-31** allows flow from 2 to 1, while blocking flow at 3. When energized, the valve shifts to open from 1 to 3, while blocking at 2. While port 1 may be fully pressurized, it is not intended to be used as the inlet.

Operation of Manual Override Option: To override, push button in and twist counterclockwise 180°. The internal spring will push the button out. In this position, the valve may be only partially shifted. To assure full override shift, pull the button out to its fullest extension and hold it in this position.

To return to normal valve function, push button in, twist clockwise 180°, and release. Override will be detented in this position.

FEATURES

- Continuous-duty rated solenoid.
- Hardened precision spool and cage for long life.
- Optional coil voltages and terminations.
- Efficient wet-armature construction.
- All ports may be fully pressurized.
- · Cartridges are voltage interchangeable.
- Manual override option.
- Optional waterproof E-Coils rated up to IP69K.
- Unitized, molded coil design.
- Industry common cavity.

RATINGS

Operating Pressure: 207 bar (3000 psi) Proof Pressure: 350 bar (5075 psi) Flow: 22.7 lpm (6 gpm) max.

Internal Leakage: 164 cc/minute (10 cu. in./minute) max. at 207 bar (3000 psi)

Operating Temperature: -40 to 100°C with standard Buna N seals

-26 to 204°C with Fluorocarbon seals -54 to 107°C with Polyurethane seals

Coil Duty Rating: Continuous from 85% to 115% of nominal voltage

Response Time: First indication of change of state with 100% voltage supplied at 80% of nominal flow rating: Energized: 60 msec.; De-energized: 10 msec.

Initial Coil Current Draw at 20°C: Standard Coil: 1.67 amps at 12 VDC;

0.18 amps at 115 VAC (full wave rectified). E-Coil: 1.7 amps at 12 VDC; 0.85 amps at 24 VDC

Minimum Pull-in Voltage: 85% of nominal at 207 bar (3000 psi)

Filtration: See page 9.010.1

Fluids: Mineral-based or synthetics with lubricating properties at viscosities of 7.4 to 420 cSt (50 to 2000 sus); See Temperature and Oil Viscosity, page 9.060.1

Installation: No restrictions; See page 9.020.1

Cavity: VC10-3, See page 9.110.1

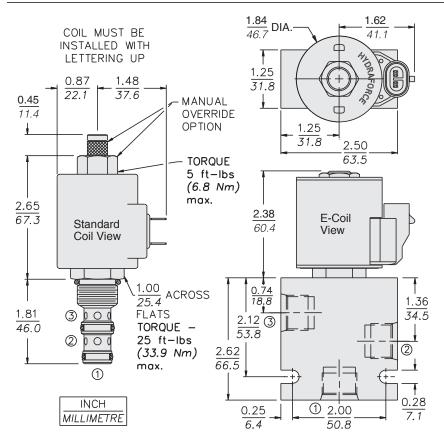
Cavity Tool: CT10-3XX; See page 8.600.1 Seal Kit: SK10-3X-MM; See page 8.650.1

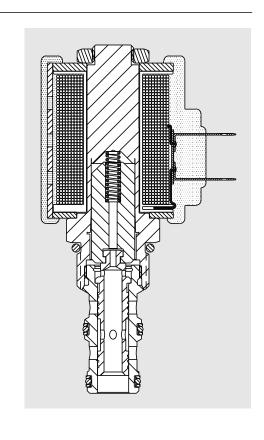
Coil Nut: Part No. 7004400;



SV10-31

DIMENSIONS





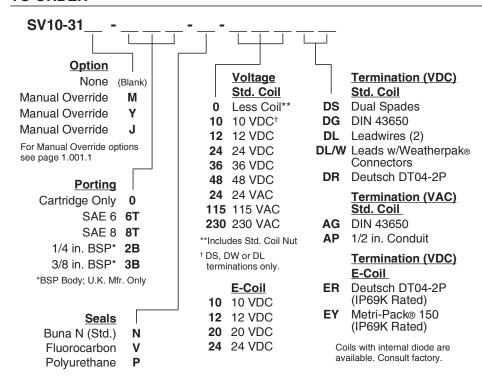
MATERIALS

Cartridge: Weight: 0.14 kg. (0.30 lbs.); Steel with hardened work surfaces. Zinc-plated exposed surfaces. Buna N O-rings and polyester elastomer back-up standard.

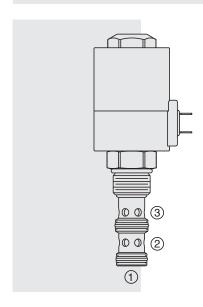
Standard Ported Body: Weight: 0.36 kg. (0.80 lbs.); Anodized high-strength 6061 T6 aluminum alloy, rated to 207 bar (3000 psi). Ductile iron bodies available; dimensions may differ. See page 8.010.1.

Standard Coil: Weight: 0.27 kg. (0.60 lbs.); Unitized thermoplastic encapsulated, Class H high temperature magnetwire. See page 3.200.1.

E-Coil: Weight: 0.41 kg. (0.9 lbs.); Fully encapsulated with rugged external metal shell. Rated up to IP69K with integral connectors. See page 3.400.1.

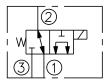


Spool, 3-Way SV1*2*-31

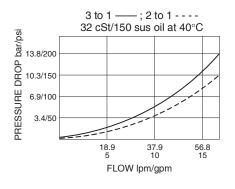


SYMBOLS

USASI/ISO:



PERFORMANCE (Cartridge Only)



Minimum Voltage at the Coil Required for Pull-In 32 cSt/150 sus oil at 40°C 120 110 OF RATED VOLTAGE 100 Operating Range 90 80 70 60 -10 10 20 30 40 50 AMBIENT TEMPERATURE (°C)

CONTINUOUS DUTY OPERATING RANGE

DESCRIPTION

A solenoid-operated, 3-way, direct-acting spool-type, screw-in hydraulic cartridge

OPERATION

When de-energized, the SV12-31 allows flow between 2 and 1 while blocking flow at 3. When energized, the spool shifts to allow flow between 1 and 3 while blocking

While port 1 may be fully pressurized, it is not intended to be used as the inlet.

FEATURES

- · Continuous-duty rated solenoid.
- Hardened spool and cage for long life.
- · Optional coil voltages and terminations.
- All ports may be fully pressurized.
- Heavy-duty waterproof E-Coils rated up to IP69K.

RATINGS

Operating Pressure: 240 bar (3500 psi) max.

Flow: See Performance Chart

Leakage: 410 cc/minute (25 cu. in./minute) at 240 bar (3500 psi)

Temperature: -40 to 120°C with Buna N seals

Coil Duty Rating: See Chart

Response Time: Pull-In: 100 msec; Drop-Out: 100 msec Initial Coil Current Draw at 20°C: 2.8 amps at 12 VDC

Filtration: See page 9.010.1

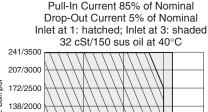
Fluids: Mineral-based or synthetics with lubricating properties at viscosities of 7.4 to 420 cSt (50 to 2000 sus); See Temperature and Oil Viscosity, page 9.060.1

Installation: No restrictions; See page 9.020.1

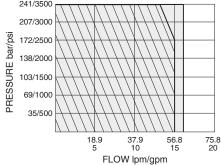
Cavity: VC12-3; See page 9.112.1

Cavity Tool: CT12-3XX; See page 8.600.1 Seal Kit: SK12-3X-MM; See page 8.650.1

E-Coil Nut: Part No. 7085180



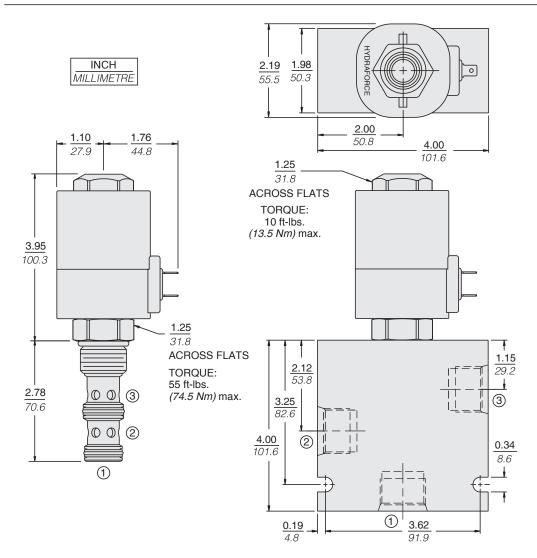
OPERATING LIMITS





SV12-31

DIMENSIONS

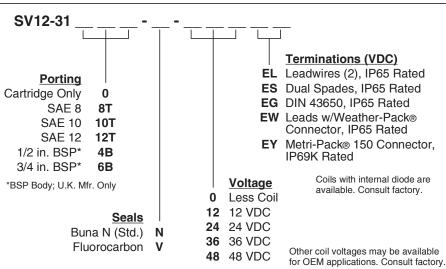


MATERIALS

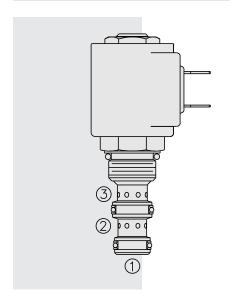
Cartridge: Weight: 0.29 kg. (0.65 lbs.) Steel with hardened work surfaces. Zinc-plated exposed surfaces. Buna N O-rings and TFE back-ups standard.

Standard Ported Body: Weight: 0.98 kg. (2.15 lbs.) Anodized high-strength 6061 T6 aluminum alloy, rated to 207 bar (3000 psi). Ductile iron bodies available; dimensions may differ. See page 8.012.1.

E-Coil: Weight: 1.36 kg. (3.0 lbs.) Fully encapsulated with rugged external metal shell. Rated up to IP69K with integral connectors. See page 3.400.1.

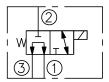


SV08-33 Spool, 3-Way

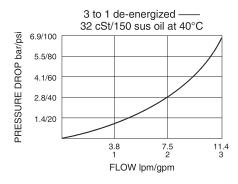


SYMBOLS

USASI/ISO:



PERFORMANCE (Cartridge Only)



DESCRIPTION

A solenoid-operated, 3-way, direct-acting, spool-type, screw-in hydraulic directional valve.

OPERATION

When de-energized, the **SV08-33** allows flow from 3 to 1, while blocking flow at 2. When energized, the cartridge's spool shifts to open from 2 to 1, while blocking at 3. While port 1 may be fully pressurized, it is not intended to be used as the inlet.

Operation of Manual Override Option: To override, push button in and twist counterclockwise 180°. The internal spring will push the button out. In this position, the valve may be only partially shifted. To assure full override shift, pull the button out to its fullest extension and hold it in this position.

To return to normal valve function, push button in, twist clockwise 180° , and release. Override will be detented in this position.

FEATURES

- Continuous-duty rated solenoid.
- Hardened precision spool and cage for long life.
- Optional coil voltages and terminations.
- Efficient wet-armature construction.
- · Cartridges are voltage interchangeable.
- All ports may be fully pressurized.
- Manual override option.
- Optional waterproof E-Coils rated up to IP69K.
- Unitized, molded coil design.
- Compact size.

RATINGS

Operating Pressure: 207 bar (3000 psi)

Flow: See Performance Chart

Internal Leakage: 82 cc/minute (5 cu. in./minute) max. at 207 bar (3000 psi)

Temperature: -40 to 120°C with standard Buna seals

Coil Duty Rating: Continuous from 85% to 115% of nominal voltage **Initial Coil Current Draw at 20°C:** Standard Coil: 1.2 amps at 12 VDC;

0.13 amps at 115 VAC (full wave rectified). E-Coil: 1.4 amps at 12 VDC; 0.7 amps at 24 VDC

Minimum Pull-in Voltage: 85% of nominal at 207 bar (3000 psi)

Filtration: See page 9.010.1

Fluids: Mineral-based or synthetics with lubricating properties at viscosities of 7.4 to 420 cSt (50 to 2000 sus); See Temperature and Oil Viscosity, page 9.060.1

Installation: No restrictions; See page 9.020.1

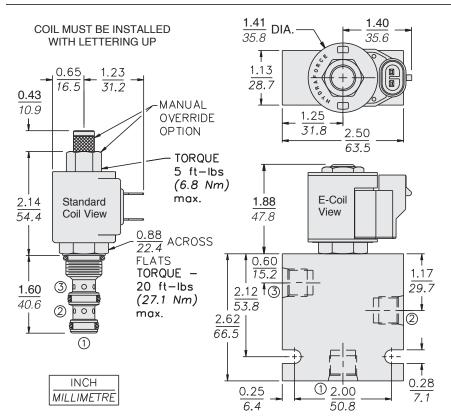
Cavity: VC08-3; See page 9.108.1 **Cavity Tool:** CT08-3XX; See page 8.600.1 **Seal Kit:** SK08-3X-MM; See page 8.650.1

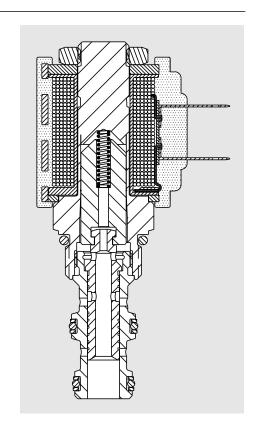
Coil Nut: Part No. 7004400;



SV08-33

DIMENSIONS





MATERIALS

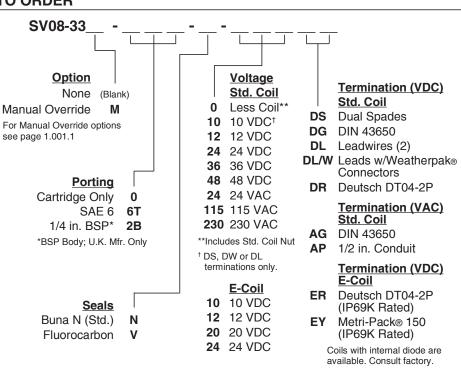
Cartridge: Weight: 0.13 kg. (0.28 lbs.); Steel with hardened work surfaces. Zinc-plated exposed surfaces; Buna N O-rings and back-ups standard.

Standard Ported Body: Weight: 0.27 kg. (0.60 lbs.); Anodized high-strength 6061 T6 aluminum alloy, rated to 207 bar (3000 psi); Ductile iron bodies available; dimensions may differ. See page 8.008.1.

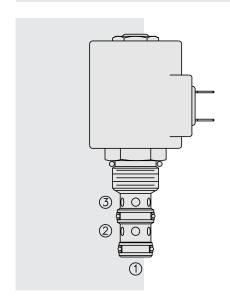
Standard Coil: Weight: 0.11 kg. (0.25 lbs.); Unitized thermoplastic encapsulated, Class H high temperature magnetwire. See page 3.200.1.

E-Coil: Weight: 0.14 kg. (0.3 lbs.); Perfect wound, fully encapsulated with rugged external metal shell; Rated up to IP69K with integral connectors.

See page 3.400.1 for all E-Coil retrofit applications.

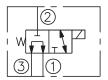


SV10-33 Spool, 3-Way

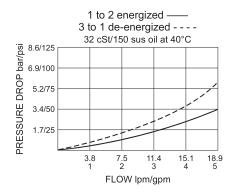


SYMBOLS

USASI/ISO:



PERFORMANCE (Cartridge Only)



DESCRIPTION

A solenoid-operated, 3-way, direct-acting, spool-type, screw-in hydraulic cartridge

OPERATION

When de-energized, the SV10-33 allows flow from 3 to 1, while blocking flow at 2. When energized, the cartridge's spool shifts to open from 2 to 1, while blocking at 3. While port 1 may be fully pressurized, it is not intended to be used as the inlet.

Operation of Manual Override Option: To override, push button in and twist counterclockwise 180°. The internal spring will push the button out. In this position, the valve may be only partially shifted. To assure full override shift, pull the button out to its fullest extension and hold it in this position.

To return to normal valve function, push button in, twist clockwise 180°, and release. Override will be detented in this position.

FEATURES

- · Continuous-duty rated solenoid.
- · Hardened precision spool and cage for long life.
- Optional coil voltages and terminations.
- Efficient wet-armature construction.
- · All ports may be fully pressurized.
- · Cartridges are voltage interchangeable.
- · Manual override option.
- Optional waterproof E-Coils rated up to IP69K.
- · Unitized, molded coil design.
- Industry common cavity.

RATINGS

Operating Pressure: 207 bar (3000 psi) Proof Pressure: 350 bar (5075 psi)

Flow: 18.9 lpm (5 gpm) max.

Internal Leakage: 82 cc/minute (5 cu. in./minute) max. at 207 bar (3000 psi)

Temperature: -40 to 120°C with standard Buna seals

Coil Duty Rating: Continuous from 85% to 115% of nominal voltage Initial Coil Current Draw at 20°C: Standard Coil: 1.67 amps at 12 VDC;

0.18 amps at 115 VAC (full wave rectified).

E-Coil: 1.7 amps at 12 VDC; 0.85 amps at 24 VDC

Minimum Pull-in Voltage: 85% of nominal at 207 bar (3000 psi)

Filtration: See page 9.010.1

Fluids: Mineral-based or synthetics with lubricating properties at viscosities of 7.4 to 420 cSt (50 to 2000 sus); See Temperature and Oil Viscosity, page 9.060.1

Installation: No restrictions; See page 9.020.1

Cavity: VC10-3, See page 9.110.1

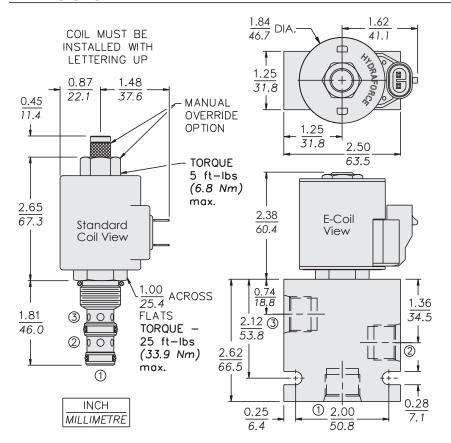
Cavity Tool: CT10-3XX; See page 8.600.1 Seal Kit: SK10-3X-MM; See page 8.650.1

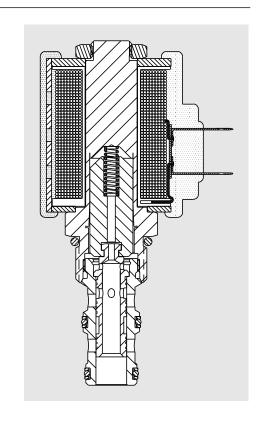
Coil Nut: Part No. 7004400;



SV10-33

DIMENSIONS





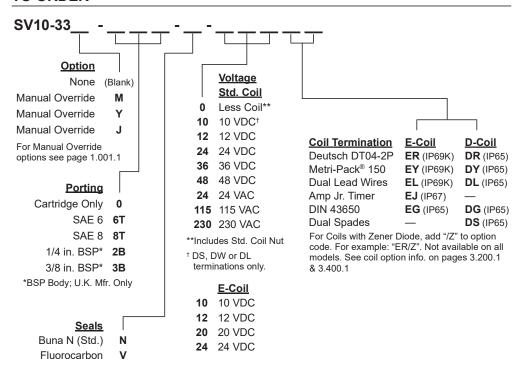
MATERIALS

Cartridge: Weight: 0.14 kg. (0.30 lbs.); Steel with hardened work surfaces. Zinc-plated exposed surfaces. Buna N O-rings and polyester elastomer back-up standard.

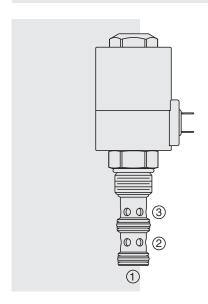
Standard Ported Body: Weight: 0.36 kg. (0.80 lbs.); Anodized high-strength 6061 T6 aluminum alloy, rated to 207 bar (3000 psi). Ductile iron bodies available; dimensions may differ. See page 8.010.1.

Standard Coil: Weight: 0.27 kg. (0.60 lbs.); Unitized thermoplastic encapsulated, Class H high temperature magnetwire. See page 3.200.1.

E-Coil: Weight: 0.41 kg. (0.9 lbs.); Fully encapsulated with rugged external metal shell. Rated up to IP69K with integral connectors. See page 3.400.1.

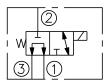


SV12-33 Spool, 3-Way

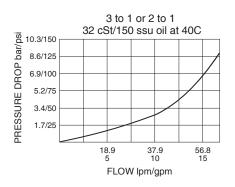


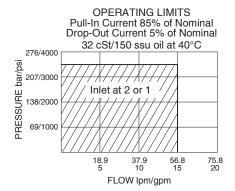
SYMBOLS

USASI/ISO:



PERFORMANCE (Cartridge Only)





DESCRIPTION

A solenoid-operated, three-way, direct-acting spool-type, screw-in hydraulic cartridge valve, intended as a bidirectional blocking valve.

OPERATION

When de-energized, the **SV12-33** allows flow between 3 and 1 while blocking flow at 2. When energized, the spool shifts to allow flow between 2 and 1 while blocking flow at 3.

While port 1 may be fully pressurized, it is not intended to be used as the inlet.

FEATURES

- Continuous-duty rated solenoid.
- Hardened spool and cage for long life.
- Optional coil voltages and terminations.
- All ports may be fully pressurized.
- Heavy-duty waterproof E-Coils rated up to IP69K.

RATINGS

Operating Pressure: 240 bar (3500 psi) max.

Flow: See Performance Chart

Leakage: 410 cc/minute (25 cu. in./minute) at 240 bar (3500 psi)

Temperature: -40 to 120°C with Buna N seals

Coil Duty Rating: See Chart

Response Time: Pull-In: 100 msec; Drop-Out: 100 msec Initial Coil Current Draw at 20°C: 2.8 amps at 12 VDC

Filtration: See page 9.010.1

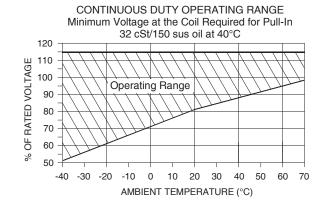
Fluids: Mineral-based or synthetics with lubricating properties at viscosities of 7.4 to 420 cSt (50 to 2000 sus); See Temperature and Oil Viscosity, page 9.060.1

Installation: No restrictions; See page 9.020.1

Cavity: VC12-3; See page 9.112.1

Cavity Tool: CT12-3XX; See page 8.600.1 **Seal Kit:** SK12-3X-MM; See page 8.650.1

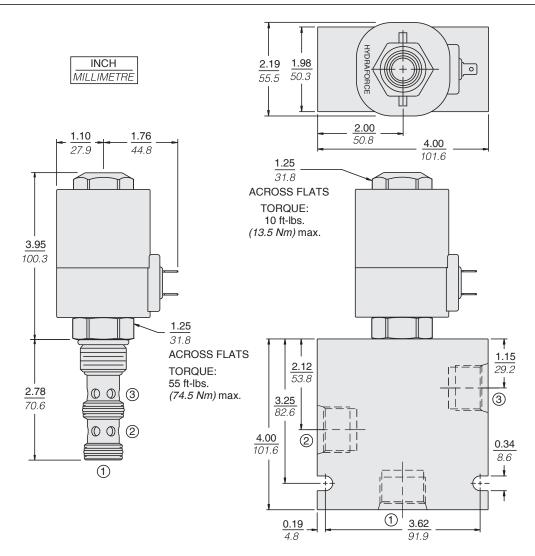
E-Coil Nut: Part No. 7085180





SV12-33

DIMENSIONS

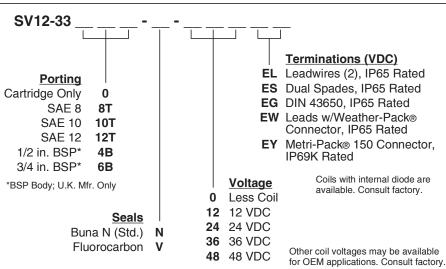


MATERIALS

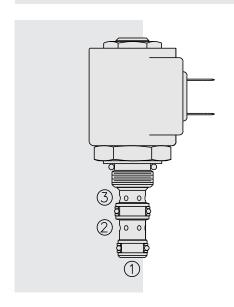
Cartridge: Weight: 0.29 kg. (0.65 lbs.) Steel with hardened work surfaces. Zinc-plated exposed surfaces. Buna N O-rings and TFE back-ups standard.

Standard Ported Body: Weight: 0.98 kg. (2.15 lbs.) Anodized high-strength 6061 T6 aluminum alloy, rated to 207 bar (3000 psi). Ductile iron bodies available; dimensions may differ. See page 8.012.1.

E-Coil: Weight: 1.36 kg. (3.0 lbs.) Fully encapsulated with rugged external metal shell. Rated up to IP69K with integral connectors. See page 3.400.1.

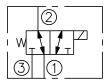


SV07-34 Spool, 3-Way

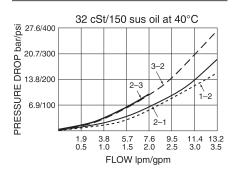


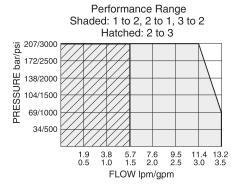
SYMBOLS

USASI/ISO:



PERFORMANCE (Cartridge Only)





DESCRIPTION

A solenoid-operated, two-position, three-way, direct-acting, spool-type, screw-in hydraulic cartridge valve.

OPERATION

When de-energized, the **SV07-34** blocks flow at 1 while allowing flow from 3 to 2. When the coil is energized, flow is provided from 2 to 3, while blocking at 1.

FEATURES

- · Continuous-duty rated solenoid.
- Hardened precision spool and cage for long life.
- Optional coil voltages and terminations.
- Efficient wet-armature construction.
- Cartridges are voltage interchangeable.
- All ports may be fully pressurized.
- Optional waterproof E-Coils rated up to IP69K.
- Unitized molded coil design.
- · Compact size.

RATINGS

Operating Pressure: 207 bar (3000 psi)

Flow: See Performance Chart

Internal Leakage: 41 cc/minute (2.5 cu. in./minute) max. at 207 bar (3000 psi)

Temperature: -40 to 120°C with standard Buna seals

Coil Duty Rating: Continuous from 85% to 115% of nominal voltage **Initial Coil Current Draw at 20°C:** Standard Coil: 1.2 amps at 12 VDC;

0.13 amps at 115 VAC (full wave rectified); E-Coil: 1.4 amps at 12 VDC; 0.7 amps at 24 VDC

Minimum Pull-in Voltage: 85% of nominal at 207 bar (3000 psi)

Filtration: See page 9.010.1

Fluids: Mineral-based or synthetics with lubricating properties at viscosities of 7.4 to 420 cSt (50 to 2000 sus); See Temperature and Oil Viscosity, page 9.060.1

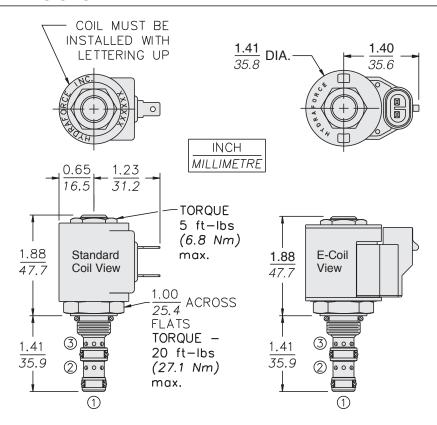
Installation: No restrictions; See page 9.020.1

Cavity: VC07-3; See page 9.107.1 Cavity Tool: CT07-3XX; See page 8.600.1 Seal Kit: SK07-3X-MM; See page 8.650.1 Standard Coil Nut: Part No. 7004400;



SV07-34

DIMENSIONS



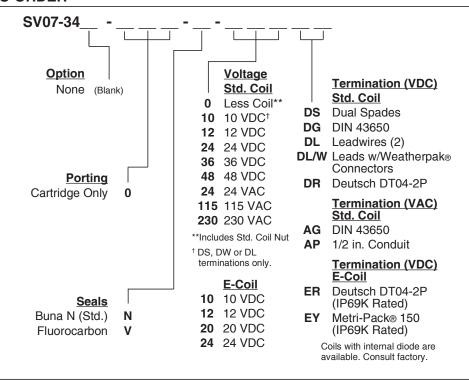
MATERIALS

Cartridge: Weight: 0.09 kg. (0.20 lbs.); Steel with hardened work surfaces. Zinc-plated exposed surfaces; Buna N O-rings and back-ups standard.

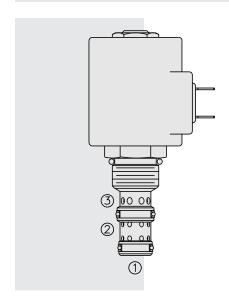
Standard Coil: Weight: 0.11 kg. (0.25 lbs.); Unitized thermoplastic encapsulated, Class H high temperature magnetwire. See page 3.200.1.

E-Coil: Weight: 0.14 kg. (0.3 lbs.); Perfect wound, fully encapsulated with rugged external metal shell; Rated up to IP69K with integral connectors.

Note: See page 3.400.1 for all E-Coil retrofit applications.

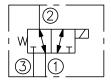


SV10-34 Spool, 3-Way

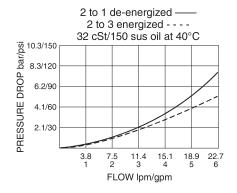


SYMBOLS

USASI/ISO:



PERFORMANCE (Cartridge Only)



DESCRIPTION

A solenoid-operated, three-way, direct-acting, spool-type, screw-in hydraulic cartridge valve.

OPERATION

When de-energized, the **SV10-34** allows flow from 2 to 1, while blocking flow at 3. When energized, the valve's spool shifts to open from 2 to 3, while blocking at 1.

Operation of Manual Override Option: To override, push button in and twist counterclockwise 180°. The internal spring will push the button out. In this position, the valve may be only partially shifted. To assure full override shift, pull the button out to its fullest extension and hold it in this position.

To return to normal valve function, push button in, twist clockwise 180°, and release. Override will be detented in this position.

FEATURES

- Continuous-duty rated solenoid.
- Hardened precision spool and cage for long life.
- Optional coil voltages and terminations.
- Efficient wet-armature construction.
- All ports may be fully pressurized.
- Cartridges are voltage interchangeable.
- Manual override option.
- Optional waterproof E-Coils rated up to IP69K.
- Unitized, molded coil design.
- Industry common cavity.

RATINGS

Operating Pressure: 207 bar (3000 psi)
Proof Pressure: 350 bar (5075 psi)

Flow: 22.7 lpm (6 gpm) max.; Note: Under certain operating conditions

this valve may be rated for higher flow. Consult factory.

Internal Leakage: 115 cc/minute (7 cu. in./minute) max. at 207 bar (3000 psi)

Temperature: -40 to 120°C with standard Buna seals

Coil Duty Rating: Continuous from 85% to 115% of nominal voltage

Response Time: First indication of change of state with 100% voltage supplied at 80% of nominal flow rating: Energized: 60 msec.; De-energized: 10 msec.

Initial Coil Current Draw at 20°C: Standard Coil: 1.67 amps at 12 VDC;

0.18 amps at 115 VAC (full wave rectified).

E-Coil: 1.7 amps at 12 VDC; 0.85 amps at 24 VDC

Minimum Pull-in Voltage: 85% of nominal at 207 bar (3000 psi)

Filtration: See page 9.010.1

Fluids: Mineral-based or synthetics with lubricating properties at viscosities of 7.4 to 420 cSt (50 to 2000 sus); See Temperature and Oil Viscosity, page 9.060.1

Installation: No restrictions; See page 9.020.1

Cavity: VC10-3, See page 9.110.1

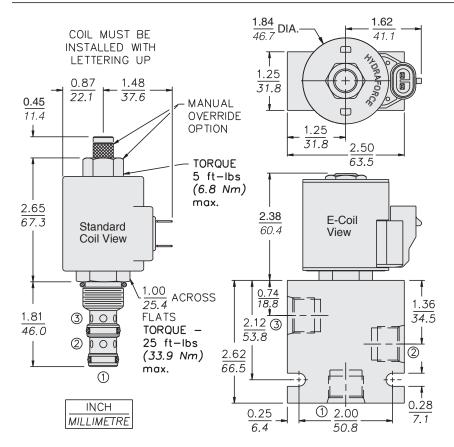
Cavity Tool: CT10-3XX; See page 8.600.1 Seal Kit: SK10-3X-MM; See page 8.650.1

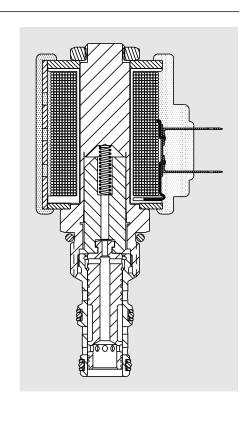
Coil Nut: Part No. 7004400;



SV10-34

DIMENSIONS





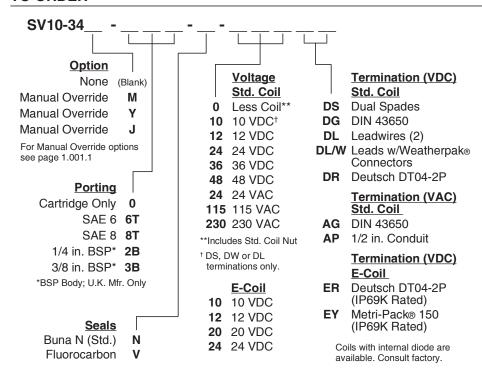
MATERIALS

Cartridge: Weight: 0.14 kg. (0.30 lbs.); Steel with hardened work surfaces. Zinc-plated exposed surfaces. Buna N O-rings and polyester elastomer back-up standard.

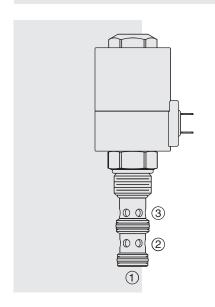
Standard Ported Body: Weight: 0.36 kg. (0.80 lbs.); Anodized high-strength 6061 T6 aluminum alloy, rated to 207 bar (3000 psi). Ductile iron bodies available; dimensions may differ. See page 8.008.1.

Standard Coil: Weight: 0.27 kg. (0.60 lbs.); Unitized thermoplastic encapsulated, Class H high temperature magnetwire. See page 3.200.1.

E-Coil: Weight: 0.41 kg. (0.9 lbs.); Fully encapsulated with rugged external metal shell. Rated up to IP69K with integral connectors. Note: See page 3.400.1 for all E-Coil retrofit applications.

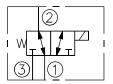


SV12-34 Spool, 3-Way

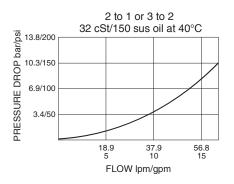


SYMBOLS

USASI/ISO:



PERFORMANCE (Cartridge Only)



OPERATING LIMITS Pull-In Current 85% of Nominal Drop-Out Current 5% of Nominal 32 cSt/150 sus oil at 40°C 276/4000 Isd 207/3000 Inlet at 2 or 3 Inlet at 2 or 3

DESCRIPTION

A solenoid-operated, three-way, direct-acting spool-type, screw-in hydraulic cartridge valve.

OPERATION

When de-energized, the **SV12-34** allows flow between 2 and 1, while blocking flow at . When energized, the spool shifts to allow flow between 2 and 3, while blocking flow at 1

FEATURES

- · Continuous-duty rated solenoid.
- Hardened spool and cage for long life.
- Optional coil voltages and terminations.
- All ports may be fully pressurized.
- Heavy-duty waterproof E-Coils rated up to IP69K.

RATINGS

Operating Pressure: 240 bar (3500 psi) max.

Flow: See Performance Chart

Leakage: 410 cc/minute (25 cu. in./minute) at 240 bar (3500 psi)

Temperature: -40 to 120°C with Buna N seals

Coil Duty Rating: See Chart

Response Time: Pull-In: 100 msec; Drop-Out: 100 msec Initial Coil Current Draw at 20°C: 2.8 amps at 12 VDC

Filtration: See page 9.010.1

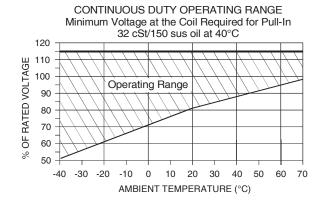
Fluids: Mineral-based or synthetics with lubricating properties at viscosities of 7.4 to 420 cSt (50 to 2000 sus); See Temperature and Oil Viscosity, page 9.060.1

Installation: No restrictions; See page 9.020.1

Cavity: VC12-3; See page 9.112.1

Cavity Tool: CT12-3XX; See page 8.600.1 Seal Kit: SK12-3X-MM; See page 8.650.1

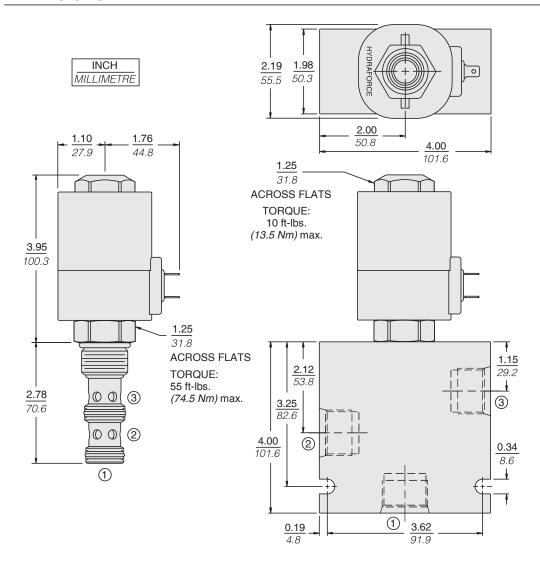
E-Coil Nut: Part No. 7085180





SV12-34

DIMENSIONS



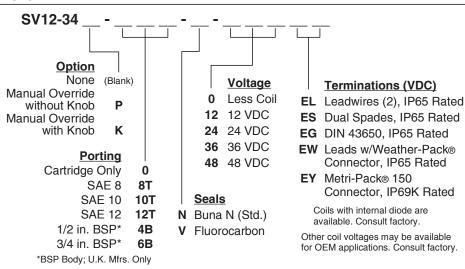
MATERIALS

Cartridge: Weight: 0.29 kg. (0.65 lbs.) Steel with hardened work surfaces. Zinc-plated exposed surfaces.

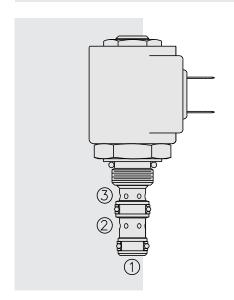
Buna N O-rings and TFE back-ups standard.

Standard Ported Body: Weight: 0.98 kg. (2.15 lbs.) Anodized high-strength 6061 T6 aluminum alloy, rated to 207 bar (3000 psi). Ductile iron bodies available; dimensions may differ. See page 8.012.1.

E-Coil: Weight: 1.36 kg. (3.0 lbs.) Fully encapsulated with rugged external metal shell. Rated up to IP69K with integral connectors. See page 3.400.1.

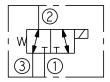


SV07-35 Spool, 3-Way

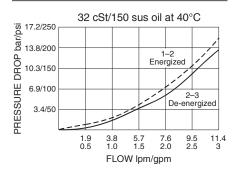


SYMBOLS

USASI/ISO:



PERFORMANCE (Cartridge Only)



DESCRIPTION

A solenoid-operated, two-position, three-way, direct-acting, spool-type, screw-in hydraulic cartridge valve.

OPERATION

When de-energized, the **SV07-35** blocks flow at 1, while allowing flow from 2 to 3. When energized, the spool shifts to provide flow from 2 to 1, while blocking at 3.

FEATURES

- · Continuous-duty rated solenoid.
- Hardened precision spool and cage for long life.
- Optional coil voltages and terminations.
- Efficient wet-armature construction.
- Cartridges are voltage interchangeable.
- All ports may be fully pressurized.
- Optional waterproof E-Coils rated up to IP69K.
- Unitized molded coil design.
- · Compact size.

RATINGS

Operating Pressure: 207 bar (3000 psi)

Flow: See Performance Chart

Internal Leakage: 41 cc/minute (2.5 cu. in./minute) max. at 207 bar (3000 psi)

Temperature: -40 to 120°C with standard Buna seals

Coil Duty Rating: Continuous from 85% to 115% of nominal voltage **Initial Coil Current Draw at 20°C:** Standard Coil: 1.2 amps at 12 VDC;

0.13 amps at 115 VAC (full wave rectified); E-Coil: 1.4 amps at 12 VDC; 0.7 amps at 24 VDC

Minimum Pull-in Voltage: 85% of nominal at 207 bar (3000 psi)

Filtration: See page 9.010.1

Fluids: Mineral-based or synthetics with lubricating properties at viscosities of 7.4 to 420 cSt (50 to 2000 sus); See Temperature and Oil Viscosity, page 9.060.1

Installation: No restrictions; See page 9.020.1

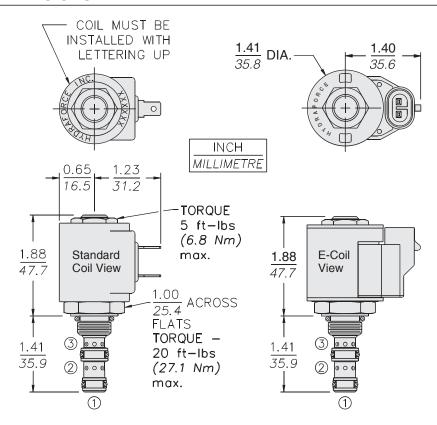
Cavity: VC07-3; See page 9.107.1 **Cavity Tool:** CT07-3XX; See page 8.600.1

Seal Kit: SK07-3X-MM; See page 8.650.1 Standard Coil Nut: Part No. 7004400;



SV07-35

DIMENSIONS



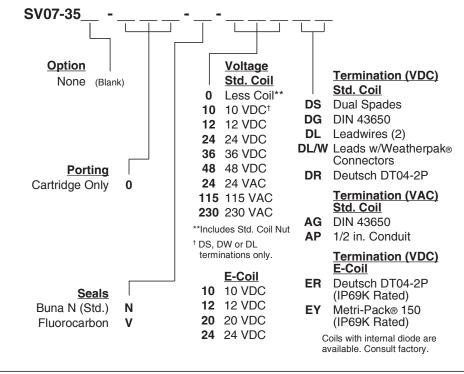
MATERIALS

Cartridge: Weight: 0.09 kg. (0.20 lbs.); Steel with hardened work surfaces. Zinc-plated exposed surfaces; Buna N O-rings and back-ups standard.

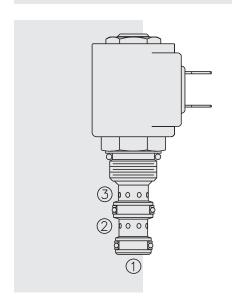
Standard Coil: Weight: 0.11 kg. (0.25 lbs.); Unitized thermoplastic encapsulated, Class H high temperature magnetwire. See page 3.200.1.

E-Coil: Weight: 0.14 kg. (0.3 lbs.); Perfect wound, fully encapsulated with rugged external metal shell; Rated up to IP69K with integral connectors.

Note: See page 3.400.1 for all E-Coil retrofit applications.

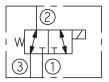


SV08-35 Spool, 3-Way

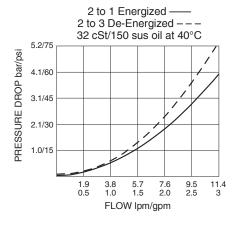


SYMBOLS

USASI/ISO:



PERFORMANCE (Cartridge Only)



DESCRIPTION

A solenoid-operated, 2-position, 3-port, direct-acting, spool-type, screw-in hydraulic directional valve.

OPERATION

When de-energized, the **SV08-35** blocks flow at 1, while allowing flow from 2 to 3. When energized, the spool shifts to provide flow from 2 to 1, while blocking port 3. While port 1 may be fully pressurized, it is not intended to be used as the inlet.

FEATURES

- Continuous-duty rated solenoid.
- Hardened precision spool and cage for long life.
- Optional coil voltages and terminations.
- Efficient wet-armature construction.
- Cartridges are voltage interchangeable.
- All ports may be fully pressurized.
- Optional waterproof E-Coils rated up to IP69K.
- Unitized, molded coil design.
- Compact, industry-common size.

RATINGS

Operating Pressure: 207 bar (3000 psi) **Proof Pressure:** 241 bar (3500 psi)

Flow: Up to 11.4 lpm (3 gpm); See Performance Chart

Internal Leakage: 98 cc/minute (6 cu. in./minute) max. at 207 bar (3000 psi)

Temperature: -40 to 120°C with standard Buna seals

Coil Duty Rating: Continuous from 85% to 115% of nominal voltage **Initial Coil Current Draw at 20°C:** Standard Coil: 1.2 amps at 12 VDC;

0.13 amps at 115 VAC (full wave rectified). E-Coil: 1.4 amps at 12 VDC; 0.7 amps at 24 VDC

Minimum Pull-in Voltage: 85% of nominal at 207 bar (3000 psi)

Filtration: See page 9.010.1

Fluids: Mineral-based or synthetics with lubricating properties at viscosities of 7.4 to 420 cSt (50 to 2000 sus); See Temperature and Oil Viscosity, page 9.060.1

Installation: No restrictions; See page 9.020.1

Cavity: VC08-3; See page 9.108.1

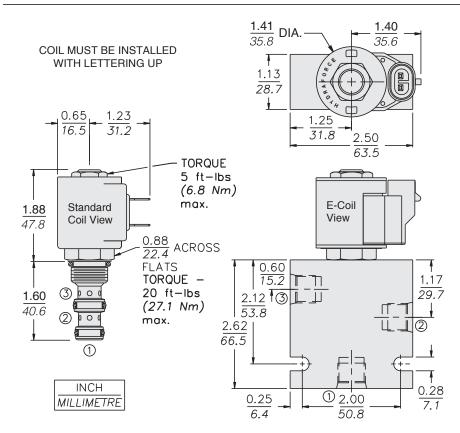
Cavity Tool: CT08-3XX; See page 8.600.1 Seal Kit: SK08-3X-MM; See page 8.650.1

Coil Nut: Part No. 7004400



SV08-35

DIMENSIONS



MATERIALS

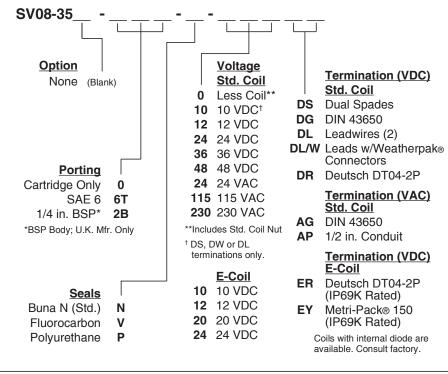
Cartridge: Weight: 0.09 kg. (0.20 lbs.); Steel with hardened work surfaces. Zinc-plated exposed surfaces; Buna N O-rings and back-ups standard.

Standard Ported Body: Weight: 0.27 kg. (0.60 lbs.); Anodized high-strength 6061 T6 aluminum alloy, rated to 207 bar (3000 psi); Ductile iron bodies available; dimensions may differ. See page 8.008.1.

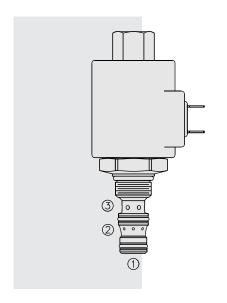
Standard Coil: Weight: 0.11 kg. (0.25 lbs.); Unitized thermoplastic encapsulated, Class H high temperature magnetwire. See page 3.200.1.

E-Coil: Weight: 0.14 kg. (0.3 lbs.); Perfect wound, fully encapsulated with rugged external metal shell; Rated up to IP69K with integral connectors.

See page 3.400.1 for all E-Coil retrofit applications.

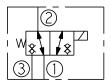


SV38-38 Double Blocking, 2 Position, 3-Way, N.C.

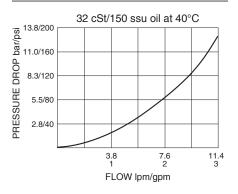


SYMBOLS

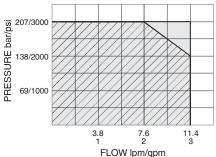
USASI/ISO:



PERFORMANCE (Cartridge Only)



Performance Range Shaded: Inlet at 1, Load at 2, Tank At 3 Shaded: Inlet at Selector Valve Hatched: Inlet at 3, Load at 2, Tank At 1



DESCRIPTION

A solenoid-operated, two-position, three-way, bi-directional blocking, screw-in hydraulic cartridge valve. It is designed for low leakage in load-holding applications.

OPERATION

When de-energized, the **SV38-38** blocks flow from 3 to 2 or from 2 to 3. When energized, flow is blocked from 2 to 1 or from 1 to 2.

FEATURES

- · Continuous-duty rated solenoid.
- Hardened seat for long life and low leakage.
- Optional coil voltages and terminations.
- Efficient wet-armature construction.
- Cartridges are voltage interchangeable.
- Optional waterproof E-Coils rated up to IP69K.
- Unitized, molded coil design.
- Industry-common cavity.

RATINGS

Operating Pressure: 207 bar (3000 psi)

Flow: See Performance Chart

Internal Leakage: 0.25 cc/minute (5 drops/minute) at 207 bar (3000 psi)

Temperature: -40 to 100°C with standard Buna seals;

-26 to 204°C with Fluorocarbon seals; -54 to 107°C with Polyurethane seals

Coil Duty Rating: Continuous from 85% to 115% of nominal voltage Initial Coil Current Draw at 20°C: Standard Coil: 1.67 amps at 12 VDC:

0.18 amps at 115 VAC (full wave rectified).

E-Coil: 1.7 amps at 12 VDC; 0.85 amps at 24 VDC

Minimum Pull-in Voltage: 85% of nominal at 207 bar (3000 psi)

Filtration: See page 9.010.1

Fluids: Mineral-based or synthetics with lubricating properties at viscosities of 7.4 to 420 cSt (50 to 2000 sus); See Temperature and Oil Viscosity, page 9.060.1

Installation: No Restrictions; See page 9.020.1

Cavity: VC08-3; See page 9.108.1

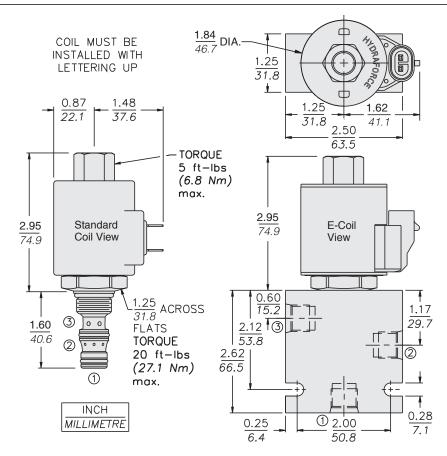
Cavity Tool: CT08-3XX; See page 8.600.1 Seal Kit: SK08-3X-MM; See page 8.650.1

Coil Nut: Part No. 7004420;



SV38-38

DIMENSIONS



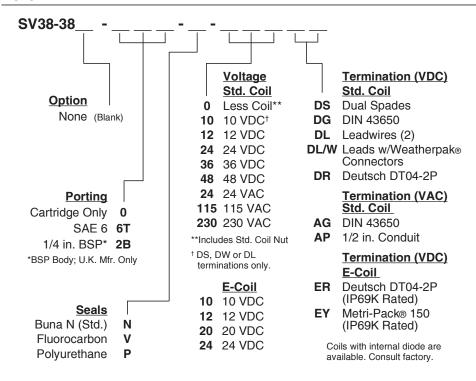
MATERIALS

Cartridge: Weight: 0.13 kg. (0.28 lbs.); Steel with hardened work surfaces. Zinc-plated exposed surfaces. Buna N O-rings and polyester elastomer back-up standard.

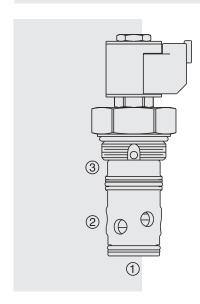
Standard Ported Body: Weight: 0.27 kg. (0.60 lbs.); Anodized high-strength 6061 T6 aluminum alloy, rated to 207 bar (3000 psi). Ductile iron bodies available; dimensions may differ. See page 8.008.1.

Standard Coil: Weight: 0.27 kg. (0.60 lbs.); Unitized thermoplastic encapsulated, Class H high temperature magnetwire. See page 3.200.1.

E-Coil: Weight: 0.41 kg. (0.9 lbs.); Fully encapsulated with rugged external metal shell. Rated up to IP69K with integral connectors. Note: See page 3.400.1 for all E-Coil retrofit applications.

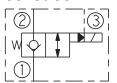


SV20-S38 Poppet-Type High-Flow Blocking, N.C.

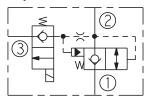


SYMBOLS

USASI/ISO:



Expanded:



DESCRIPTION

A solenoid-operated, normally closed, poppet-type, screw-in hydraulic cartridge valve, designed to operate as a bidirectional load-holding or blocking valve in high flow circuits requiring low internal leakage.

OPERATION

When the **SV20-S38** is de-energized, it functions as a check valve, allowing flow from 1 to 2 while blocking flow from 2 to 1. When energized, the poppet lifts to open the 2 to 1 flow path while also allowing flow from 1 to 2. Port 3 is typically connected to the reservoir.

Operation of Manual Override Feature: To override, push button in and twist counterclockwise 180°. The internal spring will push the button out. In this position, the valve may be only partially shifted. To assure full override shift, pull the button out to its fullest extension and hold it in this position. To return to normal valve function, push button in, twist clockwise 180° and release. Override will be detented in this position.

FEATURES

- Continuous-duty rated solenoid.
- Hardened precision spool and cage.
- Optional coil voltages and terminations.
- Efficient wet-armature construction.
- · Cartridges are voltage interchangeable.
- Manual override option.
- Optional E-Coils rated up to IP69K.
- Unitized, molded coil design.
- Industry common cavity.

RATINGS

Operating Pressure: 293 bar (4250 psi)

Flow: 378 lpm (100 gpm) max.

Internal Leakage: 1 ml/minute (0.06 cu. in./minute) max. at 293 bar (4250 psi)

Temperature: -40 to 100°C with standard Buna seals

Coil Duty Rating: Continuous from 85% to 115% of nominal voltage **Initial Coil Current Draw at 20°C:** Standard Coil: 1.2 amps at 12 VDC;

0.13 amps at 115 VAC (full wave rectified). E-Coil: 1.4 amps at 12 VDC; 0.7 amps at 24 VDC

Minimum Pull-in Voltage: 85% of nominal at 207 bar (3000 psi)

Temperature: -40 to 120°C with standard Buna seals

Filtration: See page 9.010.1

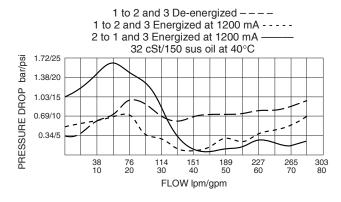
Fluids: Mineral-based or synthetics with lubricating properties at viscosities of 7.4 to 420 cSt (50 to 2000 sus); See Temperature and Oil Viscosity, page 9.060.1

Installation: No restrictions; See page 9.020.1 Cavity: VC20-S3, Variation "A"; See page 9.120.1 Cavity Tool: CT20-S3xx; See page 8.600.1 Seal Kit: SK20-S3x-MM; See page 8.650.1

Coil Nut: Part No. 7004400;

For E-coils manufactured prior to 1-1-04, see page 3.400.1 for coil nut info.

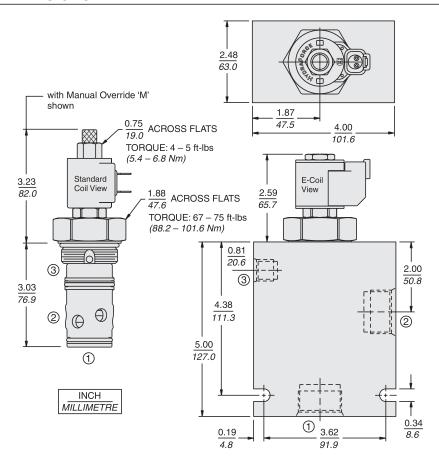
PERFORMANCE (Cartridge Only)





SV20-S38

DIMENSIONS



MATERIALS

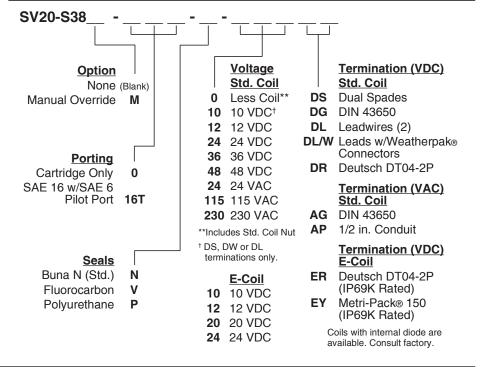
Cartridge: Weight: 0.74 kg. (1.63 lbs.) Steel with hardened work surfaces. Zinc-plated exposed surfaces. Buna N O-rings and polyester elastomer back-ups standard.

Standard Ported Body: Weight:
1.65 kg. (3.65 lbs.) Anodized highstrength 6061 T6 aluminum alloy,
rated to 207 bar (3000 psi).
Ductile iron bodies can be made
available; dimensions may differ.
See page 8.020.1.

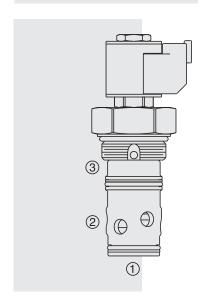
Standard Coil: Weight: 0.11 kg. (0.25 lbs.); Unitized thermoplastic encapsulated, Class H high temperature magnetwire. See page 3.200.1

E-Coil: Weight: 0.14 kg. (0.3 lbs.); Perfect wound, fully encapsulated with rugged external metal shell; Rated up to IP69K with integral connectors.

Note: See page 3.400.1 for all E-Coil retrofit applications.

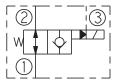


SV20-S39 Poppet-Type High-Flow Blocking, N.O.

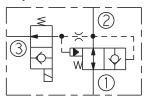


SYMBOLS

USASI/ISO:



Expanded:



DESCRIPTION

A solenoid-operated, normally open, poppet-type, screw-in hydraulic cartridge valve, designed to operate as a bidirectional load-holding or blocking valve in high flow circuits requiring low internal leakage.

OPERATION

When the **SV20-S39** is energized, it functions as a check valve, allowing flow from 1 to 2 while blocking flow from 2 to 1. When de-energized, the poppet lifts to open the 2 to 1 flow path while also allowing flow from 1 to 2. Port 3 is typically connected to the reservoir

FEATURES

- Continuous-duty rated solenoid.
- Hardened precision spool and cage.
- Optional coil voltages and terminations.
- Efficient wet-armature construction.
- Cartridges are voltage interchangeable.
- Manual override option.
- Optional E-Coils rated up to IP69K.
- Unitized, molded coil design.
- · Industry common cavity.

RATINGS

Operating Pressure: 293 bar (4250 psi)

Flow: 378 lpm (100 gpm) max.

Internal Leakage: 1 ml/minute (0.06 cu. in./minute) max. at 293 bar (4250 psi)

Temperature: -40 to 100°C with standard Buna seals

Coil Duty Rating: Continuous from 85% to 115% of nominal voltage **Initial Coil Current Draw at 20°C:** Standard Coil: 1.2 amps at 12 VDC;

0.13 amps at 115 VAC (full wave rectified). E-Coil: 1.4 amps at 12 VDC; 0.7 amps at 24 VDC

Minimum Pull-in Voltage: 85% of nominal at 207 bar (3000 psi)

Temperature: -40 to 120°C with standard Buna seals

Filtration: See page 9.010.1

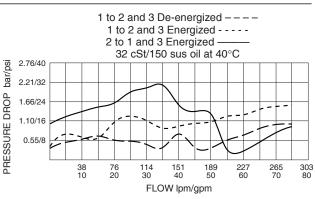
Fluids: Mineral-based or synthetics with lubricating properties at viscosities of 7.4 to 420 cSt (50 to 2000 sus); See Temperature and Oil Viscosity, page 9.060.1

Installation: No restrictions; See page 9.020.1 Cavity: VC20-S3, Variation "A"; See page 9.120.1 Cavity Tool: CT20-S3xx; See page 8.600.1 Seal Kit: SK20-S3x-MM; See page 8.650.1

Coil Nut: Part No. 7004400;

For E-coils manufactured prior to 1-1-04, see page 3.400.1 for coil nut info.

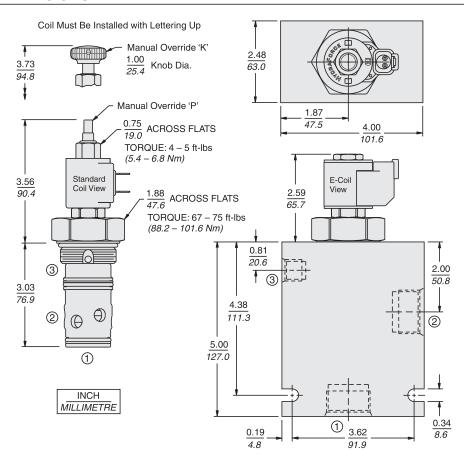
PERFORMANCE (Cartridge Only)





SV20-S39

DIMENSIONS



MATERIALS

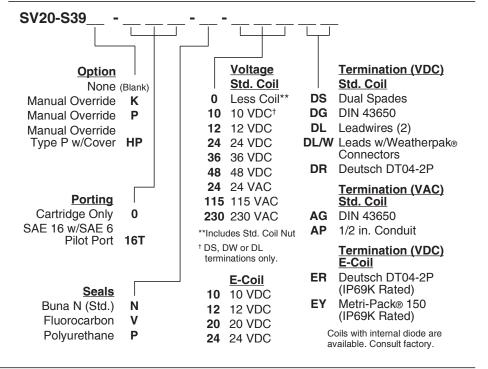
Cartridge: Weight: 0.74 kg. (1.63 lbs.) Steel with hardened work surfaces. Zinc-plated exposed surfaces. Buna N O-rings and polyester elastomer back-ups standard.

Standard Ported Body: Weight:
1.65 kg. (3.65 lbs.) Anodized highstrength 6061 T6 aluminum alloy,
rated to 207 bar (3000 psi).
Ductile iron bodies can be made
available; dimensions may differ.
See page 8.020.1.

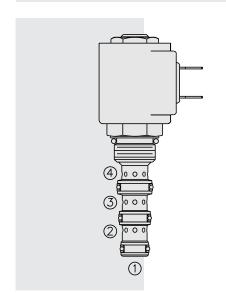
Standard Coil: Weight: 0.11 kg. (0.25 lbs.); Unitized thermoplastic encapsulated, Class H high temperature magnetwire. See page 3.200.1

E-Coil: Weight: 0.14 kg. (0.3 lbs.);
Perfect wound, fully encapsulated
with rugged external metal shell;
Rated up to IP69K with integral
connectors.

Note: See page 3.400.1 for all E-Coil retrofit applications.



SV08-40 Spool, 4-Way, 2-Position

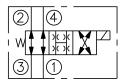


SYMBOLS

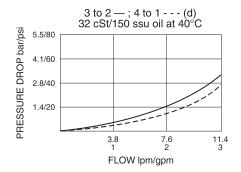
USASI/ISO:

TRANSITION:





PERFORMANCE (Cartridge Only)



DESCRIPTION

A solenoid-operated, 4-way, 2-position, direct-acting spool-type, screw-in hydraulic cartridge valve.

OPERATION

When de-energized, the SV08-40 flow paths are 3 to 2 and 4 to 1.

When energized, the valve's spool shifts to open 3 to 4 and 2 to 1.

All ports are open at cross-over.

Operation of Manual Override Option: To override, push button in and twist counterclockwise 180°. The internal spring will push the button out. In this position, the valve may be only partially shifted. To assure full override shift, pull the button out to its fullest extension and hold it in this position.

To return to normal valve function, push button in, twist clockwise 180°, and release. Override will be detented in this position.

FEATURES

- Continuous-duty rated solenoid.
- Hardened precision spool and cage for long life.
- Optional coil voltages and terminations.
- Efficient wet-armature construction.
- All ports may be fully pressurized.
- Cartridges are voltage-interchangeable.
- Manual override option.
- Optional waterproof E-Coils rated up to IP69K.
- Unitized, molded coil design.
- Compact size.

RATINGS

Operating Pressure: 207 bar (3000 psi)

Flow: See Performance Chart

Internal Leakage: 82 cc/minute (5 cu. in./minute) max. at 207 bar (3000 psi)

Temperature: -40 to 120°C with standard Buna seals

Coil Duty Rating: Continuous from 85% to 115% of nominal voltage Initial Coil Current Draw at 20°C: Standard Coil: 1.2 amps at 12 VDC

0.13 amps at 115 VAC (full wave rectified); E-Coil: 1.4 amps at 12 VDC; 0.7 amps at 24 VDC

Minimum Pull-in Voltage: 85% of nominal at 207 bar (3000 psi)

Filtration: See page 9.010.1

Fluids: Mineral-based or synthetics with lubricating properties at viscosities of 7.4 to 420 cSt (50 to 2000 sus); See Temperature and Oil Viscosity, page 9.060.1

Installation: No restrictions; See page 9.020.1

Cavity: VC08-4; See page 9.108.1

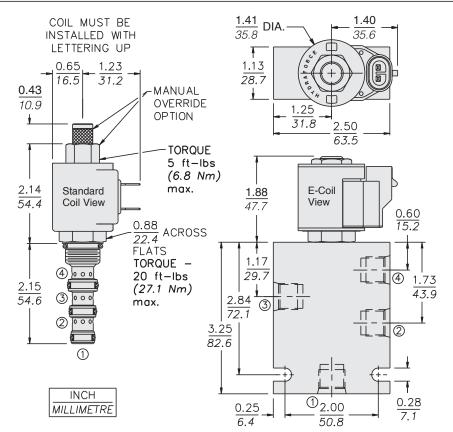
Cavity Tool: CT08-4XX; See page 8.600.1 Seal Kit: SK08-4X-MMM; See page 8.650.1

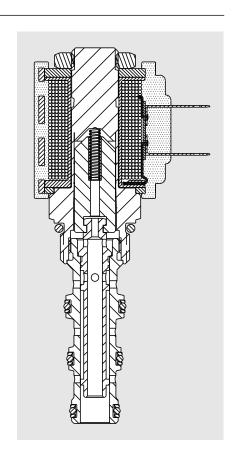
Coil Nut: Part No. 7004400;



SV08-40

DIMENSIONS





MATERIALS

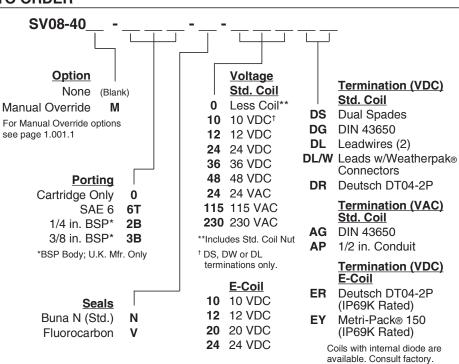
Cartridge: Weight: 0.13 kg. (0.28 lbs.); Steel with hardened work surfaces. Zinc-plated exposed surfaces; Buna N O-rings and back-ups standard.

Standard Ported Body: Weight: 0.27 kg. (0.60 lbs.); Anodized high-strength 6061 T6 aluminum alloy, rated to 207 bar (3000 psi); Ductile iron bodies available; dimensions may differ. See page 8.008.1.

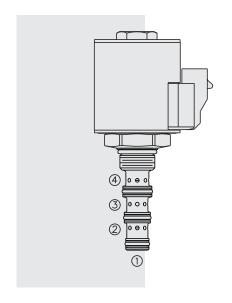
Standard Coil: Weight: 0.11 kg. (0.25 lbs.); Unitized thermoplastic encapsulated, Class H high temperature magnetwire. See page 3.200.1.

E-Coil: Weight: 0.14 kg. (0.3 lbs.); Perfect wound, fully encapsulated with rugged external metal shell; Rated up to IP69K with integral connectors.

See page 3.400.1 for all E-Coil retrofit applications.



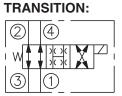
SV58-40 Spool, 4-Way, 2-Position, High Pressure



SYMBOLS

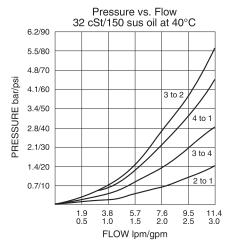
USASI/ISO:



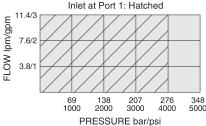


PERFORMANCE (Cartri

(Cartridge Only)



Operating Limits Based on: Pull-In current of 85% of nominal Drop-Out Current of 5% of nominal Inlet at Port 3: Shaded



DESCRIPTION

A solenoid-operated, 4-way, 2-position, direct-acting spool-type, screw-in hydraulic cartridge valve designed for high pressure operation up to 345 bar (5000 psi).

OPERATION

When de-energized, the ${\bf SV58\text{-}40}$ flow paths are 3 to 2, and 4 to 1. When energized, the valve's spool shifts to open 3 to 4, and 2 to 1.

All ports are open at cross-over.

Note: Port 1 must be connected to tank. Valve cannot withstand more than 276 bar (4000 psi) at the inlet of port 1.

FEATURES

- · Continuous-duty rated solenoid.
- Hardened precision spool and cage for long life.
- Optional coil voltages and terminations.
- Efficient wet-armature construction.
- Cartridges are voltage-interchangeable.
- Optional waterproof E-Coils rated up to IP69K.
- Unitized, molded coil design.
- · Compact size.

RATINGS

Operating Pressure: 345 bar (5000 psi)

Flow: See Performance Chart

Internal Leakage: 180 ml/minute (11 cu. in./minute) max. at 345 bar (5000 psi)

Temperature: -40 to 120°C with standard Buna seals:

-26 to 204°C with Fluorocarbon seals; -54 to 107°C with Polyurethane seals

Coil Duty Rating: Continuous from 85% to 115% of nominal voltage Initial Coil Current Draw at 20°C: Standard Coil: 1.67 amps at 12 VDC;

0.18 amps at 115 VAC (full wave rectified).

E-Coil: 1.7 amps at 12 VDC; 0.85 amps at 24 VDC

Minimum Pull-in Voltage: 85% of nominal at 207 bar (3000 psi)

Filtration: See page 9.010.1

Fluids: Mineral-based or synthetics with lubricating properties at viscosities of 7.4 to 420 cSt (50 to 2000 sus); See Temperature and Oil Viscosity, page 9.060.1

Installation: No restrictions; See page 9.020.1

Cavity: VC08-4; See page 9.108.1

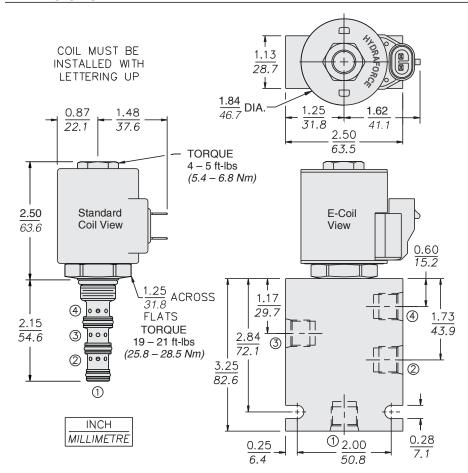
Cavity Tool: CT08-4XX; See page 8.600.1 **Seal Kit:** SK58-4X-MMM; See page 8.650.1

Coil Nut: Part No. 7004400;



SV58-40

DIMENSIONS



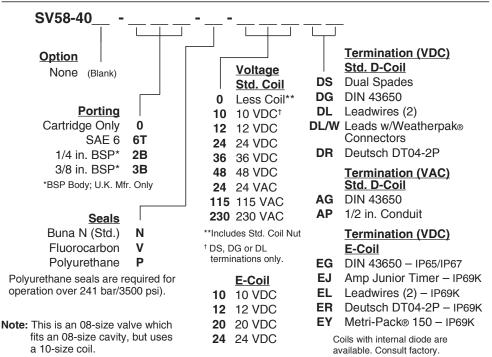
MATERIALS

Cartridge: Weight: 0.19 kg. (0.43 lbs.); Steel with hardened work surfaces. Zinc-plated exposed surfaces; Buna N O-rings and back-ups standard.

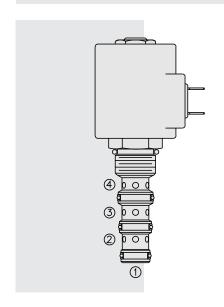
Standard Ported Body: Weight: 0.27 kg. (0.60 lbs.); Anodized high-strength 6061 T6 aluminum alloy, rated to 207 bar (3000 psi); Ductile iron bodies available; dimensions may differ. See page 8.008.1.

Standard Coil: Weight: 0.27 kg. (0.60 lbs.); Unitized thermoplastic encapsulated, Class H high temperature magnetwire. See page 3.200.1.

E-Coil: Weight: 0.41 kg. (0.9 lbs.); Fully encapsulated with rugged external metal shell. Rated up to IP69K with integral connectors. See page 3.400.1 for all E-Coil retrofit applications.



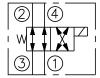
SV10-40 Spool, 4-Way, 2-Position

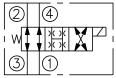


SYMBOLS

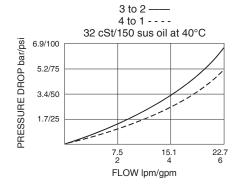
USASI/ISO:

TRANSITION:





PERFORMANCE (Cartridge Only)



DESCRIPTION

A solenoid-operated, four-way, two-position, direct-acting, spool-type, screw-in hydraulic cartridge valve.

OPERATION

When de-energized, the **SV10-40** allows flow from 3 to 2, as well as from 4 to 1. When energized, the cartridge's spool shifts to open 3 to 4, and 2 to 1.

Operation of Manual Override Option: To override, push button in and twist counterclockwise 180°. The internal spring will push the button out. In this position, the valve may be only partially shifted. To assure full override shift, pull the button out to its fullest extension and hold it in this position.

To return to normal valve function, push button in, twist clockwise 180° and release. Override will be detented in this position.

FEATURES

- · Continuous-duty rated solenoid.
- Hardened precision spool and cage for long life.
- Optional coil voltages and terminations.
- Efficient wet-armature construction.
- All ports may be fully pressurized.
- Cartridges are voltage interchangeable.
- Manual override option.
- Optional waterproof E-Coils rated up to IP69K.
- Unitized, molded coil design.
- Industry common cavity.

RATINGS

Operating Pressure: 207 bar (3000 psi)
Proof Pressure: 350 bar (5075 psi)

Flow: 23 lpm (6 gpm) max.

Internal Leakage: 82 cc/minute (5 cu. in./minute) max. at 207 bar (3000 psi)

Temperature: -40 to 120°C with standard Buna seals

Coil Duty Rating: Continuous from 85% to 115% of nominal voltage **Initial Coil Current Draw at 20°C:** Standard Coil: 1.67 amps at 12 VDC;

0.18 amps at 115 VAC (full wave rectified). E-Coil: 1.7 amps at 12 VDC; 0.85 amps at 24 VDC

Minimum Pull-in Voltage: 85% of nominal at 207 bar (3000 psi)

Filtration: See page 9.010.1

Fluids: Mineral-based or synthetics with lubricating properties at viscosities of 7.4 to 420 cSt (50 to 2000 sus); See Temperature and Oil Viscosity, page 9.060.1

Installation: No restrictions; See page 9.020.1

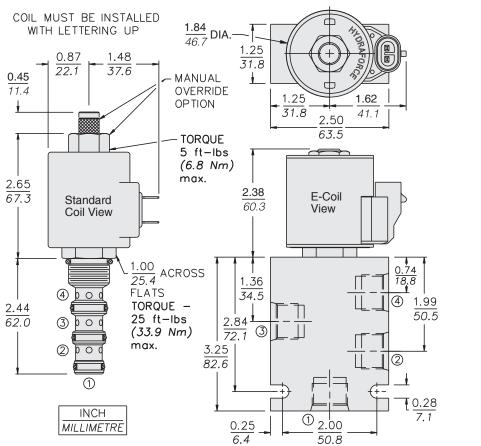
Cavity: VC10-4; See page 9.110.1 Cavity Tool: CT10-4XX; See page 8.600.1 Seal Kit: SK10-4X-MMM; See page 8.650.1

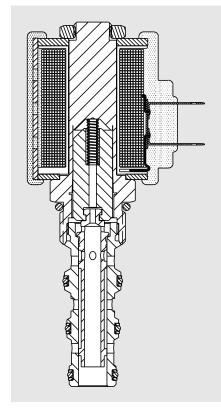
Coil Nut: Part No. 7004400;



SV10-40

DIMENSIONS





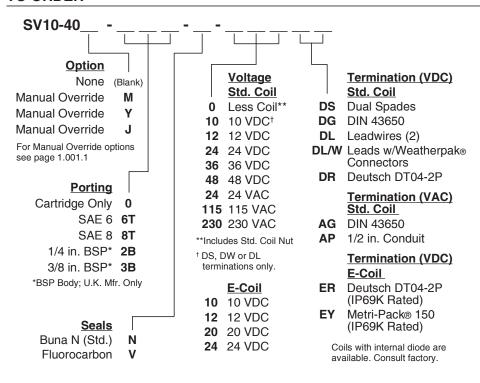
MATERIALS

Cartridge: Weight: 0.20 kg. (0.45 lbs.); Steel with hardened work surfaces. Zinc-plated exposed surfaces. Buna N O-rings and polyester elastomer back-up standard.

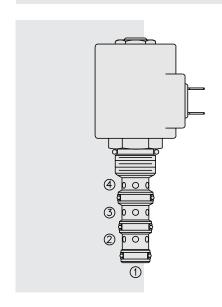
Standard Ported Body: Weight: 0.36 kg. (0.80 lbs.); Anodized high-strength 6061 T6 aluminum alloy, rated to 207 bar (3000 psi). Ductile iron bodies available; dimensions may differ. See page 8.010.1.

Standard Coil: Weight: 0.27 kg. (0.60 lbs.); Unitized thermoplastic encapsulated, Class H high temperature magnetwire. See page 3.200.1.

E-Coil: Weight: 0.41 kg. (0.9 lbs.); Fully encapsulated with rugged external metal shell. Rated up to IP69K with integral connectors. Note: See page 3.400.1 for all E-Coil retrofit applications.



SV10-40A Spool, 4-Way, 2-Position

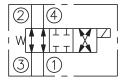


SYMBOLS

USASI/ISO:

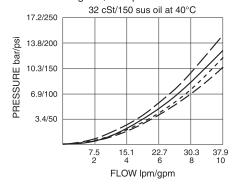
TRANSITION:





PERFORMANCE (Cartridge Only)

VALVE NOT USED AS A SELECTOR
3 to 2 De-Energized, 2 looped to 4 — - —
3 to 4 Energized, 4 looped to 2 — —
4 to 1 De-Energized, 2 looped to 4 - - - 2 to 1 Energized, 4 looped to 2 – - –



DESCRIPTION

A solenoid-operated, four-way, two-position, direct-acting, spool-type, screw-in hydraulic cartridge valve.

OPERATION

When de-energized, the **SV10-40A** allows flow from 3 to 2, as well as from 4 to 1. When energized, the cartridge's spool shifts to open 3 to 4, and 2 to 1. All ports are closed at crossover.

FEATURES

- Continuous-duty rated solenoid with unitized, molded coil design...
- Hardened precision spool and cage for long life.
- Optional coil voltages and terminations.
- Efficient wet-armature construction.
- All ports may be fully pressurized.
- Cartridges are voltage interchangeable.
- Optional waterproof E-Coils rated up to IP69K.
- Industry common cavity.

RATINGS

Operating Pressure: 207 bar (3000 psi) Proof Pressure: 276 bar (4000 psi) Burst Pressure: 965 bar (14000 psi) Flow: 37.9 lpm (10 gpm) max.

Internal Leakage: 164 cc/minute (10 cu. in./minute) max. at 207 bar (3000 psi);

Port 3 to port 1, de-energized, with ports 2 and 4 blocked.

Temperature: -40° to 100°C (-40° to 212° F) with standard Buna N seals

-26° to 204°C (-15° to 400°F) with Fluorocarbon seals; -54° to 104°C (-65° to 225°F) with Polyurethane seals.

Coil Duty Rating: Continuous from 85% to 115% of nominal voltage **Initial Coil Current Draw at 20°C:** Standard Coil: 1.67 amps at 12 VDC;

0.18 amps at 115 VAC (full wave rectified).

E-Coil: 1.7 amps at 12 VDC; 0.85 amps at 24 VDC

Minimum Pull-in Voltage: 85% of nominal at 207 bar (3000 psi)

Filtration: See page 9.010.1

Fluids: Mineral-based or synthetics with lubricating properties at viscosities of 7.4 to 420 cSt (50 to 2000 sus); See Temperature and Oil Viscosity, page 9.060.1

Installation: No restrictions; See page 9.020.1

Cavity: VC10-4; See page 9.110.1

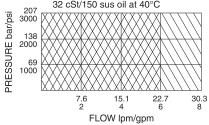
Cavity Tool: CT10-4XX; See page 8.600.1 Seal Kit: SK10-4X-MMM; See page 8.650.1

Coil Nut: without manual override: Part No. 7004400

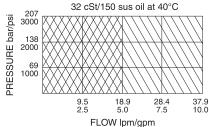
OPERATING LIMITS

Pull-In Current 85% of Nominal Drop-Out Current 5% of Nominal Valve used as a selector with inlet at port 3. Independent load pressures at ports 2 and 4, ports not looped.

SV10-40AY: //// SV10-40A and SV10-40AM: \\\\ 32 cSt/150 sus oil at 40°C



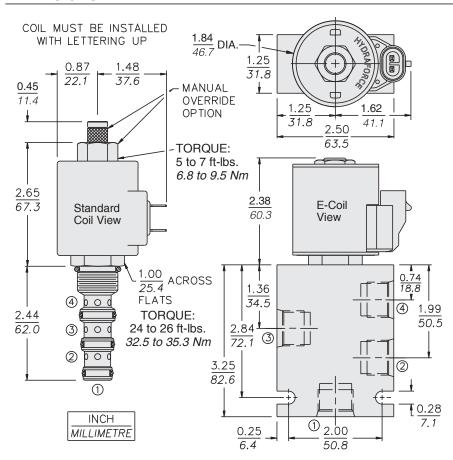
OPERATING LIMITS
Pull-In Current 85% of Nominal
Drop-Out Current 5% of Nominal
Inlet at Port 1; Port 3 to Tank ///
Inlet at Port 3; Port 1 to Tank \\





SV10-40A

DIMENSIONS



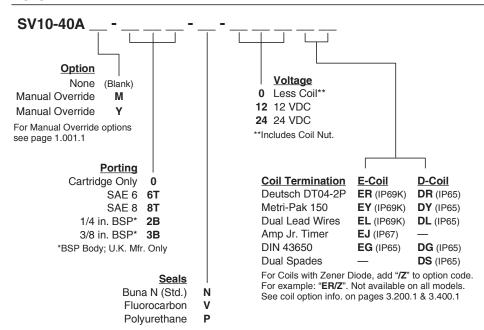
MATERIALS

Cartridge: Weight: 0.18 kg. (0.40 lbs.); Steel with hardened work surfaces. Zinc-plated exposed surfaces. Buna N O-rings and polyester elastomer back-up standard.

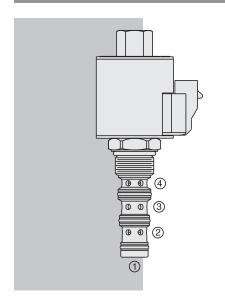
Standard Ported Body: Weight: 0.36 kg. (0.80 lbs.); Anodized high-strength 6061 T6 aluminum alloy, rated to 207 bar (3000 psi). Ductile iron bodies available; dimensions may differ. See page 8.010.1.

Standard Coil: Weight: 0.27 kg. (0.60 lbs.); Unitized thermoplastic encapsulated, Class H high temperature magnetwire. See page 3.200.1.

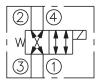
E-Coil: Weight: 0.41 kg. (0.9 lbs.); Fully encapsulated with rugged external metal shell. Rated up to IP69K with integral connectors. See page 3.400.1.



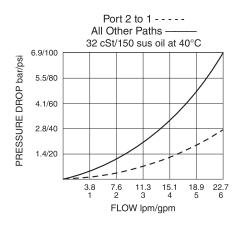
HSV10-40R HyPerformance™ Spool, 4-Way, 2-Pos.



SYMBOL



PERFORMANCE (Cartridge Only)



DESCRIPTION

A solenoid-operated, four-way, two-position, direct-acting, spool-type, screw-in hydraulic cartridge valve for applications requiring high pressure operation.

OPERATION

When de-energized, the **HSV10-40R** allows flow between 2 and 1, and between 3 and 4. When energized, the spool shifts to allow flow between 3 and 2, and between 4 and 1. Consult factory for applications where port 4 will be used as the inlet.

FEATURES

- Unitized, molded coil design, continuous-duty rated.
- Hardened precision spool and cage for long life.
- Waterproof E-Coils rated up to IP69K; optional voltages and terminations.
- Efficient wet-armature construction.
- All ports may be fully pressurized.
- Cartridges are voltage-interchangeable.
- 1000-hour salt-spray rated solenoid tubes and coils.
- All HyPerformance products are tested to the rigorous standards of the NFPA specification T2.6.1.
- All HyPerformance valves are tested at a verification level of 90% and an assurance of 99%.

RATINGS

Operating Pressure: 350 bar (5075 psi); 10% cycle life: 420 bar (6090 psi) Note: All HyPerformance products are tested for 900K cycles at 350 bar and 100K cycles at 420 bar.

Burst Pressure: 1380 bar (20,000 psi)

Flow: 22.7 lpm (6 gpm) max.

Max. Internal Leakage:

Port 3 to 1, De-energized: 245 ml/minute (15 cu. in./minute.) at 350 bar (5075 psi); Port 3 to 1, Energized: 164 ml/minute (10 cu. in./minute.) at 350 bar (5075 psi); Port 1 to 3, De-energized: 164 ml/minute (10 cu. in./minute.) at 350 bar (5075 psi); Port 1 to 3, Energized: 245 ml/minute (15 cu. in./minute.) at 350 bar (5075 psi)

Temperature: -54° to 107°C (-65° to 225°F) with Urethane seals. **Coil Duty Rating:** Continuous from 85% to 115% of nominal voltage

Initial Coil Current Draw at 20°C: 1.7 amps at 12 VDC; 0.85 amps at 24 VDC

Filtration: See page 9.010.1

Fluids: Mineral-based or synthetics with lubricating properties at viscosities of 7.4 to 420 cSt (50 to 2000 sus); See Temperature and Oil Viscosity, page 9.060.1

Installation: No restrictions; See page 9.020.1

Cavity: HVC10-4; See page 9.110.1

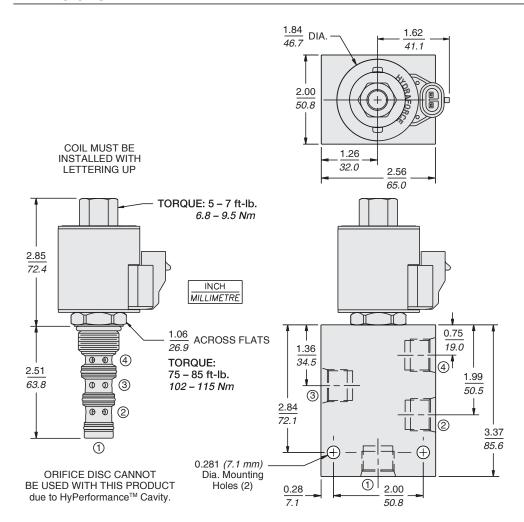
Cavity Tool: HCT10-4XX; See page 8.600.1 Seal Kit: SK10-4U-OOO; See page 8.650.1

Coil Nut: Part No. 4555250



HSV10-40R

DIMENSIONS

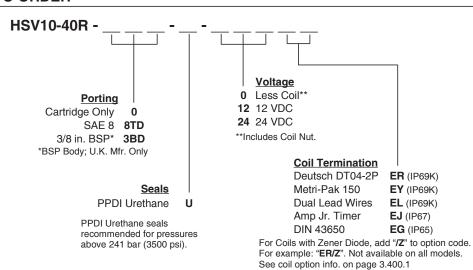


MATERIALS

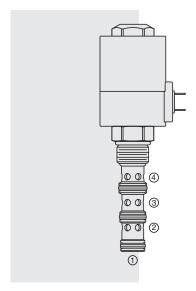
Cartridge: Weight: 0.21 kg. (0.47 lbs.); Steel with hardened work surfaces. Zinc-plated exposed surfaces. Urethane O-rings without back-ups standard.

Ported Body: Weight: 1.75 kg. (3.76 lbs.); HyPerformance™ Ductile iron (code 'D') standard. Rated to 345 bar (5000 psi).

E-Coil: Weight: 0.41 kg. (0.9 lbs.); Perfect wound, fully encapsulated with rugged external metal shell. Rated up to IP69K with integral connectors. See page 3.400.1.

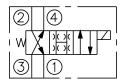


SV12-40R Spool, 2-Position, 4-Way



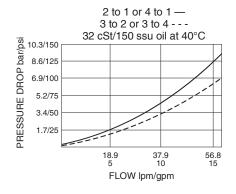
SYMBOLS

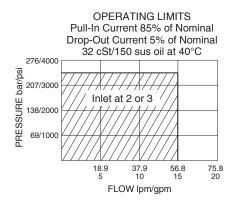
USASI/ISO:



TRANSITION:

PERFORMANCE (Cartridge Only)





DESCRIPTION

A solenoid-operated, 2-position, 4-way, direct-acting spool-type, screw-in hydraulic cartridge valve.

OPERATION

When de-energized, the **SV12-40R** allows flow from 2 to 1, and from 3 to 4. When energized, the spool shifts to allow flow from 3 to 2, and from 4 to 1. Note: Consult factory for applications where port 1 will be used as an inlet.

FEATURES

- · Continuous-duty rated solenoid.
- Hardened spool and cage for long life.
- Optional coil voltages and terminations.
- · All ports may be fully pressurized.
- · Manual override option.
- Heavy-duty waterproof E-Coils rated up to IP69K.

RATINGS

Operating Pressure: 240 bar (3500 psi) max.

Flow: See Performance Chart

Leakage: 410 cc/minute (25 cu. in./minute) at 240 bar (3500 psi)

Temperature: -40 to 120°C with Buna N seals

Coil Duty Rating: See Chart

Response Time: Pull-In: 100 msec; Drop-Out: 100 msec Initial Coil Current Draw at 20°C: 2.8 amps at 12 VDC

Filtration: See page 9.010.1

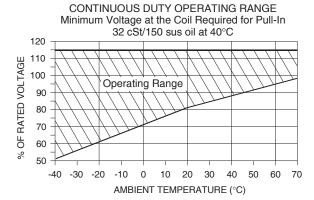
Fluids: Mineral-based or synthetics with lubricating properties at viscosities of 7.4 to 420 cSt (50 to 2000 sus); See Temperature and Oil Viscosity, page 9.060.1

Installation: No restrictions; See page 9.020.1

Cavity: VC12-4; See page 9.112.1

Cavity Tool: CT12-4XX; See page 8.600.1 **Seal Kit:** SK12-4X-MMM; See page 8.650.1

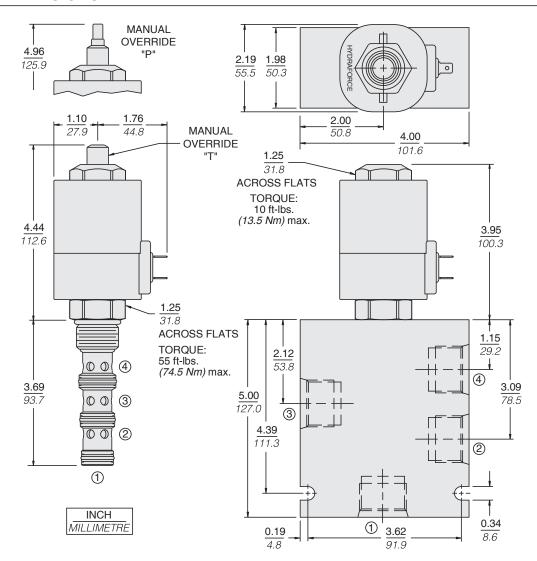
E-Coil Nut: Part No. 7085180





SV12-40R

DIMENSIONS

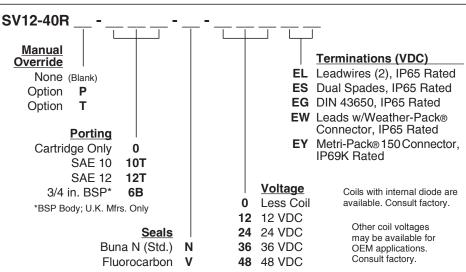


MATERIALS

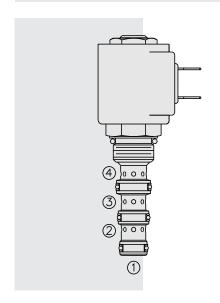
Cartridge: Weight: 0.39 kg. (0.85 lbs.) Steel with hardened work surfaces. Zinc-plated exposed surfaces. Buna N O-rings and TFE back-ups standard.

Standard Ported Body: Weight: 1.5 kg. (3.3 lbs.); Anodized highstrength 6061 T6 aluminum alloy, rated to 207 bar (3000 psi). Ductile iron bodies available; dimensions may differ. See page 8.012.1

E-Coil: Weight: 1.36 kg. (3.0 lbs.) Fully encapsulated with rugged external metal shell. Rated up to IP69K with integral connectors. See page 3.400.1,

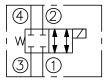


SV08-41 Spool, 4-Way, 2-Position

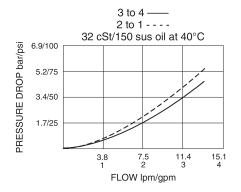


SYMBOLS

USASI/ISO:



PERFORMANCE (Cartridge Only)



DESCRIPTION

A solenoid-operated, four-way, two-position, direct-acting, spool-type, screw-in hydraulic cartridge valve.

OPERATION

When de-energized, the SV08-41 blocks flow to all ports.

When energized, the spool shifts to open flow between 3 and 4, as well as from 2 to 1.

Operation of Manual Override Option: To override, push button in and twist counterclockwise 180°. The internal spring will push the button out. In this position, the valve may be only partially shifted. To assure full override shift, pull the button out to its fullest extension and hold it in this position.

To return to normal valve function, push button in, twist clockwise 180° and release. Override will be detented in this position.

FEATURES

- Continuous-duty rated solenoid.
- Hardened precision spool and cage for long life.
- Optional coil voltages and terminations.
- Efficient wet-armature construction.
- All ports may be fully pressurized.
- Cartridges are voltage interchangeable.
- Manual override option.
- Optional waterproof E-Coils rated up to IP69K.
- Unitized, molded coil design.
- · Compact size.

RATINGS

Operating Pressure: 207 bar (3000 psi)

Flow: See Performance Chart

Internal Leakage: 82 cc/minute (5 cu. in./minute) max. at 207 bar (3000 psi)

Temperature: -40 to 120°C with standard Buna seals

Coil Duty Rating: Continuous from 85% to 115% of nominal voltage **Initial Coil Current Draw at 20°C:** Standard Coil: 1.2 amps at 12 VDC;

0.13 amps at 115 VAC (full wave rectified). E-Coil: 1.4 amps at 12 VDC; 0.7 amps at 24 VDC

Minimum Pull-in Voltage: 85% of nominal at 207 bar (3000 psi)

Filtration: See page 9.010.1

Fluids: Mineral-based or synthetics with lubricating properties at viscosities of 7.4 to 420 cSt (50 to 2000 sus); See Temperature and Oil Viscosity, page 9.060.1

Installation: No restrictions; See page 9.020.1

Cavity: VC08-4; See page 9.108.1

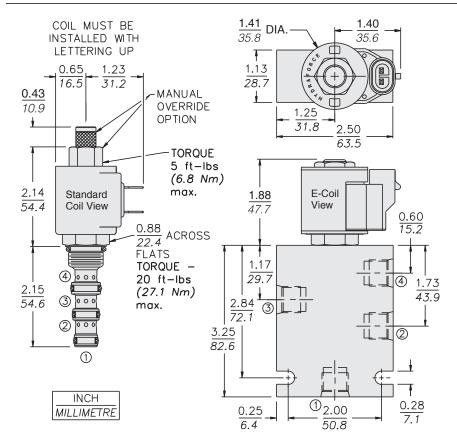
Cavity Tool: CT08-4XX; See page 8.600.1 **Seal Kit:** SK08-4X-MMM; See page 8.650.1

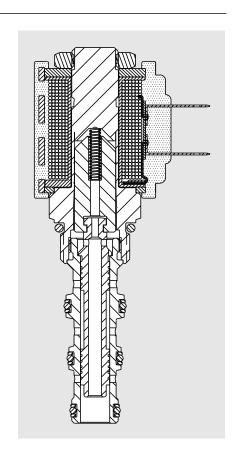
Coil Nut: Part No. 7004400;



SV08-41

DIMENSIONS





MATERIALS

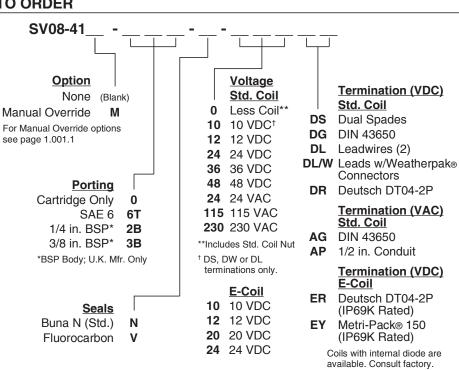
Cartridge: Weight: 0.13 kg. (0.28 lbs.); Steel with hardened work surfaces. Zinc-plated exposed surfaces; Buna N O-rings and back-ups standard.

Standard Ported Body: Weight: 0.27 kg. (0.60 lbs.); Anodized high-strength 6061 T6 aluminum alloy, rated to 207 bar (3000 psi); Ductile iron bodies available: dimensions may differ. See page 8.008.1.

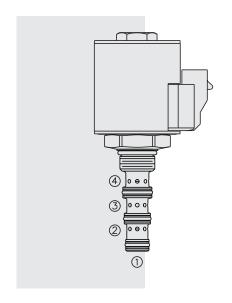
Standard Coil: Weight: 0.11 kg. (0.25 lbs.); Unitized thermoplastic encapsulated, Class H high temperature magnetwire. See page 3.200.1.

E-Coil: Weight: 0.14 kg. (0.3 lbs.); Perfect wound, fully encapsulated with rugged external metal shell; Rated up to IP69K with integral connectors.

See page 3.400.1 for all E-Coil retrofit applications.

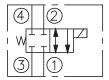


SV58-41 Spool, 4-Way, 2-Position, High Pressure

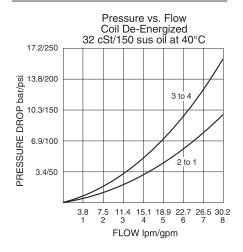


SYMBOLS

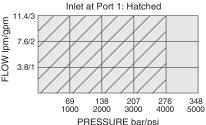
USASI/ISO:



PERFORMANCE (Cartridge Only)



Operating Limits Based on: Pull-In current of 85% of nominal Drop-Out Current of 5% of nominal Inlet at Port 3: Shaded Inlet at Port 1: Hatched



DESCRIPTION

A solenoid-operated, 4-way, 2-position, direct-acting spool-type, screw-in hydraulic cartridge valve designed for high pressure operation up to 345 bar (5000 psi).

OPERATION

When de-energized, the SV58-41 blocks flow to all ports.

When energized, the spool shifts to open flow between 3 and 4, as well as from 2 to 1.

Note: Port 1 must be connected to tank. Valve cannot withstand more than 276 bar (4000 psi) at the inlet of port 1.

FEATURES

- · Continuous-duty rated solenoid.
- Hardened precision spool and cage for long life.
- Optional coil voltages and terminations.
- · Efficient wet-armature construction.
- Cartridges are voltage-interchangeable.
- Optional waterproof E-Coils rated up to IP69K.
- Unitized, molded coil design.
- · Compact size.

RATINGS

Operating Pressure: 345 bar (5000 psi)

Flow: See Performance Chart

Internal Leakage: 82 ml/minute (5 cu. in./minute) max. at 345 bar (5000 psi)

Temperature: -40 to 120°C with standard Buna seals;

-26 to 204°C with Fluorocarbon seals; -54 to 107°C with Polyurethane seals

Coil Duty Rating: Continuous from 85% to 115% of nominal voltage **Initial Coil Current Draw at 20°C:** Standard Coil: 1.67 amps at 12 VDC;

0.18 amps at 115 VAC (full wave rectified).

E-Coil: 1.7 amps at 12 VDC; 0.85 amps at 24 VDC

Minimum Pull-in Voltage: 85% of nominal at 207 bar (3000 psi)

Filtration: See page 9.010.1

Fluids: Mineral-based or synthetics with lubricating properties at viscosities of 7.4 to 420 cSt (50 to 2000 sus); See Temperature and Oil Viscosity, page 9.060.1

Installation: No restrictions; See page 9.020.1

Cavity: VC08-4; See page 9.108.1

Cavity Tool: CT08-4XX; See page 8.600.1 **Seal Kit:** SK58-4P-MMM; See page 8.650.1

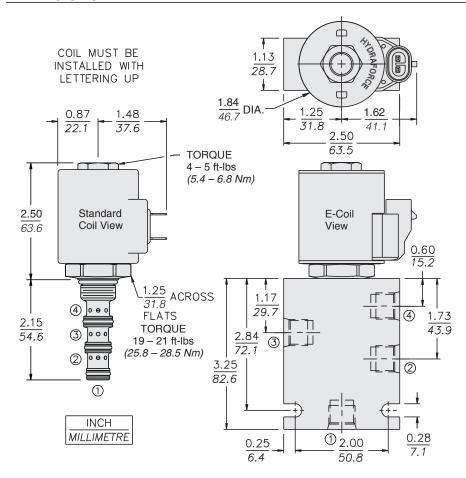
Coil Nut: Part No. 7004400;



SV58-41

1.421.2

DIMENSIONS



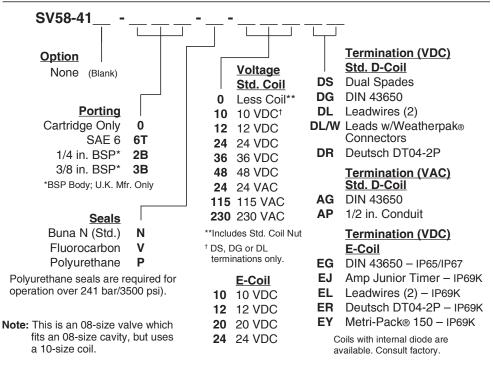
MATERIALS

Cartridge: Weight: 0.19 kg. (0.43 lbs.); Steel with hardened work surfaces. Zinc-plated exposed surfaces; Buna N O-rings and back-ups standard.

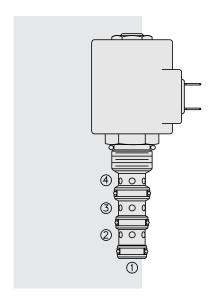
Standard Ported Body: Weight: 0.27 kg. (0.60 lbs.); Anodized high-strength 6061 T6 aluminum alloy, rated to 207 bar (3000 psi); Ductile iron bodies available; dimensions may differ. See page 8.008.1.

Standard Coil: Weight: 0.27 kg. (0.60 lbs.); Unitized thermoplastic encapsulated, Class H high temperature magnetwire. See page 3.200.1.

E-Coil: Weight: 0.41 kg. (0.9 lbs.); Fully encapsulated with rugged external metal shell. Rated up to IP69K with integral connectors. See page 3.400.1 for all E-Coil retrofit applications.

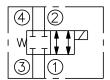


SV10-41 Spool, 4-Way, 2-Position

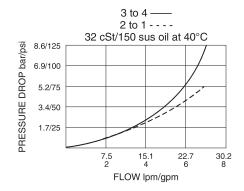


SYMBOLS

USASI/ISO:



PERFORMANCE (Cartridge Only)



DESCRIPTION

A solenoid-operated, 4-way, 2-position, direct-acting, spool-type, screw-in hydraulic cartridge valve.

OPERATION

When de-energized, the SV10-41 blocks flow to all ports.

When energized, the spool shifts to open flow between 3 and 4, as well as from 2 to 1.

Operation of Manual Override Option: To override, push button in and twist counterclockwise 180°. The internal spring will push the button out. In this position, the valve may be only partially shifted. To assure full override shift, pull the button out to its fullest extension and hold it in this position.

To return to normal valve function, push button in, twist clockwise 180° and release. Override will be detented in this position.

FEATURES

- · Continuous-duty rated solenoid.
- Hardened precision spool and cage for long life.
- Optional coil voltages and terminations.
- Efficient wet-armature construction.
- All ports may be fully pressurized.
- Cartridges are voltage interchangeable.
- Manual override option.
- Optional waterproof E-Coils rated up to IP69K.
- Unitized, molded coil design.
- Industry common cavity.

RATINGS

Operating Pressure: 207 bar (3000 psi)
Proof Pressure: 350 bar (5075 psi)
Flow: See Performance Chart

Internal Leakage: 82 cc/minute (5 cu. in./minute) max. at 207 bar (3000 psi)

Temperature: -40 to 120°C with standard Buna seals

Coil Duty Rating: Continuous from 85% to 115% of nominal voltage

Response Time: First indication of change of state with 100% voltage supplied at 80% of nominal flow rating: Energized: 45 msec.; De-energized: 50 msec.

Initial Coil Current Draw at 20°C: Standard Coil: 1.67 amps at 12 VDC;

0.18 amps at 115 VAC (full wave rectified).

E-Coil: 1.7 amps at 12 VDC; 0.85 amps at 24 VDC

Minimum Pull-in Voltage: 85% of nominal at 207 bar (3000 psi)

Filtration: See page 9.010.1

Fluids: Mineral-based or synthetics with lubricating properties at viscosities of 7.4 to 420 cSt (50 to 2000 sus); See Temperature and Oil Viscosity, page 9.060.1

Installation: No restrictions; See page 9.020.1

Cavity: VC10-4; See page 9.110.1

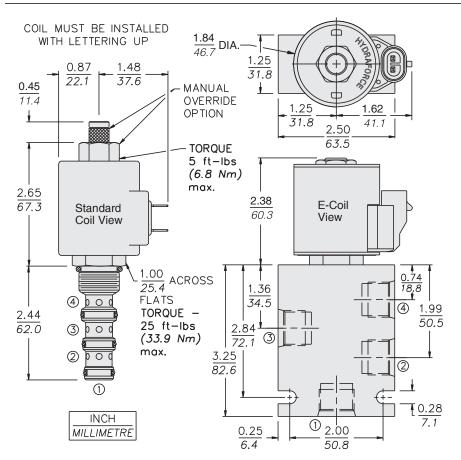
Cavity Tool: CT10-4XX; See page 8.600.1 Seal Kit: SK10-4X-MMM; See page 8.650.1

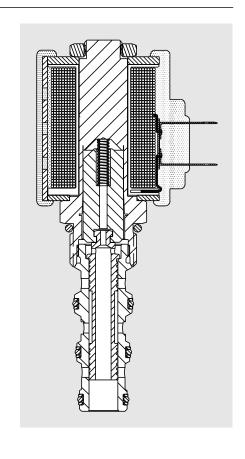
Coil Nut: Part No. 7004400;



SV10-41

DIMENSIONS





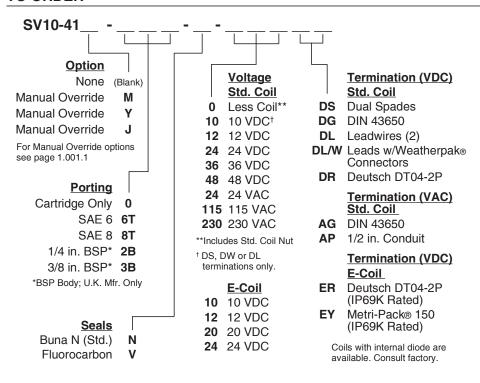
MATERIALS

Cartridge: Weight: 0.20 kg. (0.45 lbs.); Steel with hardened work surfaces. Zinc-plated exposed surfaces. Buna N O-rings and polyester elastomer back-up standard.

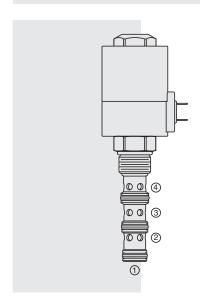
Standard Ported Body: Weight: 0.36 kg. (0.80 lbs.); Anodized high-strength 6061 T6 aluminum alloy, rated to 207 bar (3000 psi). Ductile iron bodies available; dimensions may differ. See page 8.010.1.

Standard Coil: Weight: 0.27 kg. (0.60 lbs.); Unitized thermoplastic encapsulated, Class H high temperature magnetwire. See page 3.200.1.

E-Coil: Weight: 0.41 kg. (0.9 lbs.); Fully encapsulated with rugged external metal shell. Rated up to IP69K with integral connectors. Note: See page 3.400.1 for all E-Coil retrofit applications.

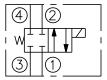


SV12-41 Spool, 2-Position, 4-Way

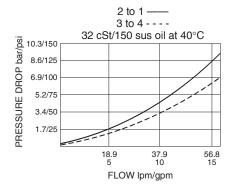


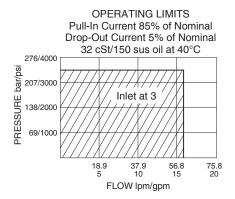
SYMBOLS

USASI/ISO:



PERFORMANCE (Cartridge Only)





DESCRIPTION

A solenoid-operated, two-position, four-way, direct-acting spool-type, screw-in hydraulic cartridge valve, intended as a bidirectional blocking valve.

OPERATION

When de-energized, the **SV12-41** blocks flow at all ports. When energized, the spool shifts to allow flow from 3 to 4, and from 2 to 1.

Note: Consult factory for applications where port 1 will be used as an inlet.

FEATURES

- · Continuous-duty rated solenoid.
- Hardened spool and cage for long life.
- Optional coil voltages and terminations.
- · Manual override optional.
- All ports may be fully pressurized.
- Heavy-duty waterproof E-Coils rated up to IP69K.

RATINGS

Operating Pressure: 240 bar (3500 psi) max.

Flow: See Performance Chart

Leakage: 410 cc/minute (25 cu. in./minute) at 240 bar (3500 psi)

Temperature: -40 to 120°C with Buna N seals

Coil Duty Rating: See Chart

Response Time: Pull-In: 100 msec; Drop-Out: 100 msec Initial Coil Current Draw at 20°C: 2.8 amps at 12 VDC

Filtration: See page 9.010.1

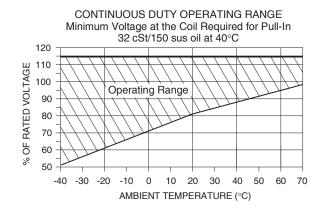
Fluids: Mineral-based or synthetics with lubricating properties at viscosities of 7.4 to 420 cSt (50 to 2000 sus); See Temperature and Oil Viscosity, page 9.060.1

Installation: No restrictions; See page 9.020.1

Cavity: VC12-4; See page 9.112.1

Cavity Tool: CT12-4XX; See page 8.600.1 Seal Kit: SK12-4X-MMM; See page 8.650.1

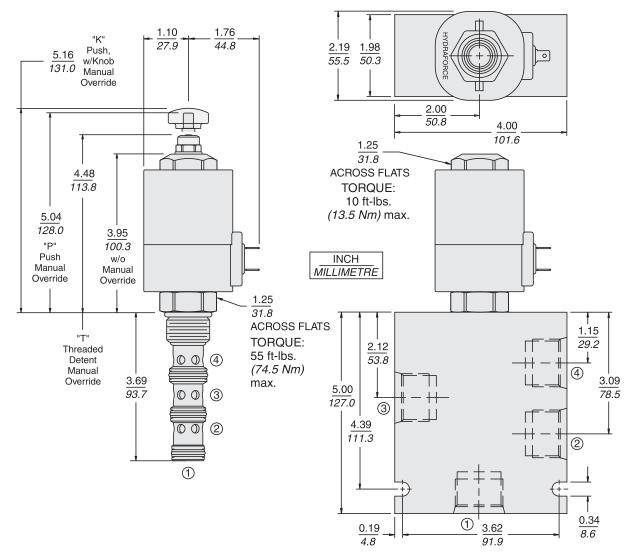
E-Coil Nut: Part No. 7085180





SV12-41

DIMENSIONS

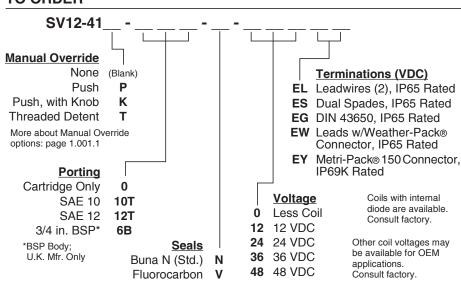


MATERIALS

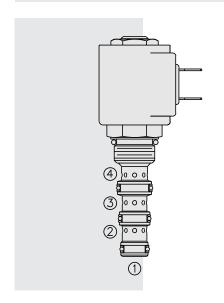
Cartridge: Weight: 0.39 kg. (0.85 lbs.) Steel with hardened work surfaces. Zinc-plated exposed surfaces. Buna N O-rings and TFE back-ups standard.

Standard Ported Body: Weight: 1.5 kg. (3.3 lbs.) Anodized highstrength 6061 T6 aluminum alloy, rated to 207 bar (3000 psi). Ductile iron bodies available; dimensions may differ. See page 8.012.1.

E-Coil: Weight: 1.36 kg. (3.0 lbs.)
Fully encapsulated with rugged
external metal shell. Rated up to
IP69K with integral connectors.
See page 3.400.1.

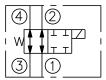


SV08-42 Spool, 4-Way, 2-Position

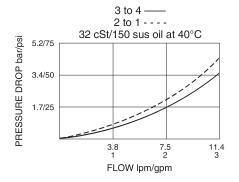


SYMBOLS

USASI/ISO:



PERFORMANCE (Cartridge Only)



DESCRIPTION

A solenoid-operated, 4-way, 2-position, direct-acting, spool-type, screw-in hydraulic cartridge valve.

OPERATION

When de-energized, the SV08-42 directs flow from 3 to 4, and from 2 to 1.

When energized, the spool shifts to block flow at all ports.

Operation of Manual Override Option: To override, push button in and twist counterclockwise 180°. The internal spring will push the button out. In this position the valve may be only partially shifted. To assure full override shift, pull the button out to its fullest extension and hold it in this position.

To return to normal valve function, push button in, twist clockwise 180° and release. Override will be detented in this position.

FEATURES

- Continuous-duty rated solenoid.
- Hardened precision spool and cage for long life.
- Optional coil voltages and terminations.
- Efficient wet-armature construction.
- All ports may be fully pressurized.
- Cartridges are voltage interchangeable.
- Manual override option.
- Optional waterproof E-Coils rated up to IP69K.
- Unitized, molded coil design.
- · Compact size.

RATINGS

Operating Pressure: 207 bar (3000 psi)

Flow: See Performance Chart

Internal Leakage: 82 cc/minute (5 cu. in./minute) max. at 207 bar (3000 psi)

Temperature: -40 to 120°C with standard Buna seals

Coil Duty Rating: Continuous from 85% to 115% of nominal voltage **Initial Coil Current Draw at 20°C:** Standard Coil: 1.2 amps at 12 VDC;

0.13 amps at 115 VAC (full wave rectified). E-Coil: 1.4 amps at 12 VDC; 0.7 amps at 24 VDC

Minimum Pull-in Voltage: 85% of nominal at 207 bar (3000 psi)

Filtration: See page 9.010.1

Fluids: Mineral-based or synthetics with lubricating properties at viscosities of 7.4 to 420 cSt (50 to 2000 sus); See Temperature and Oil Viscosity, page 9.060.1

Installation: No restrictions; See page 9.020.1

Cavity: VC08-4; See page 9.108.1

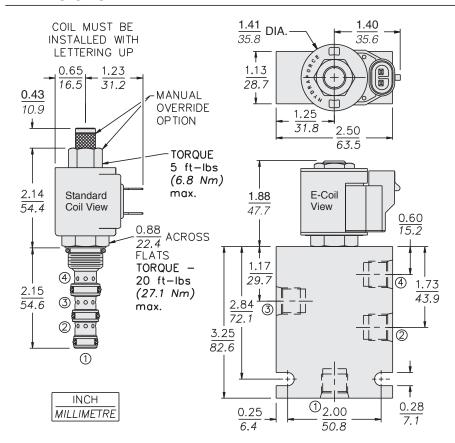
Cavity Tool: CT08-4XX; See page 8.600.1 **Seal Kit:** SK08-4X-MMM; See page 8.650.1

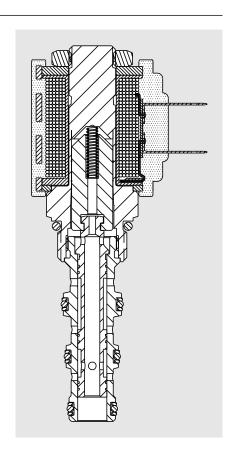
Coil Nut: Part No. 7004400;



SV08-42

DIMENSIONS





MATERIALS

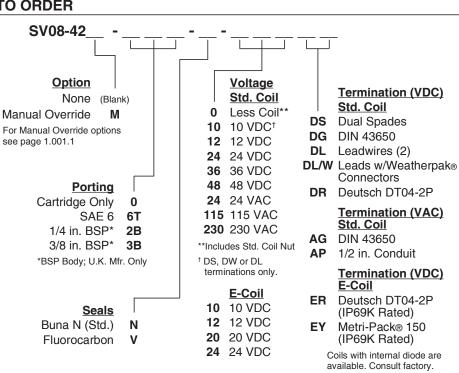
Cartridge: Weight: 0.13 kg. (0.28 lbs.); Steel with hardened work surfaces. Zinc-plated exposed surfaces; Buna N O-rings and back-ups standard.

Standard Ported Body: Weight: 0.27 kg. (0.60 lbs.); Anodized high-strength 6061 T6 aluminum alloy, rated to 207 bar (3000 psi); Ductile iron bodies available: dimensions may differ. See page 8.008.1.

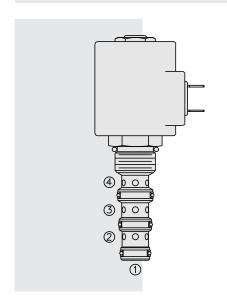
Standard Coil: Weight: 0.11 kg. (0.25 lbs.); Unitized thermoplastic encapsulated, Class H high temperature magnetwire. See page 3.200.1.

E-Coil: Weight: 0.14 kg. (0.3 lbs.); Perfect wound, fully encapsulated with rugged external metal shell; Rated up to IP69K with integral connectors.

See page 3.400.1 for all E-Coil retrofit applications.

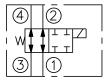


SV10-42 Spool, 4-Way, 2-Position

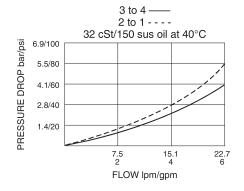


SYMBOLS

USASI/ISO:



PERFORMANCE (Cartridge Only)



DESCRIPTION

A solenoid-operated, 4-way, 2-position, direct-acting, spool-type, screw-in hydraulic cartridge valve.

OPERATION

When de-energized, the **SV10-42** allows flow from 3 to 4, as well as from 2 to 1. When energized, the spool shifts to block flow at all ports.

Operation of Manual Override Option: To override, push button in and twist counterclockwise 180°. The internal spring will push the button out. In this position, the valve may be only partially shifted. To assure full override shift, pull the button out to its fullest extension and hold it in this position.

To return to normal valve function, push button in, twist clockwise 180°, and release. Override will be detented in this position.

FEATURES

- · Continuous-duty rated solenoid.
- Hardened precision spool and cage for long life.
- Optional coil voltages and terminations.
- Efficient wet-armature construction.
- All ports may be fully pressurized.
- Cartridges are voltage interchangeable.
- Manual override option.
- Optional waterproof E-Coils rated up to IP69K.
- Unitized, molded coil design.
- · Industry common cavity.

RATINGS

Operating Pressure: 207 bar (3000 psi) Proof Pressure: 350 bar (5075 psi) Flow: See Performance Chart

Internal Leakage: 82 cc/minute (5 cu. in./minute) max. at 207 bar (3000 psi)

Temperature: -40 to 120°C with standard Buna seals

Coil Duty Rating: Continuous from 85% to 115% of nominal voltage **Initial Coil Current Draw at 20°C:** Standard Coil: 1.67 amps at 12 VDC;

0.18 amps at 115 VAC (full wave rectified). E-Coil: 1.7 amps at 12 VDC; 0.85 amps at 24 VDC

Minimum Pull-in Voltage: 85% of nominal at 207 bar (3000 psi)

Filtration: See page 9.010.1

Fluids: Mineral-based or synthetics with lubricating properties at viscosities of 7.4 to 420 cSt (50 to 2000 sus); See Temperature and Oil Viscosity, page 9.060.1

Installation: No restrictions; See page 9.020.1

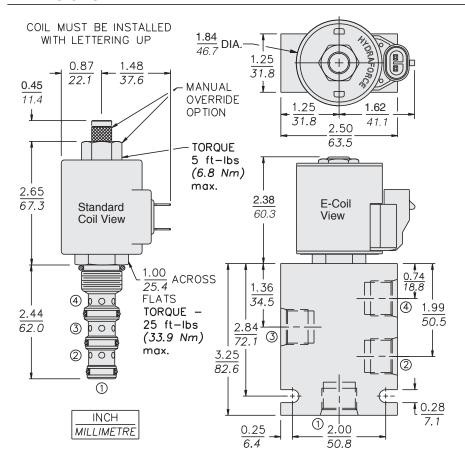
Cavity: VC10-4; See page 9.110.1 Cavity Tool: CT10-4XX; See page 8.600.1 Seal Kit: SK10-4X-MMM; See page 8.650.1

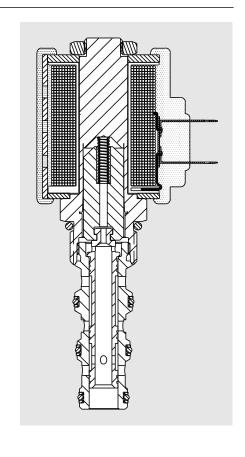
Coil Nut: Part No. 7004400;



SV10-42

DIMENSIONS





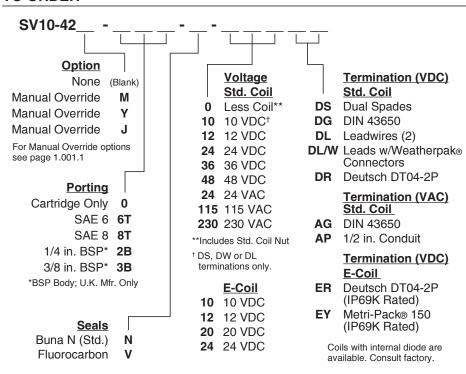
MATERIALS

Cartridge: Weight: 0.20 kg. (0.45 lbs.); Steel with hardened work surfaces. Zinc-plated exposed surfaces. Buna N O-rings and polyester elastomer back-up standard.

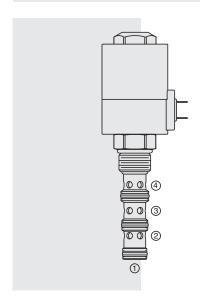
Standard Ported Body: Weight: 0.36 kg. (0.80 lbs.); Anodized high-strength 6061 T6 aluminum alloy, rated to 207 bar (3000 psi). Ductile iron bodies available; dimensions may differ. See page 8.010.1.

Standard Coil: Weight: 0.27 kg. (0.60 lbs.); Unitized thermoplastic encapsulated, Class H high temperature magnetwire. See page 3.200.1.

E-Coil: Weight: 0.41 kg. (0.9 lbs.); Fully encapsulated with rugged external metal shell. Rated up to IP69K with integral connectors. Note: See page 3.400.1 for all E-Coil retrofit applications.

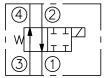


SV12-42 Spool, 2-Position, 4-Way

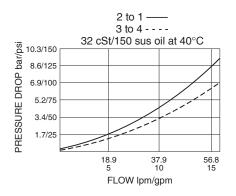


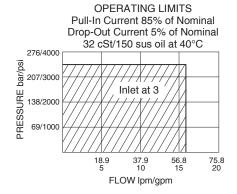
SYMBOLS

USASI/ISO:



PERFORMANCE (Cartridge Only)





DESCRIPTION

A solenoid-operated, two-position, four-way, direct-acting spool-type, screw-in hydraulic cartridge valve.

OPERATION

When de-energized, the **SV12-42** allows flow from 3 to 4, and from 2 to 1.

When energized, the spool shifts to block flow at all ports.

Note: Consult factory for applications where port 1 will be used as an inlet.

FEATURES

- Continuous-duty rated solenoid.
- Hardened spool and cage for long life.
- Optional coil voltages and terminations.
- · All ports may be fully pressurized.
- Manual override option.
- Heavy-duty waterproof E-Coils rated up to IP69K.

RATINGS

Operating Pressure: 240 bar (3500 psi) max.

Flow: See Performance Chart

Leakage: 410 cc/minute (25 cu. in./minute) at 240 bar (3500 psi)

Temperature: -40 to 120°C with Buna N seals

Coil Duty Rating: See Chart

Response Time: Pull-In: 100 msec; Drop-Out: 100 msec Initial Coil Current Draw at 20°C: 2.8 amps at 12 VDC

Filtration: See page 9.010.1

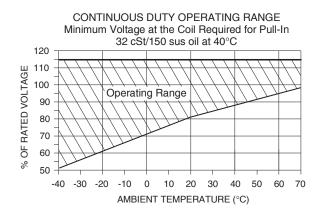
Fluids: Mineral-based or synthetics with lubricating properties at viscosities of 7.4 to 420 cSt (50 to 2000 sus); See Temperature and Oil Viscosity, page 9.060.1

Installation: No restrictions; See page 9.020.1

Cavity: VC12-4; See page 9.112.1

Cavity Tool: CT12-4XX; See page 8.600.1 **Seal Kit:** SK12-4X-MMM; See page 8.650.1

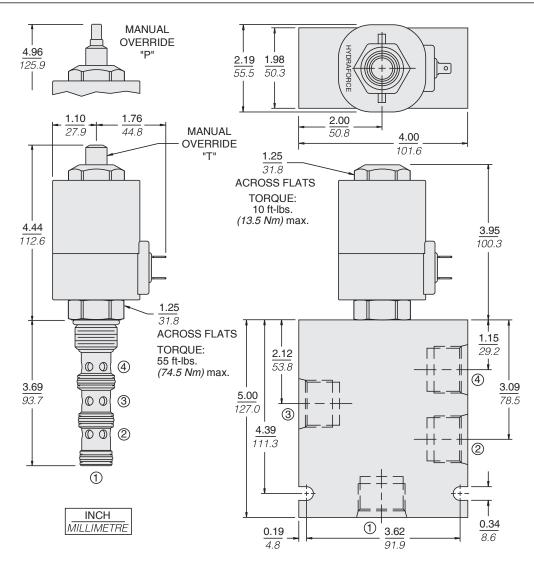
E-Coil Nut: Part No. 7085180





SV12-42

DIMENSIONS

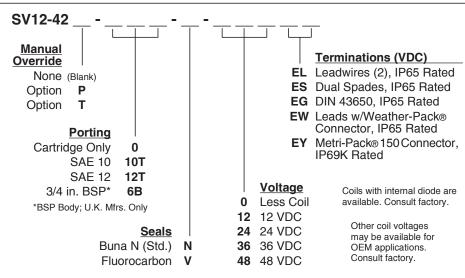


MATERIALS

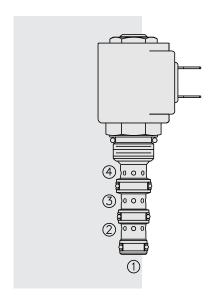
Cartridge: Weight: 0.39 kg. (0.85 lbs.) Steel with hardened work surfaces. Zinc-plated exposed surfaces. Buna N O-rings and TFE back-ups standard.

Standard Ported Body: Weight: 1.5 kg. (3.3 lbs.); Anodized highstrength 6061 T6 aluminum alloy, rated to 207 bar (3000 psi). Ductile iron bodies available; dimensions may differ. See page 8.012.1

E-Coil: Weight: 1.36 kg. (3.0 lbs.) Fully encapsulated with rugged external metal shell. Rated up to IP69K with integral connectors. See page 3.400.1

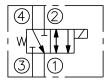


SV08-43 Spool, 4-Way, 2-Position

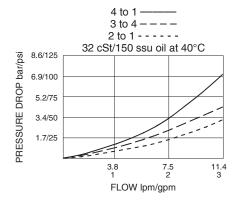


SYMBOLS

USASI/ISO:



PERFORMANCE (Cartridge Only)



DESCRIPTION

A solenoid-operated, 4-way, 2-position, direct-acting, spool-type, screw-in hydraulic cartridge valve.

OPERATION

When de-energized, the ${\bf SV08\text{-}43}$ allows flow from 4 to 1, while blocking 3 and 2.

When energized, the spool shifts to allow flow from 3 to 4 and 2 to 1.

Note: While port 1 may be fully pressurized, it is not intended for use as the inlet.

FEATURES

- Continuous-duty rated solenoid.
- Hardened precision spool and cage for long life.
- Optional coil voltages and terminations.
- Efficient wet-armature construction.
- All ports may be fully pressurized.
- Cartridges are voltage interchangeable.
- Optional waterproof E-Coils rated up to IP69K.
- Unitized, molded coil design.
- Industry-common cavity.

RATINGS

Operating Pressure: 207 bar (3000 psi)

Flow: See Performance Chart

Internal Leakage: 82 cc/minute (5 cu. in./minute) max. at 207 bar (3000 psi)

Temperature: -40 to 120°C with standard Buna seals

Coil Duty Rating: Continuous from 85% to 115% of nominal voltage Initial Coil Current Draw at 20°C: Standard Coil: 1.2 amps at 12 VDC;

0.13 amps at 115 VAC (full wave rectified). E-Coil: 1.4 amps at 12 VDC; 0.7 amps at 24 VDC

Minimum Pull-in Voltage: 85% of nominal at 207 bar (3000 psi)

Filtration: See page 9.010.1

Fluids: Mineral-based or synthetics with lubricating properties at viscosities of 7.4 to 420 cSt (50 to 2000 sus); See Temperature and Oil Viscosity, page 9.060.1

Installation: No restrictions; See page 9.020.1

Cavity: VC08-4; See page 9.108.1

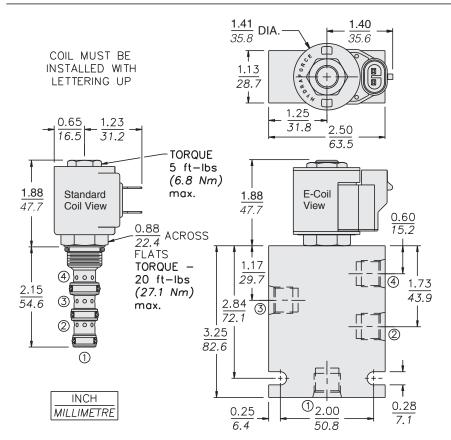
Cavity Tool: CT08-4XX; See page 8.600.1 Seal Kit: SK08-4X-MMM; See page 8.650.1

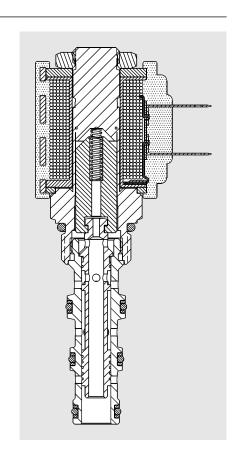
Coil Nut: Part No. 7004400;



SV08-43

DIMENSIONS





MATERIALS

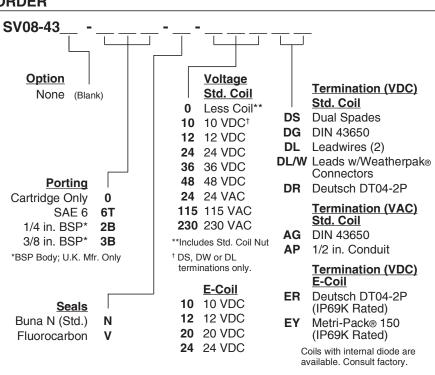
Cartridge: Weight: 0.13 kg. (0.28 lbs.); Steel with hardened work surfaces. Zinc-plated exposed surfaces; Buna N O-rings and back-ups standard.

Standard Ported Body: Weight: 0.27 kg. (0.60 lbs.); Anodized high-strength 6061 T6 aluminum alloy, rated to 207 bar (3000 psi); Ductile iron bodies available; dimensions may differ. See page 8.008.1.

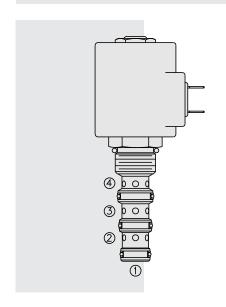
Standard Coil: Weight: 0.11 kg. (0.25 lbs.); Unitized thermoplastic encapsulated, Class H high temperature magnetwire. See page 3.200.1.

E-Coil: Weight: 0.14 kg. (0.3 lbs.); Perfect wound, fully encapsulated with rugged external metal shell; Rated up to IP69K with integral connectors.

See page 3.400.1 for all E-Coil retrofit applications.

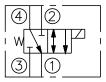


SV10-43 Spool, 4-Way, 2-Position

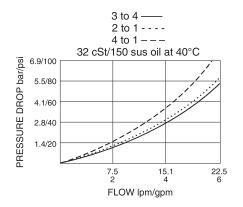


SYMBOLS

USASI/ISO:



PERFORMANCE (Cartridge Only)



DESCRIPTION

A solenoid-operated, 4-way, 2-position, direct-acting, spool-type, screw-in hydraulic cartridge valve.

OPERATION

When de-energized, the ${\bf SV10\text{-}43}$ allows flow from 4 to 1, while blocking 3 and 2.

When energized, the spool shifts to allow flow from 3 to 4 and from 2 to 1.

Note that while 1 may be fully pressurized, it is not intended for use as the inlet.

Operation of Manual Override Option: To override, push button in and twist counterclockwise 180°. The internal spring will push the button out. In this position, the valve may be only partially shifted. To assure full override shift, pull the button out to its fullest extension and hold it in this position.

To return to normal valve function, push button in, twist clockwise 180°, and release. Override will be detented in this position.

FEATURES

- Continuous-duty rated solenoid.
- Hardened precision spool and cage for long life.
- Optional coil voltages and terminations.
- Efficient wet-armature construction.
- All ports may be fully pressurized.
- Cartridges are voltage interchangeable.
- Manual override option.
- Optional waterproof E-Coils rated up to IP69K.
- Unitized, molded coil design.
- · Industry common cavity.

RATINGS

Operating Pressure: 207 bar (3000 psi) Proof Pressure: 350 bar (5075 psi) Flow: See Performance Chart

Internal Leakage: 82 cc/minute (5 cu. in./minute) max. at 207 bar (3000 psi

Temperature: -40 to 120°C with standard Buna seals

Coil Duty Rating: Continuous from 85% to 115% of nominal voltage **Initial Coil Current Draw at 20°C:** Standard Coil: 1.67 amps at 12 VDC;

0.18 amps at 115 VAC (full wave rectified).

E-Coil: 1.7 amps at 12 VDC; 0.85 amps at 24 VDC

Minimum Pull-in Voltage: 85% of nominal at 207 bar (3000 psi)

Filtration: See page 9.010.1

Fluids: Mineral-based or synthetics with lubricating properties at viscosities of 7.4 to 420 cSt (50 to 2000 sus); See Temperature and Oil Viscosity, page 9.060.1

Installation: No restrictions; See page 9.020.1

Cavity: VC10-4; See page 9.110.1 Cavity Tool: CT10-4XX; See page 8.600.1

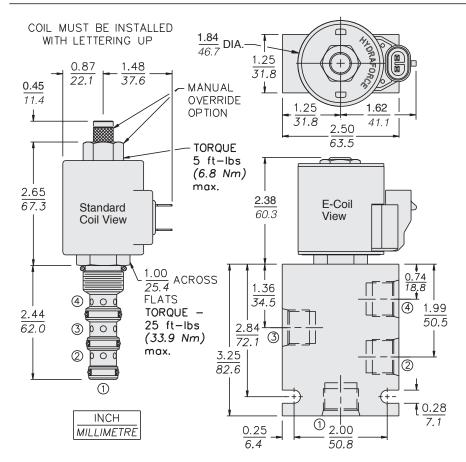
Seal Kit: SK10-4X-MMM; See page 8.650.1

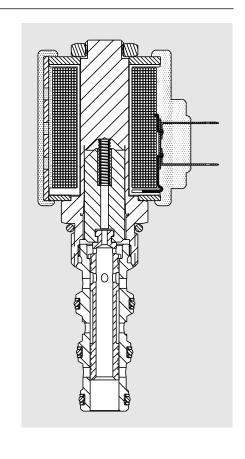
Coil Nut: Part No. 7004400;



SV10-43

DIMENSIONS





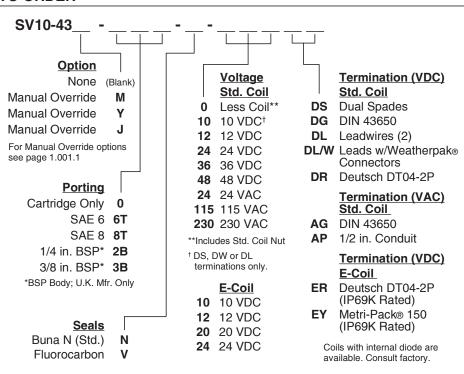
MATERIALS

Cartridge: Weight: 0.20 kg. (0.45 lbs.); Steel with hardened work surfaces. Zinc-plated exposed surfaces. Buna N O-rings and polyester elastomer back-up standard.

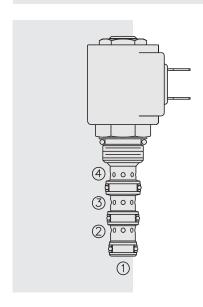
Standard Ported Body: Weight: 0.36 kg. (0.80 lbs.); Anodized high-strength 6061 T6 aluminum alloy, rated to 207 bar (3000 psi). Ductile iron bodies available; dimensions may differ. See page 8.010.1.

Standard Coil: Weight: 0.27 kg. (0.60 lbs.); Unitized thermoplastic encapsulated, Class H high temperature magnetwire. See page 3.200.1.

E-Coil: Weight: 0.41 kg. (0.9 lbs.); Fully encapsulated with rugged external metal shell. Rated up to IP69K with integral connectors. Note: See page 3.400.1 for all E-Coil retrofit applications.

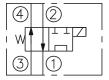


SV08-44 Spool, 4-Way, 2-Position

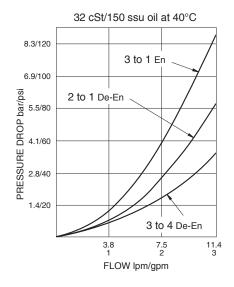


SYMBOLS

USASI/ISO:



PERFORMANCE (Cartridge Only)



DESCRIPTION

A solenoid-operated, 4-way, 2-position, direct-acting, spool-type, screw-in hydraulic cartridge valve.

OPERATION

When de-energized, the SV08-44 allows flow from 3 to 4, and from 2 to 1.

When energized, the spool shifts to allow flow from 3 to 1, while blocking 2 and 4.

Operation of Manual Override Option: To override, push button in and twist counterclockwise 180°. The internal spring will push the button out. In this position, the valve may be only partially shifted. To assure full override shift, pull the button out to its fullest extension and hold it in this position.

To return to normal valve function, push button in, twist clockwise 180°, and release. Override will be detented in this position.

Note: While 1 may be fully pressurized, it is not intended for use as the valve's inlet.

FEATURES

- Continuous-duty rated solenoid.
- Hardened precision spool and cage for long life.
- · Optional coil voltages and terminations.
- Efficient wet-armature construction.
- All ports may be fully pressurized.
- Cartridges are voltage interchangeable.
- Manual override option.
- Optional waterproof E-Coils rated up to IP69K.
- Unitized, molded coil design.
- Compact size.

RATINGS

Operating Pressure: 207 bar (3000 psi)

Flow: See Performance Chart

Internal Leakage: 82 cc/minute (5 cu. in./minute) max. at 207 bar (3000 psi)

Temperature: -40 to 120°C with standard Buna seals

Coil Duty Rating: Continuous from 85% to 115% of nominal voltage **Initial Coil Current Draw at 20°C:** Standard Coil: 1.2 amps at 12 VDC;

0.13 amps at 115 VAC (full wave rectified). E-Coil: 1.4 amps at 12 VDC; 0.7 amps at 24 VDC

Minimum Pull-in Voltage: 85% of nominal at 207 bar (3000 psi)

Filtration: See page 9.010.1

Fluids: Mineral-based or synthetics with lubricating properties at viscosities of 7.4 to 420 cSt (50 to 2000 sus); See Temperature and Oil Viscosity, page 9.060.1

Installation: No restrictions; See page 9.020.1

Cavity: VC08-4; See page 9.108.1

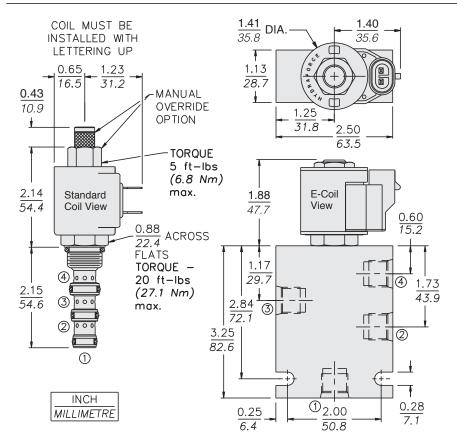
Cavity Tool: CT08-4XX; See page 8.600.1 Seal Kit: SK08-4X-MMM; See page 8.650.1

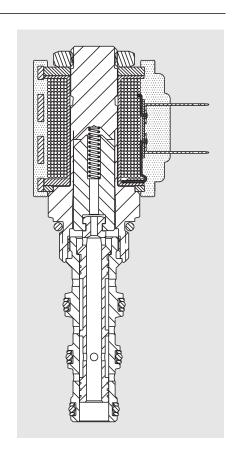
Coil Nut: Part No. 7004400;



SV08-44

DIMENSIONS





MATERIALS

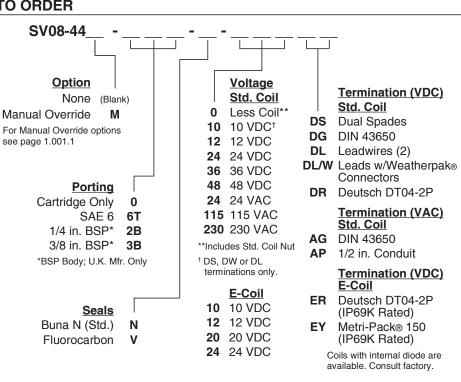
Cartridge: Weight: 0.13 kg. (0.28 lbs.); Steel with hardened work surfaces. Zinc-plated exposed surfaces; Buna N O-rings and back-ups standard.

Standard Ported Body: Weight: 0.27 kg. (0.60 lbs.); Anodized high-strength 6061 T6 aluminum alloy, rated to 207 bar (3000 psi); Ductile iron bodies available: dimensions may differ. See page 8.008.1.

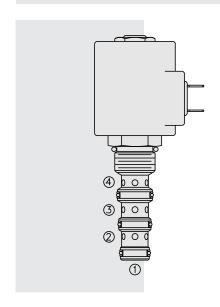
Standard Coil: Weight: 0.11 kg. (0.25 lbs.); Unitized thermoplastic encapsulated, Class H high temperature magnetwire. See page 3.200.1.

E-Coil: Weight: 0.14 kg. (0.3 lbs.); Perfect wound, fully encapsulated with rugged external metal shell; Rated up to IP69K with integral connectors.

See page 3.400.1 for all E-Coil retrofit applications.

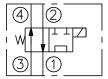


SV10-44 Spool, 4-Way, 2-Position

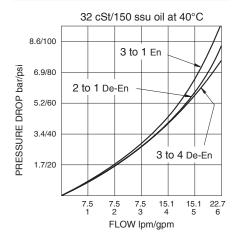


SYMBOLS

USASI/ISO:



PERFORMANCE (Cartridge Only)



DESCRIPTION

A solenoid-operated, 4-way, 2-position, direct-acting, spool-type, screw-in hydraulic cartridge valve.

OPERATION

When de-energized, the **SV10-44** allows flow from 3 to 4, as well as from 2 to 1. When energized, the cartridge's spool shifts to open 3 to 1 while blocking 4 and 2.

Operation of Manual Override Option: To override, push button in and twist counterclockwise 180°. The internal spring will push the button out. In this position, the valve may be only partially shifted. To assure full override shift, pull the button out to its fullest extension and hold it in this position.

To return to normal valve function, push button in, twist clockwise 180° and release. Override will be detented in this position.

FEATURES

- Continuous-duty rated solenoid.
- Hardened precision spool and cage for long life.
- Optional coil voltages and terminations.
- Efficient wet-armature construction.
- All ports may be fully pressurized.
- Cartridges are voltage interchangeable.
- Manual override option.
- Optional waterproof E-Coils rated up to IP69K.
- Unitized, molded coil design.
- · Industry common cavity.

RATINGS

Operating Pressure: 207 bar (3000 psi) Proof Pressure: 350 bar (5075 psi)

Flow: 23 lpm (6 gpm) max.

Internal Leakage: 82 cc/minute (5 cu. in./minute) max. at 207 bar (3000 psi)

Temperature: -40 to 120°C with standard Buna seals

Coil Duty Rating: Continuous from 85% to 115% of nominal voltage **Initial Coil Current Draw at 20°C:** Standard Coil: 1.67 amps at 12 VDC;

0.18 amps at 115 VAC (full wave rectified). E-Coil: 1.7 amps at 12 VDC; 0.85 amps at 24 VDC

Minimum Pull-in Voltage: 85% of nominal at 207 bar (3000 psi)

Filtration: See page 9.010.1

Fluids: Mineral-based or synthetics with lubricating properties at viscosities of 7.4 to 420 cSt (50 to 2000 sus); See Temperature and Oil Viscosity, page 9.060.1

Installation: No restrictions; See page 9.020.1

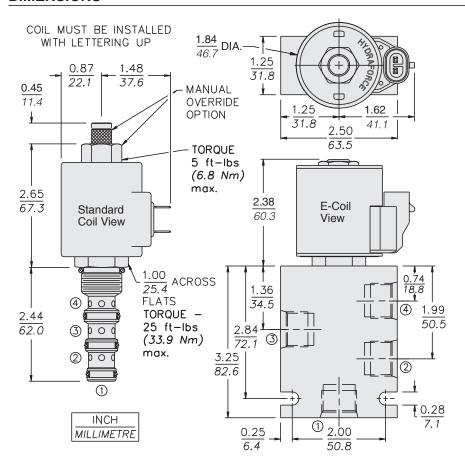
Cavity: VC10-4; See page 9.110.1 Cavity Tool: CT10-4XX; See page 8.600.1 Seal Kit: SK10-4X-MMM; See page 8.650.1

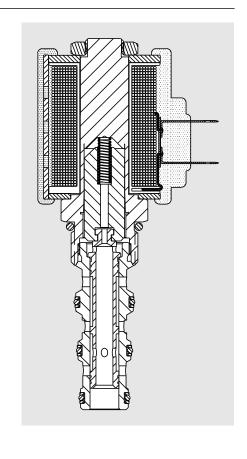
Coil Nut: Part No. 7004400;



SV10-44

DIMENSIONS





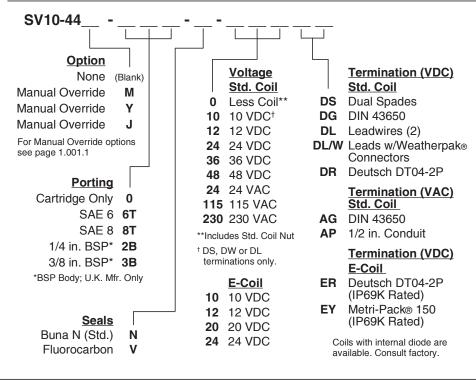
MATERIALS

Cartridge: Weight: 0.20 kg. (0.45 lbs.); Steel with hardened work surfaces. Zinc-plated exposed surfaces. Buna N O-rings and polyester elastomer back-up standard.

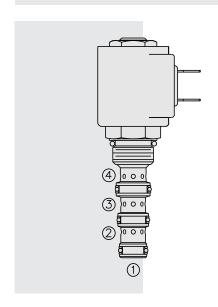
Standard Ported Body: Weight: 0.36 kg. (0.80 lbs.); Anodized high-strength 6061 T6 aluminum alloy, rated to 207 bar (3000 psi). Ductile iron bodies available; dimensions may differ. See page 8.010.1.

Standard Coil: Weight: 0.27 kg. (0.60 lbs.); Unitized thermoplastic encapsulated, Class H high temperature magnetwire. See page 3.200.1.

E-Coil: Weight: 0.41 kg. (0.9 lbs.); Fully encapsulated with rugged external metal shell. Rated up to IP69K with integral connectors. Note: See page 3.400.1 for all E-Coil retrofit applications.

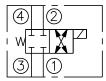


SV08-45 Spool, 4-Way, 2-Position

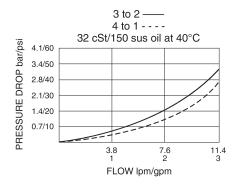


SYMBOLS

USASI/ISO:



PERFORMANCE (Cartridge Only)



DESCRIPTION

A solenoid-operated, 4-way, 2-position, direct-acting, spool-type, screw-in hydraulic cartridge valve.

OPERATION

When de-energized, the **SV08-45** blocks flow to all ports. When energized, the spool shifts to open flow between 3 and 2, as well as from 4 to 1.

Operation of Manual Override Option: To override, push button in and twist counterclockwise 180°. The internal spring will push the button out. In this position, the valve may be only partially shifted. To assure full override shift, pull the button out to its fullest extension and hold it in this position.

To return to normal valve function, push button in, twist clockwise 180° and release. Override will be detented in this position.

FEATURES

- Continuous-duty rated solenoid.
- Hardened precision spool and cage for long life.
- · Optional coil voltages and terminations.
- Efficient wet-armature construction.
- All ports may be fully pressurized.
- Cartridges are voltage interchangeable.
- Manual override option.
- Optional waterproof E-Coils rated up to IP69K.
- Unitized, molded coil design.
- Compact size.

RATINGS

Operating Pressure: 207 bar (3000 psi)

Flow: See Performance Chart

Internal Leakage: 82 cc/minute (5 cu. in./minute) max. at 207 bar (3000 psi)

Temperature: -40 to 120°C with standard Buna seals

Coil Duty Rating: Continuous from 85% to 115% of nominal voltage **Initial Coil Current Draw at 20°C:** Standard Coil: 1.2 amps at 12 VDC;

0.13 amps at 115 VAC (full wave rectified). E-Coil: 1.4 amps at 12 VDC; 0.7 amps at 24 VDC

Minimum Pull-in Voltage: 85% of nominal at 207 bar (3000 psi)

Filtration: See page 9.010.1

Fluids: Mineral-based or synthetics with lubricating properties at viscosities of 7.4 to 420 cSt (50 to 2000 sus); See Temperature and Oil Viscosity, page 9.060.1

Installation: No restrictions; See page 9.020.1

Cavity: VC08-4; See page 9.108.1

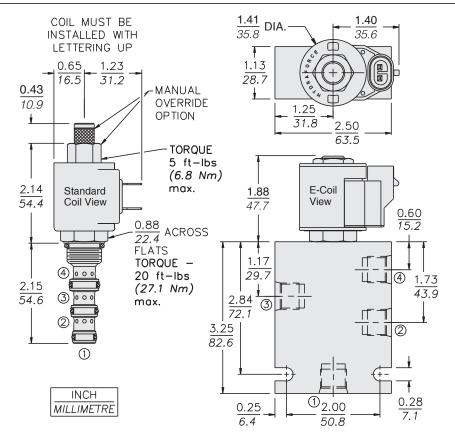
Cavity Tool: CT08-4XX; See page 8.600.1 Seal Kit: SK08-4X-MMM; See page 8.650.1

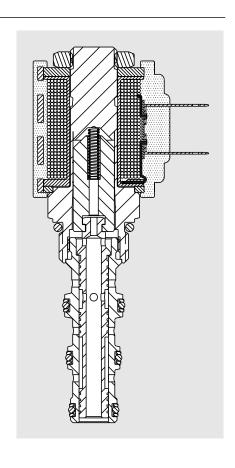
Coil Nut: Part No. 7004400;



SV08-45

DIMENSIONS





MATERIALS

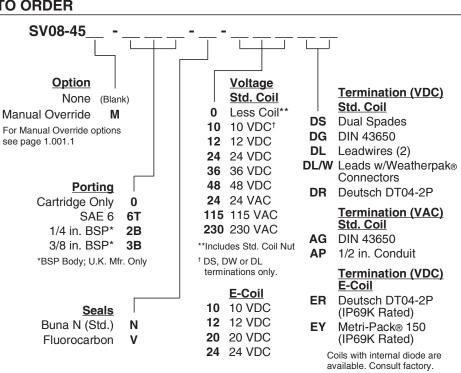
Cartridge: Weight: 0.13 kg. (0.28 lbs.); Steel with hardened work surfaces. Zinc-plated exposed surfaces; Buna N O-rings and back-ups standard.

Standard Ported Body: Weight: 0.27 kg. (0.60 lbs.); Anodized high-strength 6061 T6 aluminum alloy, rated to 207 bar (3000 psi); Ductile iron bodies available: dimensions may differ. See page 8.008.1.

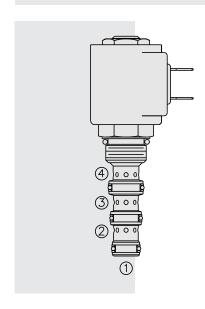
Standard Coil: Weight: 0.11 kg. (0.25 lbs.); Unitized thermoplastic encapsulated, Class H high temperature magnetwire. See page 3.200.1.

E-Coil: Weight: 0.14 kg. (0.3 lbs.); Perfect wound, fully encapsulated with rugged external metal shell; Rated up to IP69K with integral connectors.

See page 3.400.1 for all E-Coil retrofit applications.

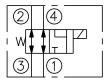


SV08-46 Spool, 4-Way, 2-Position

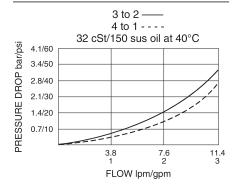


SYMBOLS

USASI/ISO:



PERFORMANCE (Cartridge Only)



DESCRIPTION

A solenoid-operated, four-way, two-position, direct-acting, spool-type, screw-in hydraulic cartridge valve.

OPERATION

When de-energized, the SV08-46 allows flow from 1 to 4, and from 3 to 2.

When energized, the spool shifts to allow flow between 2, 1 and 4, while blocking flow at 3

Operation of Manual Override Option: To override, push button in and twist counterclockwise 180°. The internal spring will push the button out. In this position, the valve may be only partially shifted. To assure full override shift, pull the button out to its fullest extension and hold it in this position.

To return to normal valve function, push button in, twist clockwise 180°, and release. Override will be detented in this position.

FEATURES

- Continuous-duty rated solenoid.
- Hardened precision spool and cage for long life.
- Optional coil voltages and terminations.
- Efficient wet-armature construction.
- All ports may be fully pressurized.
- Cartridges are voltage interchangeable.
- Manual override option.
- Optional waterproof E-Coils rated up to IP69K.
- Unitized, molded coil design.
- Compact size.

RATINGS

Operating Pressure: 207 bar (3000 psi)

Flow: See Performance Chart

Internal Leakage: 82 cc/minute (5 cu. in./minute) max. at 207 bar (3000 psi)

Temperature: -40 to 120°C with standard Buna seals

Coil Duty Rating: Continuous from 85% to 115% of nominal voltage **Initial Coil Current Draw at 20°C:** Standard Coil: 1.2 amps at 12 VDC;

0.13 amps at 115 VAC (full wave rectified). E-Coil: 1.4 amps at 12 VDC; 0.7 amps at 24 VDC

Minimum Pull-in Voltage: 85% of nominal at 207 bar (3000 psi)

Filtration: See page 9.010.1

Fluids: Mineral-based or synthetics with lubricating properties at viscosities of 7.4 to 420 cSt (50 to 2000 sus); See Temperature and Oil Viscosity, page 9.060.1

Installation: No restrictions; See page 9.020.1

Cavity: VC08-4; See page 9.108.1

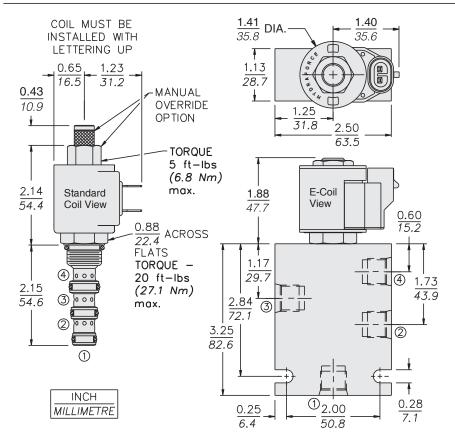
Cavity Tool: CT08-4XX; See page 8.600.1 Seal Kit: SK08-4X-MMM; See page 8.650.1

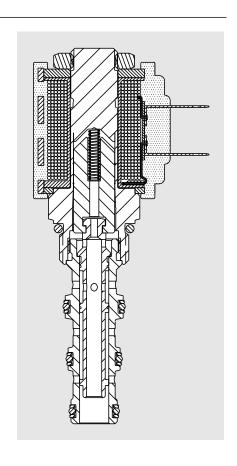
Coil Nut: Part No. 7004400;



SV08-46

DIMENSIONS





MATERIALS

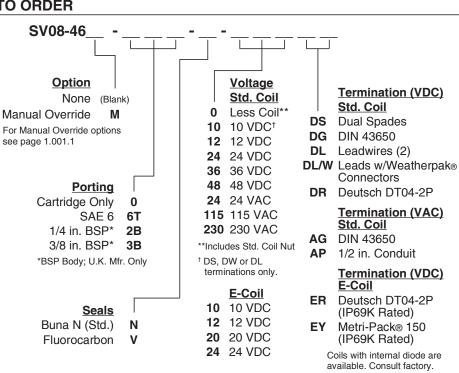
Cartridge: Weight: 0.13 kg. (0.28 lbs.); Steel with hardened work surfaces. Zinc-plated exposed surfaces; Buna N O-rings and back-ups standard.

Standard Ported Body: Weight: 0.27 kg. (0.60 lbs.); Anodized high-strength 6061 T6 aluminum alloy, rated to 207 bar (3000 psi); Ductile iron bodies available: dimensions may differ. See page 8.008.1.

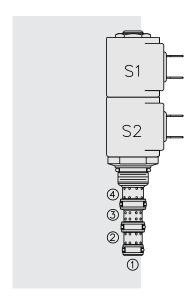
Standard Coil: Weight: 0.11 kg. (0.25 lbs.); Unitized thermoplastic encapsulated, Class H high temperature magnetwire. See page 3.200.1.

E-Coil: Weight: 0.14 kg. (0.3 lbs.); Perfect wound, fully encapsulated with rugged external metal shell; Rated up to IP69K with integral connectors.

See page 3.400.1 for all E-Coil retrofit applications.

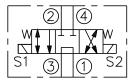


SV08-47A Spool, 4-Way, 3-Position, Tandem Center

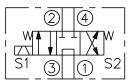


SYMBOLS

USASI:



ISO:



DESCRIPTION

A solenoid-operated, four-way, three-position, direct-acting, spool-type, tandem center, screw-in hydraulic cartridge valve.

OPERATION

When de-energized, the **SV08-47A** blocks cylinder ports, while allowing flow from 3 to 1. When coil #1 is energized, flow is allowed from 3 to 2, and from 4 to 1. When coil #2 is energized, flow is allowed from 3 to 4, and from 2 to 1.

In circuits where work port flows are unequal due to cylinder ratios, the higher return flow should be directed to port 2.

While 1 may be fully pressurized, it is not intended for use as the valve's inlet.

Operation of Manual Override Option: To override, push the knurled knob to activate the coil #2 (S2) function; pull the knob to activate the coil #1 (S1) function.

FEATURES

- Continuous-duty rated solenoid.
- Hardened precision spool and cage for long life.
- Optional coil voltages and terminations.
- Efficient wet-armature construction.
- All ports may be fully pressurized.
- Cartridges are voltage interchangeable.
- Unitized, molded coil design.
- · Manual override option.
- Optional waterproof E-Coils rated up to IP69K.

RATINGS

Operating Pressure: 210 bar (3000 psi)

Flow: 11.4 lpm (3.0 gpm) max.

Internal Leakage: 278 cc/minute (17 cu. in./minute) max. at 207 bar (3000 psi)

Temperature: -40 to 120°C with standard Buna seals

Coil Duty Rating: Continuous from 85% to 115% of nominal voltage

Initial Coil Current Draw at 20°C: Standard Coil: 1.2 amps at 12 VDC; 0.13 amps at 115 VAC (full wave rectified). E-Coil: 1.4 amps at 12 VDC; 0.7 amps at 24 VDC

Minimum Pull-in Voltage: 85% of nominal at 207 bar (3000 psi)

Filtration: See page 9.010.1

Fluids: Mineral-based or synthetics with lubricating properties at viscosities of 7.4 to 420 cSt (50 to 2000 sus); See Temperature and Oil Viscosity, page 9.060.1

Installation: No restrictions; See page 9.020.1

Cavity: VC08-4; See page 9.108.1

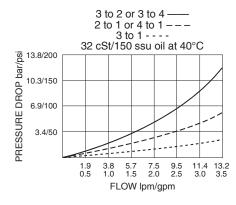
Cavity Tool: CT08-4XX; See page 8.600.1 **Seal Kit:** SK08-4X-MMM; See page 8.650.1

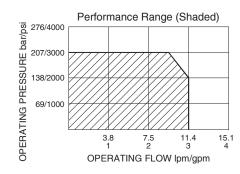
Coil Nut: Part No. 7004400; Manual Override Coil Nut: Part No. 4528180;

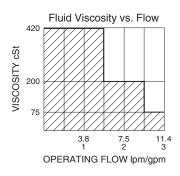
Coil Spacer: Part No. 4534720

For E-coils manufactured prior to 1-1-04, see page 3.400.1 for coil nut & spacer info.

PERFORMANCE (Cartridge Only)



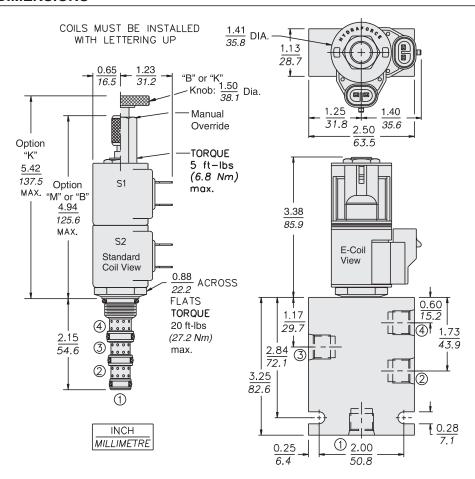






SV08-47A

DIMENSIONS



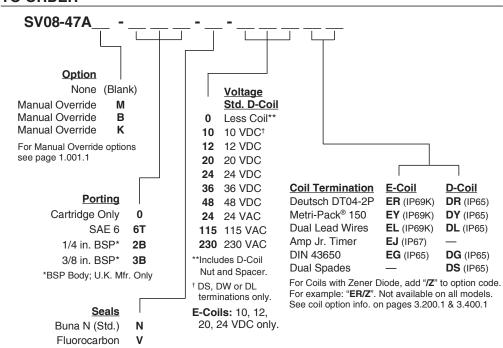
MATERIALS

Cartridge: Weight: 0.13 kg. (0.28 lbs.); Steel with hardened work surfaces. Zinc-plated exposed surfaces; Buna N O-rings and back-ups standard.

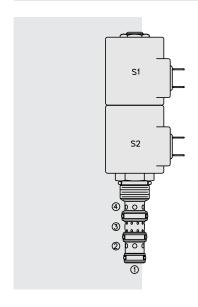
Standard Ported Body: Weight: 0.27 kg. (0.60 lbs.); Anodized high-strength 6061 T6 aluminum alloy, rated to 207 bar (3000 psi); Ductile iron bodies available; dimensions may differ. See page 8.008.1.

Standard Coil: Weight each: 0.11 kg. (0.25 lbs.); Unitized thermoplastic encapsulated, Class H high temperature magnetwire. See page 3.200.1

E-Coil: Weight: 0.14 kg. (0.3 lbs.); Perfect wound, fully encapsulated with rugged external metal shell; Rated up to IP69K with integral connectors. See page 3.400.1 for all E-Coil retrofit applications.

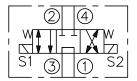


SV10-47A Spool, 4-Way, 3-Position, Tandem Center

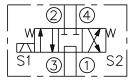


SYMBOLS

USASI:



ISO:



DESCRIPTION

A solenoid-operated, 4-way, 3-position, direct-acting, spool-type, tandem center, screw-in hydraulic cartridge valve.

OPERATION

When de-energized, the **SV10-47A** blocks cylinder ports, while allowing flow from 3 to 1. When coil #1 is energized, flow is allowed from 3 to 2, and from 4 to 1. When coil #2 is energized, flow is allowed from 3 to 4, and from 2 to 1.

In circuits where work port flows are unequal due to cylinder ratios, the higher return flow should be directed to port 2.

While 1 may be fully pressurized, it is not intended for use as the valve's inlet.

Operaton of Manual Override Option: To override, push the knurled button to activate the coil #2 (S2) function, or pull the knob to activate the coil #1 (S1) function.

FEATURES

- Optional coil voltages and terminations.
- Efficient wet-armature construction.
- All ports may be fully pressurized.
- Cartridges are voltage interchangeable.
- Hardened precision spool and cage for long life.
- Continuous-duty rated solenoid.
- Manual override option.
- Optional waterproof E-Coils rated up to IP69K.
- · Unitized, molded coil design.

RATINGS

Operating Pressure: 240 bar (3500 psi) **Proof Pressure:** 390 bar (5700 psi)

Flow: 19 lpm (5 gpm) max.

Internal Leakage: 328 cc/minute (20 cu. in./minute) max. at 207 bar (3000 psi)

Temperature: -40 to 120°C with standard Buna seals

Coil Duty Rating: Continuous from 85% to 115% of nominal voltage

Response Time: First indication of change of state with 85% voltage supplied at 100% of nominal flow rating: Energized: 100 msec.; De-energized: 50 msec.

Initial Coil Current Draw at 20°C: Standard Coil: 1.67 amps at 12 VDC;

0.18 amps at 115 VAC (full wave rectified).

E-Coil: 1.7 amps at 12 VDC; 0.85 amps at 24 VDC

Minimum Pull-in Voltage: 85% of nominal at 207 bar (3000 psi)

Filtration: See page 9.010.1

Fluids: Mineral-based or synthetics with lubricating properties at viscosities of 7.4 to 420 cSt (50 to 2000 sus); See Temperature and Oil Viscosity, page 9.060.1

Installation: No restrictions; See page 9.020.1

Cavity: VC10-4; See page 9.110.1; Cavity Tool: CT10-4XX; See page 8.600.1

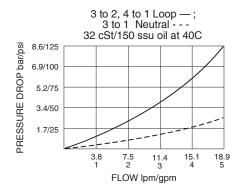
Seal Kit: SK10-4X-MMM; See page 8.650.1

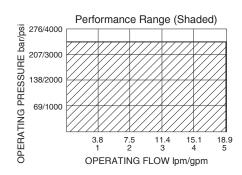
Coil Nut: Part No. 7004400; Manual Override Coil Nut: Part No. 4528180

Coil Spacer: E-Coil Spacer Part No. 4539700; Std. D-Coil Spacer Part No. 7000280;

If cartridge is ordered "Less Coil," D-Coil spacer will be provided.

PERFORMANCE (Cartridge Only)



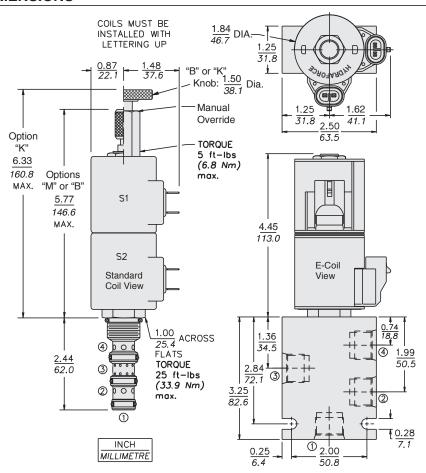




SV10-47A

1.502.2

DIMENSIONS



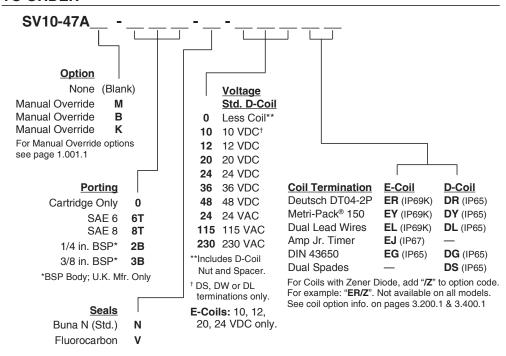
MATERIALS

Cartridge: Weight: 0.30 kg. (0.65 lbs.); Steel with hardened work surfaces. Zinc-plated exposed surfaces; Buna N O-rings and back-ups standard.

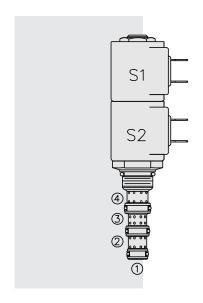
Standard Ported Body: Weight: 0.36 kg. (0.80 lbs.); Anodized high-strength 6061 T6 aluminum alloy, rated to 207 bar (3000 psi); Ductile iron bodies available; dimensions may differ. See page 8.010.1.

Standard Coil: Weight each: 0.27 kg. (0.60 lbs.); Unitized thermoplastic encapsulated, Class H high temperature magnetwire. See page 3.200.1

E-Coil: Weight: 0.41 kg. (0.9 lbs.); Perfect wound, fully encapsulated with rugged external metal shell; Rated up to IP69K with integral connectors. See page 3.400.1

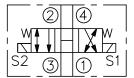


SV08-47B Spool, 4-Way, 3-Position, Open Center

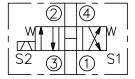


SYMBOLS

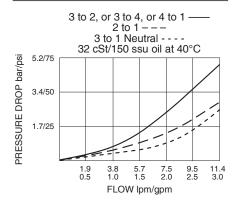
USASI:



ISO:



PERFORMANCE (Cartridge Only)



DESCRIPTION

A solenoid-operated, 4-way, 3-position, direct-acting, spool-type, open center, screw-in hydraulic cartridge valve.

OPERATION

When de-energized, the **SV08-47B** allows flow to all ports. When coil #1 is energized, flow is allowed from 3 to 4, and from 2 to 1. When coil #2 is energized, flow is allowed from 3 to 2, and from 4 to 1.

In circuits where work port flows are unequal due to cylinder ratios, the higher return flow should be directed to port 2.

While 1 may be fully pressurized, it is not intended for use as the valve's inlet. Operation of Manual Override Option: To override, push the knurled button to activate the coil #2 (S2) function, or pull the knob to activate the coil #1 (S1) function.

FEATURES

- Continuous-duty rated solenoid.
- Hardened precision spool and cage for long life.
- Optional coil voltages and terminations.
- Efficient wet-armature construction.
- All ports may be fully pressurized.
- Cartridges are voltage interchangeable.
- Unitized, molded coil design.
- · Compact size.
- Optional waterproof E-Coils rated up to IP69K.
- Manual override option.

RATINGS

Operating Pressure: 207 bar (3000 psi)

Flow: 11.4 lpm (3 gpm) max.

Internal Leakage: 328 ml/minute (20 cu. in./minute) max. at 207 bar (3000 psi)

Temperature: -40 to 120°C with standard Buna seals

Coil Duty Rating: Continuous from 85% to 115% of nominal voltage **Initial Coil Current Draw at 20° C:** Standard Coil: 1.2 amps at 12 VDC;

0.13 amps at 115 VAC (full wave rectified). E-Coil: 1.4 amps at 12 VDC; 0.7 amps at 24 VDC

Minimum Pull-in Voltage: 85% of nominal at 207 bar (3000 psi)

Filtration: See page 9.010.1

Fluids: Mineral-based or synthetics with lubricating properties at viscosities of 7.4 to 420 cSt (50 to 2000 sus); See Temperature and Oil Viscosity, page 9.060.1

Installation: No restrictions; See page 9.020.1

Cavity: VC08-4; See page 9.108.1

Cavity Tool: CT08-4XX; See page 8.600.1 Seal Kit: SK08-4X-MMM; See page 8.650.1

Coil Nut: Part No. 7004400; Manual Override Coil Nut: Part No. 4528180;

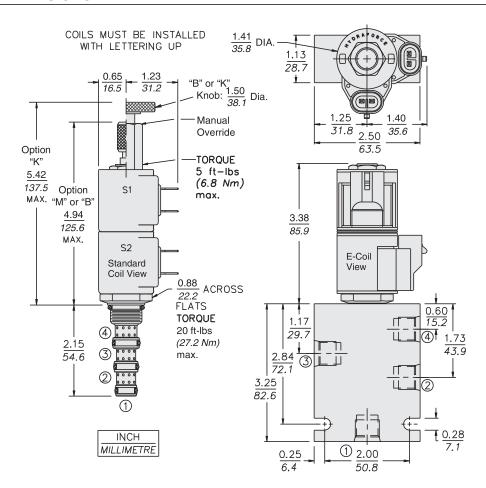
Coil Spacer: Part No. 4534720



SV08-47B

1.508.2

DIMENSIONS



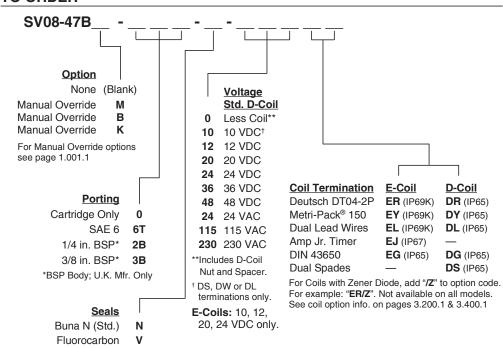
MATERIALS

Cartridge: Weight: 0.13 kg. (0.28 lbs.); Steel with hardened work surfaces. Zinc-plated exposed surfaces; Buna N O-rings and back-ups standard.

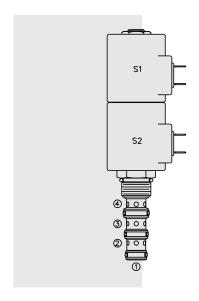
Standard Ported Body: Weight: 0.27 kg. (0.60 lbs.); Anodized high-strength 6061 T6 aluminum alloy, rated to 207 bar (3000 psi); Ductile iron bodies available; dimensions may differ. See page 8.008.1.

Standard Coil: Weight each: 0.11 kg. (0.25 lbs.); Unitized thermoplastic encapsulated, Class H high temperature magnetwire. See page 3.200.1

E-Coil: Weight: 0.14 kg. (0.3 lbs.); Perfect wound, fully encapsulated with rugged external metal shell; Rated up to IP69K with integral connectors. See page 3.400.1 for all E-Coil retrofit applications.

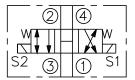


SV10-47B Spool, 4-Way, 3-Position, Open Center

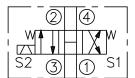


SYMBOLS

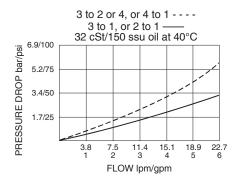
USASI:



ISO:



PERFORMANCE (Cartridge Only)



DESCRIPTION

A solenoid-operated, 4-way, 3-position, direct-acting, spool-type, open center, screw-in hydraulic cartridge valve.

OPERATION

When de-energized, **SV10-47B** cylinder ports are open and common to 3 and 1. When coil #1 is energized, flow is allowed from 3 to 4, and from 2 to 1. When coil #2 is energized, flow is allowed from 3 to 2, and from 4 to 1.

In circuits where work port flows are unequal due to cylinder ratios, the higher return flow should be directed to port 2.

While 1 may be fully pressurized, it is not intended for use as the valve's inlet. Operation of Manual Override Option: To override, push the knurled button to activate the coil #2 (S2) function, or pull the knob to activate the coil #1 (S1) function.

FEATURES

- Continuous-duty rated solenoid.
- Hardened precision spool and cage for long life.
- Optional coil voltages and terminations.
- Manual override option.
- Optional waterproof E-Coils rated up to IP69K.
- Efficient wet-armature construction.
- All ports may be fully pressurized.
- Cartridges are voltage interchangeable.
- Unitized, molded coil design.
- · Industry common cavity.

RATINGS

Operating Pressure: 240 bar (3500 psi)
Proof Pressure: 390 bar (5700 psi)

Flow: 22.7 lpm (6 gpm) max.

Internal Leakage: 328 cc/minute (20 cu. in./minute) max. at 207 bar (3000 psi)

Temperature: -40 to 120°C with standard Buna seals

Coil Duty Rating: Continuous from 85% to 115% of nominal voltage

Response Time: First indication of change of state with 100% voltage supplied at 80% of nominal flow rating: Energized: 30 msec.; De-energized: 10 msec.

Initial Coil Current Draw at 20°C: Standard Coil: 1.67 amps at 12 VDC;

0.18 amps at 115 VAC (full wave rectified).

E-Coil: 1.7 amps at 12 VDC; 0.85 amps at 24 VDC

Minimum Pull-in Voltage: 85% of nominal at 207 bar (3000 psi)

Filtration: See page 9.010.1

Fluids: Mineral-based or synthetics with lubricating properties at viscosities of 7.4 to 420 cSt (50 to 2000 sus); See Temperature and Oil Viscosity, page 9.060.1

Installation: No restrictions; See page 9.020.1

Cavity: VC10-4; See page 9.110.1; Cavity Tool: CT10-4XX; See page 8.600.1

Seal Kit: SK10-4X-MMM; See page 8.650.1

Coil Nut: Part No. 7004400; Manual Override Coil Nut: Part No. 4528180

Coil Spacer: E-Coil Spacer Part No. 4539700; Std. D-Coil Spacer Part No. 7000280; If cartridge is ordered "Less Coil," D-Coil spacer will be provided.

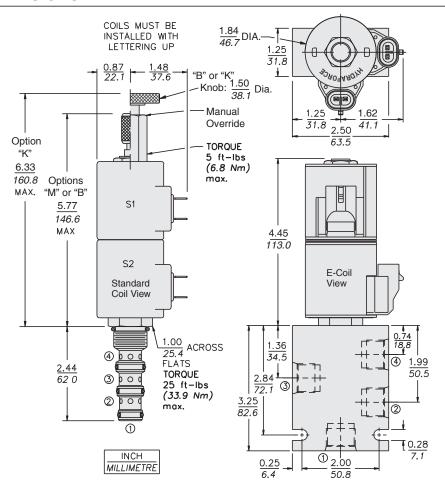
il cartriage is ordered Less Coil, D-Coil spacer will be provided.



SV10-47B

1.510.2

DIMENSIONS



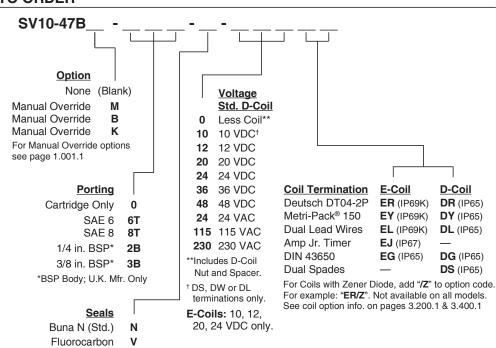
MATERIALS

Cartridge: Weight: 0.30 kg. (0.65 lbs.); Steel with hardened work surfaces. Zinc-plated exposed surfaces; Buna N O-rings and back-ups standard.

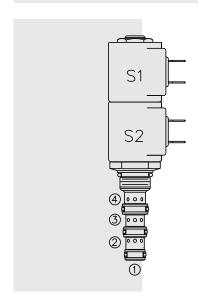
Standard Ported Body: Weight: 0.36 kg. (0.80 lbs.); Anodized high-strength 6061 T6 aluminum alloy, rated to 207 bar (3000 psi); Ductile iron bodies available; dimensions may differ. See page 8.010.1.

Standard Coil: Weight each: 0.27 kg. (0.60 lbs.); Unitized thermoplastic encapsulated, Class H high temperature magnetwire. See page 3.200.1

E-Coil: Weight: 0.41 kg. (0.9 lbs.); Perfect wound, fully encapsulated with rugged external metal shell; Rated up to IP69K with integral connectors. See page 3.400.1

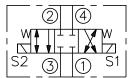


SV08-47C Spool, 4-Way, 3-Position, Closed Center

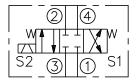


SYMBOLS

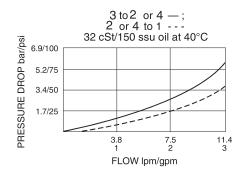
USASI:



ISO:



PERFORMANCE (Cartridge Only)



DESCRIPTION

A solenoid-operated, 4-way, 3-position, direct-acting, spool-type, closed center, screw-in hydraulic cartridge valve.

OPERATION

When de-energized, the **SV08-47C** blocks flow to all ports. When coil #1 is energized, flow is allowed from 3 to 4, and from 2 to 1. When coil #2 is energized, flow is allowed from 3 to 2, and from 4 to 1.

In circuits where work port flows are unequal due to cylinder ratios, the higher return flow should be directed to port 2.

While 1 may be fully pressurized, it is not intended for use as the valve's inlet. Operation of Manual Override Option: To override, push the knurled button to activate the coil #2 (S2) function, or pull the knob to activate the coil #1 (S1) function.

FEATURES

- Continuous-duty rated solenoid.
- Hardened precision spool and cage for long life.
- Optional coil voltages and terminations.
- Efficient wet-armature construction.
- All ports may be fully pressurized.
- Cartridges are voltage interchangeable.
- Unitized, molded coil design.
- · Compact size.
- Optional waterproof E-Coils rated up to IP69K.
- · Manual override option.

RATINGS

Operating Pressure: 207 bar (3000 psi)

Flow: 11.4 lpm (3 gpm) max.

Internal Leakage: 164 cc/minute (10 cu. in./minute) max. at 207 bar (3000 psi)

Temperature: -40 to 120°C with standard Buna seals

Coil Duty Rating: Continuous from 85% to 115% of nominal voltage

Initial Coil Current Draw at 20° C: Standard Coil: 1.2 amps at 12 VDC; 0.13 amps at 115 VAC (full wave rectified). E-Coil: 1.4 amps at 12 VDC; 0.7 amps at 24 VDC

Minimum Pull-in Voltage: 85% of nominal at 207 bar (3000 psi)

Filtration: See page 9.010.1

Fluids: Mineral-based or synthetics with lubricating properties at viscosities of 7.4 to 420 cSt (50 to 2000 sus); See Temperature and Oil Viscosity, page 9.060.1

Installation: No restrictions; See page 9.020.1

Cavity: VC08-4; See page 9.108.1 Cavity Tool: CT08-4XX; See page 8.600.1

Seal Kit: SK08-4X-MMM; See page 8.650.1

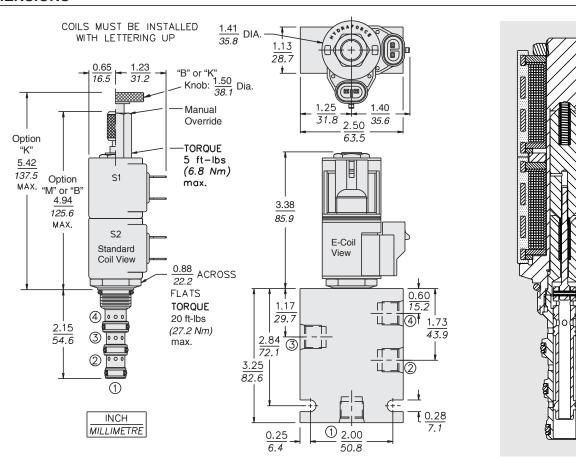
Coil Nut: Part No. 7004400; Manual Override Coil Nut: Part No. 4528180;

Coil Spacer: Part No. 4534720



SV08-47C

DIMENSIONS



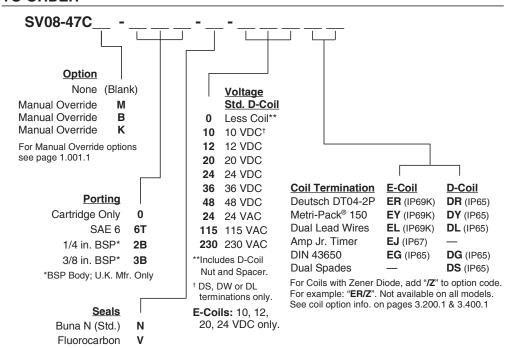
MATERIALS

Cartridge: Weight: 0.13 kg. (0.28 lbs.); Steel with hardened work surfaces. Zinc-plated exposed surfaces; Buna N O-rings and back-ups standard.

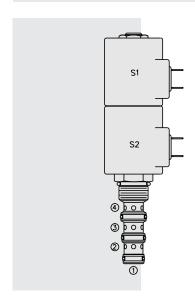
Standard Ported Body: Weight: 0.27 kg. (0.60 lbs.); Anodized high-strength 6061 T6 aluminum alloy, rated to 207 bar (3000 psi); Ductile iron bodies available; dimensions may differ.See page 8.008.1.

Standard Coil: Weight each: 0.11 kg. (0.25 lbs.); Unitized thermoplastic encapsulated, Class H high temperature magnetwire. See page 3.200.1

E-Coil: Weight: 0.14 kg. (0.3 lbs.); Perfect wound, fully encapsulated with rugged external metal shell; Rated up to IP69K with integral connectors. See page 3.400.1 for all E-Coil retrofit applications.

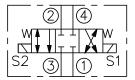


SV10-47C Spool, 4-Way, 3-Position, Closed Center

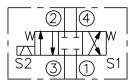


SYMBOLS

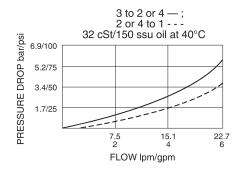
USASI:



ISO:



PERFORMANCE (Cartridge Only)



DESCRIPTION

A solenoid-operated, 4-way, 3-position, direct-acting, spool-type, closed center, screw-in hydraulic cartridge valve.

OPERATION

When de-energized, the **SV10-47C** blocks flow to all ports. When coil #1 is energized, flow is allowed from 3 to 4, and from 2 to 1. When coil #2 is energized, flow is allowed from 3 to 2, and from 4 to 1.

In circuits where work port flows are unequal due to cylinder ratios, the higher return flow should be directed to port 2.

While 1 may be fully pressurized, it is not intended for use as the valve's inlet.

Operation of Manual Override Option: To override, push the knurled button to activate the coil #2 (S2) function, or pull the knob to activate the coil #1 (S1) function.

FEATURES

- Continuous-duty rated solenoid.
- Hardened precision spool and cage for long life.
- Optional coil voltages and terminations.
- Manual override option.
- Optional waterproof E-Coils rated up to IP69K.
- Efficient wet-armature construction.
- All ports may be fully pressurized.
- Cartridges are voltage interchangeable.
- Unitized, molded coil design.
- · Industry common cavity.

RATINGS

Operating Pressure: 240 bar (3500 psi) **Proof Pressure:** 390 bar (5700 psi)

Flow: 23 lpm (6 gpm) max.

Internal Leakage: 328 cc/minute (20 cu. in./minute) max. at 207 bar (3000 psi)

Temperature: -40 to 120°C with standard Buna seals

Coil Duty Rating: Continuous from 85% to 115% of nominal voltage Initial Coil Current Draw at 20° C: Standard Coil: 1.67 amps at 12 VDC; 0.18 amps at 115 VAC (full wave rectified).

E-Coil: 1.7 amps at 12 VDC; 0.85 amps at 24 VDC

Minimum Pull-in Voltage: 85% of nominal at 207 bar (3000 psi)

Filtration: See page 9.010.1

Fluids: Mineral-based or synthetics with lubricating properties at viscosities of 7.4 to 420 cSt (50 to 2000 sus); See Temperature and Oil Viscosity, page 9.060.1

Installation: No restrictions; See page 9.020.1

Cavity: VC10-4; See page 9.110.1; Cavity Tool: CT10-4XX; See page 8.600.1

Seal Kit: SK10-4X-MMM; See page 8.650.1

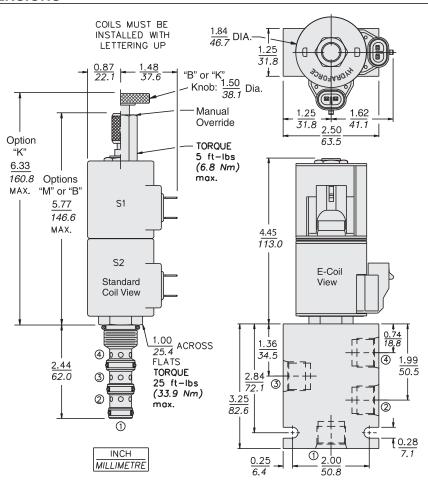
Coil Nut: Part No. 7004400; Manual Override Coil Nut: Part No. 4528180

Coil Spacer: E-Coil Spacer Part No. 4539700; Std. D-Coil Spacer Part No. 7000280; If cartridge is ordered "Less Coil," D-Coil spacer will be provided.



SV10-47C

DIMENSIONS



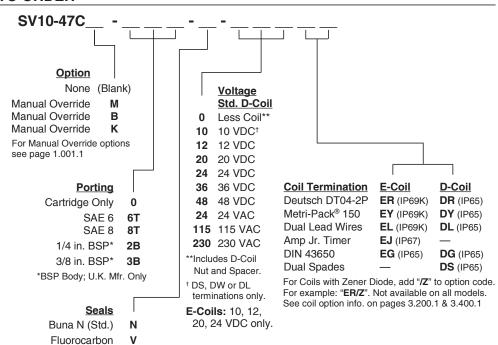
MATERIALS

Cartridge: Weight: 0.30 kg. (0.65 lbs.); Steel with hardened work surfaces. Zinc-plated exposed surfaces; Buna N O-rings and back-ups standard.

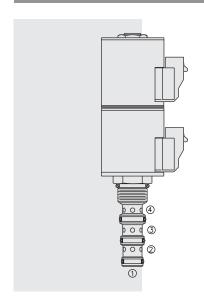
Standard Ported Body: Weight: 0.36 kg. (0.80 lbs.); Anodized high-strength 6061 T6 aluminum alloy, rated to 207 bar (3000 psi); Ductile iron bodies available; dimensions may differ. See page 8.010.1.

Standard Coil: Weight each: 0.27 kg. (0.60 lbs.); Unitized thermoplastic encapsulated, Class H high temperature magnetwire. See page 3.200.1

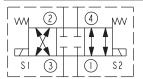
E-Coil: Weight: 0.41 kg. (0.9 lbs.); Perfect wound, fully encapsulated with rugged external metal shell; Rated up to IP69K with integral connectors. See page 3.400.1



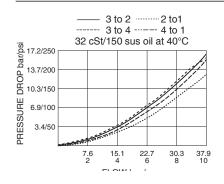
HSV10-47C HyPerformance™ Spool, 4-Port,



ISO SYMBOL



PERFORMANCE (Cartridge Only)



DESCRIPTION

A solenoid-operated, 4-port, 3-position, direct-acting, spool-type, closed center, screw-in hydraulic cartridge valve for use in high pressure applications.

OPERATION

When de-energized, the **HSV10-47C** blocks flow to all ports. When coil #1 is energized, flow is allowed from 3 to 4, and from 2 to 1. When coil #2 is energized, flow is allowed from 3 to 2, and from 4 to 1.

In circuits where work port flows are unequal due to cylinder ratios, the higher return flow should be directed to port 2.

FEATURES

- · Continuous-duty rated solenoid.
- Hardened precision spool and cage for long life.
- Optional coil voltages and terminations.
- Manual override option.
- Waterproof E-Coils rated up to IP69K.
- All ports may be fully pressurized.
- Unitized, molded coil design.
- Industry common cavity.
- All HyPerformance[™] products are tested to the rigorous standards of the NFPA specification T2.6.1.
- All HyPerformance[™] valves are tested at a verification level of 90% and an assurance of 99%.

RATINGS

Operating Pressure: 350 bar (5075 psi); 10% cycle life: 420 bar (6090 psi)

Note: All HyPerformance™ products are tested for 900K cycles at 350 bar and 100K cycles at 420 bar.

Proof Pressure: 690 bar (10000 psi)

Burst Pressure: 1380 bar (20000 psi)

Flow: 37.9 lpm (10 gpm)

Internal Leakage: 245 ml/min (15 cu.in./min) at 350 bar (5075) de-energized

Temperature: -54° to 107°C (-65° to 225°F) with urethane seals

Filtration: See page 9.010.1

Fluids: Mineral-based or synthetics with lubricating properties at viscosities of 7.4 to 420 cSt (50 to 2000 sus); See Temperature and Oil Viscosity, page 9.060.1

Installation: No restrictions; See page 9.020.1

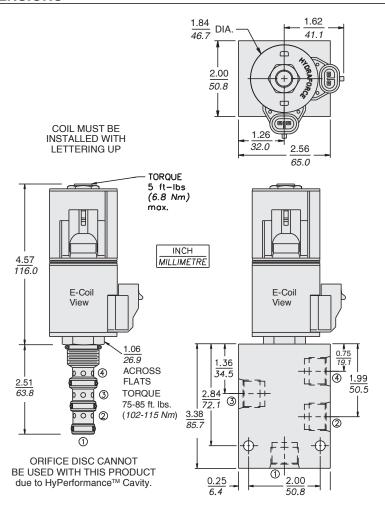
Cavity: HVC10-4; See page 9.110.1

Cavity Tool: HCT10-4XX; See page 8.600.1 Seal Kit: SK10-4U-000; See page 8.650.1

3-Position, Closed Center

HSV10-47C

DIMENSIONS



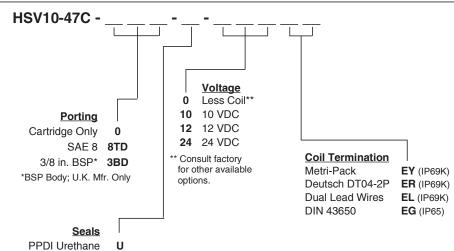
MATERIALS

Cartridge: Weight (without coil and nut): 0.28 kg. (0.61 lbs.); Steel with hardened work surfaces. Zinc-plated exposed surfaces; urethane seals without back-ups standard.

Ported Body: Weight: 1.71 kg (3.76 lbs.) HyPerformance™ Ductile iron (code 'D') standard. Rated to 345 bar (5000 psi). See page 8.010.1.

E-Coil: Weight: 0.41 kg. (0.9 lbs.); Perfect wound, fully encapsulated with rugged external metal shell; Rated up to IP69K with integral connectors. See page 3.400.1

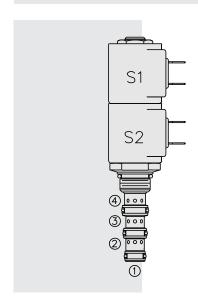
TO ORDER



Note: PPDI Urethane seals are recommended for pressures over 241 bar (3500 psi). **Note:** Consult factory for additional seal

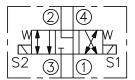
options.

SV08-47D Spool, 4-Way, 3-Position, "Motor Spool"

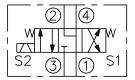


SYMBOLS

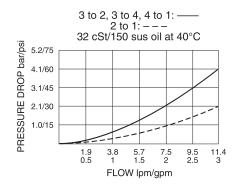
USASI:



ISO:



PERFORMANCE (Cartridge Only)



DESCRIPTION

A solenoid-operated, 4-way, 3-position, direct-acting, spool-type, motor spool, screw-in hydraulic cartridge valve.

OPERATION

When de-energized, the **SV08-47D** blocks flow to 3, while allowing flow from 2 to 1, and from 4 to 1. When coil #1 is energized, flow is allowed from 3 to 4, and from 2 to 1. When coil #2 is energized, flow is allowed from 3 to 2, and from 4 to 1. In circuits where work port flows are unequal due to cylinder ratios, the higher return flow should be directed to port 2.

While 1 may be fully pressurized, it is not intended for use as the valve's inlet.

Operation of Manual Override Option: To override, push the knurled button to activate the coil #2 (S2) function, or pull the knob to activate the coil #1 (S1) function.

FEATURES

- · Continuous-duty rated solenoid.
- Hardened precision spool and cage for long life.
- Optional coil voltages and terminations.
- Efficient wet-armature construction.
- All ports may be fully pressurized.
- Cartridges are voltage interchangeable.
- Unitized, molded coil design.
- · Compact size.
- Optional waterproof E-Coils rated up to IP69K.
- Manual override option.

RATINGS

Operating Pressure: 207 bar (3000 psi)

Flow: 11.4 lpm (3 gpm) max.

Internal Leakage: 164 cc/minute (10 cu. in./minute) max. at 207 bar (3000 psi)

Temperature: -40 to 120°C with standard Buna seals

Coil Duty Rating: Continuous from 85% to 115% of nominal voltage **Initial Coil Current Draw at 20° C:** Standard Coil: 1.2 amps at 12 VDC;

0.13 amps at 115 VAC (full wave rectified). E-Coil: 1.4 amps at 12 VDC; 0.7 amps at 24 VDC

Minimum Pull-in Voltage: 85% of nominal at 207 bar (3000 psi)

Filtration: See page 9.010.1

Fluids: Mineral-based or synthetics with lubricating properties at viscosities of 7.4 to 420 cSt (50 to 2000 sus); See Temperature and Oil Viscosity, page 9.060.1

Installation: No restrictions; See page 9.020.1

Cavity: VC08-4; See page 9.108.1

Cavity Tool: CT08-4XX; See page 8.600.1 Seal Kit: SK08-4X-MMM; See page 8.650.1

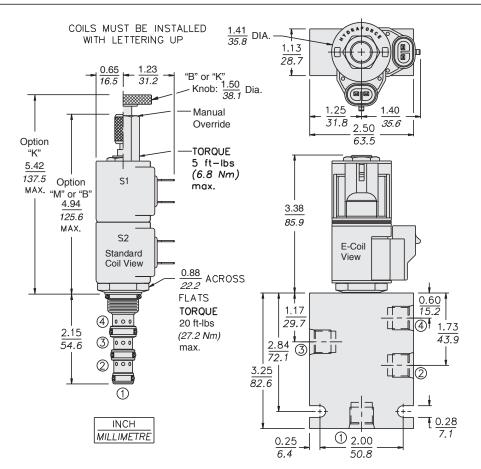
Coil Nut: Part No. 7004400; Manual Override Coil Nut: Part No. 4528180;

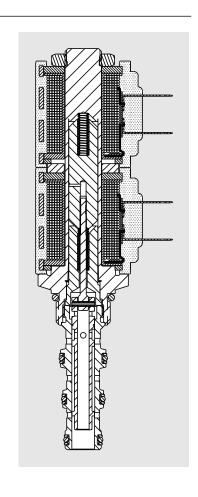
Coil Spacer: Part No. 4534720



SV08-47D

DIMENSIONS





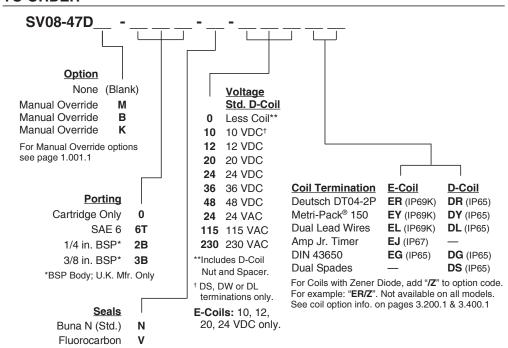
MATERIALS

Cartridge: Weight: 0.13 kg. (0.28 lbs.); Steel with hardened work surfaces. Zinc-plated exposed surfaces; Buna N O-rings and back-ups standard.

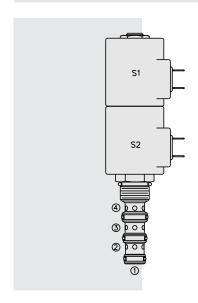
Standard Ported Body: Weight: 0.27 kg. (0.60 lbs.); Anodized high-strength 6061 T6 aluminum alloy, rated to 207 bar (3000 psi); Ductile iron bodies available; dimensions may differ.See page 8.008.1.

Standard Coil: Weight each: 0.11 kg. (0.25 lbs.); Unitized thermoplastic encapsulated, Class H high temperature magnetwire. See page 3.200.1

E-Coil: Weight: 0.14 kg. (0.3 lbs.); Perfect wound, fully encapsulated with rugged external metal shell; Rated up to IP69K with integral connectors. See page 3.400.1 for all E-Coil retrofit applications.

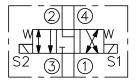


SV10-47D Spool, 4-Way, 3-Position, "Motor Spool"

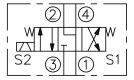


SYMBOLS

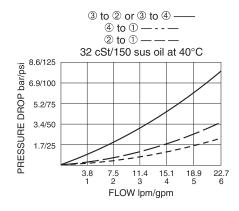
USASI:



ISO:



PERFORMANCE (Cartridge Only)



DESCRIPTION

A solenoid-operated, 4-way, 3-position, direct-acting, spool-type, motor spool, screw-in hydraulic cartridge valve.

OPERATION

When de-energized, the **SV10-47D** blocks flow to 3, while allowing flow from 2 to 1, and from 4 to 1. When coil #1 is energized, flow is allowed from 3 to 4, and from 2 to 1. When coil #2 is energized, flow is allowed from 3 to 2, and from 4 to 1. In circuits where work port flows are unequal due to cylinder ratios, the higher return flow should be directed to port 2.

While 1 may be fully pressurized, it is not intended for use as the valve's inlet. Operation of Manual Override Option: To override, push the knurled button to activate the coil #2 (S2) function, or pull the knob to activate the coil #1 (S1) function.

FEATURES

- Continuous-duty rated solenoid.
- Hardened precision spool and cage for long life.
- · Optional coil voltages and terminations.
- Manual override option.
- Optional waterproof E-Coils rated up to IP69K.
- Efficient wet-armature construction.
- All ports may be fully pressurized.
- Cartridges are voltage interchangeable.
- Unitized, molded coil design.
- · Industry common cavity.

RATINGS

Operating Pressure: 240 bar (3500 psi) Proof Pressure: 390 bar (5700 psi)

Flow: 23 lpm (6 gpm) max.

Internal Leakage: 328 cc/minute (20 cu. in./minute) max. at 207 bar (3000 psi)

Temperature: -40 to 120°C with standard Buna seals

Coil Duty Rating: Continuous from 85% to 115% of nominal voltage Initial Coil Current Draw at 20°C: Standard Coil: 1.67 amps at 12 VDC;

0.18 amps at 115 VAC (full wave rectified). E-Coil: 1.7 amps at 12 VDC; 0.85 amps at 24 VDC

Minimum Pull-in Voltage: 85% of nominal at 207 bar (3000 psi)

Filtration: See page 9.010.1

Fluids: Mineral-based or synthetics with lubricating properties at viscosities of 7.4 to 420 cSt (50 to 2000 sus); See Temperature and Oil Viscosity, page 9.060.1

Installation: No restrictions; See page 9.020.1

Cavity: VC10-4; See page 9.110.1; Cavity Tool: CT10-4XX; See page 8.600.1

Seal Kit: SK10-4X-MMM; See page 8.650.1

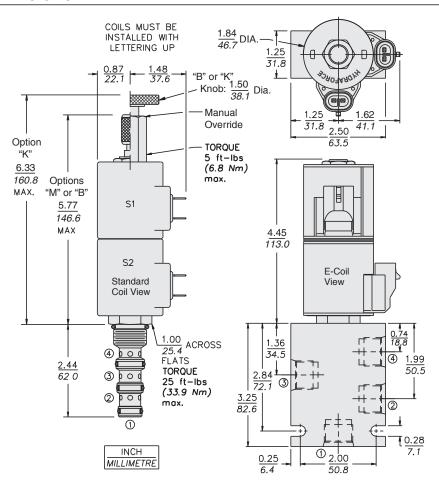
Coil Nut: Part No. 7004400; Manual Override Coil Nut: Part No. 4528180

Coil Spacer: E-Coil Spacer Part No. 4539700; Std. D-Coil Spacer Part No. 7000280; If cartridge is ordered "Less Coil," D-Coil spacer will be provided.



SV10-47D

DIMENSIONS



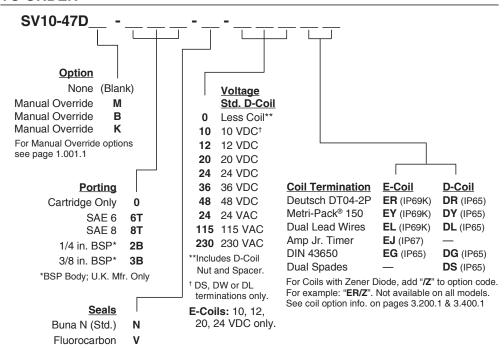
MATERIALS

Cartridge: Weight: 0.30 kg. (0.65 lbs.); Steel with hardened work surfaces. Zinc-plated exposed surfaces; Buna N O-rings and back-ups standard.

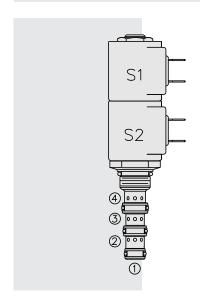
Standard Ported Body: Weight: 0.36 kg. (0.80 lbs.); Anodized high-strength 6061 T6 aluminum alloy, rated to 207 bar (3000 psi); Ductile iron bodies available; dimensions may differ. See page 8.010.1.

Standard Coil: Weight each: 0.27 kg. (0.60 lbs.); Unitized thermoplastic encapsulated, Class H high temperature magnetwire. See page 3.200.1

E-Coil: Weight: 0.41 kg. (0.9 lbs.); Perfect wound, fully encapsulated with rugged external metal shell; Rated up to IP69K with integral connectors. See page 3.400.1

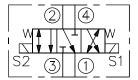


SV08-47E Spool, 4-Way, 3-Position

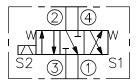


SYMBOLS

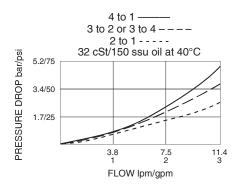
USASI:



ISO:



PERFORMANCE (Cartridge Only)



DESCRIPTION

A solenoid-operated, four-way, three-position, direct-acting, spool-type, screw-in hydraulic cartridge valve.

OPERATION

When de-energized, the **SV08-47E** blocks flow at 3 and 4, while allowing flow from 2 to 1. When coil #1 (S1) is energized, the spool shifts to allow flow from 3 to 4 and 2 to 1. When coil #2 (S2) is energized flow is allowed from 2 to 3 and from 4 to 1.

In circuits where work port flows are unequal due to cylinder ratios, the higher return flow should be directed to port 2.

While 1 may be fully pressurized, it is not intended for use as the valve's inlet.

FEATURES

- · Continuous-duty rated solenoid.
- Hardened precision spool and cage for long life.
- · Optional coil voltages and terminations.
- Efficient wet-armature construction.
- All ports may be fully pressurized.
- Cartridges are voltage interchangeable.
- Unitized, molded coil design.
- Industry common cavity.
- Optional waterproof E-Coils rated up to IP69K.

RATINGS

Operating Pressure: 207 bar (3000 psi)

Flow: 11.4 lpm (3 gpm) max.

Internal Leakage: 164 cc/minute (10 cu. in./minute) max. at 207 bar (3000 psi)

Temperature: -40 to 120°C with standard Buna seals

Coil Duty Rating: Continuous from 85% to 115% of nominal voltage **Initial Coil Current Draw at 20° C:** Standard Coil: 1.2 amps at 12 VDC;

0.13 amps at 115 VAC (full wave rectified). E-Coil: 1.4 amps at 12 VDC; 0.7 amps at 24 VDC

Minimum Pull-in Voltage: 85% of nominal at 207 bar (3000 psi)

Filtration: See page 9.010.1

Fluids: Mineral-based or synthetics with lubricating properties at viscosities of 7.4 to 420 cSt (50 to 2000 sus); See Temperature and Oil Viscosity, page 9.060.1

Installation: No restrictions; See page 9.020.1

Cavity: VC08-4; See page 9.108.1

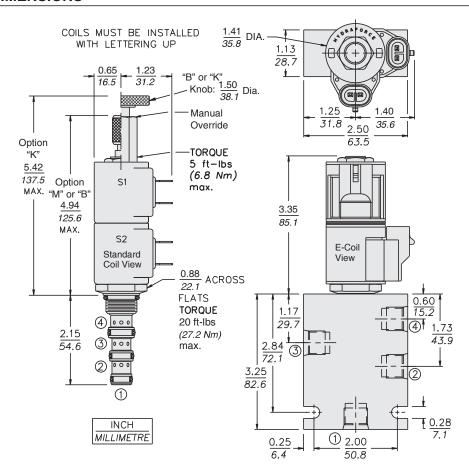
Cavity Tool: CT08-4XX; See page 8.600.1 **Seal Kit:** SK08-4X-MMM; See page 8.650.1

Coil Nut: Part No. 7004400; Coil Spacer: Part No. 4534720



SV08-47E

DIMENSIONS



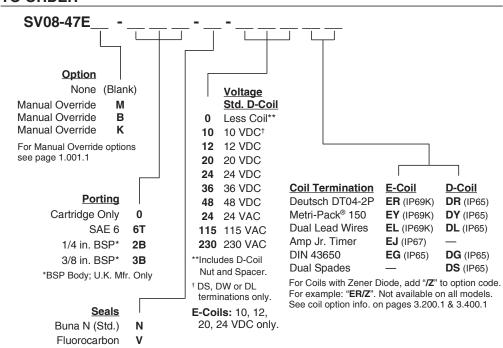
MATERIALS

Cartridge: Weight: 0.13 kg. (0.28 lbs.); Steel with hardened work surfaces. Zinc-plated exposed surfaces; Buna N O-rings and back-ups standard.

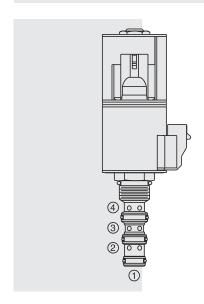
Standard Ported Body: Weight: 0.27 kg. (0.60 lbs.); Anodized high-strength 6061 T6 aluminum alloy, rated to 207 bar (3000 psi); Ductile iron bodies available; dimensions may differ. See page 8.008.1.

Standard Coil: Weight each: 0.11 kg. (0.25 lbs.); Unitized thermoplastic encapsulated, Class H high temperature magnetwire. See page 3.200.1

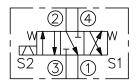
E-Coil: Weight: 0.14 kg. (0.3 lbs.); Perfect wound, fully encapsulated with rugged external metal shell; Rated up to IP69K with integral connectors. See page 3.400.1 for all E-Coil retrofit applications.



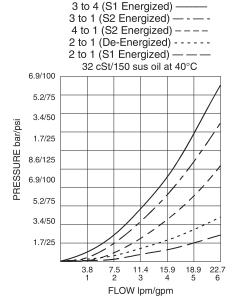
SV10-47E Spool, 4-Way, 3-Position



SYMBOL



PERFORMANCE (Cartridge Only)



See following page for additional performance information.

DESCRIPTION

A solenoid-operated, 4-way, 3-position, direct-acting, spool-type, motor center, screw-in hydraulic cartridge valve.

OPERATION

When de-energized, the **SV10-47E** blocks flow at 3 and 4, while allowing flow from 2 to 1. When coil #1 (S1) is energized, the spool shifts to allow flow from 3 to 4 and 2 to 1. When coil #2 (S2) is energized flow is allowed from 2 to 3 and from 4 to 1.

In circuits where work port flows are unequal due to cylinder ratios, the higher return flow should be directed to port 2.

While 1 may be fully pressurized, it is not intended for use as the valve's inlet.

FEATURES

- Continuous-duty rated solenoid with optional coil voltages and terminations.
- Hardened precision spool and cage for long life.
- Manual override option.
- Optional waterproof E-Coils rated up to IP69K.
- Efficient wet-armature construction.
- All ports may be fully pressurized.
- Cartridges are voltage interchangeable.
- Unitized, molded coil design.
- · Industry common cavity.

RATINGS

Operating Pressure: 250 bar (3625 psi) Proof Pressure: 344 bar (5000 psi)

Flow: Up to 30.2 (8 gpm); see performance chart

Internal Leakage: 328 cc/minute (20 cu. in./minute) max. at 207 bar (3000 psi)

Temperature: -40 to 100°C (-40° to 212°F) with standard Buna N seals;

-26 to 204°C (-15°F to 400°F) with Fluorocarbon seals; -54 to 107°C (-65°F to 225°F) with Polyurethane seals

Coil Duty Rating: Continuous from 85% to 115% of nominal voltage

Response Time: First indication of change of state with 100% voltage supplied at 80% of nominal flow rating: Energized: 40 msec.; De-energized: 10 msec.

Initial Coil Current Draw at 20°C: Standard Coil: 1.67 amps at 12 VDC;

0.18 amps at 115 VAC (full wave rectified). E-Coil: 1.7 amps at 12 VDC; 0.85 amps at 24 VDC

Minimum Pull-in Voltage: 85% of nominal at 207 bar (3000 psi)

Filtration: See page 9.010.1

Fluids: Mineral-based or synthetics with lubricating properties at viscosities of 7.4 to 420 cSt (50 to 2000 sus); See Temperature and Oil Viscosity, page 9.060.1

Installation: No restrictions; See page 9.020.1

Cavity: VC10-4; See page 9.110.1; Cavity Tool: CT10-4XX; See page 8.600.1

Seal Kit: SK10-4X-MMM; See page 8.650.1

Coil Nut: Part No. 7004400; Manual Override Coil Nut: Part No. 4528180

Coil Spacer: E-Coil Spacer Part No. 4539700; Std. D-Coil Spacer Part No. 7000280;

If cartridge is ordered "Less Coil," D-Coil spacer will be provided.

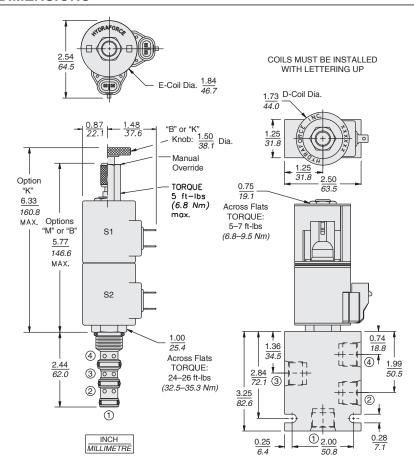


SV10-47E

PERFORMANCE (Continued)

Performance Range Hatched 276 4000 207 3000 207 3000 207 3000

DIMENSIONS



SHOWN ABOVE WITH E-COILS AND EY CONNECTORS OPTION

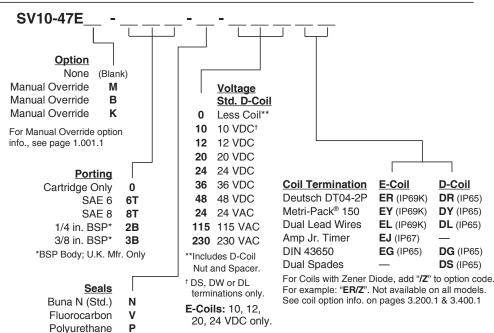
MATERIALS

Cartridge: Weight: 0.26 kg. (0.57 lbs.); Steel with hardened work surfaces. Zinc-plated exposed surfaces; Buna N O-rings and back-ups standard.

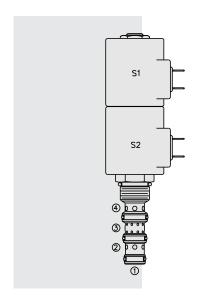
Standard Ported Body: Weight: 0.36 kg. (0.80 lbs.); Anodized high-strength 6061 T6 aluminum alloy, rated to 207 bar (3000 psi); Ductile iron bodies available; dimensions may differ. See page 8.010.1.

Standard D-Coil: Weight each: 0.27 kg. (0.60 lbs.); Unitized thermoplastic encapsulated, Class H high temperature magnetwire. See page 3.200.1

E-Coil: Weight: 0.41 kg. (0.9 lbs.); Perfect wound, fully encapsulated with rugged external metal shell; Rated up to IP69K with integral connectors.
See page 3.400.1

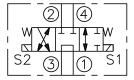


SV10-47F Spool, 4-Way, 3-Position, Tandem Center

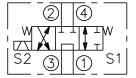


SYMBOLS

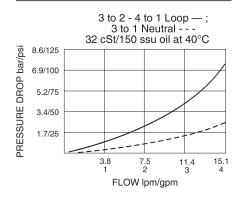
USASI:



ISO:



PERFORMANCE (Cartridge Only)



DESCRIPTION

A solenoid-operated, 4-way, 3-position, direct-acting, spool-type, tandem center, screw-in hydraulic cartridge valve.

OPERATION

When de-energized, the **SV10-47F** blocks cylinder ports, while allowing flow from 3 to 1. When coil #1 is energized, flow is allowed from 3 to 2, and from 4 to 1. When coil #2 is energized, flow is allowed from 2 to 3, while blocking flow to 1 and 4.

In circuits where work port flows are unequal due to cylinder ratios, the higher return flow should be directed to port 2.

While 1 may be fully pressurized, it is not intended for use as the valve's inlet. Operaton of Manual Override Option: To override, push the knurled button to activate the coil #2 (S2) function, or pull the knob to activate the coil #1 (S1) function.

FEATURES

- Continuous-duty rated solenoid.
- Hardened precision spool and cage for long life.
- Optional coil voltages and terminations.
- Manual override option.
- Optional waterproof E-Coils rated up to IP69K.
- Efficient wet-armature construction.
- All ports may be fully pressurized.
- Cartridges are voltage interchangeable.
- Unitized, molded coil design.
- · Industry common cavity.

RATINGS

Operating Pressure: 240 bar (3500 psi) **Proof Pressure:** 390 bar (5700 psi)

Flow: 15 lpm (4 gpm) max.

Internal Leakage: 328 cc/minute (20 cu. in./minute) max. at 207 bar (3000 psi)

Temperature: -40 to 120°C with standard Buna seals

Coil Duty Rating: Continuous from 85% to 115% of nominal voltage

Response Time: First indication of change of state with 100% voltage supplied at 80% of nominal flow rating: Energized: 40 msec.; De-energized: 10 msec.

Initial Coil Current Draw at 20°C: Standard Coil: 1.67 amps at 12 VDC;

0.18 amps at 115 VAC (full wave rectified).

E-Coil: 1.7 amps at 12 VDC; 0.85 amps at 24 VDC

Minimum Pull-in Voltage: 85% of nominal at 207 bar (3000 psi)

Filtration: See page 9.010.1

Fluids: Mineral-based or synthetics with lubricating properties at viscosities of 7.4 to 420 cSt (50 to 2000 sus); See Temperature and Oil Viscosity, page 9.060.1

Installation: No restrictions; See page 9.020.1

Cavity: VC10-4; See page 9.110.1; Cavity Tool: CT10-4XX; See page 8.600.1

Seal Kit: SK10-4X-MMM; See page 8.650.1

Coil Nut: Part No. 7004400; Manual Override Coil Nut: Part No. 4528180

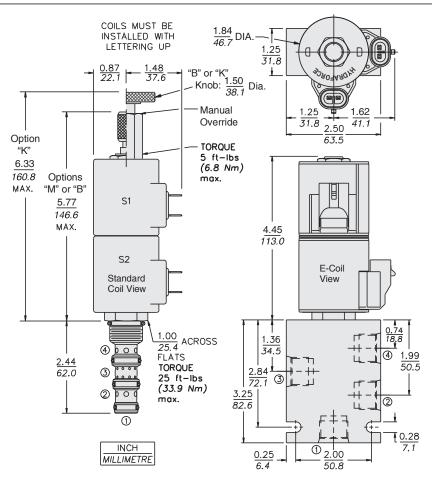
Coil Spacer: E-Coil Spacer Part No. 4539700; Std. D-Coil Spacer Part No. 7000280;

If cartridge is ordered "Less Coil," D-Coil spacer will be provided.



SV10-47F

DIMENSIONS



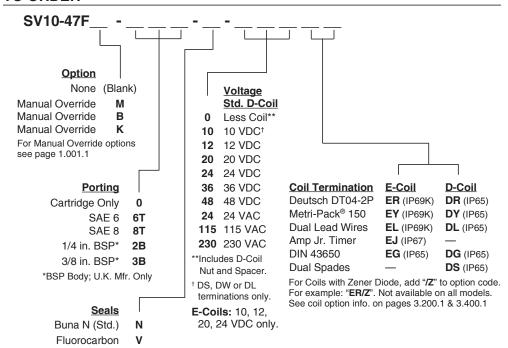
MATERIALS

Cartridge: Weight: 0.30 kg. (0.65 lbs.); Steel with hardened work surfaces. Zinc-plated exposed surfaces; Buna N O-rings and back-ups standard.

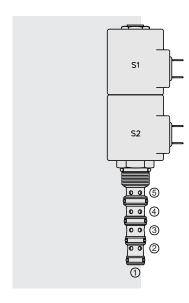
Standard Ported Body: Weight: 0.36 kg. (0.80 lbs.); Anodized high-strength 6061 T6 aluminum alloy, rated to 207 bar (3000 psi); Ductile iron bodies available; dimensions may differ. See page 8.010.1.

Standard Coil: Weight each: 0.27 kg. (0.60 lbs.); Unitized thermoplastic encapsulated, Class H high temperature magnetwire. See page 3.200.1

E-Coil: Weight: 0.41 kg. (0.9 lbs.); Perfect wound, fully encapsulated with rugged external metal shell; Rated up to IP69K with integral connectors. See page 3.400.1

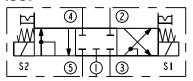


SV10-57C Spool, 5-Way, 3-Position . . .

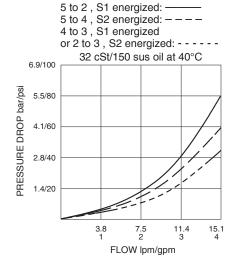


SYMBOLS

ISO:



PERFORMANCE (Cartridge Only)



DESCRIPTION

A solenoid-operated, five-way, three-position, screw-in hydraulic cartridge valve with integral load-sense port.

OPERATION

When de-energized, the **SV10-57C** blocks flow to all ports. When coil #1 is energized, flow is allowed from 5 to 2 and from 4 to 3. When coil #2 is energized, flow is allowed from 5 to 4, and from 2 to 3. Load sense is connected to port \Box when the spool is in shifted positions.

FEATURES

- · Continuous-duty rated solenoid.
- Hardened precision spool and cage for long life.
- Optional coil voltages and terminations.
- Optional waterproof E-Coils rated up to IP69K.
- Optional manual override.
- Efficient wet-armature construction.
- Cartridges are voltage interchangeable.
- Unitized, molded coil design.

RATINGS

Operating Pressure: 247 bar (3625 psi) with standard Buna N seals

Flow: 20 lpm (4 gpm) max. See performance chart

Internal Leakage: 164 cc/minute (10 cu. in./minute) max. at 207 bar (3000 psi)

Temperature: -40 to 120°C with standard Buna seals

Coil Duty Rating: Continuous from 85% to 115% of nominal voltage

Initial Coil Current Draw at 20° C: Standard Coil: 1.67 amps at 12 VDC; 0.18 amps at 115 VAC (full wave rectified). E-Coil: 1.6 amps at 12 VDC; 0.8 amps at 24 VDC

Minimum Pull-in Voltage: 85% of nominal at 207 bar (3000 psi)

Filtration: See page 9.010.1

Fluids: Mineral-based or synthetics with lubricating properties at viscosities of 7.4 to 420 cSt (50 to 2000 sus); See Temperature and Oil Viscosity, page 9.060.1

Installation: No restrictions; See page 9.020.1

Cavity: VC10-5; See page 9.110.1

Cavity Tool: CT10-5XX; See page 8.600.1 Seal Kit: SK10-5X-MMMM; See page 8.650.1

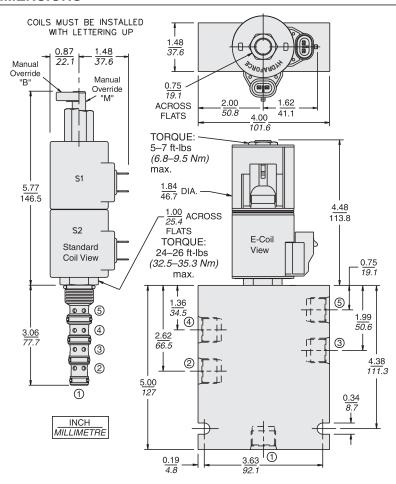
Coil Nut: Part No. 7004400; Coil Spacer for E-Coils: Part No. 4539700



for Load Sense Applications

SV10-57C

DIMENSIONS



MATERIALS

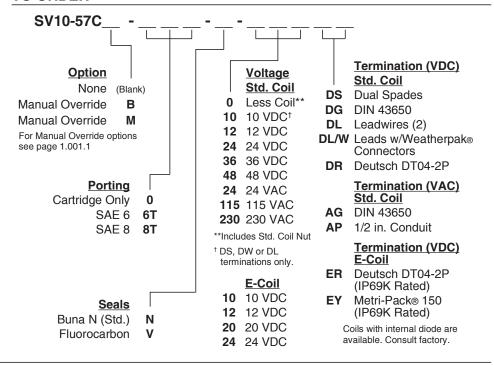
Cartridge: Weight: 0.36 kg. (0.80 lbs.); Steel with hardened work surfaces. Zinc-plated exposed surfaces; Buna N O-rings and back-ups standard.

Standard Ported Body: Weight: 0.41 kg. (0.85 lbs.); Anodized high-strength 6061 T6 aluminum alloy, rated to 207 bar (3000 psi); Ductile iron bodies available; dimensions may differ. See page 8.010.1.

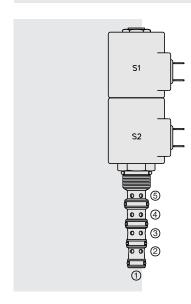
Standard Coil: Weight each: 0.27 kg. (0.60 lbs.); Unitized thermoplastic encapsulated, Class H high temperature magnetwire. See page 3.200.1

E-Coil: Weight: 0.41 kg. (0.9 lbs.); Perfect wound, fully encapsulated with rugged external metal shell; Rated up to IP69K with integral connectors.

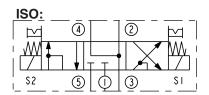
See page 3.400.1 for all E-Coil retrofit applications.



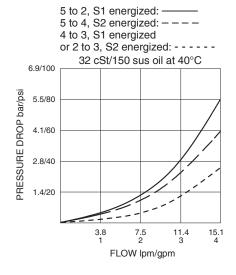
SV10-57D Spool, 5-Way, 3-Position . . .



SYMBOLS



PERFORMANCE (Cartridge Only)



DESCRIPTION

A solenoid-operated, five-way, three-position, screw-in hydraulic cartridge valve with integral load-sense port.

OPERATION

When de-energized, the **SV10-57D** blocks flow at 5 while allowing flow from both 2 and 4 to 3. When coil #1 is energized, flow is allowed from 5 to 2, and from 4 to 3. Whe coil #2 is energized, flow is allowed from 5 to 4 and from 2 to 3. Load sense is connected to port 5 when the spool is in shifted positions.

FEATURES

- · Continuous-duty rated solenoid.
- Hardened precision spool and cage for long life.
- Optional coil voltages and terminations.
- Optional waterproof E-Coils rated up to IP69K.
- Optional manual override.
- Efficient wet-armature construction.
- Cartridges are voltage interchangeable.
- Unitized, molded coil design.

RATINGS

Operating Pressure: 247 bar (3625 psi) with standard Buna N seals

Flow: 20 lpm (4 gpm) max. See performance chart

Internal Leakage: 164 cc/minute (10 cu. in./minute) max. at 207 bar (3000 psi)

Temperature: -40 to 120°C with standard Buna seals

Coil Duty Rating: Continuous from 85% to 115% of nominal voltage **Initial Coil Current Draw at 20° C:** Standard Coil: 1.67 amps at 12 VDC;

0.18 amps at 115 VAC (full wave rectified). E-Coil: 1.6 amps at 12 VDC; 0.8 amps at 24 VDC

Minimum Pull-in Voltage: 85% of nominal at 207 bar (3000 psi)

Filtration: See page 9.010.1

Fluids: Mineral-based or synthetics with lubricating properties at viscosities of 7.4 to 420 cSt (50 to 2000 sus); See Temperature and Oil Viscosity, page 9.060.1

Installation: No restrictions; See page 9.020.1

Cavity: VC10-5; See page 9.110.1

Cavity Tool: CT10-5XX; See page 8.600.1 Seal Kit: SK10-5X-MMMM; See page 8.650.1

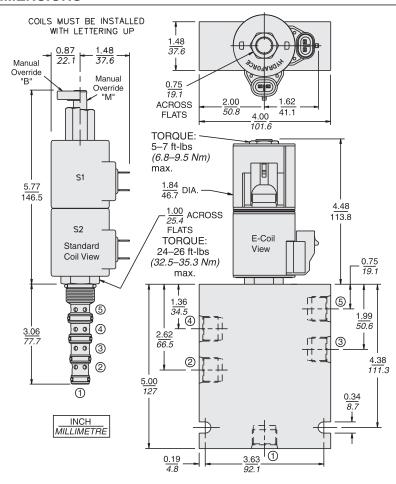
Coil Nut: Part No. 7004400; Coil Spacer for E-Coils: Part No. 4539700



for Load Sense Applications

SV10-57D

DIMENSIONS



MATERIALS

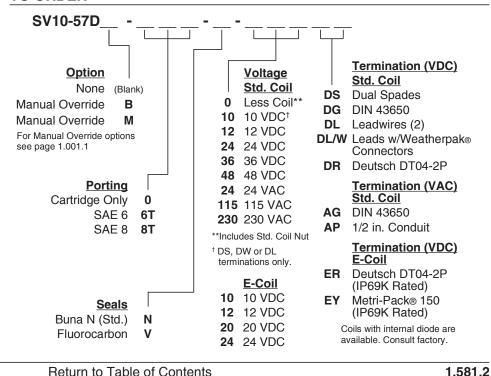
Cartridge: Weight: 0.36 kg. (0.80 lbs.); Steel with hardened work surfaces. Zinc-plated exposed surfaces; Buna N O-rings and back-ups standard.

Standard Ported Body: Weight: 0.41 kg. (0.85 lbs.); Anodized high-strength 6061 T6 aluminum alloy, rated to 207 bar (3000 psi); Ductile iron bodies available: dimensions may differ. See page 8.010.1.

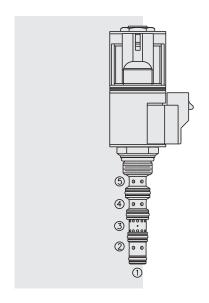
Standard Coil: Weight each: 0.27 kg. (0.60 lbs.); Unitized thermoplastic encapsulated, Class H high temperature magnetwire. See page 3.200.1

E-Coil: Weight: 0.41 kg. (0.9 lbs.); Perfect wound, fully encapsulated with rugged external metal shell; Rated up to IP69K with integral connectors

See page 3.400.1 for all E-Coil retrofit applications.

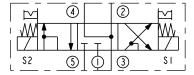


SV08-58C Spool, 5-Way, 3-Position . . .

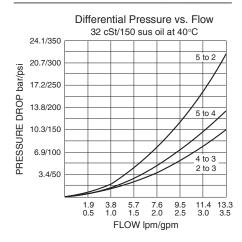


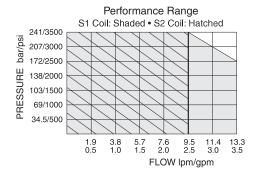
SYMBOLS

USASI/ISO:



PERFORMANCE (Cartridge Only)





DESCRIPTION

A solenoid-operated, five-way, three-position, direct acting, screw-in hydraulic cartridge valve with integral load-sense port.

OPERATION

When de-energized, the **SV08-58C** blocks flow between all work ports and load sense at port 1 is vented to 3. When coil #1 is energized, flow is allowed from 5 to 2 and from 4 to 3. When coil #2 is energized, flow is allowed from 5 to 4 and from 2 to 3. Load sense at port 1 is connected to port 5 when spool is in the shifted positions.

FEATURES

- · Continuous-duty rated solenoid.
- Hardened precision spool and cage for long life.
- Optional coil voltages and terminations.
- Optional waterproof E-Coils rated up to IP69K.
- Compact size.
- Efficient wet-armature construction.
- Cartridges are voltage interchangeable.
- Unitized, molded coil design.

RATINGS

Operating Pressure: 241 bar (3500 psi) Proof Pressure: 345 bar (5000 psi)

Flow: 13.3 lpm (3.5 gpm) maximum; see performance chart

Internal Leakage: 197 cc/minute (12 cu. in./minute) max. at 207 bar (3000 psi)

Temperature: -40 to 120°C with standard Buna seals

Coil Duty Rating: Continuous from 85% to 115% of nominal voltage **Initial Coil Current Draw at 20° C:** Standard Coil: 1.2 amps at 12 VDC;

0.13 amps at 115 VAC (full wave rectified). E-Coil: 1.4 amps at 12 VDC; 0.7 amps at 24 VDC

Minimum Pull-in Voltage: 85% of nominal at 207 bar (3000 psi)

Filtration: See page 9.010.1

Fluids: Mineral-based or synthetics with lubricating properties at viscosities of 7.4 to 420 cSt (50 to 2000 sus); See Temperature and Oil Viscosity, page 9.060.1

Installation: No restrictions; See page 9.020.1

Cavity: VC08-5; See page 9.108.1

Cavity Tool: CT08-5XX; See page 8.600.1 Seal Kit: SK08-5X-MMM; See page 8.650.1

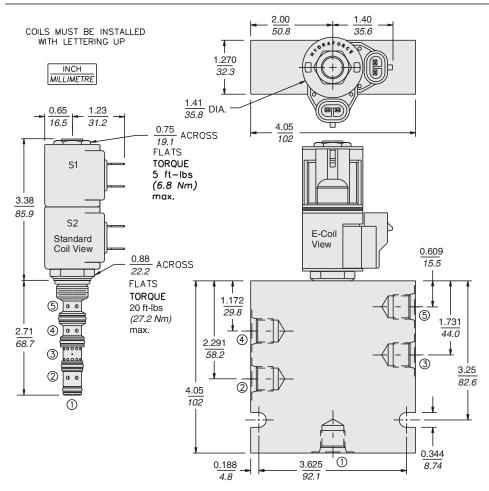
Coil Nut: Part No. 7004400 Coil Spacer: Part No. 4534720



for Load Sense Applications

SV08-58C

DIMENSIONS



MATERIALS

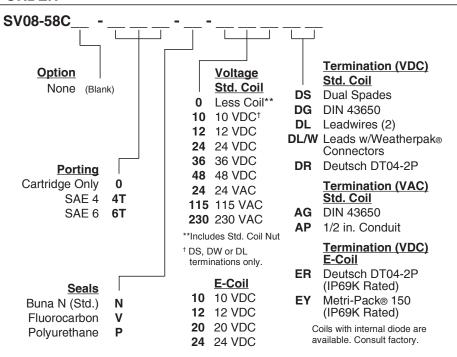
Cartridge: Weight: 0.15 kg. (0.34 lbs.); Steel with hardened work surfaces. Zinc-plated exposed surfaces; Buna N O-rings and back-ups standard.

Standard Ported Body: Weight: 0.41 kg. (0.85 lbs.); Anodized high-strength 6061 T6 aluminum alloy, rated to 207 bar (3000 psi); Ductile iron bodies available; dimensions may differ. See page 8.008.1.

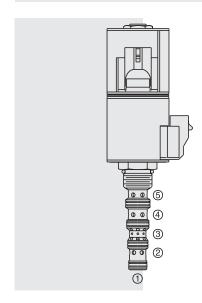
Standard Coil: Weight each: 0.11 kg. (0.25 lbs.); Unitized thermoplastic encapsulated, Class H high temperature magnetwire. See page 3.200.1

E-Coil: Weight: 0.14 kg. (0.3 lbs.); Perfect wound, fully encapsulated with rugged external metal shell; Rated up to IP69K with integral connectors.

See page 3.400.1 for all E-Coil retrofit applications.

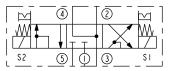


SV10-58C Spool, 5-Way, 3-Position . . .



SYMBOLS

USASI/ISO:



DESCRIPTION

A solenoid-operated, five-way, three-position, direct acting, screw-in hydraulic cartridge valve with integral load-sense port.

OPERATION

When de-energized, the **SV10-58C** blocks flow between all work ports and load sense at port 1 is vented to 3. When coil #1 is energized, flow is allowed from 5 to 2 and from 4 to 3. When coil #2 is energized, flow is allowed from 5 to 4 and from 2 to 3. Load sense at port 1 is connected to port 5 when spool is in the shifted positions.

FEATURES

- · Continuous-duty rated solenoid.
- Hardened precision spool and cage for long life.
- Optional coil voltages and terminations.
- Optional waterproof E-Coils rated up to IP69K.
- Optional manual override.
- Efficient wet-armature construction.
- Cartridges are voltage interchangeable.
- Unitized, molded coil design.

RATINGS

Operating Pressure: 247 bar (3625 psi) with standard Buna N seals

Flow: 30.3 lpm (8 gpm) maximum; see performance charts

Internal Leakage: 164 cc/minute (10 cu. in./minute) max. at 207 bar (3000 psi)

Temperature: -40 to 120°C with standard Buna seals

Coil Duty Rating: Continuous from 85% to 115% of nominal voltage

Initial Coil Current Draw at 20° C: Standard Coil: 1.67 amps at 12 VDC; 0.18 amps at 115 VAC (full wave rectified). E-Coil: 1.6 amps at 12 VDC; 0.8 amps at 24 VDC

Minimum Pull-in Voltage: 85% of nominal at 207 bar (3000 psi)

Filtration: See page 9.010.1

Fluids: Mineral-based or synthetics with lubricating properties at viscosities of 7.4 to 420 cSt (50 to 2000 sus); See Temperature and Oil Viscosity, page 9.060.1

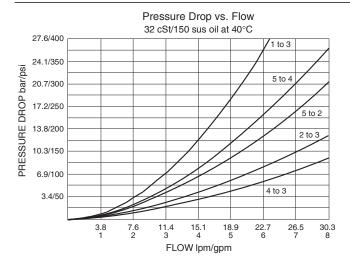
Installation: No restrictions; See page 9.020.1

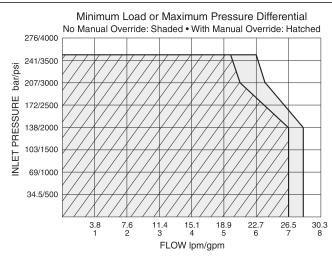
Cavity: VC10-5; See page 9.110.1

Cavity Tool: CT10-5XX; See page 8.600.1 Seal Kit: SK10-5X-MMMM; See page 8.650.1

Coil Nut: Part No. 7004400; Coil Spacer for E-Coils: Part No. 4539700

PERFORMANCE (Cartridge Only)



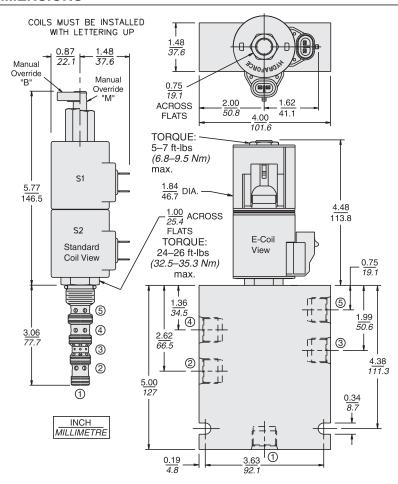




for Load Sense Applications

SV10-58C

DIMENSIONS



MATERIALS

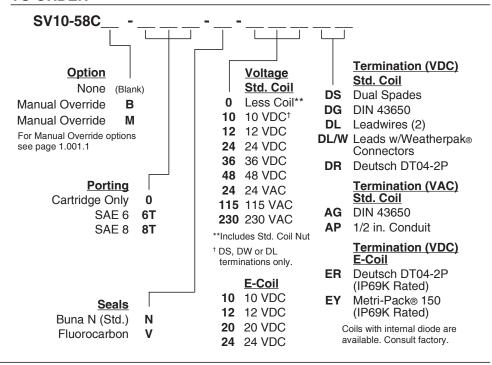
Cartridge: Weight: 0.35 kg. (0.76 lbs.); Steel with hardened work surfaces. Zinc-plated exposed surfaces; Buna N O-rings and back-ups standard.

Standard Ported Body: Weight: 0.41 kg. (0.85 lbs.); Anodized high-strength 6061 T6 aluminum alloy, rated to 207 bar (3000 psi); Ductile iron bodies available; dimensions may differ. See page 8.010.1.

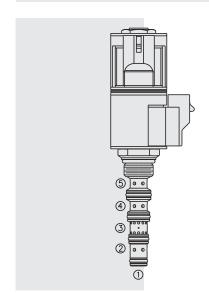
Standard Coil: Weight each: 0.27 kg. (0.60 lbs.); Unitized thermoplastic encapsulated, Class H high temperature magnetwire. See page 3.200.1

E-Coil: Weight: 0.41 kg. (0.9 lbs.); Perfect wound, fully encapsulated with rugged external metal shell; Rated up to IP69K with integral connectors.

See page 3.400.1 for all E-Coil retrofit applications.

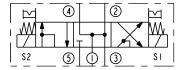


SV08-58D Spool, 5-Way, 3-Position . . .

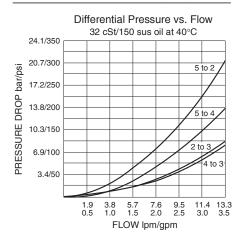


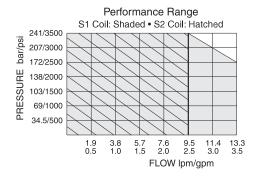
SYMBOLS

USASI/ISO:



PERFORMANCE (Cartridge Only)





DESCRIPTION

A solenoid-operated, five-way, three-position, motor-spool-type, screw-in hydraulic cartridge valve with integral load-sense port.

OPERATION

When de-energized, the **SV08-58D** blocks inlet flow at port 5 while load sense at port 1 is vented to port 3, and ports 2 and 4 are connected to port 3. When coil #1 is energized, flow is allowed from 5 to 2 and from 4 to 3. When coil #2 is energized, flow is allowed from 5 to 4 and from 2 to 3. Load sense at 1 is connected to port 5 when spool is in shifted postitions.

FEATURES

- Continuous-duty rated solenoid.
- Hardened precision spool and cage for long life.
- Optional coil voltages and terminations.
- Optional waterproof E-Coils rated up to IP69K.
- · Compact size.
- Efficient wet-armature construction.
- Cartridges are voltage interchangeable.
- Unitized, molded coil design.

RATINGS

Operating Pressure: 241 bar (3500 psi) Proof Pressure: 345 bar (5000 psi)

Flow: 13.3 lpm (3.5 gpm) maximum; see performance chart

Internal Leakage: 197 cc/minute (12 cu. in./minute) max. at 207 bar (3000 psi)

Temperature: -40 to 120°C with standard Buna seals

Coil Duty Rating: Continuous from 85% to 115% of nominal voltage **Initial Coil Current Draw at 20° C:** Standard Coil: 1.2 amps at 12 VDC;

0.13 amps at 115 VAC (full wave rectified). E-Coil: 1.4 amps at 12 VDC; 0.7 amps at 24 VDC

Minimum Pull-in Voltage: 85% of nominal at 207 bar (3000 psi)

Filtration: See page 9.010.1

Fluids: Mineral-based or synthetics with lubricating properties at viscosities of 7.4 to 420 cSt (50 to 2000 sus); See Temperature and Oil Viscosity, page 9.060.1

Installation: No restrictions; See page 9.020.1

Cavity: VC08-5; See page 9.108.1

Cavity Tool: CT08-5XX; See page 8.600.1 Seal Kit: SK08-5X-MMM; See page 8.650.1

Coil Nut: Part No. 7004400 Coil Spacer: Part No. 4534720

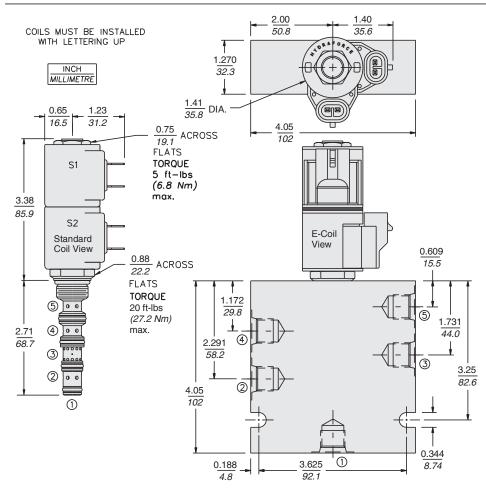


for Load Sense Applications

SV08-58D

1.585.2

DIMENSIONS



MATERIALS

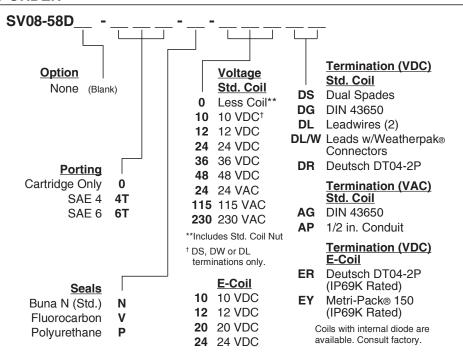
Cartridge: Weight: 0.15 kg. (0.34 lbs.); Steel with hardened work surfaces. Zinc-plated exposed surfaces; Buna N O-rings and back-ups standard.

Standard Ported Body: Weight: 0.41 kg. (0.85 lbs.); Anodized high-strength 6061 T6 aluminum alloy, rated to 207 bar (3000 psi); Ductile iron bodies available; dimensions may differ. See page 8.008.1.

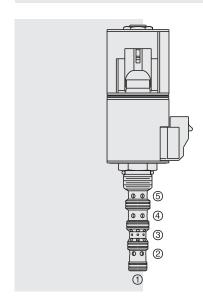
Standard Coil: Weight each: 0.11 kg. (0.25 lbs.); Unitized thermoplastic encapsulated, Class H high temperature magnetwire. See page 3.200.1

E-Coil: Weight: 0.14 kg. (0.3 lbs.); Perfect wound, fully encapsulated with rugged external metal shell; Rated up to IP69K with integral connectors.

See page 3.400.1 for all E-Coil retrofit applications.

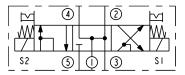


SV10-58D Spool, 5-Way, 3-Position . . .



SYMBOLS

USASI/ISO:



DESCRIPTION

A solenoid-operated, five-way, three-position, motor-spool-type, screw-in hydraulic cartridge valve with integral load-sense port.

OPERATION

When de-energized, the **SV10-58D** blocks inlet flow at port 5 while load sense at port 1 is vented to port 3, and ports 2 and 4 are connected to port 3. When coil #1 is energized, flow is allowed from 5 to 2 and from 4 to 3. When coil #2 is energized, flow is allowed from 5 to 4 and from 2 to 3. Load sense at 1 is connected to port 5 when spool is in shifted postitions.

FEATURES

- Continuous-duty rated solenoid.
- Hardened precision spool and cage for long life.
- · Optional coil voltages and terminations.
- Optional waterproof E-Coils rated up to IP69K.
- Optional manual override.
- Efficient wet-armature construction.
- Cartridges are voltage interchangeable.
- Unitized, molded coil design.

RATINGS

Operating Pressure: 247 bar (3625 psi) with standard Buna N seals

Flow: 30.3 lpm (8 gpm) maximum; see performance charts

Internal Leakage: 164 cc/minute (10 cu. in./minute) max. at 250 bar (3625 psi)

Temperature: -40 to 120°C with standard Buna seals

Coil Duty Rating: Continuous from 85% to 115% of nominal voltage

Initial Coil Current Draw at 20° C: Standard Coil: 1.67 amps at 12 VDC; 0.18 amps at 115 VAC (full wave rectified). E-Coil: 1.6 amps at 12 VDC; 0.8 amps at 24 VDC

Minimum Pull-in Voltage: 85% of nominal at 207 bar (3000 psi)

Filtration: See page 9.010.1

Fluids: Mineral-based or synthetics with lubricating properties at viscosities of 7.4 to 420 cSt (50 to 2000 sus); See Temperature and Oil Viscosity, page 9.060.1

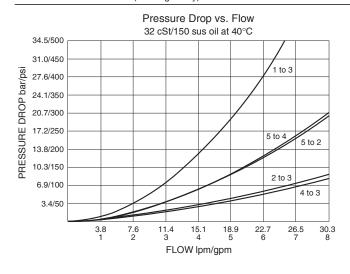
Installation: No restrictions; See page 9.020.1

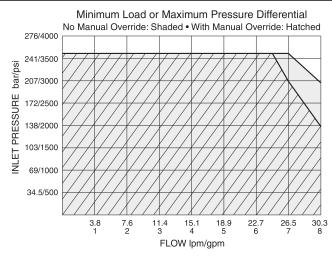
Cavity: VC10-5; See page 9.110.1

Cavity Tool: CT10-5XX; See page 8.600.1 Seal Kit: SK10-5X-MMMM; See page 8.650.1

Coil Nut: Part No. 7004400; Coil Spacer for E-Coils: Part No. 4539700

PERFORMANCE (Cartridge Only)



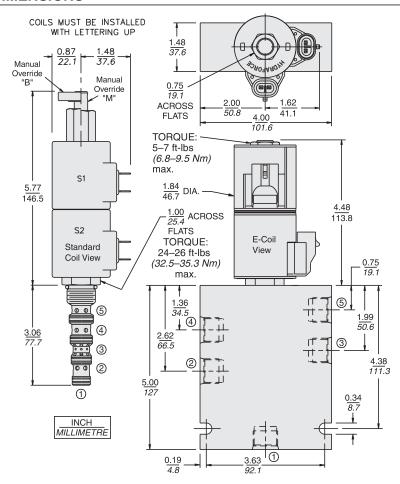




for Load Sense Applications

SV10-58D

DIMENSIONS



MATERIALS

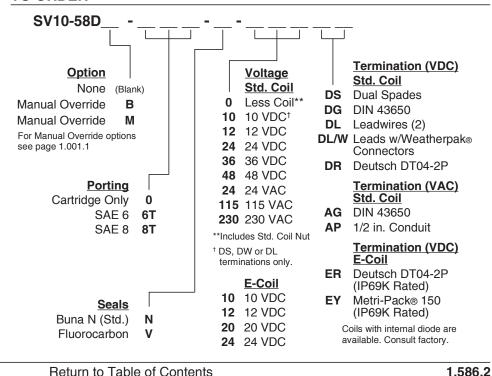
Cartridge: Weight: 0.35 kg. (0.76 lbs.); Steel with hardened work surfaces. Zinc-plated exposed surfaces; Buna N O-rings and back-ups standard.

Standard Ported Body: Weight: 0.41 kg. (0.85 lbs.); Anodized high-strength 6061 T6 aluminum alloy, rated to 207 bar (3000 psi); Ductile iron bodies available: dimensions may differ. See page 8.010.1.

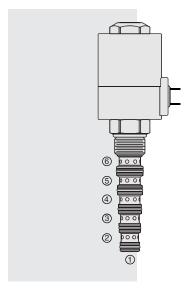
Standard Coil: Weight each: 0.27 kg. (0.60 lbs.); Unitized thermoplastic encapsulated, Class H high temperature magnetwire. See page 3.200.1

E-Coil: Weight: 0.41 kg. (0.9 lbs.); Perfect wound, fully encapsulated with rugged external metal shell; Rated up to IP69K with integral connectors.

See page 3.400.1 for all E-Coil retrofit applications.

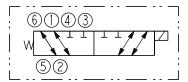


SV12-60 Spool, 2-Position, 6-Way

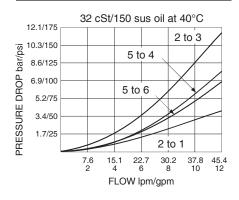


SYMBOLS

USASI/ISO:



PERFORMANCE (Cartridge Only)



OPERATING LIMITS Pull-In Current 85% of Nominal Series/Parallel: ////; Selector: \\\\\ 32 cSt/150 sus oil at 40°C 276/4000 276/4000 138/2000 111.4 22.7 34.1 45.4 3 6 9 1200 FLOW lpm/gpm

DESCRIPTION

A solenoid-operated, 2-position, 6-way, direct-acting spool-type, screw-in hydraulic cartridge valve. It is intended for use as a selector valve in selector or series/parallel drive circuits.

OPERATION

When de-energized, the **SV12-60** allows bi-directional flow between 5 and 6, and between 1 and 2, while blocking flow at 3 and 4. When energized, the spool shifts to allow bidirectional flow between 4 and 5 and between 3 and 2, while blocking flow at 1 and 6.

FEATURES

- Heavy-duty water resistant E-Coils rated up to IP69K.
- Hardened spool and cage for long life.
- · Optional coil voltages and terminations.
- All ports may be fully pressurized.
- External metal-shell coil design.

RATINGS

Operating Pressure: 240 bar (3500 psi) max.

Flow: Up to 45.4 lpm (12 gpm); See Performance Chart

Leakage: 295 cc/minute (18 cu. in./minute) at 240 bar (3500 psi)

Temperature: -40 to 120°C with Buna N seals

Coil Duty Rating: See Chart

Response Time: Pull-In: 135 msec; Drop-Out: 30 msec Initial Coil Current Draw at 20°C: 2.8 amps at 12 VDC

Filtration: See page 9.010.1

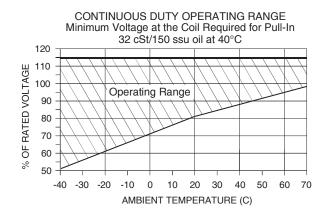
Fluids: Mineral-based or synthetics with lubricating properties at viscosities of 7.4 to 420 cSt (50 to 2000 sus); See Temperature and Oil Viscosity, page 9.060.1

Installation: No restrictions; See page 9.020.1

Cavity: VC12-6; See page 9.112.1

Cavity Tool: CT12-6XX; See page 8.600.1 Seal Kit: SK12-6X-MMMMM; See page 8.650.1

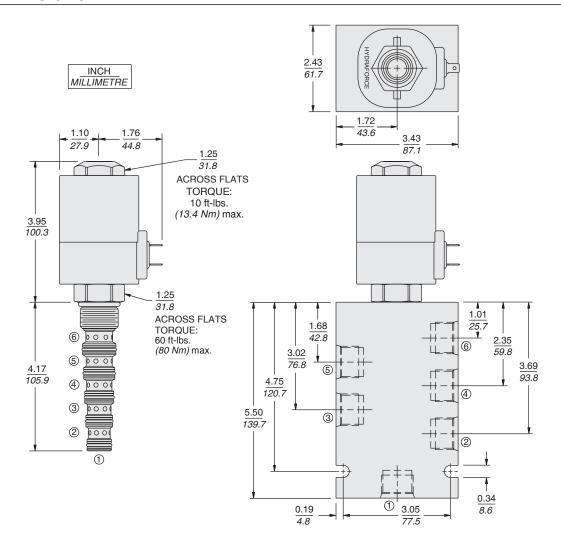
E-Coil Nut: Part No. 7085180





SV12-60

DIMENSIONS

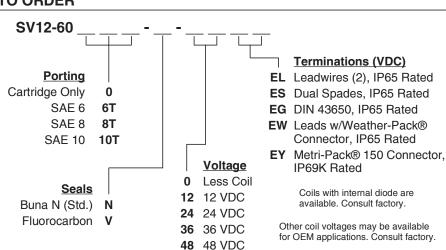


MATERIALS

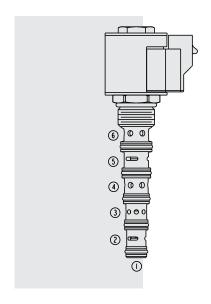
Cartridge: Weight: 0.54 kg. (1.20 lbs.); Steel with hardened work surfaces. Zinc-plated exposed surfaces; Buna N O-rings and TFE back-ups standard.

Standard Ported Body: Anodized high-strength 6061 T6 aluminum alloy, rated to 207 bar (3000 psi); See page 8.012.1.

E-Coil: Weight: 1.36 kg. (3.0 lbs.); Fully encapsulated with rugged external metal shell; Rated up to IP69K with integral connectors; See Page 3.400.1.

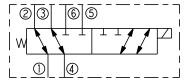


SV80-61 Spool, 6-Way, 2-Position, Selector Valve



USASI/ISO:

SYMBOLS



DESCRIPTION

A solenoid-operated, two-position, six-way, direct-acting spool-type, screw-in hydraulic cartridge valve. It is intended for use as a selector valve in selector or series/parallel drive circuits.

OPERATION

When de-energized, the **SV80-61** blocks flow to 5 and 6, and allows flow between 4 and 3, and between 1 and 2. When energized, the spool shifts to block flow to ports 2 and 3, while allowing flow between 4 and 5, and between 1 and 6.

Note: In circuits where this valve is used as a selector valve to direct flow between two cylinders of unequal area ratios, the cylinder head sides should be connected to ports 3 and 5, and the rod sides to ports 2 and 6.

FEATURES

- Continuous-duty rated solenoid.
- Hardened parts for long life.
- Optional coil voltages and terminations.
- Optional waterproof E-Coils rated up to IP69K.
- Cartridges are voltage interchangeable.

RATINGS

Operating Pressure: 207 bar (3000 psi) with standard Buna N seals

Flow: 7.6 lpm (2 gpm) max. See performance chart

Internal Leakage: 164 ml/minute (10 cu. in./minute) at 207 bar (3000 psi)

Temperature: -40 to 120°C with standard Buna seals **Filtration:** Recommend ISO 4406 16/13; See page 9.010.1

Fluids: Mineral-based or synthetics with lubricating properties at viscosities of 7.4 to 420 cSt (50 to 2000 sus); See Temperature and Oil Viscosity, page 9.060.1

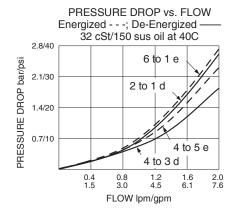
Installation: No restrictions; See page 9.020.1

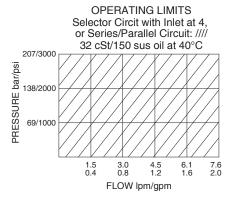
Cavity: VC10-6; See page 9.110.1

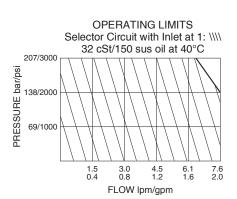
Cavity Tool: CT10-6XX; See page 8.600.1 Seal Kit: SK80-6X-MMMMM; See page 8.650.1

Coil Nut: Part No. 7004400

PERFORMANCE (Cartridge Only)



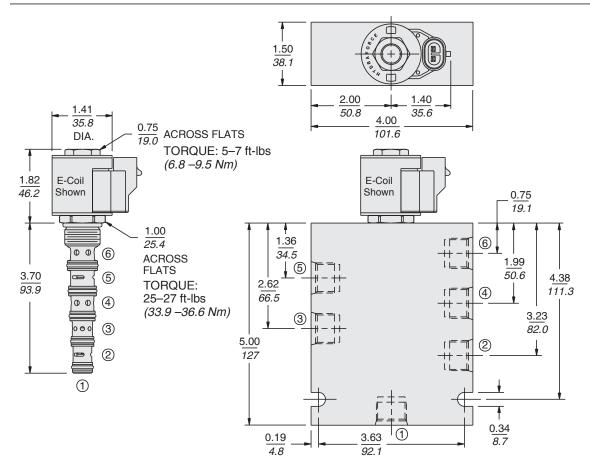






SV80-61

DIMENSIONS



MATERIALS

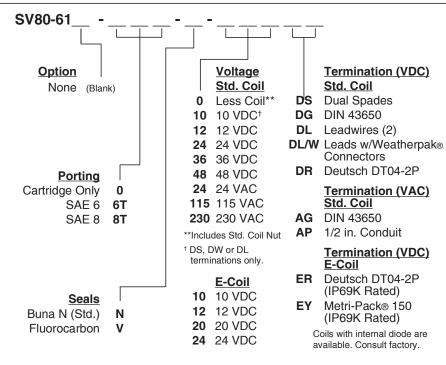
Cartridge: Weight: 0.36 kg. (0.80 lbs.) Steel with hardened work surfaces. Zinc-plated exposed surfaces. Buna N O-rings and back-ups standard.

Standard Ported Body: Anodized high-strength 6061 T6 aluminum alloy, rated to 207 bar (3000 psi). See page 8.010.1.

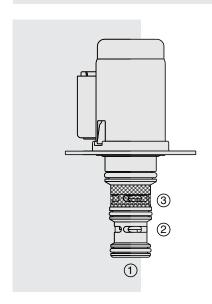
Standard Coil: Weight: 0.11 kg. (0.25 lbs.) Unitized thermoplastic encapsulated, Class H high temperature magnetwire. See page 3.200.1.

E-Coil: Weight: 0.14 kg. (0.3 lbs.)
Perfect wound, fully encapsulated
with rugged external metal shell.
Rated up to IP69K with integral
connectors.

See page 3.400.1 for all E-Coil retrofit applications.

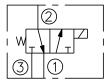


SV98-T39 Spool, 3-Way, 2-Position, Drop-In-Style

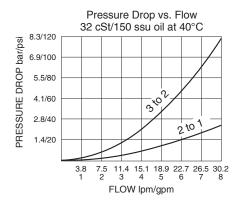


SYMBOLS

USASI/ISO:



PERFORMANCE (Cartridge Only)



DESCRIPTION

An economical drop-in-style, direct-acting, balanced spool, two-position, three-way, directional control valve. It is well suited for use in specialized low-pressure pilot systems or power shift transmission control.

OPERATION

When de-energized, the **SV98-T39** allows flow from 2 to 1, while blocking flow at 3. When energized, the cartridge's spool shifts to open from 3 to 2, while blocking flow out 1. Pressure at 1 (tank) should not exceed 3.4 bar (50 psi).

The coil is an integral part of the valve and is not serviceable.

FEATURES

- · Economical drop-in style.
- Integral waterproof coil standard.
 See page 3.400.1 for a description of tests conducted to verify coil waterproofing.
- 12 or 24 VDC coils.
- Several push-on termination options.

RATINGS

Operating Pressure: 45 bar (650 psi)

Flow: 30 lpm (8 gpm)

Internal Leakage: 60 ml/minute (3.7 cu. in./minute)

Temperature: -40 to 120°C

Coil Duty Rating: Continuous from 85% to 115% of nominal voltage **Response Time:** First indication of change of state with 100% voltage

and flow rating: Pull-in: 50 ms; Drop-out: 30 ms.

Initial Coil Current Draw at 20°C: 1.68 amps at 12 VDC

Minimum Pull-in Voltage: 85% of nominal at 30 bar (435 psi)

Filtration: See page 9.010.1

Fluids: Mineral-based or synthetics with lubricating properties at viscosities of 7.4 to 420 cSt (50 to 2000 sus); See Temperature and Oil Viscosity, page 9.060.1

Installation: Flange Mount

Flange Mounting Screws: M5 x 8; Part No. 4000039 (not provided with valve)

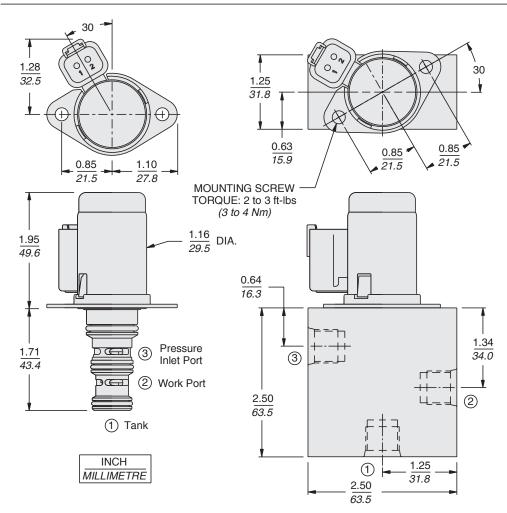
Cavity: VC-T001; See page 9.111.1

Cavity Tool: CT-T001R0-x-G; See page 8.600.1 **Seal Kit:** SK98-T39X-000; See page 8.650.1



SV98-T39

DIMENSIONS



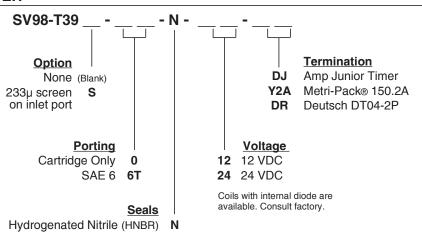
MATERIALS

Cartridge including Coil: Weight: 0.23 kg. (0.50 lbs.) Steel with hardened work surfaces. Zinc-Nickel plated exposed surfaces. HNBR O-rings standard. Coil is encapsulated, class H high-temperature magnetwire, with zinc-nickel plated shell.

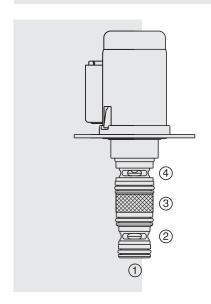
Standard Ported Test Body:

Weight: 0.11 kg. (0.25 lbs.) Anodized high-strength 6061 T6 aluminum alloy, rated to 207 bar (3000 psi). See page 8.010.1.

Mounting Screws: Must be ordered separately: Part No. 4000039

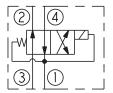


SV98-T40 Spool, 4-Way, 2-Position, Drop-In-Style

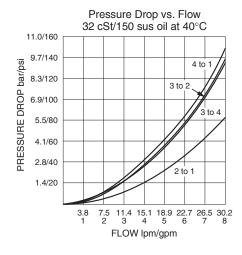


SYMBOLS

USASI/ISO:



PERFORMANCE (Cartridge Only)



DESCRIPTION

An economical drop-in-style, direct-acting, balanced spool, two-position, four-way, directional control valve. It is well suited for use in specialized low-pressure pilot systems or power shift transmission control.

OPERATION

When de-energized, the **SV98-T40** allows flow from 3 to 2 and from 4 to 1. When energized, the cartridge's spool shifts to allow flow from 2 to 1 and from 3 to 4.

Pressure at 1 (tank) should not exceed 3.4 bar (50 psi).

The coil is an integral part of the valve and is not serviceable.

FEATURES

- · Economical drop-in style.
- Integral waterproof coil standard.
 See page 3.400.1 for a description of tests conducted to verify coil waterproofing.
- 12 or 24 VDC coils.
- Several push-on termination options.

RATINGS

Operating Pressure: up to 30 bar (435 psi)

Flow: 30 lpm (8 gpm)

Internal Leakage: 70 ml/minute (4.3 cu. in./minute) maximum from inlet to tank

at 30 bar (435 psi)

Temperature: -40 to 120°C

Coil Duty Rating: Continuous from 85% to 115% of nominal voltage **Response Time:** First indication of change of state with 100% voltage

and flow rating: Pull-in: 50 ms; Drop-out: 30 ms.

Initial Coil Current Draw at 20°C: 1.68 amps at 12 VDC

Minimum Pull-in Voltage: 85% of nominal at 30 bar (435 psi)

Filtration: See page 9.010.1

Fluids: Mineral-based or synthetics with lubricating properties at viscosities of 7.4 to 420 cSt (50 to 2000 sus); See Temperature and Oil Viscosity, page 9.060.1

Installation: Flange Mount

Flange Mounting Screws: M5 x 8; Part No. 4000039 (not provided with valve)

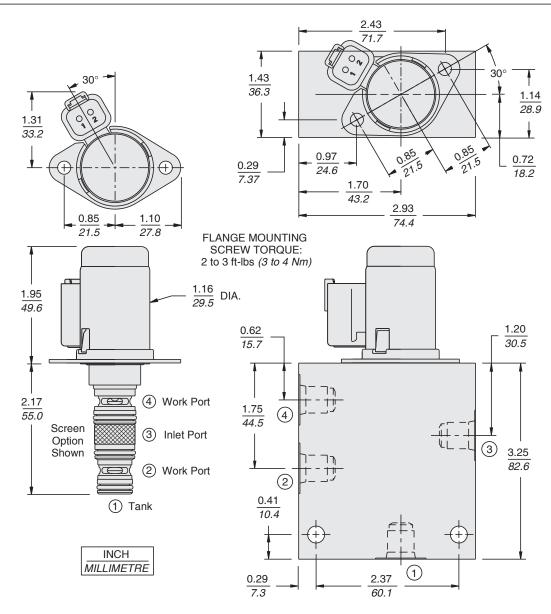
Cavity: VC-T004; See page 9.111.1

Cavity Tool: CT-T004R0-x-G; See page 8.600.1 **Seal Kit:** SK98-T4N-000; See page 8.650.1



SV98-T40

DIMENSIONS



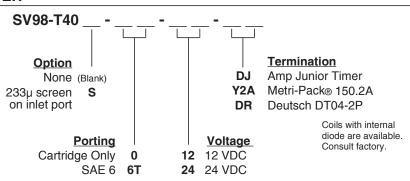
MATERIALS

Cartridge including Coil: Weight: 0.26 kg. (0.57 lbs.) Steel with hardened work surfaces. Zinc-Nickel plated exposed surfaces. HNBR O-rings standard. Coil is encapsulated, class H high-temperature magnetwire, with zinc-nickel plated shell.

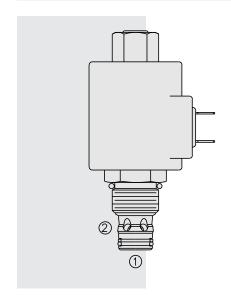
Standard Ported Test Body:

Weight: 0.11 kg. (0.25 lbs.) Anodized high-strength 6061 T6 aluminum alloy, rated to 207 bar (3000 psi). See page 8.010.1.

Mounting Screws: Must be ordered separately: Part No. 4001015

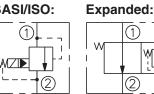


Spool, 2-Way, Normally Open, SVRV10-26

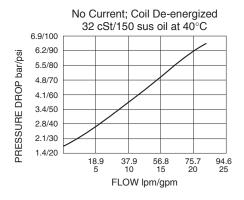


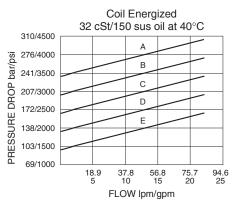
SYMBOLS

USASI/ISO:



PERFORMANCE (Cartridge Only)





DESCRIPTION

A solenoid-operated, two-way, spool-type, normally open, screw-in, hydraulic relief

OPERATION

When the coil is de-energized, the valve is open, allowing flow from 1 to 2. When the coil is energized, flow from 1 to 2 is blocked. When the coil is energized and the pressure at 1 exceeds the relief setting, the valve will open to allow flow from 1 to 2.

FEATURES

- Various pressure ranges.
- · Continuous-duty rated solenoid.
- Hardened spool and cage for long life.
- Optional coil voltages and terminations.
- Efficient wet-armature construction.
- · Cartridges are voltage interchangeable.
- Optional waterproof E-Coils rated up to IP69K.
- · Unitized, molded coil design.
- · Industry common cavity.

RATINGS

Operating Pressure: 297 bar (4300 psi)

Flow: 0 to 75 lpm (0 to 20 gpm)

Relief Pressure Settings - defined as pressure evident at 7.57 lpm (2 gpm):

A: 240 ±12 bar (3500 ±175 psi)

B: 207 ±10.4 bar (3000 ±150 psi)

C: 172 ±10.3 bar (2500 ±150 psi)

D: 138 ±9.7 bar (2000 ±140 psi)

E: 104 ±8.3 bar (1500 ±120 psi)

For custom OEM settings, consult factory.

Reseat Pressure: 80% of relief pressure setting

Pilot Flow & Leakage at 80% of relief pressure setting: 350 ml per minute max.

Pressure Rise at Max. Current (Relief Mode): 0.73 ±0.09 bar/lpm

(40.0 ±5.0 psi/gpm)

Temperature: -40 to 120°C with standard Buna seals

Coil Duty Rating: Continuous from 85% to 115% of nominal voltage

Initial Coil Current Draw at 20°C: Standard Coil: 1.67 amps at 12 VDC;

0.18 amps at 115 VAC (full wave rectified).

E-Coil: 1.7 amps at 12 VDC; 0.85 amps at 24 VDC

Minimum Pull-in Voltage: 85% of nominal at 207 bar (3000 psi)

Filtration: See page 9.010.1

Fluids: Mineral-based or synthetics with lubricating properties at viscosities of 7.4 to 420 cSt (50 to 2000 sus); See Temperature and Oil Viscosity, page 9.060.1

Installation: No restrictions; See page 9.020.1

Cavity: VC10-2; See page 9.110.1

Cavity Tool: CT10-2XX; See page 8.600.1 Seal Kit: SK10-2N-B; See page 8.650.1

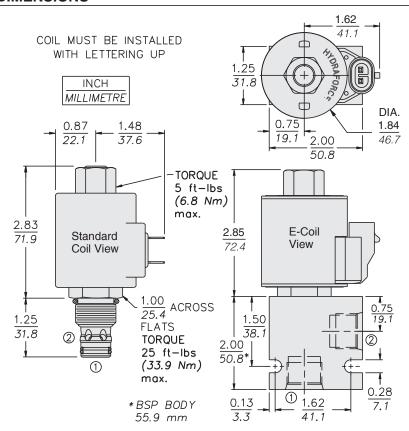
Coil Nut: Part No. 7004420



with Internal Relief

SVRV10-26

DIMENSIONS



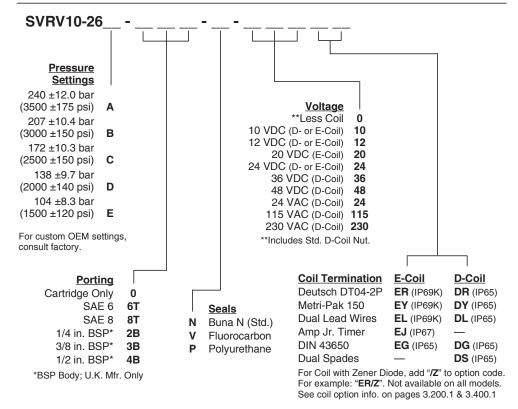
MATERIALS

Cartridge: Weight: 0.19 kg. (0.41 lbs.) Steel with hardened work surfaces. Zinc-plated exposed surfaces. Buna N O-rings and polyester elastomer back-up standard.

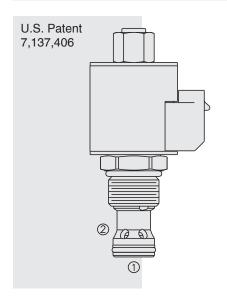
Standard Ported Body: Weight: 0.16 kg. (0.35 lbs.) Anodized highstrength 6061 T6 aluminum alloy, rated to 207 bar (3000 psi); Ductile iron bodies available; dimensions may differ. See page 8.010.1.

Standard Coil: Weight: 0.27 kg. (0.60 lbs.); Unitized thermoplastic encapsulated, Class H high temperature magnetwire; See page 3.200.1.

E-Coil: Weight: 0.41 kg. (0.9 lbs.); Fully encapsulated with rugged external metal shell; Rated up to IP69K with integral connectors; See page 3.400.1.



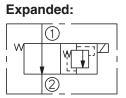
SVRV12-26F Spool, 2-Way, Normally Open,



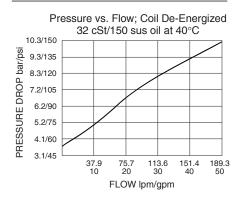
SYMBOLS

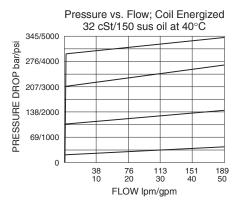
USASI/ISO:





PERFORMANCE (Cartridge Only)





DESCRIPTION

A solenoid-operated, two-way, spool-type, normally open, screw-in, hydraulic pressure-relief valve.

OPERATION

When the coil is de-energized, the **SVRV12-26F** is open, allowing flow from 1 to 2. When the coil is energized, flow from 1 to 2 is blocked. When the coil is energized and the pressure at 1 exceeds the relief setting, the valve will open to allow flow from 1 to 2.

FEATURES

- · Continuous-duty rated solenoid.
- Hardened spool and cage for long life.
- Efficient wet-armature construction.
- Cartridges are voltage interchangeable.
- Optional waterproof E-Coils rated up to IP69K.
- Unitized, molded coil design.
- Industry common cavity.

RATINGS

Operating Pressure: 297 bar (4300 psi)

Flow: 0 to 189 lpm (0 to 50 gpm)

Relief Pressure Range – setting defined as pressure evident at 7.57 lpm (2 gpm):

20.7 to 296.5 bar (300 to 4300 psi)

Reseat Pressure: 80% of relief pressure setting

Pilot Flow & Leakage at 80% of relief pressure setting: 350 ml per minute max.

Temperature: -40 to 100°C with standard Buna seals

-26 to 204°C with Fluorocarbon seals

Coil Duty Rating: Continuous from 85% to 115% of nominal voltage

Pull-In Amps: 1.14 amps maximum

Minimum Pull-in Voltage: 85% of nominal at 207 bar (3000 psi)

Drop-Out Amps: 0.08 amps minimum - defined as relief pressure returning to

pressure drop across valve **Filtration:** See page 9.010.1

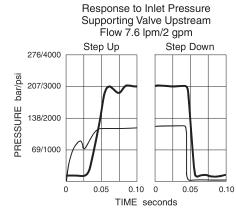
Fluids: Mineral-based or synthetics with lubricating properties at viscosities of 7.4 to 420 cSt (50 to 2000 sus); See Temperature and Oil Viscosity, page 9.060.1

Installation: No restrictions; See page 9.020.1

Cavity: VC12-2; See page 9.112.1

Cavity Tool: CT12-2XX; See page 8.600.1 **Seal Kit:** SK12-2X-B; See page 8.650.1

Coil Nut: Part No. 7004420

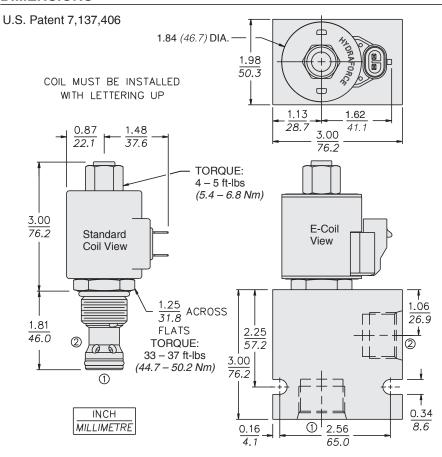




with Internal Relief

SVRV12-26F

DIMENSIONS



MATERIALS

Cartridge: Weight: 0.25 kg. (0.56 lbs.) Steel with hardened work surfaces. Zinc-plated exposed surfaces. Buna N O-rings and polyester elastomer back-up standard.

Standard Ported Body: Weight: 0.57 kg. (1.25 lbs.) Anodized high-strength 6061 T6 aluminum alloy, rated to 207 bar (3000 psi). Ductile iron bodies available; dimensions may differ. See page 8.012.1

Standard Coil: Weight: 0.27 kg. (0.60 lbs.) Unitized thermoplastic encapsulated, Class H high temperature magnetwire. See page 3.200.1

E-Coil: Weight: 0.41 kg. (0.9 lbs.); Fully encapsulated with rugged external metal shell. Rated up to IP69K with integral connectors. Note: See page 3.400.1 for all E-Coil retrofit applications.

